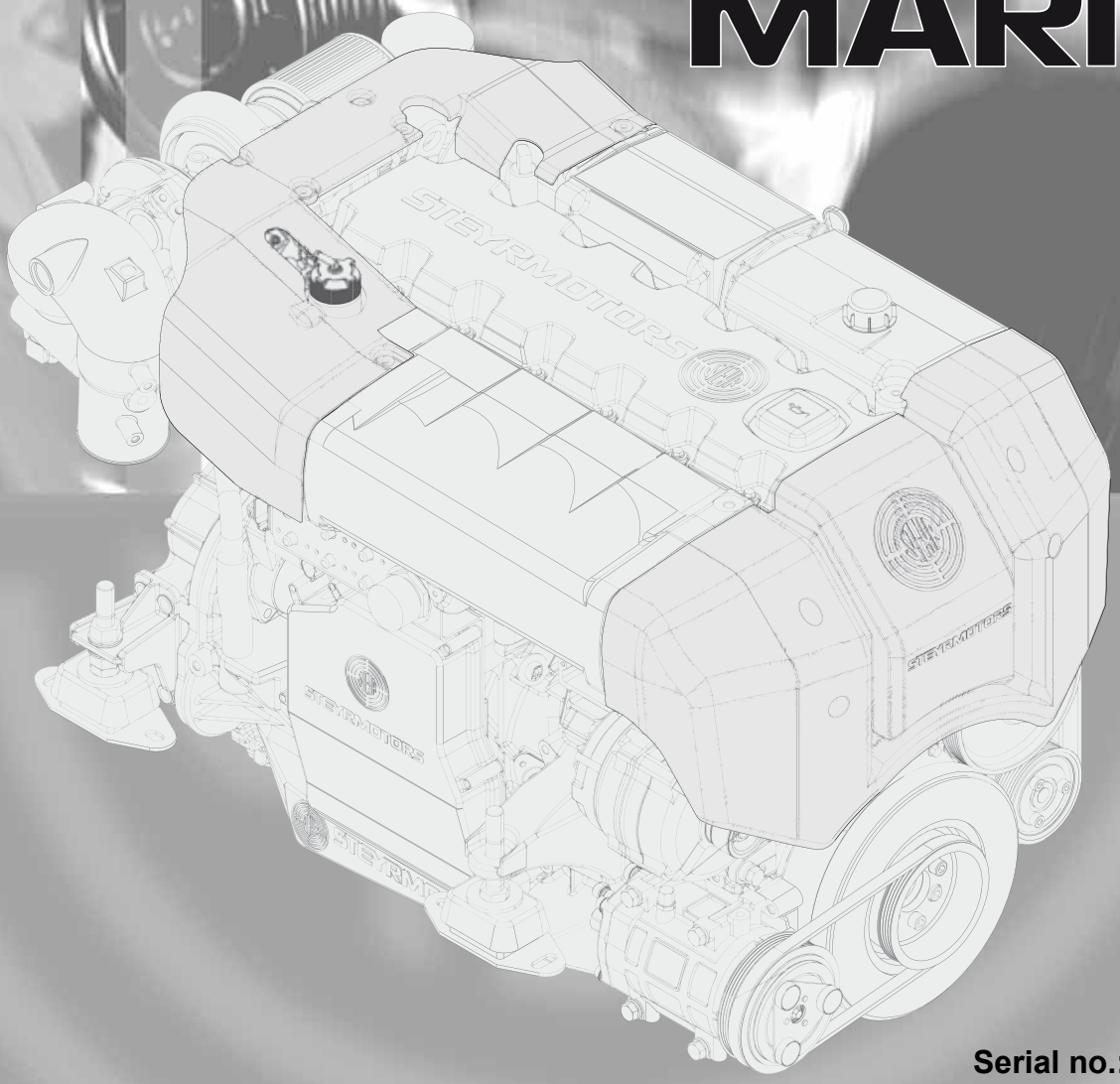
STEYRMOTORS

STEYR MARINE ENGINES

SE236 E40 MARINE



Serial no.: 682320001-->

SPARE PARTS CATALOGUE

P/N Z011844-0 3rd Edition, April 2021

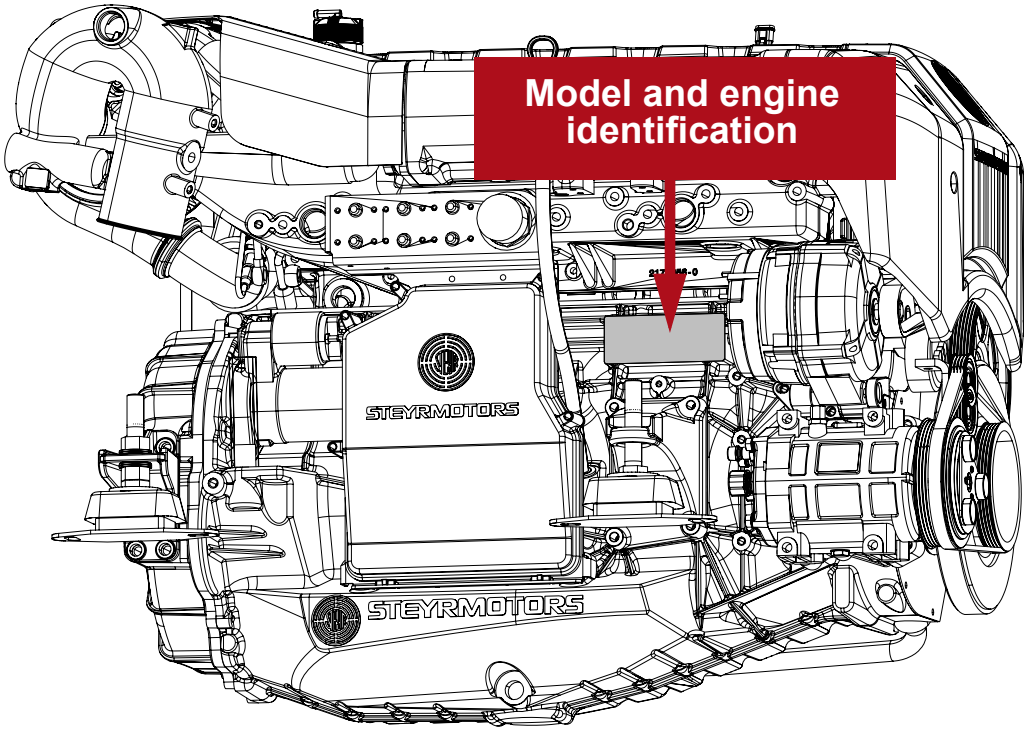
TEL ++43 / 7252 / 222 / 20 **FAX** ++43 / 7252 / 222 / 29 **@** e.sales@steyr-motors.com

www.steyr-motors.com

Steyr Motors Betriebs GmbH
Im Stadtgut B1, A-4407 Steyr-Gleink, AUSTRIA

When ordering spare parts are always indicate model and engine number.
This will speed up delivery and help to avoid mistakes.

The primary model and engine number is located on the engine as illustrated. These numbers are required when requesting warranty and ordering parts.



Substituting automotive or generally supplied parts and hardware will often result in less than desired performance. For this reason, you should insist on the known quality of genuine STEYR Marine matched replacement parts, and should never use parts of unknown quality.

We reverse the right to make changes in design and execution which incorporate advances in technology!

SIGNS AND SYMBOLS

1

STEYRMOTORS

TA 0101

CYLINDERBLOCK

SE236 E40 MARINE

2 — 01014084-0

3 4 5 6 8 9 7

Pos.	Part.-No.	Qty	Designation	Step
10	Z002676-0	1	SPARE PART COVER T-BELT —>48226146	.2
20	2203711-1	1	COVER T-BELT, UPPER PART 48226147—>	.2
30	9000538-0	3	HEX.FLANGE BOLT EN 1665-M6x50 A2-70	.2

1 Table number

2 Partlist number for whole table/ functional groups

3 Positions number

4 Spare part number

5 Quantity for one engine respectively assembly group

6 Designation and description of spare part

7 Groupparts are marked with a circle around the position number. Parts in the list below these, which had an increased step number by one, will be included at delivery.

8 **—> 4.....** Arrow before engine number: Spare part UNTIL and LOWER

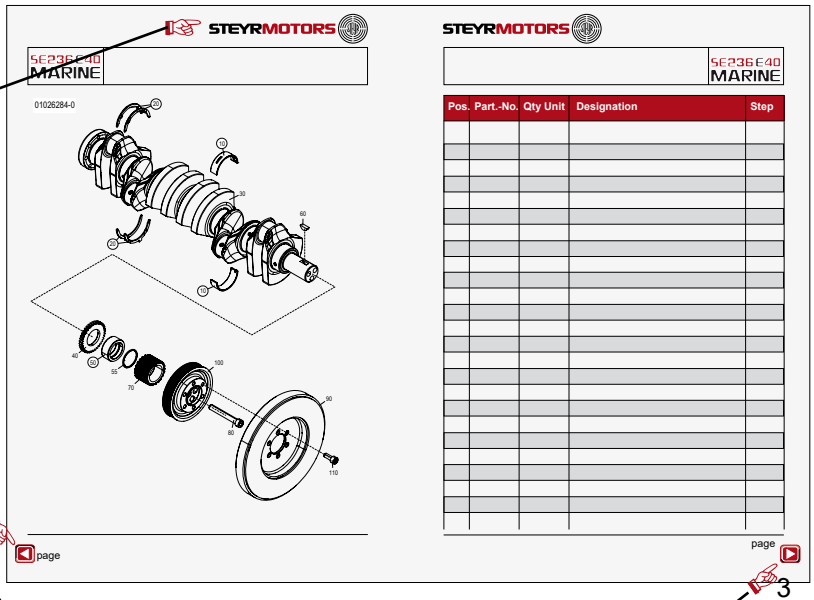
9 **4..... —>** Arrow past engine number: Spare part FROM and HIGHER

ACROBAT

... back to "starting point"

... one page back

... one page vorward

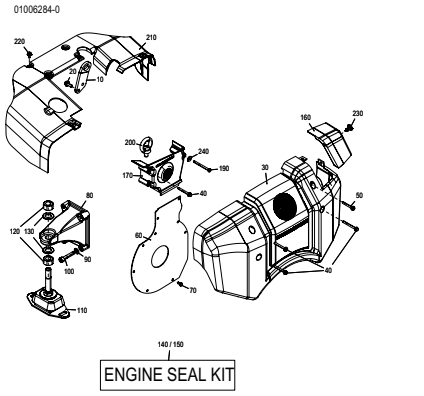


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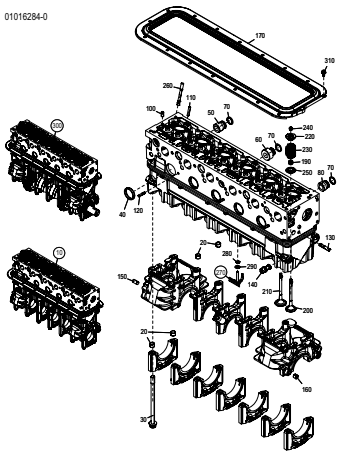
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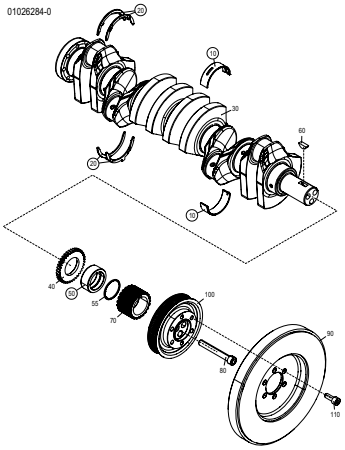
Page 12
MOUNT BRACKET, BELT GUARD, GASKET SET



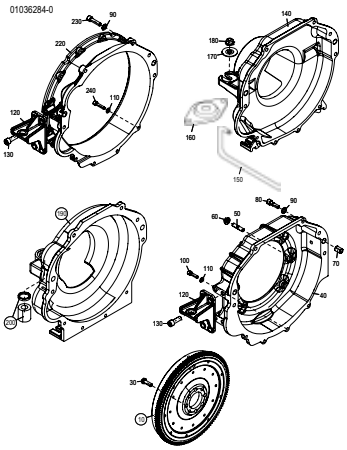
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CRANKCASE



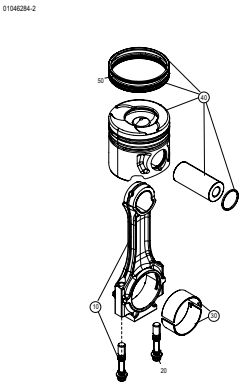
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CRANKSHAFT, BEARING, DAMPER



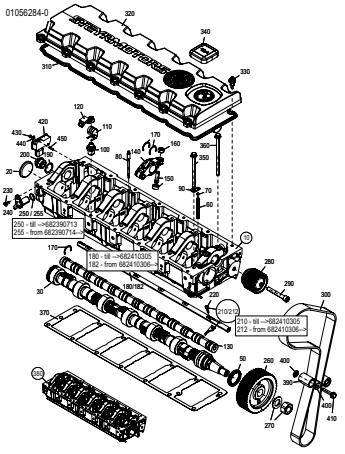
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FLYWHEEL, FLYWHEELHOUSING



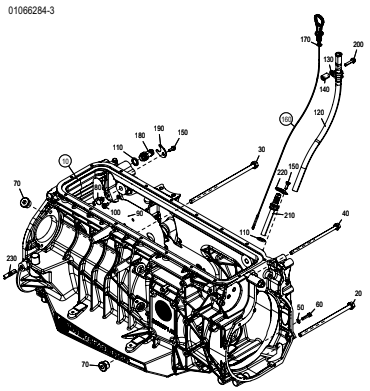
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PISTON, RINGS AND PIN, CONNECTION ROD



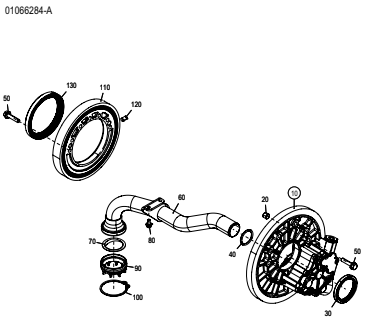
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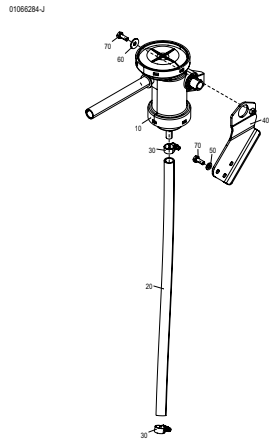
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OILPUMP, OILPIPE, OILPAN, OIL DIPSTICK



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OIL PUMP, SUPPORT RING



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OIL SEPARATOR, BLOWBY LINES

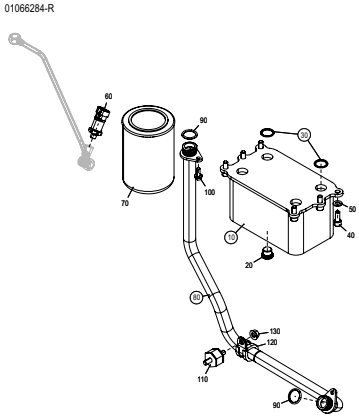


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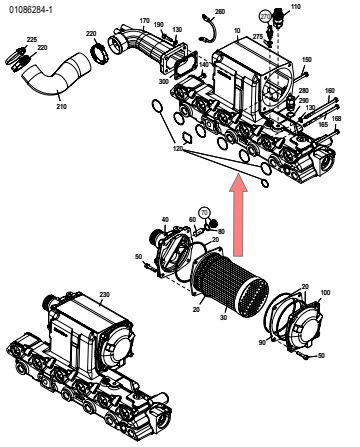
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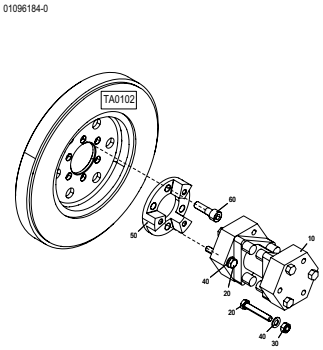
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OIL COOLER, OILFILTER, OIL LINES



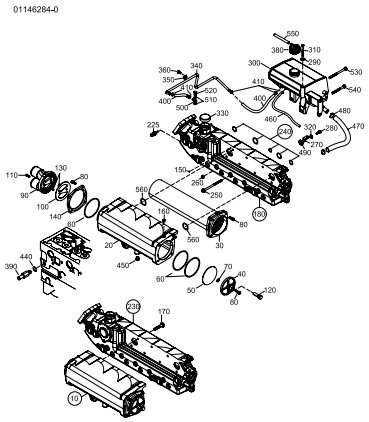
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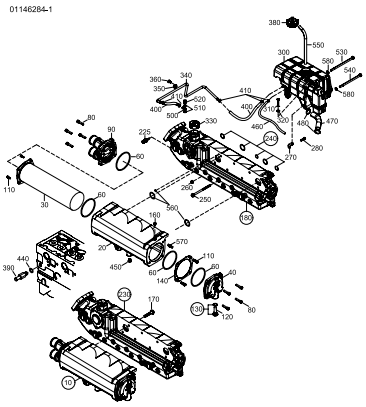
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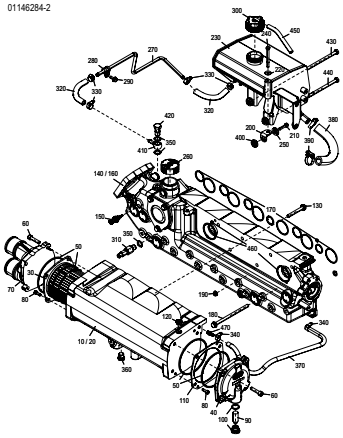
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EXHAUST, HEAT EXCHANGER, GASKETS



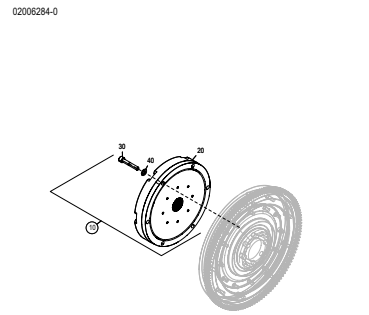
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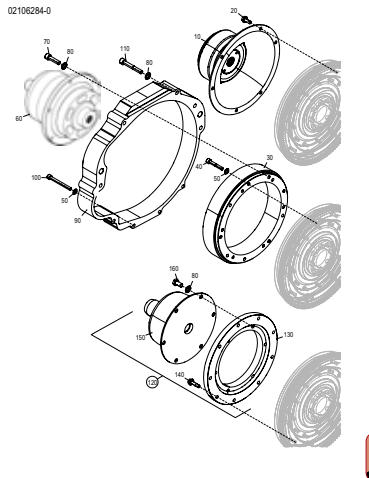
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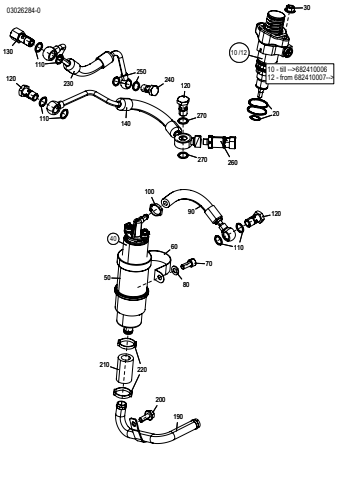
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COUPLER



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FUEL PUMP, UNIT INJECTOR, PIPE

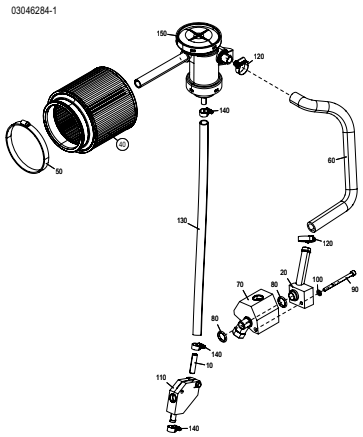


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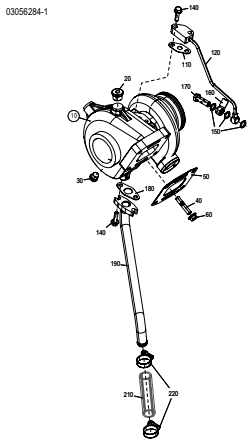
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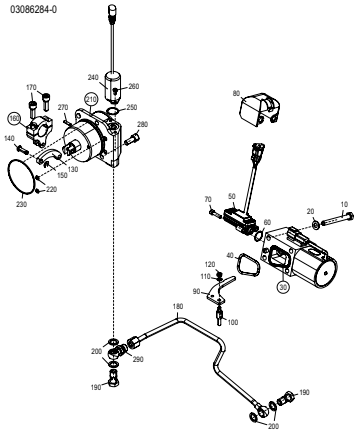
Page 56 AIRFILTER, INVERSIONVALVE SOLAS



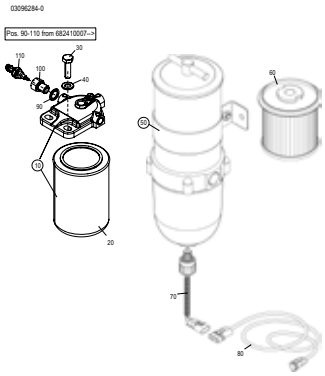
Page 58 TURBO



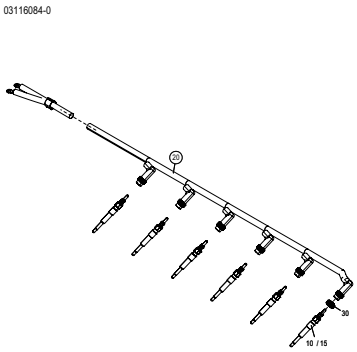
Page 60 CONTR.SOLENOID, INJ. TIMING DEVICE



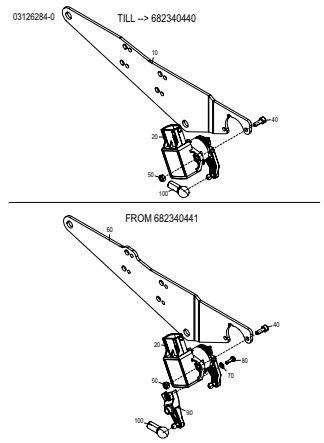
Page 62 FUEL FILTER



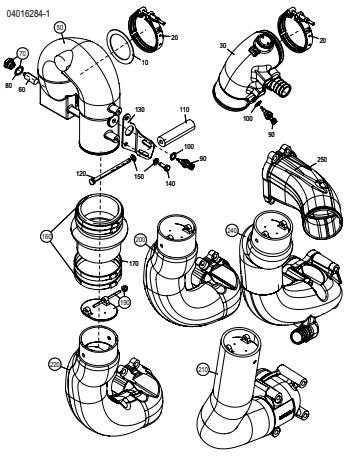
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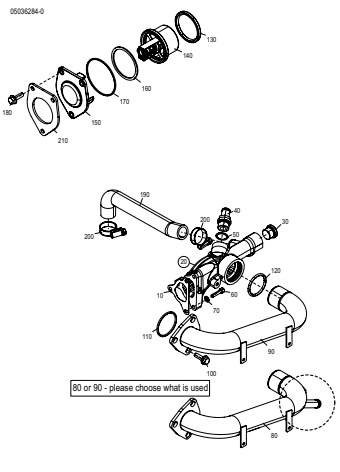
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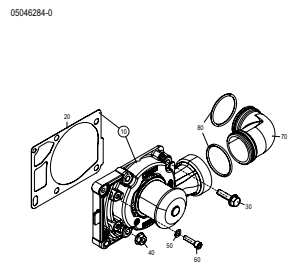
Page 68 HIGH RISER, EXHAUSTPIPE



Page 70 WATERPIPE, THERMOSTAT



Page 72 WATERPUMP

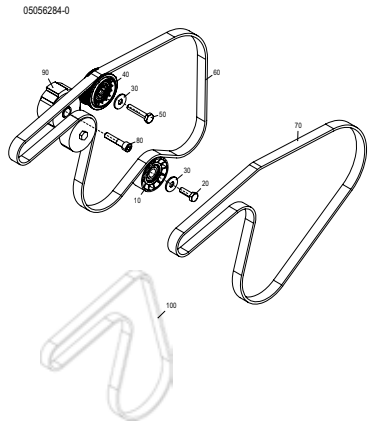


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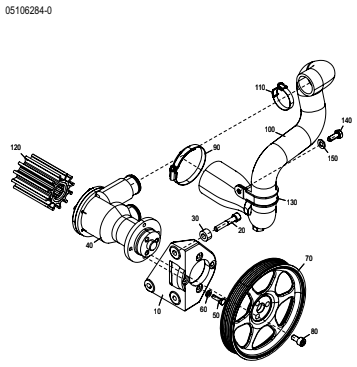
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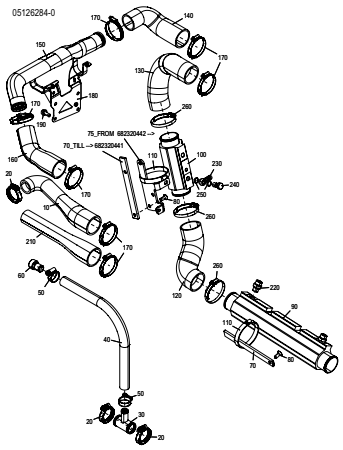
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DRIVE BELTS, PULLEYS, TENSIONER



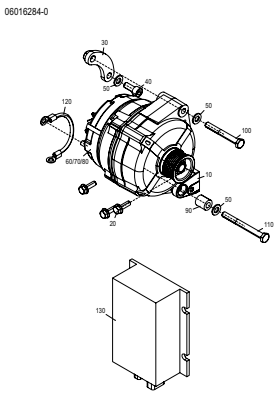
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RAW WATER PUMP



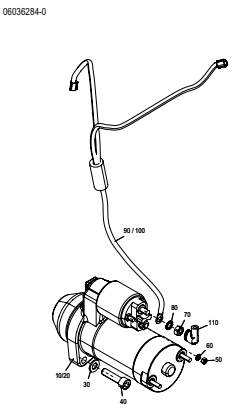
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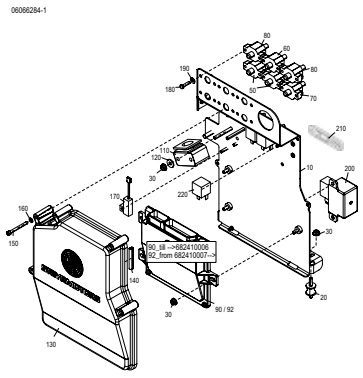
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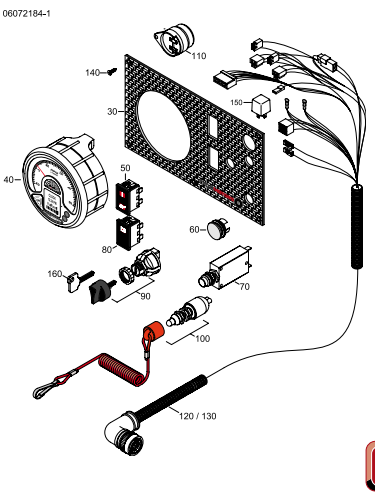
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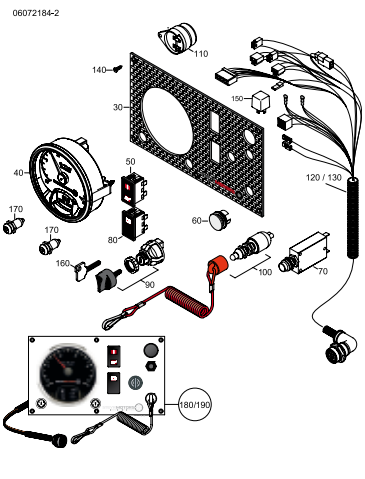
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INSTRUMENT PANEL (STAND. 2010-2013/08)



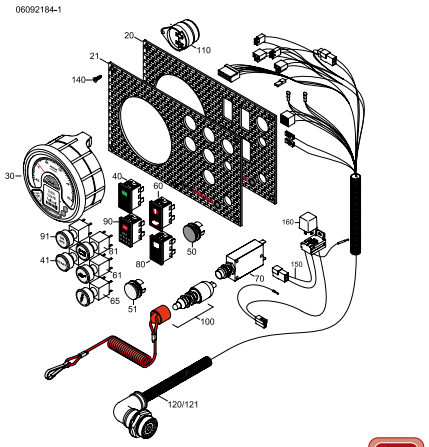
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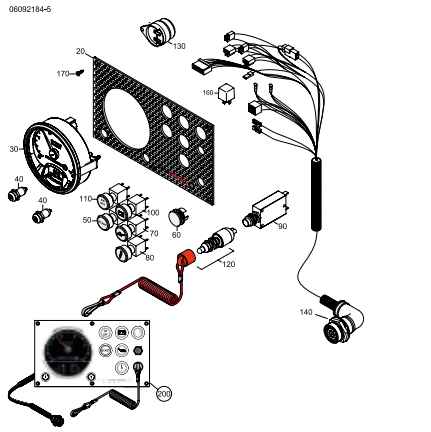
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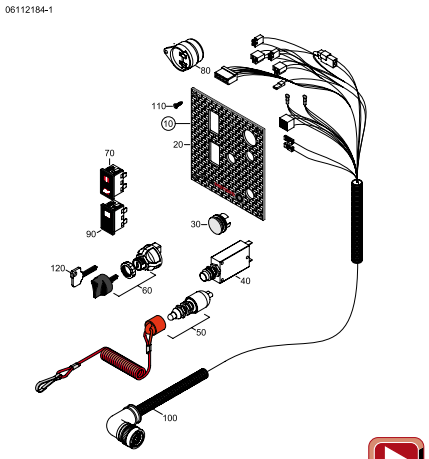
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INSTRUMENT PANEL SOLAS (FROM 2013/08)



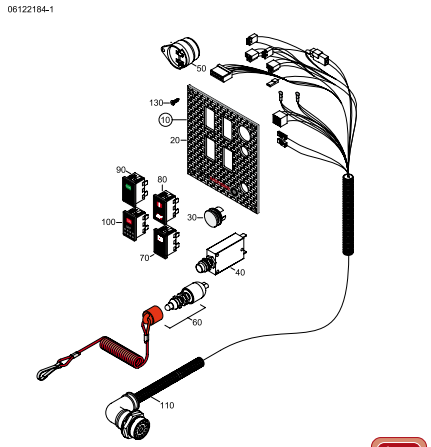
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SCC-DISPLAY (STEYR CONTROL CENTER)



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SCC KEY IGNITION PANEL



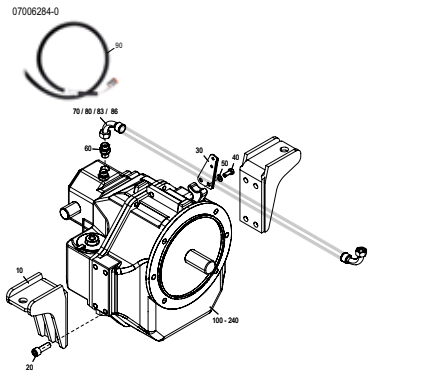
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SCC PUSH BUTTON IGNITION PANEL



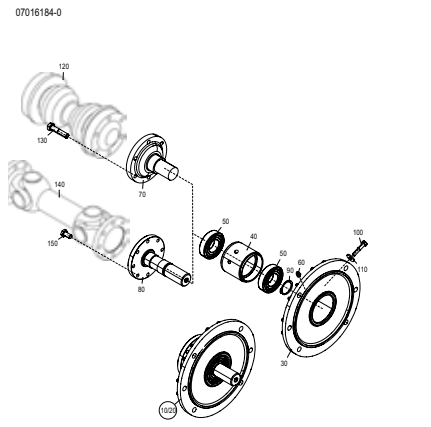
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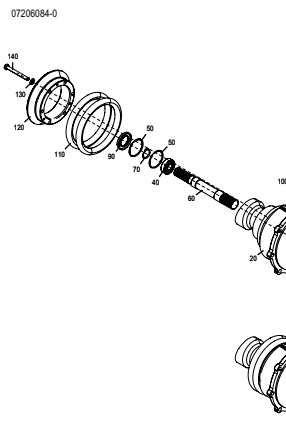
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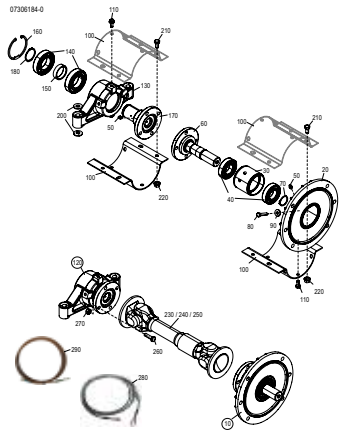


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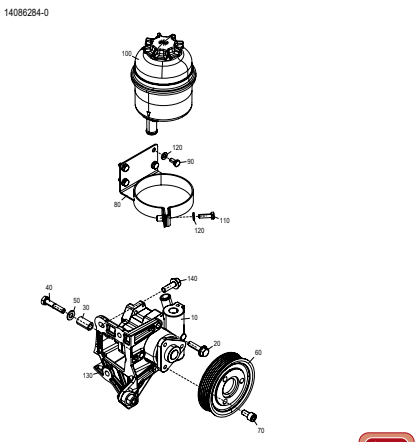
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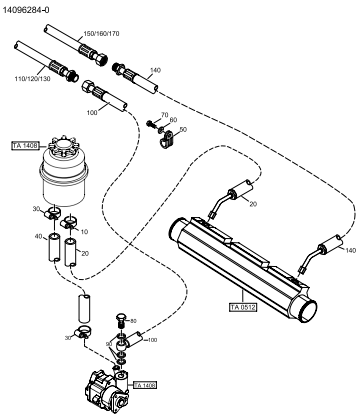
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HYDRAULIC PUMP



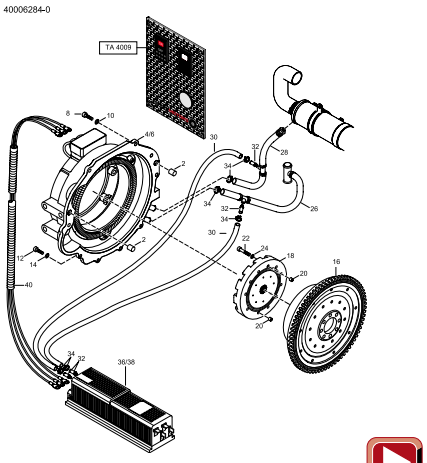
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HYDRAULIC PIPES



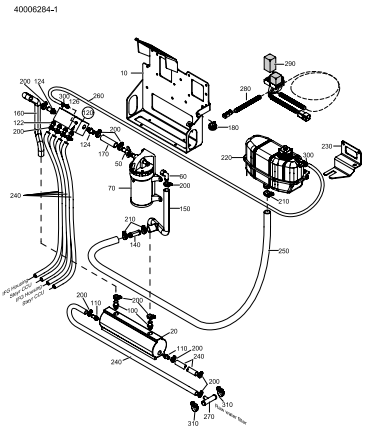
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ENGINE PREHEATING



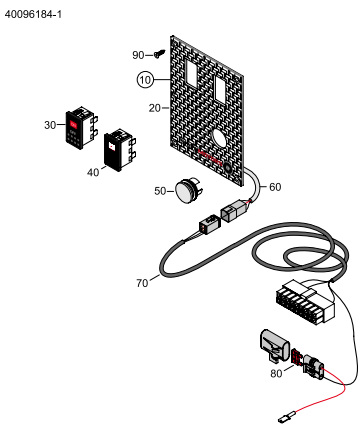
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INTEGR. FLYWHEELGENERATOR (IFG)



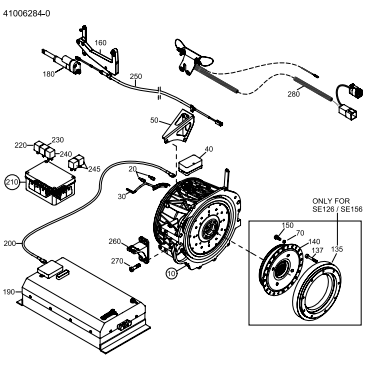
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IFG - DUAL CIRCUIT COOLING



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IFG PUSH BUTTON PANEL



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HYBRID STAGE I



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AIR CONDITIONING & DRIVE

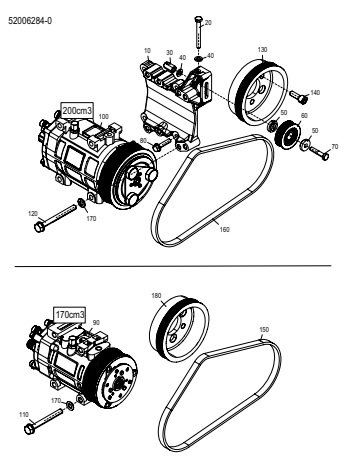
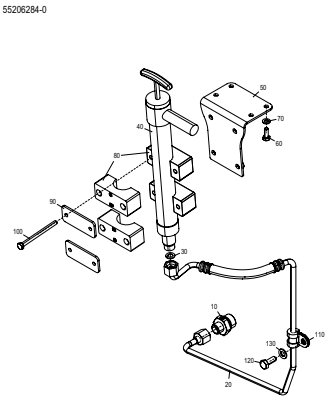
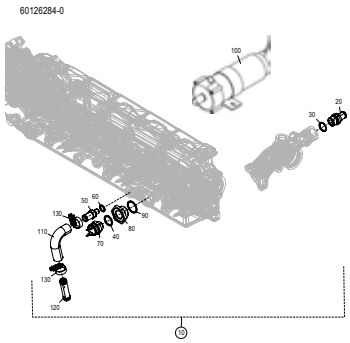


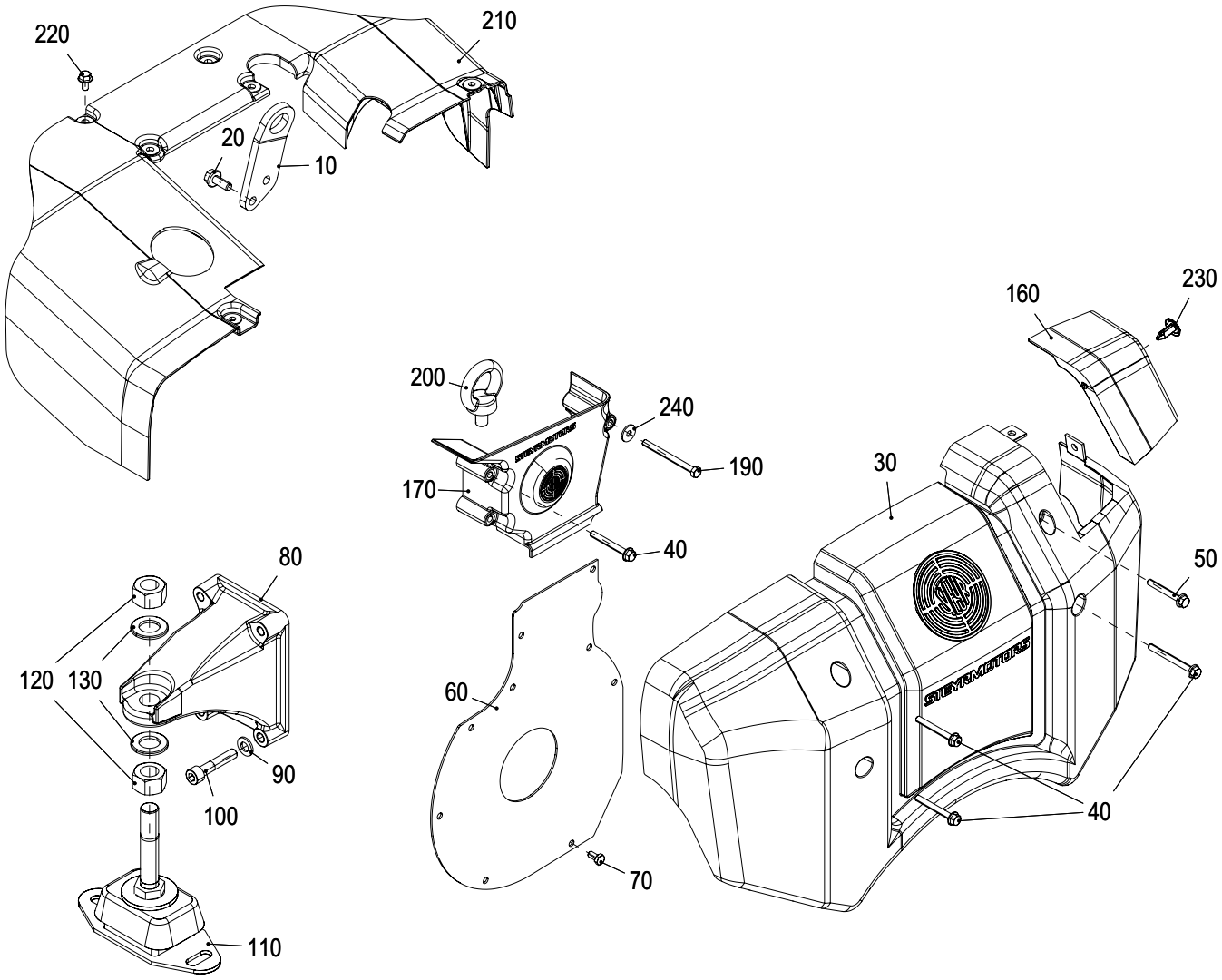
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SE236 E40 MARINE

MOUNT BRACKET, COVER T-BELT, GASKET SET

01006284-0



140 / 150

ENGINE SEAL KIT

MOUNT BRACKET, COVER T-BELT, GASKET SET

SE236 E40 MARINE

01006284-0

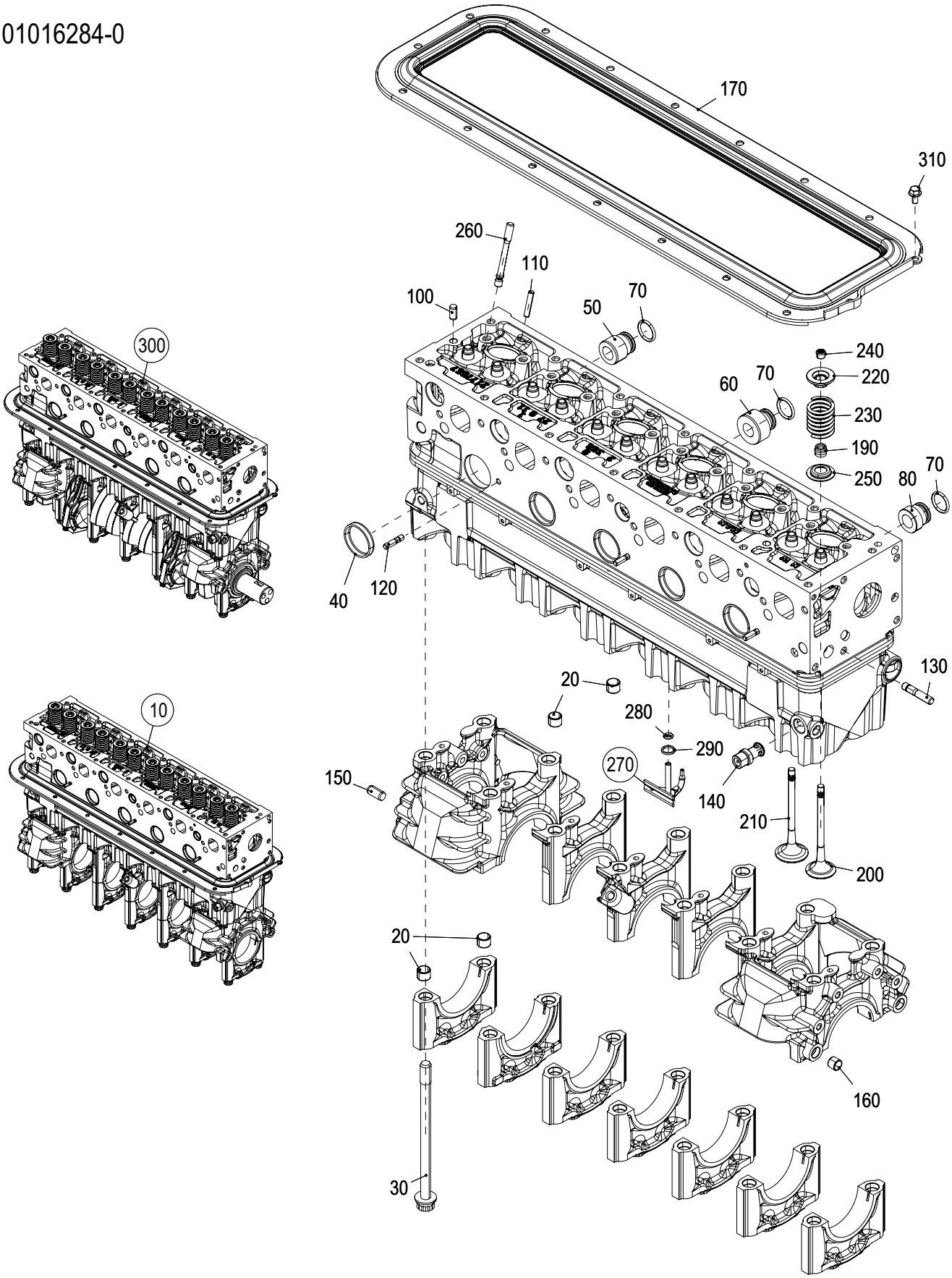
Pos.	Part.-No.	Qty	Designation	Step
10	2201024-0	1	ENGINE LIFT SHACKLE	.1
20	9000271-0	2	BOLT EN1665-M8x25-10.9-FLZNNC-720H-L	.1
30	2180836-0	1	COVER T-BELT	.1
40	9000538-0	5	HEX.FLANGE BOLT EN 1665-M6x50-A2-70	.1
50	9000537-0	1	HEX.FLANGE BOLT EN 1665-M6x30-A2-70	.1
60	2181204-0	1	COVER PLATE, COVER T-BELT	.1
70	3800238-0	9	HEX.HD.SCR. ISO 4017-M6x12-A4-70	.1
80	2177598-9	2	MOUNT BRACKET, FRONT (RAL9006)	.1
90	3930075-0	8	WASHER ISO 7089-10-A4-200HV	.1
100	9000014-1	8	SCR. ISO 4762-M10x50-10.9-FLZNNC-720H-L	.1
110	2203804-5	4	ENGINE MOUNT ASSY 55SH	.1
120	9000442-0	2	HEX.NUT ISO 8673-M18x1.5-8-A-DAC	..2
130	9000441-0	2	LOCKWASHER 19.5x34.5	..2
140	Z026130-0	1	SEAL KIT, W-O FRAME SEAL	.1
150	Z026132-0	1	SEAL KIT, WITH FRAME SEAL	.1
160	2181029-0	1	COVER T-BELT PART 2	.1
170	2181026-0	1	COVER T-BELT, LOWER PART	.1
190	9001104-0	1	HEX. BOLT ISO 4014-M6x70-A2-70	.1
200	9001105-0	1	RING BOLT DIN 580-M12-A2	.1
210	2180838-0	1	COVER REAR	.1
220	9001001-0	6	HEX.FLANGE BOLT EN 1665-M6x16-A4-70	.1
230	9001126-0	1	UNSCREWING SNAP RIVET 8mm	.1
240	900221	1	WASHER ISO 7093-1-6-200HV-A4	.1

STEYRMOTORS

SE236 E40 MARINE

CRANKCASE

01016284-0



CRANKCASE

SE236 E40 MARINE

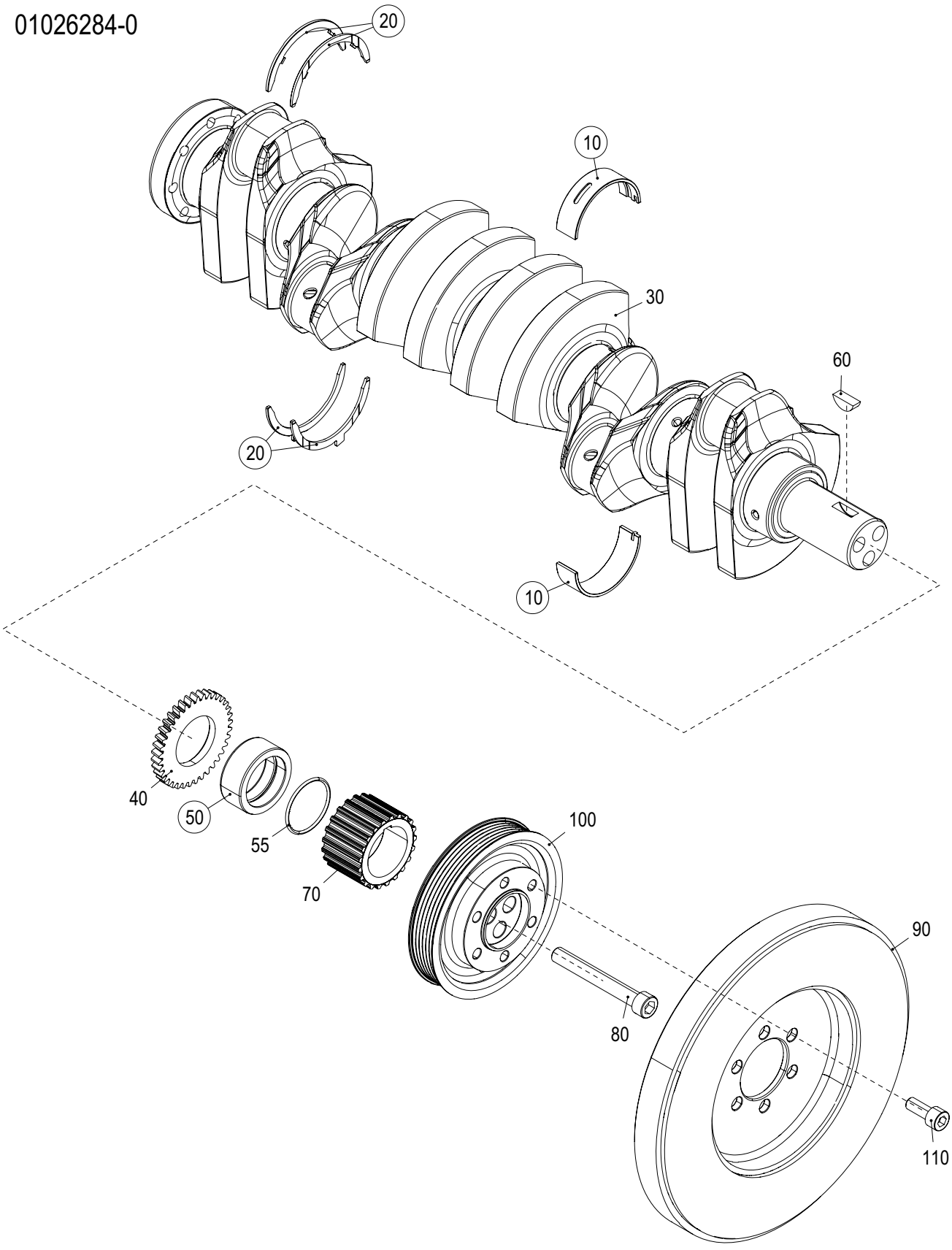
01016284-0

Pos.	Part.-No.	Qty	Designation	Step
10	MZ60284-0	1	CYL. BLOCK ASSY. MARINE (INCL. VALVES)	.1
20	2172799-0	24	FITTING SLEEVE	..2
30	2174329-0	14	BOLT, MAIN BEARING	..2
40	2170309-0	6	CORE HOLE PLUG 40-8	..2
50	2180872-0	1	O-RING SLEEVE	..2
60	2180873-0	3	O-RING SLEEVE	..2
70	9001076-0	5	O-RING 19,2x3	..2
80	2181168-0	1	O-RING SLEEVE	..2
100	3901416-0	2	PARALLEL PIN ISO 2338-8m6x16-ST	..2
110	3901328-0	6	PARALLEL PIN ISO 2338-6m6x30-ST	..2
120	9000327-0	3	STUD DIN 939-M6x20-8.8-FLZNNC-720H-L	..2
130	3812435-0	1	STUD DIN 938-M8x35-8.8-FLZNNC-720H-L	..2
140	2178525-1	1	COOLING OIL VALVE ASSY.	..2
150	3901509-0	2	PARALLEL PIN ISO 2338-10m6x20-ST	..2
160	2170298-0	2	FITTING SLEEVE	..2
170	2205379-0	1	FRAME SEAL	..2
190	2172096-1	12	VALVE STEM SEAL	..2
200	2177577-1	6	EXHAUST VALVE	..2
210	2177576-6	6	INTAKE VALVE	..2
220	2177349-0	12	VALVE-SPRING RETAINER	..2
230	2172362-0	12	VALVE SPRING	..2
240	2170171-0	24	VALVE COLLET	..2
250	2177415-0	12	SPRING SUPPORT	..2
260	2174321-1	12	STUD	.1
270	2178478-3	6	SPRAYING NOZZLE ASSY.	.1
280	2179896-0	6	O-RING 5.23 x 2.62 (GREEN)	..2
290	2179658-0	6	BACK-UP RING	.1
300	MT60284-0	1	PARTIAL ENGINE	.1
310	9000287-0	17	BOLT EN1665-M6x12-8.8-FLZNNC-720H-L	.1

SE236 E40 MARINE

CRANKSHAFT, BEARING, DAMPER

01026284-0



CRANKSHAFT, BEARING, DAMPER

SE236 E40 MARINE

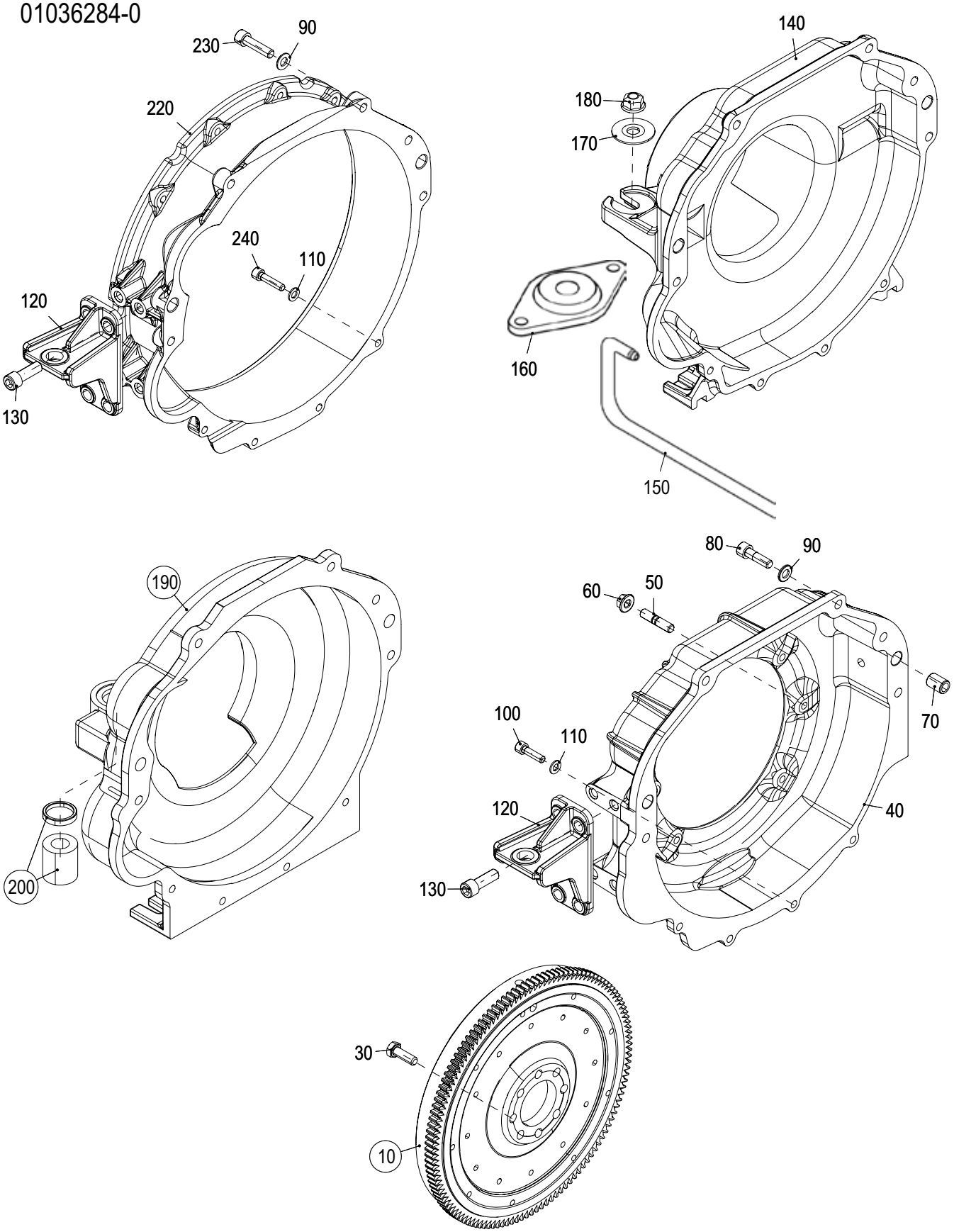
01026284-0

Pos.	Part.-No.	Qty	Designation	Step
10	Z002003-0	7	MAIN BEARING KIT, CRANKSHAFT	.1
20	Z002002-0	1	AXIAL BEARING KIT, CRANKSHAFT	.1
30	2172816-0	1	CRANKSHAFT	.1
40	2172584-2	1	GEAR	.1
50	Z021016-0	1	BARREL RING INCL. O-RING	.1
55	2179098-0	1	O-RING 42x2.5	..2
60	3960012-0	1	WOODRUFFKEY DIN 6888-8x9	.1
70	707371	1	SYNCHRONOUS BELT PULLEY	.1
80	9000635-0	3	HEX.SOCK. SCR. ISO 4762-M12x90-12.9-DAC	.1
90	2200664-2	1	VISCO DAMPER	.1
100	2180681-0	1	PULLEY, CRANKSHAFT	.1
110	9000511-0	6	HEX.SOCK. SCR. ISO 4762-M10x25-12.9	.1

SE236 E40 MARINE

FLYWHEEL, FLYWHEELHOUSING

01036284-0



FLYWHEEL, FLYWHEELHOUSING

SE236 E40 MARINE

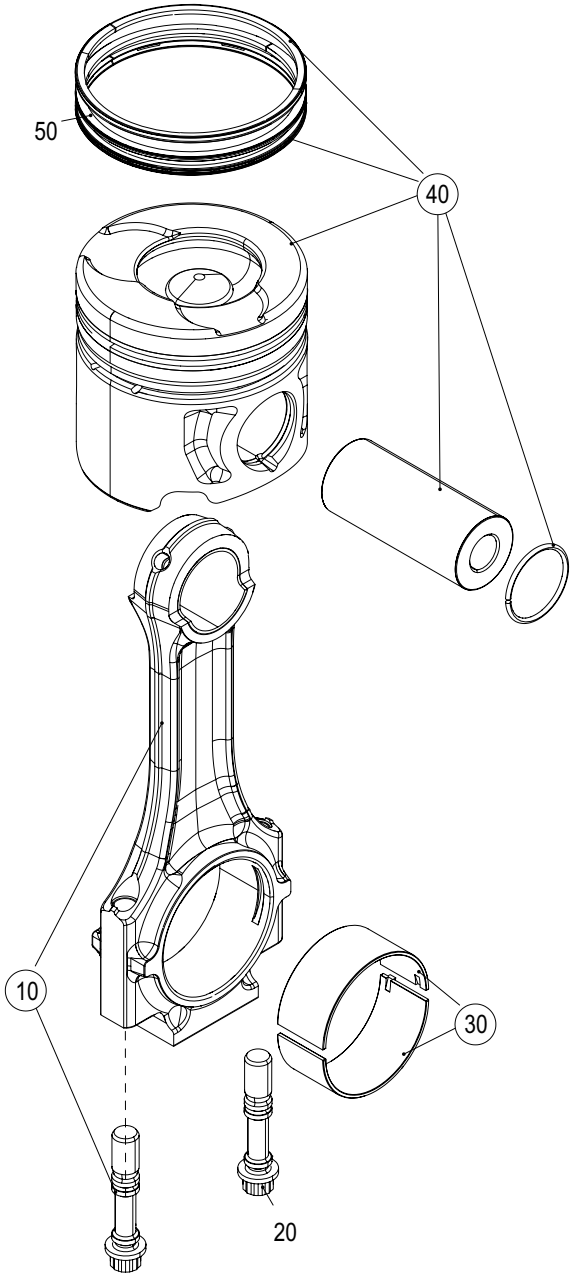
01036284-0

Pos.	Part.-No.	Qty	Designation	Step
10	500911	1	FLYWHEEL ASSY.	.1
30	2174592-0	8	HEX.HD.SCR. ISO 4017-M10x30-12.9	.1
40	2180981-0	1	HOUSING-FLYWHEEL INBOARD (RAL9006)	.1
50	9000371-0	6	STUD DIN 835-M10x25-8.8-FLZNNC-720H-L	.1
60	9000042-1	6	HEX. NUT DIN 6923-M10-8-FLZNNC-720H-L	.1
70	3900184-0	2	SPRING PIN, SLIGHT TYPE ISO 13337-16x22	.1
80	3862545-0	5	HEX.SOCK. SCR. ISO 4762-M10x35-A2-70	.1
90	3930075-0	5	WASHER ISO 7089-10-A4-200HV	.1
100	3862433-0	4	HEX.SOCK. SCR. ISO 4762-M8x30-A4-70	.1
110	3930103-0	4	WASHER ISO 7089-8-A4-200HV	.1
120	2178722-1	2	BRACKET FLYWHEEL HOUSING	.1
130	9000081-0	8	HEX.SCR.ISO4762-M12x35-8.8-FLZNNC-720H-L	.1
140	O915157-9	1	FLYWHEELHOUSING OMC/VOLVO SX (RAL9006)	.1
150	O913787-0	1	HOSE-FLYWHEEL HOUSING	.1
160	O986712-0	1	KIT REAR MOUNTS INCL. SMALL PARTS	.1
170	O911778-0	2	WASHER, REAR MOUNT	.1
180	O313623-0	2	LOCK NUT, REAR MOUNT	.1
190	2178833-M	1	HOUSING FLYWHEEL MERCURY ASSY. (RAL9006)	.1
200	707653	1	FLYWHEEL HOUSING MOUNT KIT	.2
220	2181327-0	1	HOUSING FLYWHEEL SAE 4 (RAL9006)	.1
230	3860149-0	5	HEX.SCR.ISO4762-M10x40-8.8-FLZNNC-720H-L	.1
240	9000064-0	4	HEX.SCR.ISO 4762-M8x35-8.8-FLZNNC-720H-L	.1

SE236 E40 MARINE

PISTON, RINGS AND PIN, CONNECTION ROD

01046284-2



PISTON, RINGS AND PIN, CONNECTION ROD

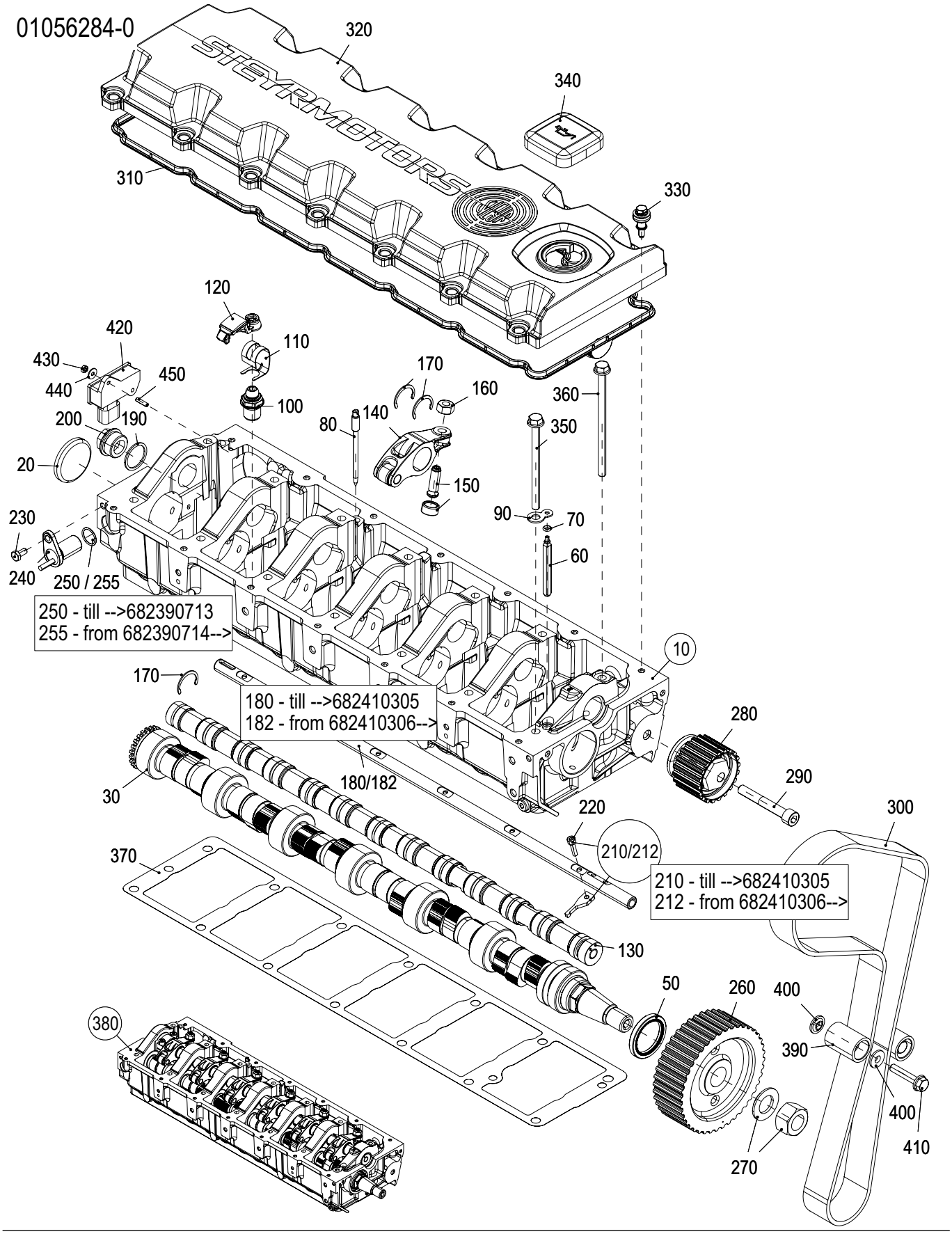
SE236 E40 MARINE

01046284-2

Pos.	Part.-No.	Qty	Designation	Step
10	Z002181-0	6	CONNECTING ROD ASSY.	.1
20	2178532-0	2	CON ROD SCREW	..2
30	Z002182-0	6	BEARING KIT, CONNECTING ROD	.1
40	500902	6	PISTON ASSY.	.1
50	Z002060-2	1	PISTON RING KIT (1 PER PISTON)	..2

SE236 E40 MARINE

CAMSHAFT HOUSING



CAMSHAFT HOUSING

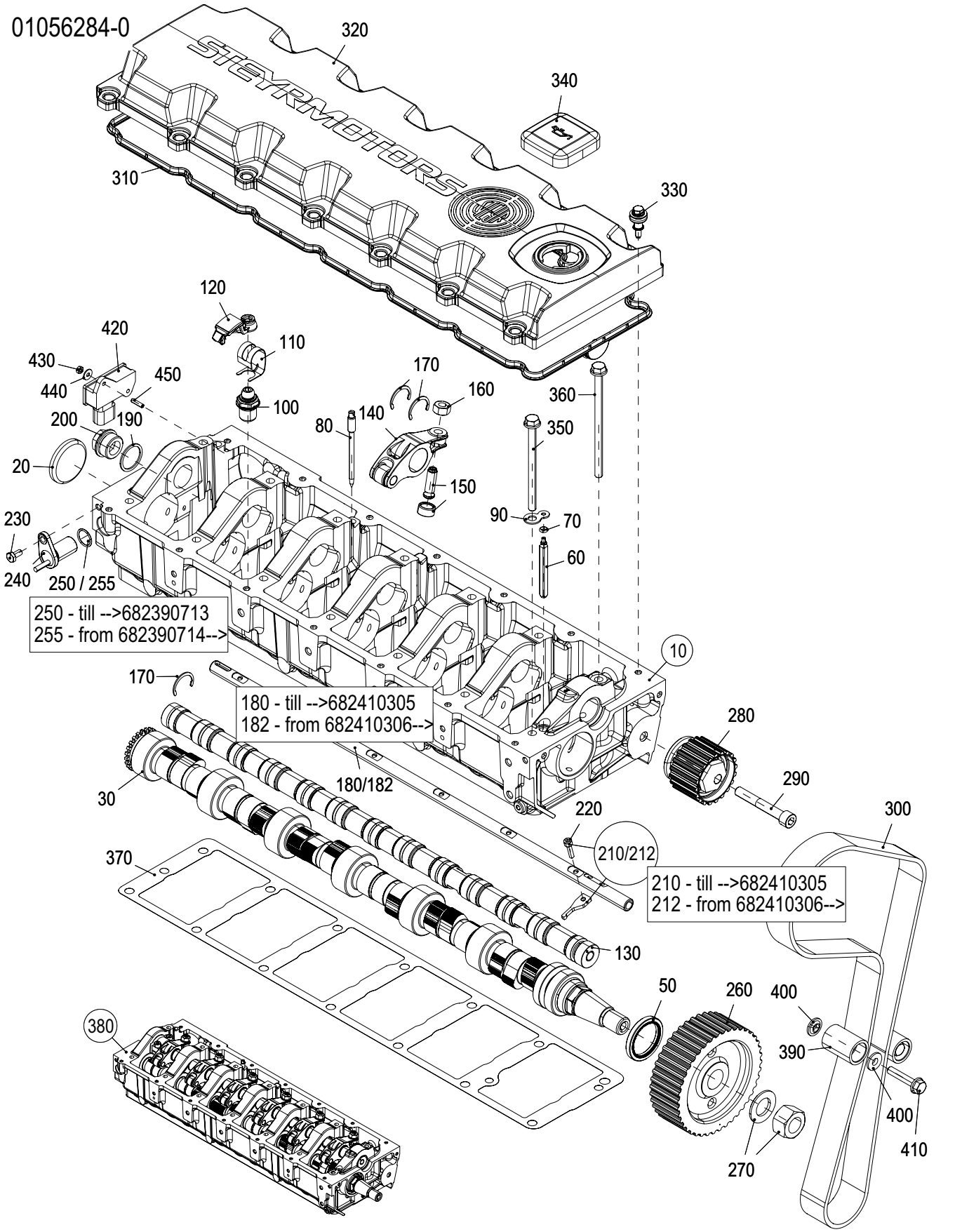
SE236 E40 MARINE

01056284-0

Pos.	Part.-No.	Qty	Designation	Step
10	500900	1	CAMSHAFT HOUSING ASSY. (RAL9006)	.1
20	2178083-0	1	CORE HOLE PLUG 50-7	..2
30	2178084-3	1	CAMSHAFT ASSY.	.1
50	2172086-1	1	ROTARY SHAFT SEAL	.1
60	2178486-2	1	AXLE SUPPORT	.1
70	2179278-0	1	O-RING 4.3x2.4	.1
80	2177513-2	1	GUIDE PIN CONTROL RACK	.1
90	2179251-0	1	LOCKING DEVICE, AXLE SUPPORT	.1
100	2174546-2	12	VALVE TAPPET ADJ. SCREW ASSY.	.1
110	2174552-0	12	RETAINING SPRING	.1
120	2177139-1	12	CAM FOLLOWER ASSY.	.1
130	2180860-0	1	ECCENTRIC SHAFT ASSY.	.1
140	Z002094-0	6	ROCKER ARM ASSY. (SPARE PART)	.1
150	Z002010-0	6	TAPPET ADJUSTER ASSY.	.1
160	3871310-0	6	HEX.NUT DIN 934-M10x1-10-G	.1
170	2178796-0	14	CIRCLIP 26x1.2	.1
180	500897	1	CONTROL RACK INCL. CONTROL LINK (SPA.P.)	.1
182	707334	1	CONTROL RACK	.1
190	3098031-0	1	SEALING RING DIN 7603-A26x31x1.5-CU	.1
200	3962043-0	1	PLUG DIN7604-C-M26x1.5-ST-ZnNi8/Cn/T2	.1
210	Z002009-0	6	CONTROL LINK & BOLT	.1
212	500898	6	CONTROL LINK & BOLT	.1
220	3860140-0	1	HEX.SOCK. SCR. ISO 4762-M5x20-LH-10.9-BR	.1
230	3800238-0	1	HEX.HD.SCR. ISO 4017-M6x12-A4-70	.1
240	500790	1	SPEED SENSOR, SPARE PART	.1
250	2176729-0	1	O-RING 17.17x1.78	..2
255	900579	1	O-RING 15x1.5-FVMQ70-ISO3601-1A	..2
260	2177642-0	1	TIMING BELT PULLEY CAMSHAFT	.1
270	Z002011-0	1	NUT & WASHER, CAMSHAFT PULLEY	.1
280	802549	1	IDLER PULLEY ASSY.	.1
290	3860155-0	1	SCR. ISO 4762-M10x70-10.9-FLZNNC-720H-L	.1

SE236 E40 MARINE

CAMSHAFT HOUSING



CAMSHAFT HOUSING

SE236 E40 MARINE

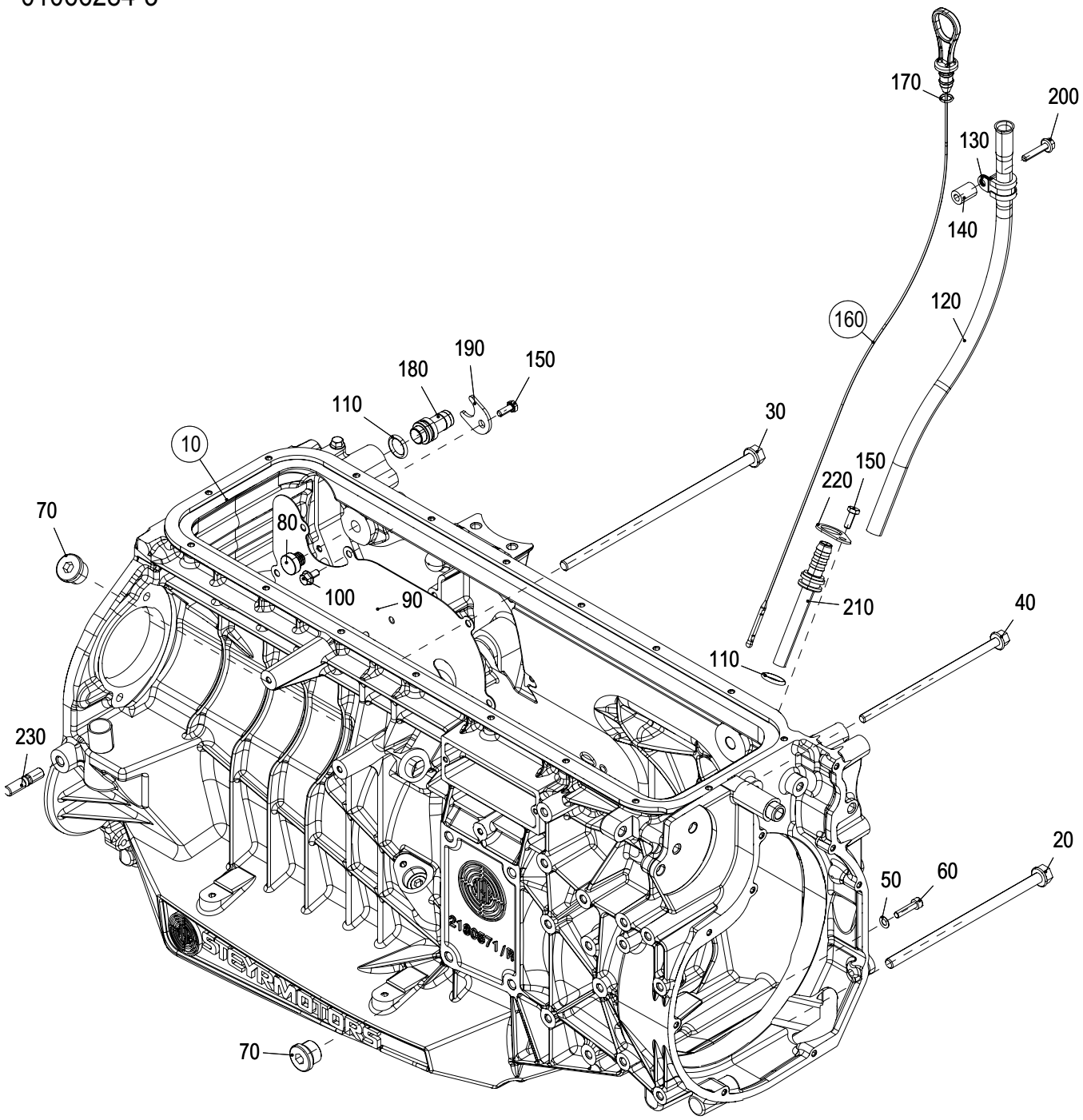
01056284-0

Pos.	Part.-No.	Qty	Designation	Step
300	2179985-0	1	TIMING BELT	.1
310	2179921-0	1	SEALING, CAMSHAFT HSG-COVER	.1
320	2179920-0	1	CAMSHAFT HOUSING COVER (RAL3003)	.1
330	2040575-0	14	SCREW, COVER ACOUSTIC DECOUPLED	.1
340	2179942-0	1	FILLER CAP ENGINE OIL	.1
350	9000248-1	7	BOLT EN1665-M8x110-10.9-FLZNNC-720H-L	.1
360	900590	7	HEX.BOL.EN1665-M8x135-10.9-FLZNNC-720H-L	.1
370	2205427-2	1	GASKET, CYL.BLOCK-CAMSHAFTHSG.	.1
380	500901	1	VALVE DRIVE ASSY. (RAL9006)	.1
390	2180317-1	2	IDLER PULLEY ASSY.	.1
400	2180318-0	4	DISTANCE WASHER	.1
410	9000349-0	2	BOLT EN1665-M8x40-10.9-FLZNNC-720H-L	.1
420	2205604-0	1	LINEAR-SENSOR	.1
430	3870051-0	2	HEX.NUT ISO 4032-M4-A4-70	.1
440	3930072-0	2	WASHER LA. SERIES ISO 7093-4.3-A4-200HV	.1
450	9000499-0	2	SET SCREW ISO 4029-M4x16-A4-70	.1

SE236 E40 MARINE

OILPAN, OIL DIPSTICK

01066284-3



OILPAN, OIL DIPSTICK

SE236 E40 MARINE

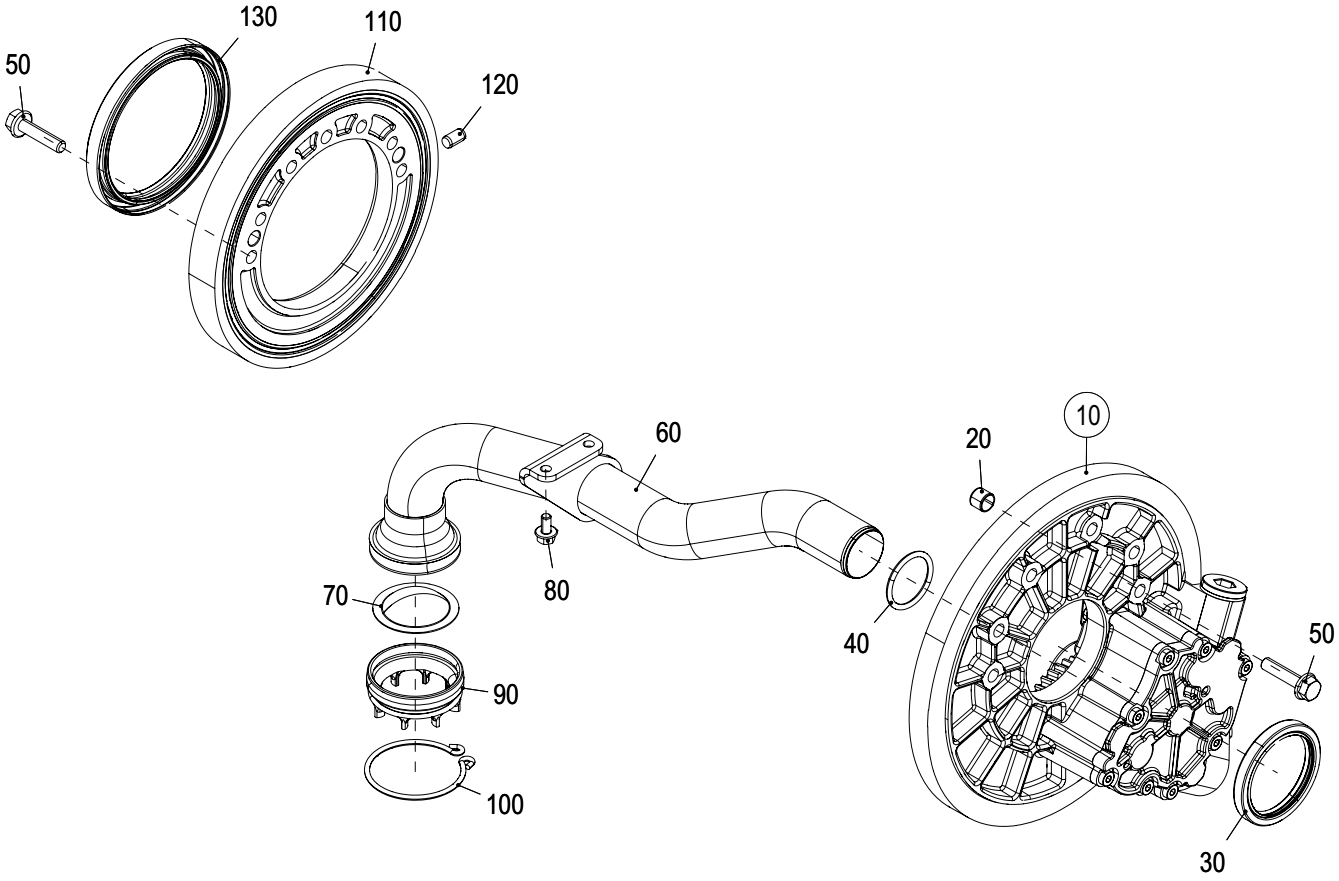
01066284-3

Pos.	Part.-No.	Qty	Designation	Step
10	Z026103-0	1	ENGINE HOUSING ASSY.	.1
20	9000464-0	2	HEX.BOLT EN1665-M10x200-8.8-FLZNNC-720-L	..2
30	9000463-0	2	BOLT EN1665-M10x250-8.8-FLZNNC-720H-L	..2
40	9000465-0	3	HEX.BOLT EN1665-M8x180-8.8-FLZNNC-720H-L	..2
50	3932008-0	12	SP. WASHER DIN 137-B6-FST-FLZNNC-480H	..2
60	3862327-0	12	SCR. ISO 4762-M6x25-8.8-FLZNNC-720H-L	..2
70	9000590-0	2	SCR.PLUG WITH RUBBER SEAL M22x1.5	..2
80	2174072-0	4	RUBBER PAD	..2
90	2180815-0	1	COVER PRE OIL SEPARATOR	..2
100	9000287-0	9	BOLT EN1665-M6x12-8.8-FLZNNC-720H-L	..2
110	2178310-1	2	O-RING 17x3.53	.1
120	2180818-0	1	TUBE OIL-DIPSTICK	.1
130	2178566-0	1	PIPE CLAMP RSGU1.15/15-W5	.1
140	2180895-0	1	DISTANCE SLEEVE	.1
150	3800233-0	2	HEX.HD.SCR. ISO 4017-M6x16-A4-70	.1
160	2180819-0	1	OIL DIP STICK ASSY.	.1
170	2203689-0	2	O-RING 9.0x2.0	..2
180	2179544-0	1	FITTING DM16	.1
190	2179543-0	1	CLAMPING PLATE	.1
200	9000537-0	1	HEX.FLANGE BOLT EN 1665-M6x30-A2-70	.1
210	2180817-0	1	NOOZLE OIL DIP STICK	.1
220	2201476-0	1	MOUNTING PLATE	.1
230	9000478-0	1	STUD DIN 835-M10x25-A2-70	.1

SE236 E40 MARINE

OIL PUMP, SUPPORT RING

01066284-A



OIL PUMP, SUPPORT RING

SE236 E40 MARINE

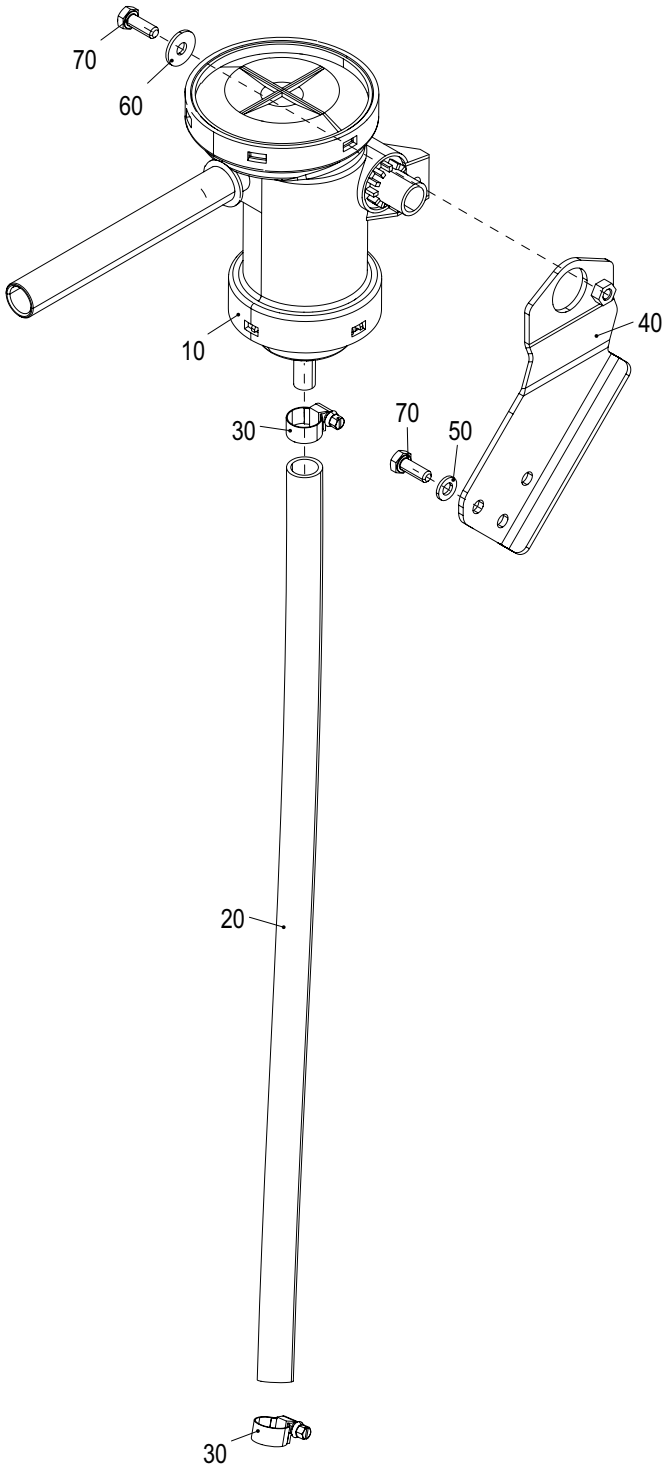
01066284-A

Pos.	Part.-No.	Qty	Designation	Step
10	Z026102-0	1	OIL PUMP ASSY. (RAL9006)	.1
20	2170298-0	2	FITTING SLEEVE	..2
30	2170276-1	1	ROTARY SHAFT SEAL	..2
40	2179991-0	1	O-RING 33x3.5	..2
50	9000278-0	13	BOLT EN1665-M8x35-8.8-FLZNNC-720H-L	.1
60	2180822-0	1	OILSUCTION PIPE ASSY.	.1
70	2200449-0	1	OIL STRAINER	.1
80	9000287-0	2	BOLT EN1665-M6x12-8.8-FLZNNC-720H-L	.1
90	2200450-0	1	SUCTION CAGE	.1
100	9000628-0	1	SNAP RING DIN 9925-60	.1
110	2174992-1	1	SUPPORT RING REAR	.1
120	3901409-0	1	PARALLEL PIN ISO 2338-8m6x14-ST	.1
130	2172289-1	1	ROTARY SHAFT SEAL	.1

SE236 E40 MARINE

OIL SEPARATOR, BLOWBY LINES

01066284-J



OIL SEPARATOR, BLOWBY LINES

SE236 E40 MARINE

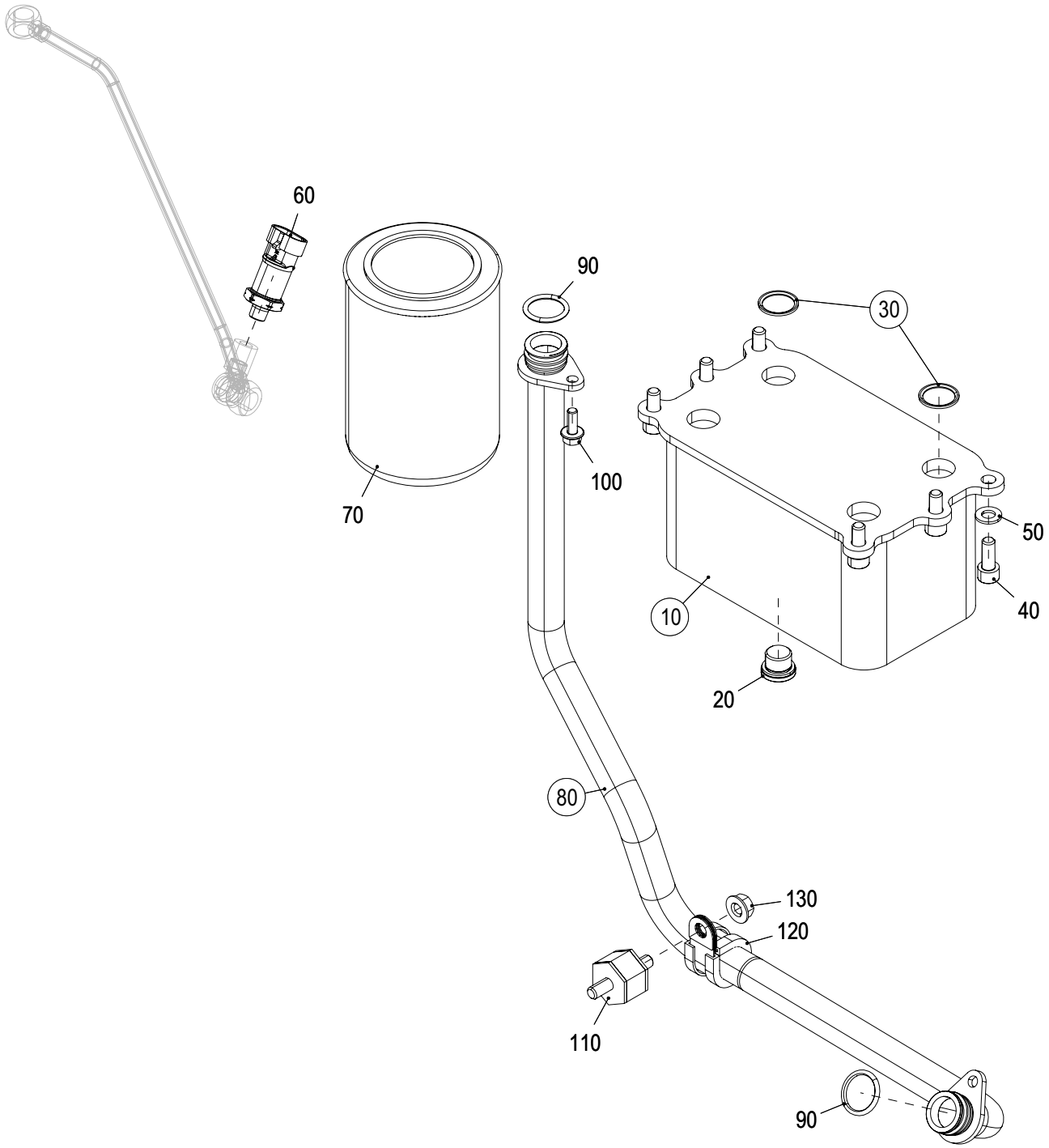
01066284-J

Pos.	Part.-No.	Qty	Designation	Step
10	Z002051-1	1	OIL SEPARATOR WITH PIPE	.1
20	2178287-2	1	HOSE, OIL DRAIN L=560	.1
30	2174405-0	4	HOSE CLAMP 10-16/7.5	.1
40	2181066-0	1	BRACKET, OIL SEPARATOR	.1
50	3930070-0	3	WASHER ISO 7089-6-A4-200HV	.1
60	9000012-0	1	WASHER ISO 7093-6.4-140HV-A2	.1
70	3800233-0	4	HEX.HD.SCR. ISO 4017-M6x16-A4-70	.1

SE236 E40 MARINE

OIL COOLER, OIL FILTER, OIL LINES

01066284-R



OIL COOLER, OIL FILTER, OIL LINES

SE236 E40 MARINE

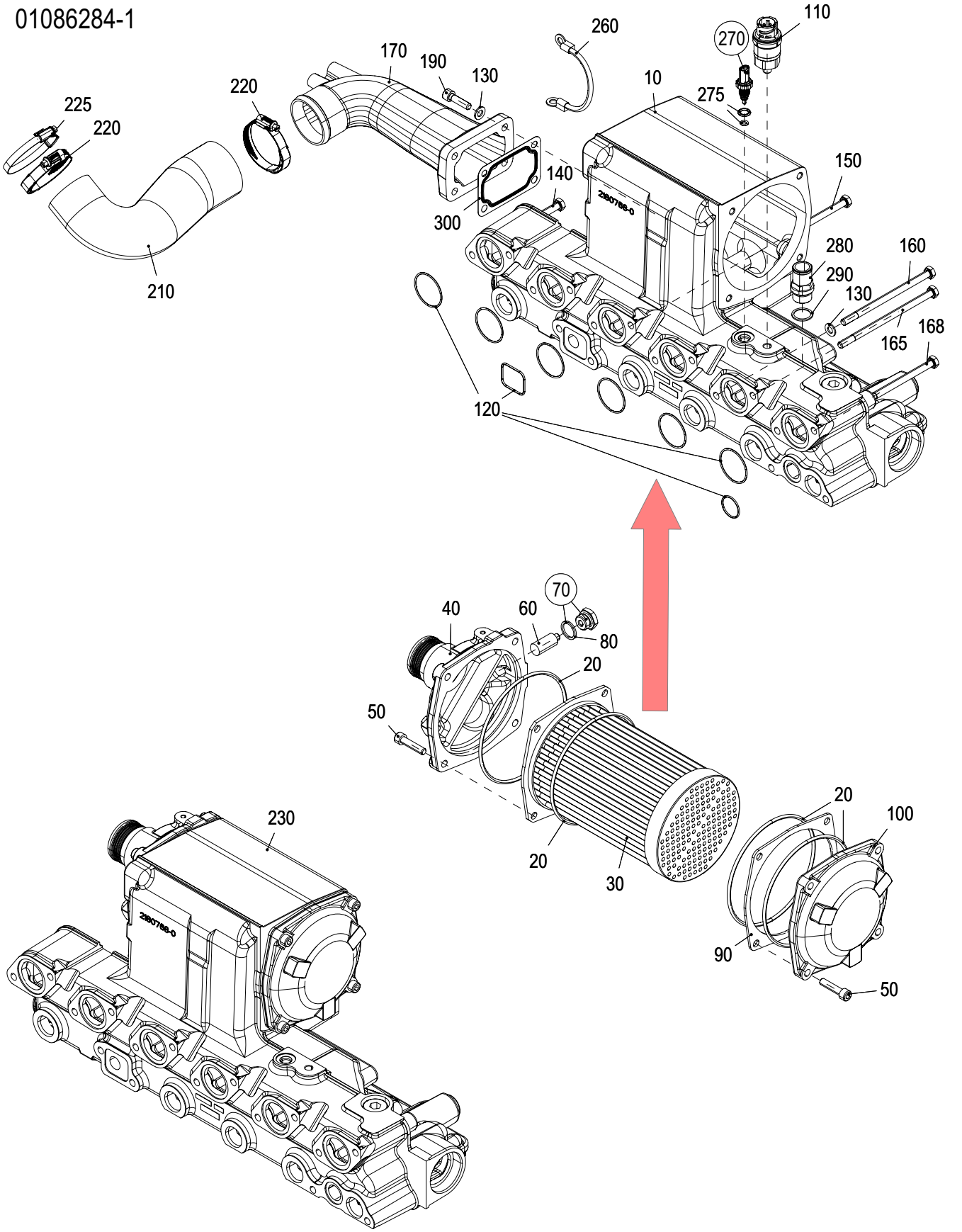
01066284-R

Pos.	Part.-No.	Qty	Designation	Step
10	Z026111-0	1	OILCOOLER (RAL9006)	.1
20	9000588-0	1	SCR.PLUG WITH RUBBER SEAL M16x1.5	..2
30	Z026113-0	1	SEAL KIT, OIL COOLER	.1
40	9000063-0	6	HEX.SOCK. SCR. ISO 4762-M8x20-A4-70	.1
50	3930103-0	6	WASHER ISO 7089-8-A4-200HV	.1
60	2180804-0	1	PRESSURE SENSOR	.1
70	2179817-0	1	SPIN-ON OIL FILTER	.1
80	Z026112-0	1	OIL PIPE ASSY. (RAL9006)	.1
90	2177249-0	2	O-RING 22x3-FPM80-ISO3601-1A	..2
100	9000273-0	2	BOLT EN1665-M6x16-8.8-FLZNNC-720H-L	.1
110	2177619-1	1	SILENT BLOCK M8	.1
120	2201127-0	1	PIPE CLAMP RSGU1.22-20	.1
130	9000056-1	1	HEX.FLANGE NUT EN1661-M8-8-FLZNNC-720H-L	.1

SE236 E40 MARINE

INTERCOOLER

01086284-1



INTERCOOLER

SE236 E40 MARINE

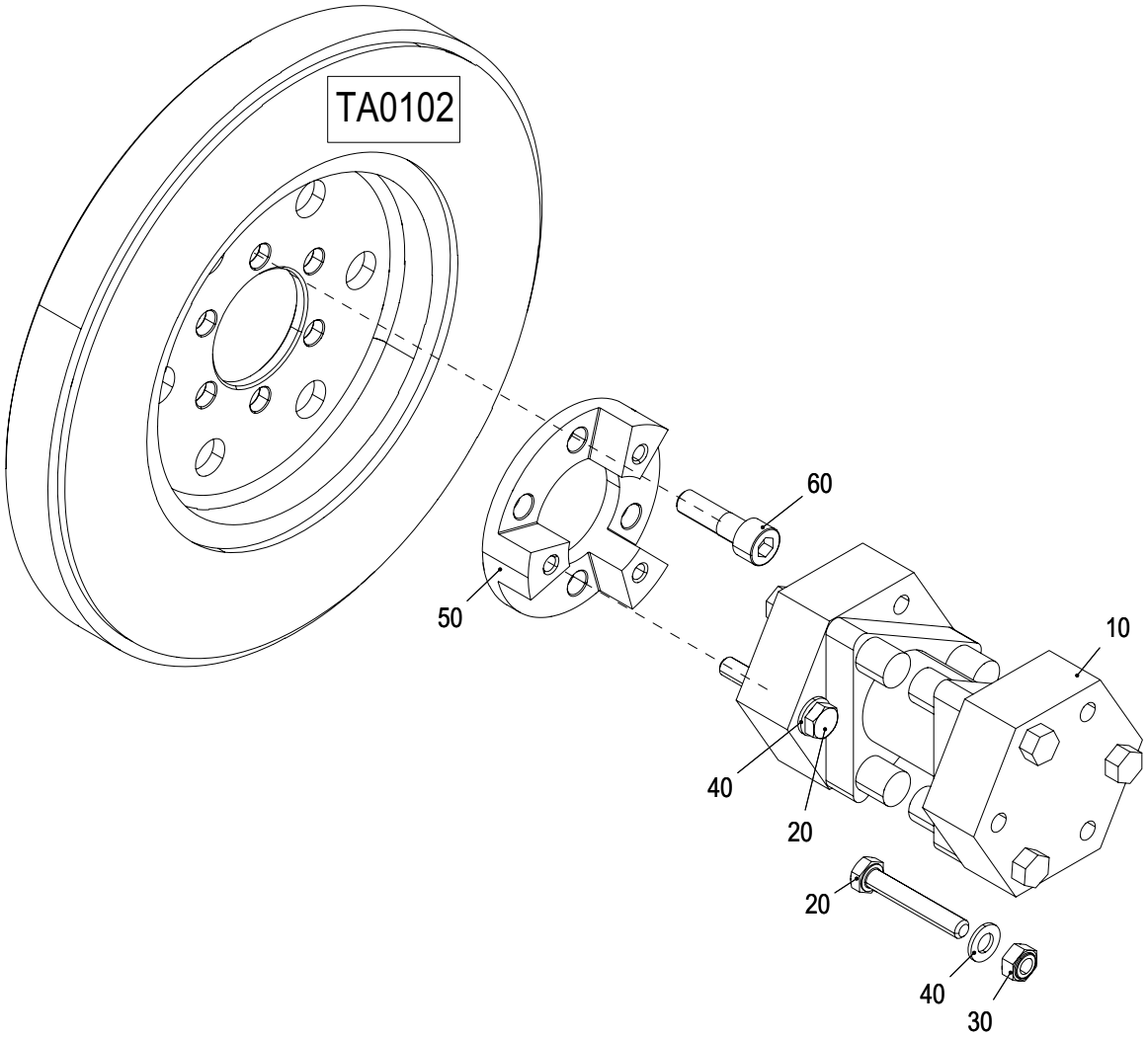
01086284-1

Pos.	Part.-No.	Qty	Designation	Step
10	Z026105-0	1	INTERCOOLER HOUSING, (RAL9006)	.1
20	2180010-0	4	O-RING 135x4	.1
30	2180877-0	1	INTERCOOLER	.1
40	Z026106-0	1	COVER INTERCOOLER REAR (RAL9006)	.1
50	9000064-0	8	HEX.SCR.ISO 4762-M8x35-8.8-FLZNNC-720H-L	.1
60	2178413-1	1	ZINC ANODE	.1
70	Z002017-0	1	PLUG & SEAL FOR ZINC-ANODE	.1
80	900631	1	SEALING RING DIN 7603-A18x24-CU	..2
90	2180012-0	1	SPACER, INTERCOOLER	.1
100	Z026107-0	1	COVER INTERCOOLER FRONT (RAL9006)	.1
110	2180803-0	1	PRESSURE SENSOR 1-8 27 NPT	.1
120	Z026108-0	1	SEAL KIT, INTAKE MANIFOLD	.1
130	3930103-0	16	WASHER ISO 7089-8-A4-200HV	.1
140	3800471-0	3	BOLT ISO 4014-M8x90-8.8-FLZNNC-720H-L	.1
150	9000295-0	7	HE.BO.ISO4014-M8x220-8.8-A-FLZNNC-720H-L	.1
160	9000288-0	4	HE.BO.ISO4014-M8x140-8.8-A-FLZNNC-720H-L	.1
165	3800493-0	1	H.BOLT ISO 4014-M8x150-8.8-FLZNNC-720H-L	.1
168	9000329-0	1	HEX.HD.BOLT ISO 4014-M8x115-A4-70	.1
170	Z026109-0	1	PRESSURE PIPE (RAL9006)	.1
190	3862433-0	4	HEX.SOCK. SCR. ISO 4762-M8x30-A4-70	.1
210	2181067-0	1	CHARGE AIR HOSE	.1
220	2181189-0	2	HOSE CLAMP WITH SPRING 50-70-12	.1
225	2179022-0	1	HOSE CLAMP WITH SPRING 50-70/9	.1
230	Z026104-0	1	INTERCOOLER ASSY. (RAL9006)	.1
260	2178968-0	1	GROUND WIRE	.1
270	2180962-0	1	CHARGE AIR TEMP. SENSOR INCL. O-RINGS	.1
275	500850	1	SEAL KIT, TEMPERATUR SENSOR	..2
280	9000648-4	1	SCREW-IN SOCKET M22x1.5-22	.1
290	9000815-0	1	PROFILED GASKET DIN 3869-22-FPM	.1
300	2201914-0	1	GASKET CHARGE AIR COOLER	.1

SE236 E40 MARINE

POWER TAKE OFF FRONT

01096184-0



POWER TAKE OFF FRONT

SE236 E40 MARINE

01096184-0

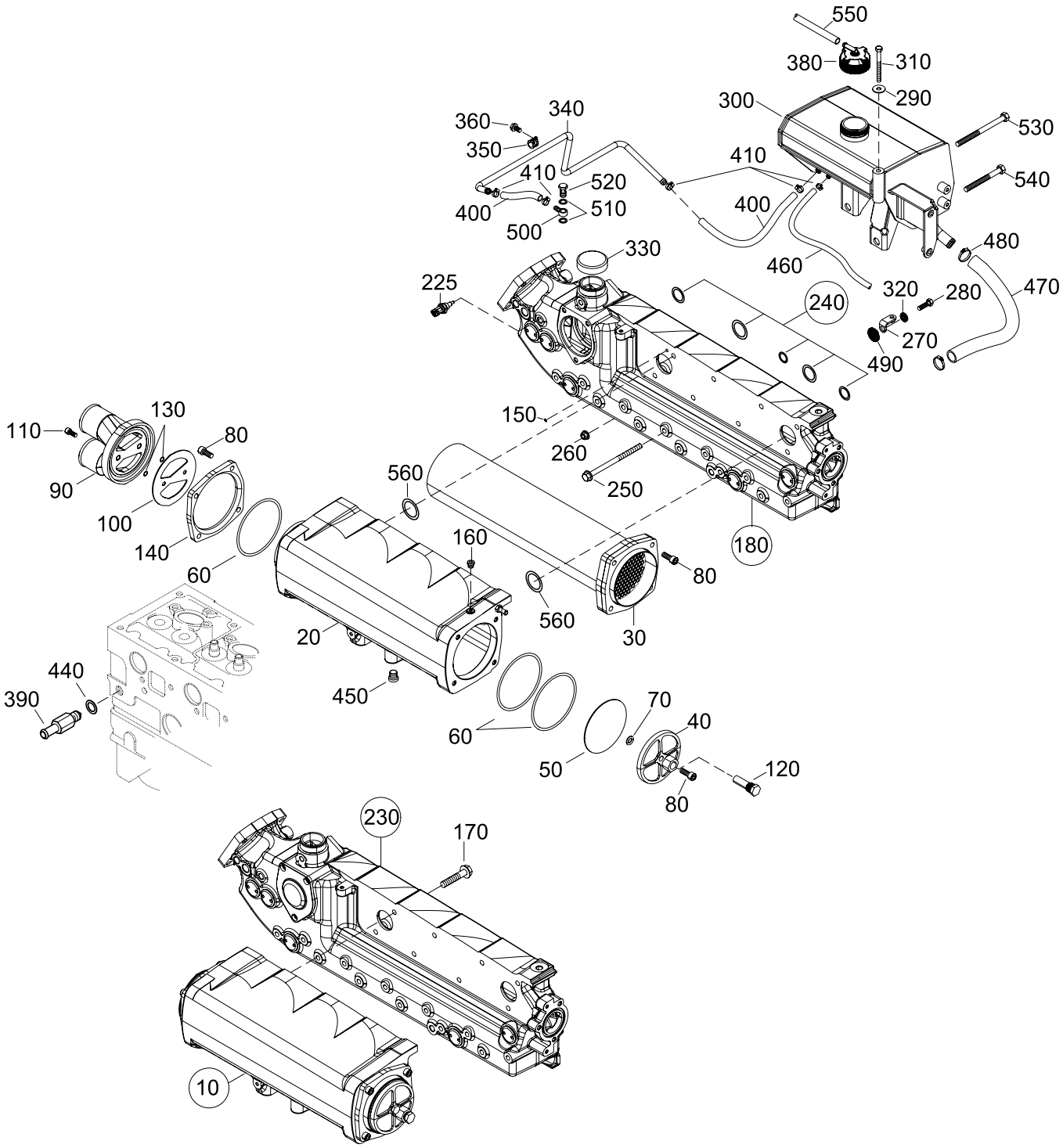
Pos.	Part.-No.	Qty	Designation	Step
10	2205329-0	1	ELASTIC SHAFT L=130-158	.1
20	3802451-0	6	HEX.SCR.ISO 4017-M8x50-8.8-FLZNNC-720H-L	.1
30	3888722-0	3	HEX.NUT,PREVG.TORQUE ISO 10511-M8-A2C	.1
40	3930103-0	6	WASHER ISO 7089-8-A4-200HV	.1
50	2180391-0	1	ADAPTER RING	.1
60	9001255-0	6	HEX.SOCK. SCR. ISO 4762-M10x35-12.9	.1

STEYRMOTORS

SE236 E40 MARINE

EXHAUST, HEAT EXCHANGER, GASKETS
ENG. NO.: 682320001-682340974

01146284-0



EXHAUST, HEAT EXCHANGER, GASKETS
ENG. NO.: 682320001-682340974

SE236 E40 MARINE

01146284-0

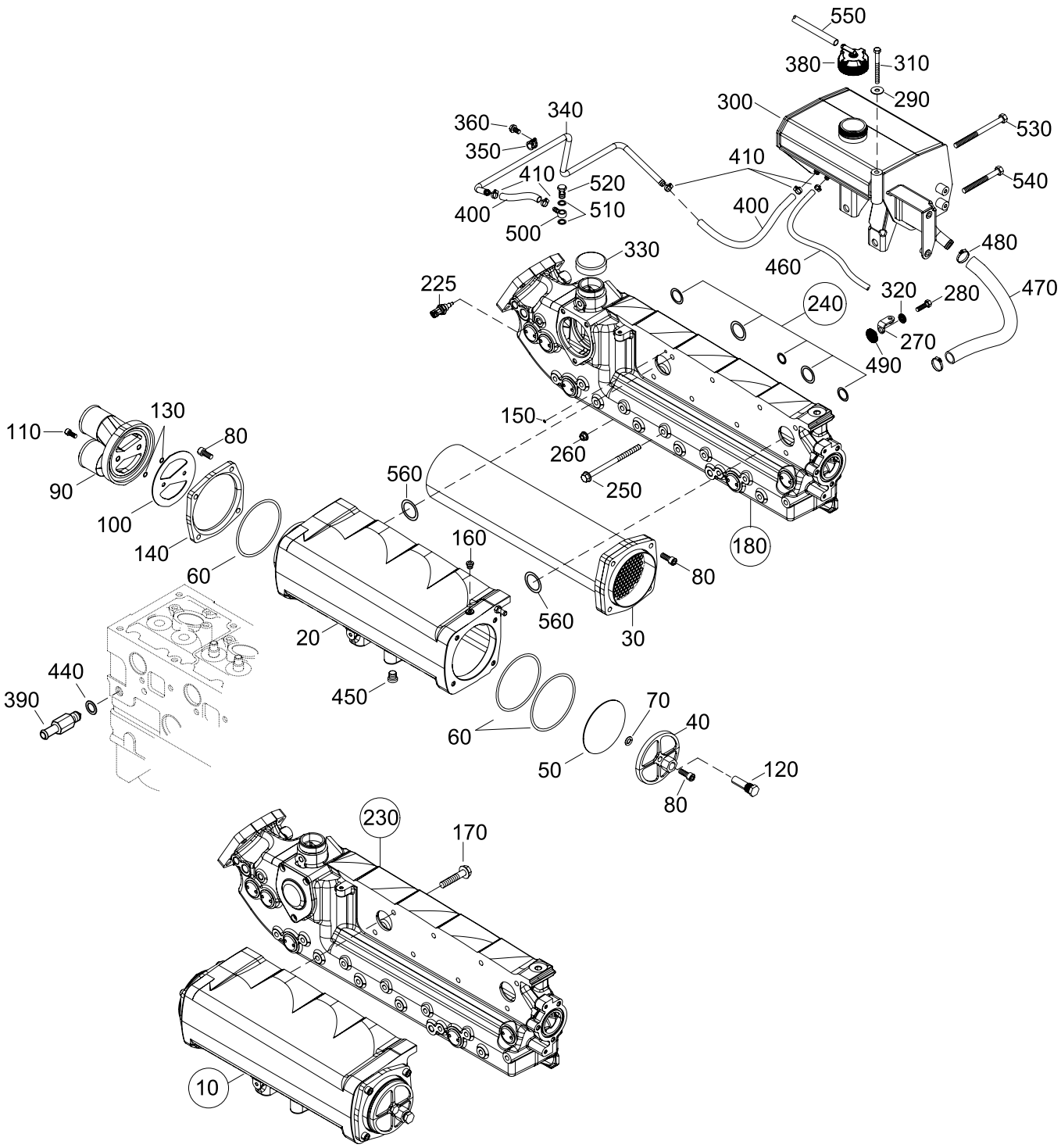
Pos.	Part.-No.	Qty	Designation	Step
10	Z026115-0	1	HEAT EXCHANGER ASSY. (RAL9006)	.1
20	Z026116-0	1	HEAT EXCHANGER HOUSING (RAL9006)	..2
30	2180883-0	1	HEAT EXCHANGER	..2
40	Z026117-0	1	COVER HEAT EXCHANGER FRONT (RAL9006)	..2
50	2180885-0	1	GASKET, HEAT EXCHANGER COVER	..2
60	9001129-0	3	O-RING	..2
70	9001130-0	1	O-RING 9.12x3.53	..2
80	9001128-0	9	HEX.SOCK. SCR. ISO 4762-M8x25-A2-70	..2
90	2181092-0	1	COVER, HEAT EXCHANGER	..2
100	2181093-0	1	GASKET, HEAT EXCHANGER COVER	..2
110	9001088-0	2	HEX.SOCK. SCR. ISO 4762-M6x25-A2-70	..2
120	2181091-0	1	ZINC ANODE	..2
130	9001181-0	2	O-RING 5.28x1.78 ISO 3601	..2
140	2181090-0	1	FLANGE PLATE, HEAT EXCHANGER	..2
150	2203689-0	1	O-RING 9.0x2.0	.1
160	9000585-0	1	HEX.SOCK.SCR.PLUG WITH RUBBER SEAL M10x1	.1
170	9000304-0	8	BOLT EN1665-M8x60-8.8-FLZNNC-720H-L	.1
180	Z026114-0	1	EXHAUST MANIFOLD ASSY. (RAL9006)	.1
225	2180773-0	1	TEMPERATURE SENSOR W. SEAL RING	.1
230	Z026118-0	1	EXHAUST MANIFOLD COMPL. ASSY. (RAL9006)	.1
240	Z002652-0	1	SEAL KIT, EXH.MANIF.-BLOCK (O-RINGS)	.1
250	900590	12	HEX.BOL.EN1665-M8x135-10.9-FLZNNC-720H-L	.1
260	3880049-0	3	HEX.FLANGE NUT EN 1661-M6-A4-70	.1
270	2181222-0	1	BRACKET EXPANSION TANK	.1
280	9001088-0	1	HEX.SOCK. SCR. ISO 4762-M6x25-A2-70	.1
290	9000012-0	1	WASHER ISO 7093-6.4-140HV-A2	.1
300	Z026156-0	1	EXPANSION TANK (RAL9006)	.1
310	3800223-0	1	HEX.HD.SCR. ISO 4017-M6x60-A2-70	.1
320	2201540-0	3	WASHER, W. KNITTED WIRE MESH	.1
330	Z021020-0	1	SEALING CAP COOLER	.1
340	500912	1	PIPE WATER EXPANSION TANK	.1

STEYRMOTORS

SE236 E40 MARINE

EXHAUST, HEAT EXCHANGER, GASKETS
ENG. NO.: 682320001-682340974

01146284-0



EXHAUST, HEAT EXCHANGER, GASKETS
ENG. NO.: 682320001-682340974

SE236 E40 MARINE

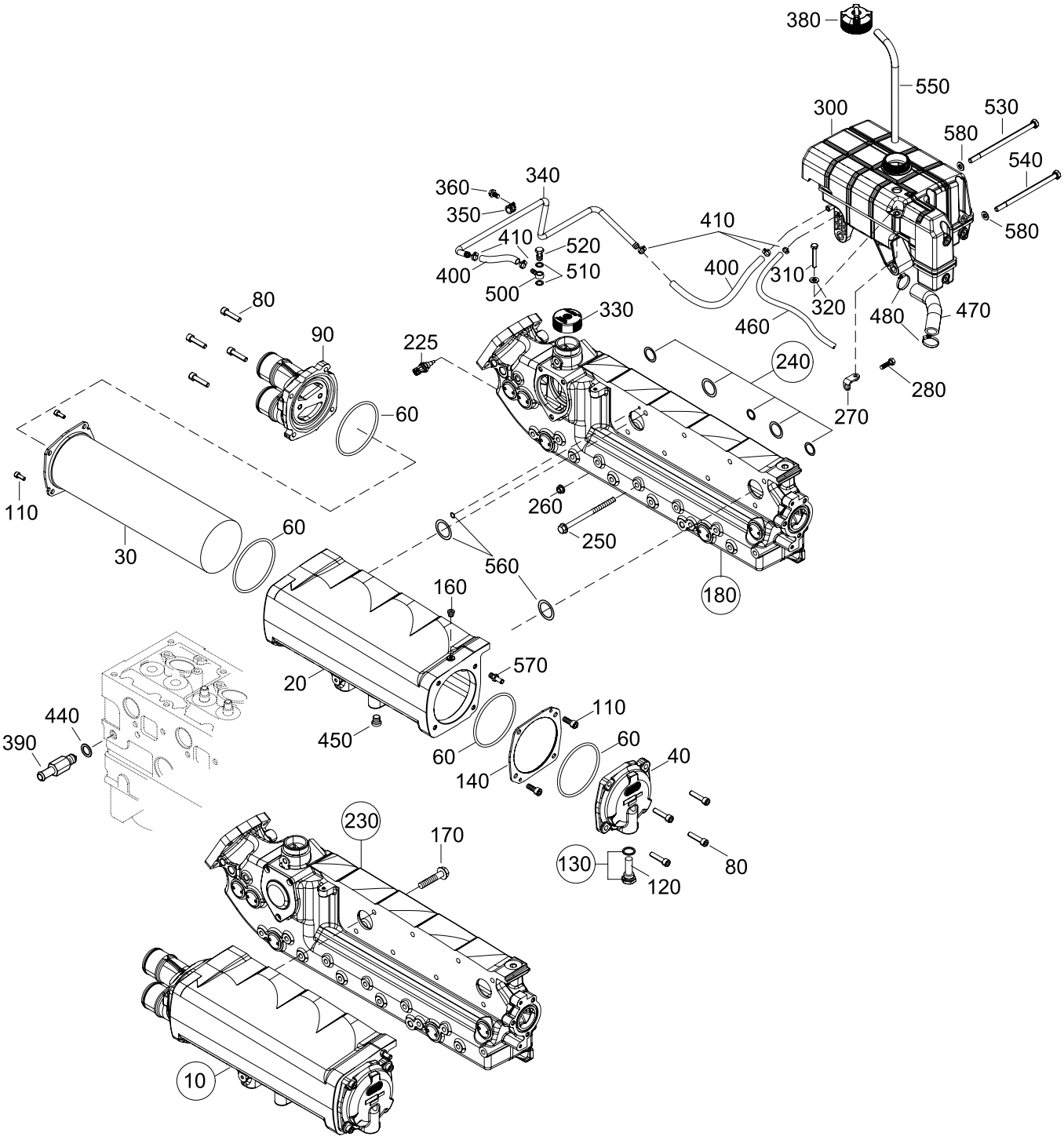
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Pos.	Part.-No.	Qty	Designation	Step
350	2205232-1	2	CLAMP RS1.8/15-W1	.1
360	9001001-0	2	HEX.FLANGE BOLT EN 1665-M6x16-A4-70	.1
380	2181153-0	1	RADIATOR CAP	.1
390	2180843-0	1	DRAIN COCK ASSY.	.1
400	500908	1	HOSE DN6, DMI=8 L=700±5	.1
410	2174405-0	4	HOSE CLAMP 10-16/7.5	.1
440	3098015-0	1	SEALING RING DIN 7603-A14x20-CU	.1
450	9000587-0	1	SCR.PLUG WITH RUBBER SEAL M14x1.5	.1
460	500906	1	HOSE DN4, DMI=6 L=700±5	.1
470	2178942-0	1	HOSE	.1
480	2177753-0	2	HOSE CLAMP 16-25/9	.1
490	2201541-0	3	SLEEVE, W. KNITTED WIRE MESH	.1
500	2174383-0	1	BANJO DN6 DIN7642	.1
510	3098015-0	2	SEALING RING DIN 7603-A14x20-CU	.1
520	9000053-0	1	HO.SCR.M14x1.5-DIN7643-10-ZnNi8/An/T2	.1
530	3800493-0	1	H.BOLT ISO 4014-M8x150-8.8-FLZNNC-720H-L	.1
540	9000329-0	1	HEX.HD.BOLT ISO 4014-M8x115-A4-70	.1
550	2174682-0	1	HOSE, OVERFLOW	.1
560	2179099-0	2	O-RING 46x3	.1

SE236 E40 MARINE

EXHAUST, HEAT EXCHANGER, GASKETS
ENG. NO.: 682340975-682381049, EXEMPT 682380753-682380758

01146284-1



EXHAUST, HEAT EXCHANGER, GASKETS
ENG. NO.: 682340975-682381049, EXEMPT 682380753-682380758

SE236 E40 MARINE

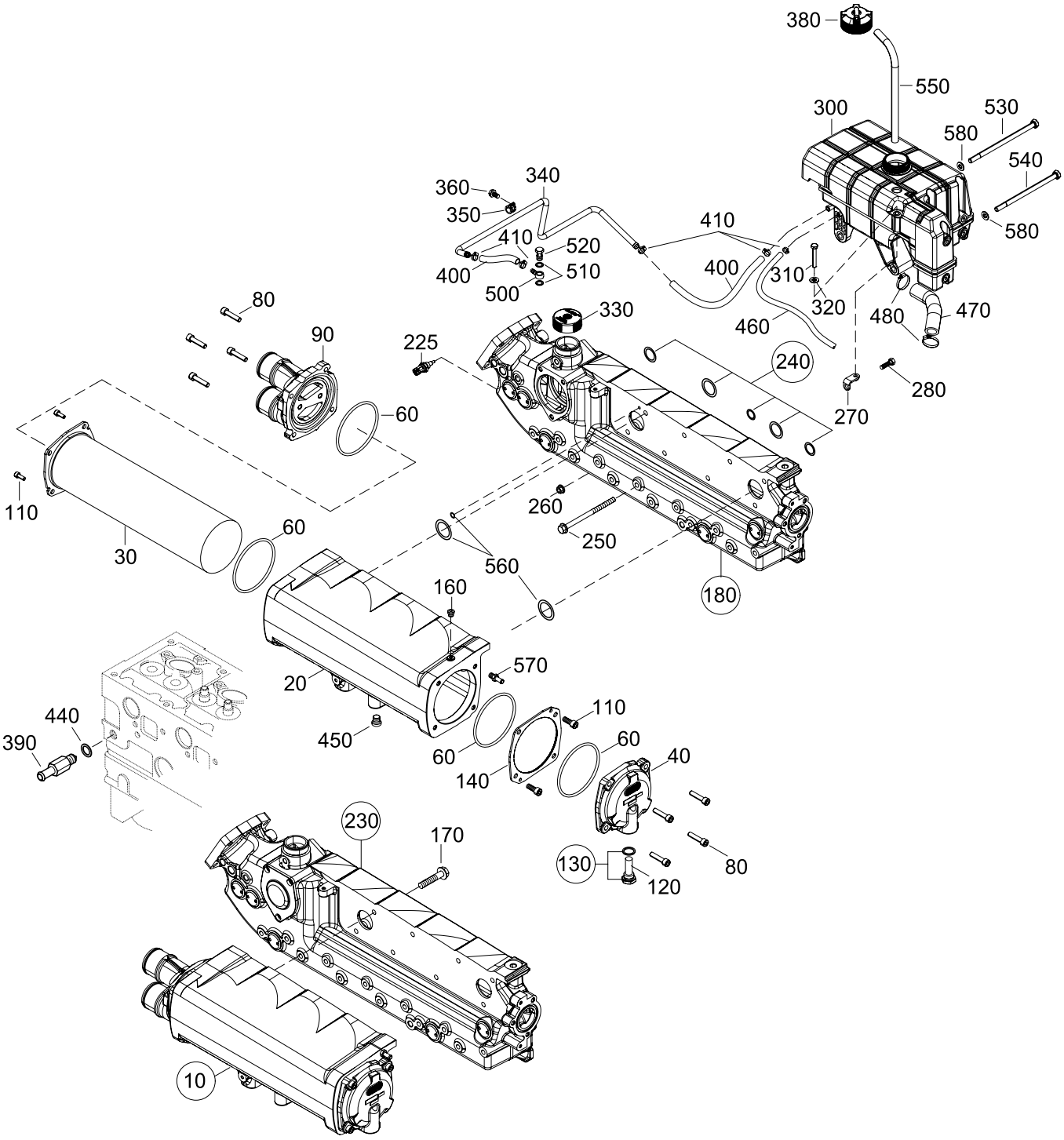
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Pos.	Part.-No.	Qty	Designation	Step
10	Z026115-0	1	HEAT EXCHANGER ASSY. (RAL9006)	.1
20	500091	1	HEAT EXCHANGER HOUSING (RAL9006)	..2
30	700974	1	HEAT EXCHANGER	..2
40	500092	1	COVER HEAT EXCHANGER (RAL9006)	..2
60	900090	4	O-RING 107.55x3.53-FPM70-ISO3601-1A	..2
80	9000064-0	8	HEX.SCR.ISO 4762-M8x35-8.8-FLZNNC-720H-L	..2
90	500093	1	COVER HEAT EXCHANGER (RAL9006)	..2
110	3862316-0	4	SCR. ISO 4762-M6x16-8.8-FLZNNC-720H-L	..2
120	2178413-1	1	ZINC ANODE	..2
130	Z002017-0	1	PLUG & SEAL FOR ZINC-ANODE	..2
140	700975	1	SPACER	..2
160	9000585-0	1	HEX.SOCK.SCR.PLUG WITH RUBBER SEAL M10x1	..2
170	9000304-0	8	BOLT EN1665-M8x60-8.8-FLZNNC-720H-L	.1
180	Z026114-0	1	EXHAUST MANIFOLD ASSY. (RAL9006)	.1
225	2180773-0	1	TEMPERATURE SENSOR W. SEAL RING	.1
230	Z026118-0	1	EXHAUST MANIFOLD COMPL. ASSY. (RAL9006)	.1
240	Z002652-0	1	SEAL KIT, EXH.MANIF.-BLOCK (O-RINGS)	.1
250	900590	12	HEX.BOL.EN1665-M8x135-10.9-FLZNNC-720H-L	.1
260	3880049-0	3	HEX.FLANGE NUT EN 1661-M6-A4-70	.1
270	2180918-0	1	FASTENING TAB, EXPANSION TANK	.1
280	3800238-0	1	HEX.HD.SCR. ISO 4017-M6x12-A4-70	.1
300	2179855-0	1	EXPANSION TANK	.1
310	9000539-0	1	HEX.HD.SCR. ISO 4017-M6x40-A2-70	.1
320	9000012-0	1	WASHER ISO 7093-6.4-140HV-A2	.1
330	Z021020-0	1	SEALING CAP COOLER	.1
340	500912	1	PIPE WATER EXPANSION TANK	.1
350	2205232-1	2	CLAMP RS1.8/15-W1	.1
360	9001001-0	2	HEX.FLANGE BOLT EN 1665-M6x16-A4-70	.1
380	2181153-0	1	RADIATOR CAP	.1
390	2180843-0	1	DRAIN COCK ASSY.	.1
400	500909	1	HOSE DN6, DMI=8 L=500±5	.1

SE236 E40 MARINE

EXHAUST, HEAT EXCHANGER, GASKETS
ENG. NO.: 682340975-682381049, EXEMPT 682380753-682380758

01146284-1



EXHAUST, HEAT EXCHANGER, GASKETS
ENG. NO.: 682340975-682381049, EXEMPT 682380753-682380758

SE236 E40 MARINE

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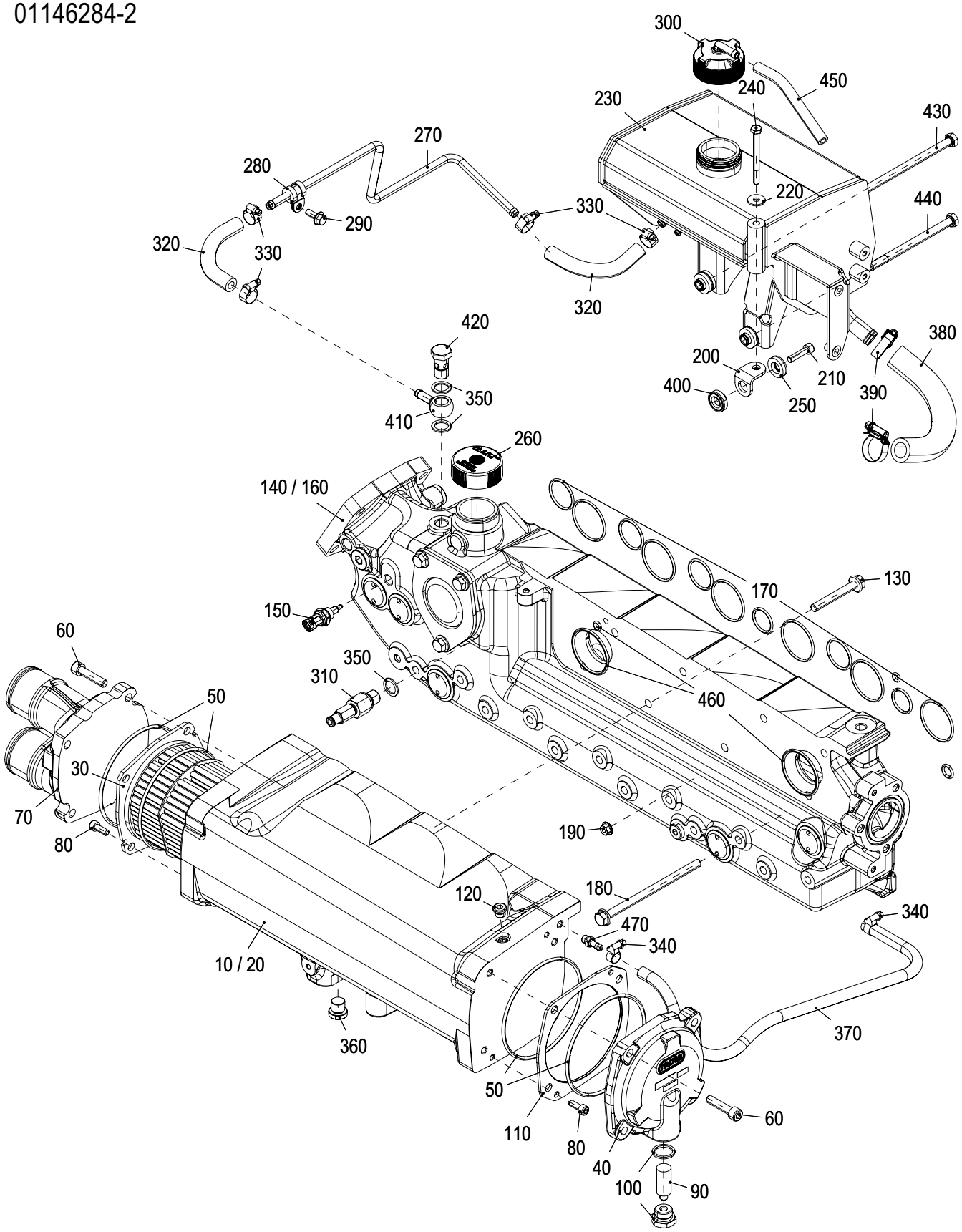
Pos.	Part.-No.	Qty	Designation	Step
410	9001150-0	4	HOSE CLAMP 9,8-12,3	.1
440	3098015-0	1	SEALING RING DIN 7603-A14x20-CU	.1
450	9000587-0	1	SCR.PLUG WITH RUBBER SEAL M14x1.5	.1
460	500907	1	HOSE DN4, DMI=6 L=900±5	.1
470	2181325-0	1	MOULDED HOSE, EXPAN. TANK - INLET PIPE	.1
480	2177753-0	2	HOSE CLAMP 16-25/9	.1
500	2174383-0	1	BANJO DN6 DIN7642	.1
510	3098015-0	2	SEALING RING DIN 7603-A14x20-CU	.1
520	9000053-0	1	HO.SCR.M14x1.5-DIN7643-10-ZnNi8/An/T2	.1
530	3800493-0	1	H.BOLT ISO 4014-M8x150-8.8-FLZNNC-720H-L	.1
540	9000288-0	1	HE.BO.ISO4014-M8x140-8.8-A-FLZNNC-720H-L	.1
550	2174682-0	1	HOSE, OVERFLOW	.1
560	500112	1	SEAL KIT, HEAT EXCHANGER - EXH. MANIFOLD	.1
570	2203376-0	1	HOSE NOZZLES WITH THREAD	.1
580	3930103-0	2	WASHER ISO 7089-8-A4-200HV	.1

STEYRMOTORS

SE236 E40 MARINE

EXHAUST, HEAT EXCHANGER, GASKETS
ENG. NO.: 682380753-682380758, 682381050-->AND HIGHER

01146284-2



EXHAUST, HEAT EXCHANGER, GASKETS
ENG. NO.: 682380753-682380758, 682381050-->AND HIGHER

SE236 E40 MARINE

01146284-2

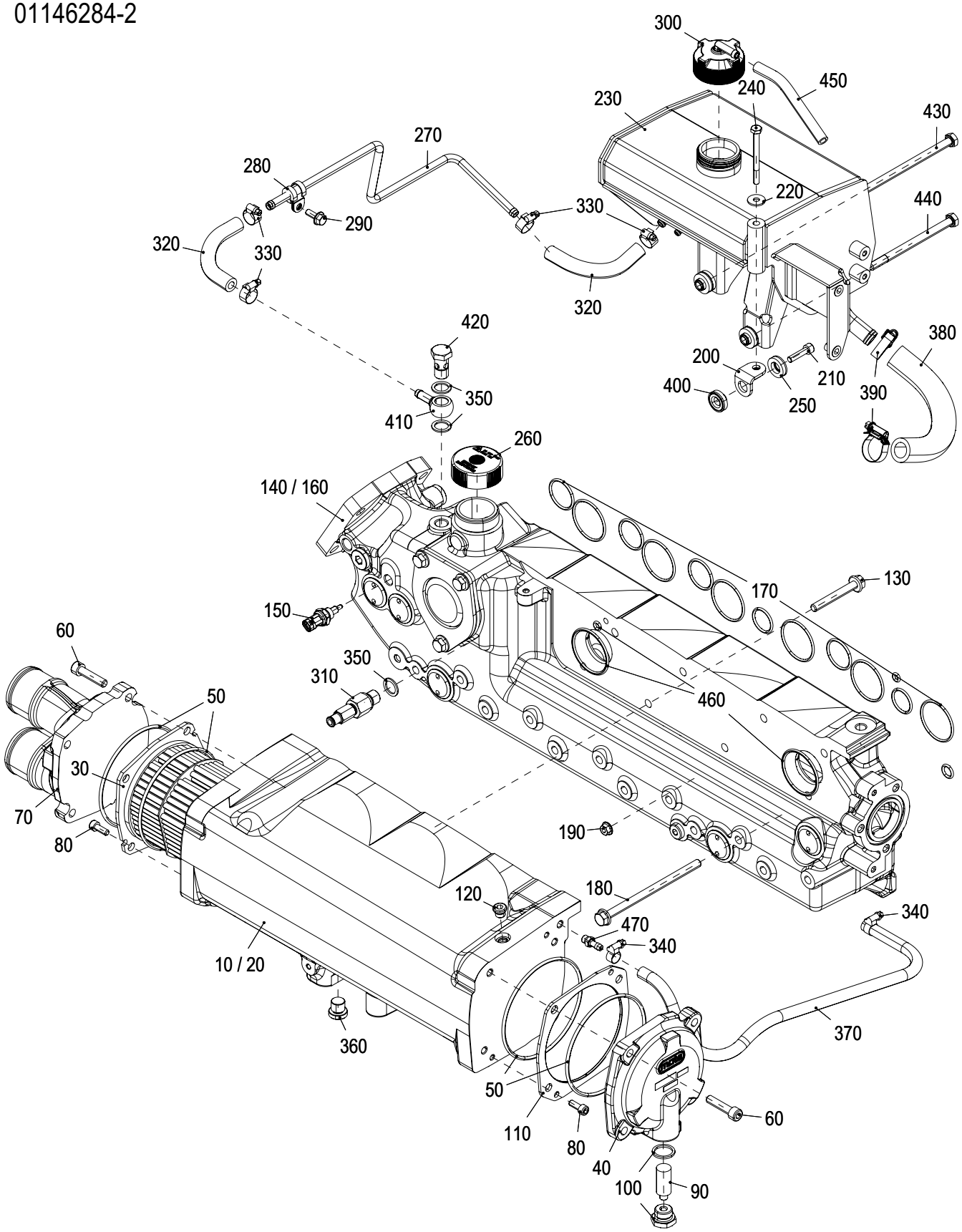
Pos.	Part.-No.	Qty	Designation	Step
10	Z026115-0	1	HEAT EXCHANGER ASSY. (RAL9006)	.1
20	500091	1	HEAT EXCHANGER HOUSING (RAL9006)	..2
30	700974	1	HEAT EXCHANGER	..2
40	500092	1	COVER HEAT EXCHANGER (RAL9006)	..2
50	900090	4	O-RING 107.55x3.53-FPM70-ISO3601-1A	..2
60	9000064-0	8	HEX.SCR.ISO 4762-M8x35-8.8-FLZNNC-720H-L	..2
70	500093	1	COVER HEAT EXCHANGER (RAL9006)	..2
80	3862316-0	4	SCR. ISO 4762-M6x16-8.8-FLZNNC-720H-L	..2
90	2178413-1	1	ZINC ANODE	..2
100	Z002017-0	1	PLUG & SEAL FOR ZINC-ANODE	..2
110	700975	1	SPACER	..2
120	9000585-0	1	HEX.SOCK.SCR.PLUG WITH RUBBER SEAL M10x1	..2
130	9000304-0	8	BOLT EN1665-M8x60-8.8-FLZNNC-720H-L	.1
140	Z026114-0	1	EXHAUST MANIFOLD ASSY. (RAL9006)	.1
150	2180773-0	1	TEMPERATURE SENSOR W. SEAL RING	.1
160	Z026118-0	1	EXHAUST MANIFOLD COMPL. ASSY. (RAL9006)	.1
170	Z002652-0	1	SEAL KIT, EXH.MANIF.-BLOCK (O-RINGS)	.1
180	900590	12	HEX.BOL.EN1665-M8x135-10.9-FLZNNC-720H-L	.1
190	3880049-0	3	HEX.FLANGE NUT EN 1661-M6-A4-70	.1
200	2181222-0	1	BRACKET EXPANSION TANK	.1
210	9001088-0	1	HEX.SOCK. SCR. ISO 4762-M6x25-A2-70	.1
220	9000012-0	1	WASHER ISO 7093-6.4-140HV-A2	.1
230	Z026156-0	1	EXPANSION TANK (RAL9006)	.1
240	3800223-0	1	HEX.HD.SCR. ISO 4017-M6x60-A2-70	.1
250	2201540-0	3	WASHER, W. KNITTED WIRE MESH	.1
260	Z021020-0	1	SEALING CAP COOLER	.1
270	500912	1	PIPE WATER EXPANSION TANK	.1
280	2205232-1	2	CLAMP RS1.8/15-W1	.1
290	9001001-0	2	HEX.FLANGE BOLT EN 1665-M6x16-A4-70	.1
300	2181153-0	1	RADIATOR CAP	.1
310	2180843-0	1	DRAIN COCK ASSY.	.1

STEYRMOTORS

SE236 E40 MARINE

EXHAUST, HEAT EXCHANGER, GASKETS
ENG. NO.: 682380753-682380758, 682381050-->AND HIGHER

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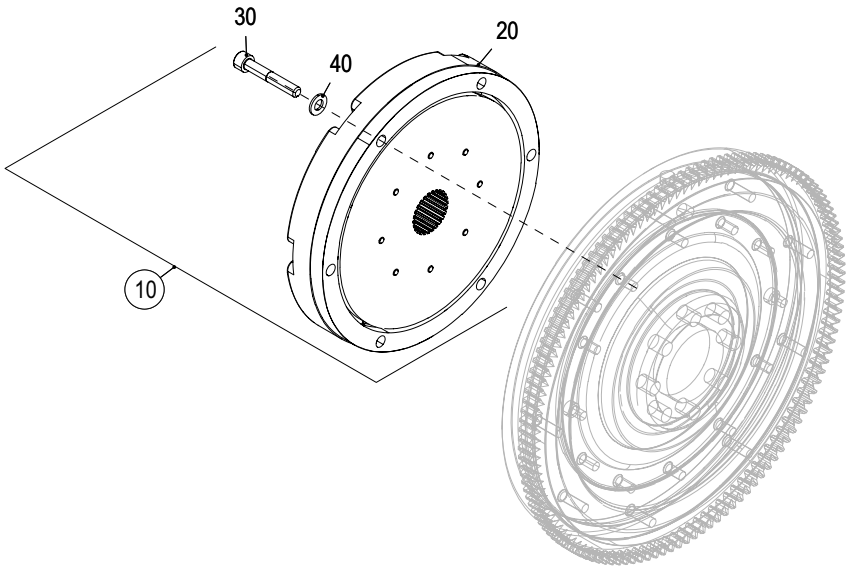
EXHAUST, HEAT EXCHANGER, GASKETS
ENG. NO.: 682380753-682380758, 682381050-->AND HIGHER

SE236 E40 MARINE

01146284-2

Pos.	Part.-No.	Qty	Designation	Step
320	500908	1	HOSE DN6, DMI=8 L=700±5	.1
330	2174405-0	4	HOSE CLAMP 10-16/7.5	.1
340	2178893-0	2	HOSE CLAMP 8-12-7.5	.1
350	9001171-0	3	BOUNDED SEAL 14.7x21x1.5	.1
360	9000587-0	1	SCR.PLUG WITH RUBBER SEAL M14x1.5	.1
370	500906	1	HOSE DN4, DMI=6 L=700±5	.1
380	2178942-0	1	HOSE	.1
390	2177753-0	2	HOSE CLAMP 16-25/9	.1
400	2201541-0	3	SLEEVE, W. KNITTED WIRE MESH	.1
410	2174383-0	1	BANJO DN6 DIN7642	.1
420	9000053-0	1	HO.SCR.M14x1.5-DIN7643-10-ZnNi8/An/T2	.1
430	3800493-0	1	H.BOLT ISO 4014-M8x150-8.8-FLZNNC-720H-L	.1
440	9000329-0	1	HEX.HD.BOLT ISO 4014-M8x115-A4-70	.1
450	2174682-0	1	HOSE, OVERFLOW	.1
460	500112	1	SEAL KIT, HEAT EXCHANGER - EXH. MANIFOLD	.1
470	2203376-0	1	HOSE NOZZLES WITH THREAD	.1

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TORSIONAL COUPLING

SE236 E40 MARINE

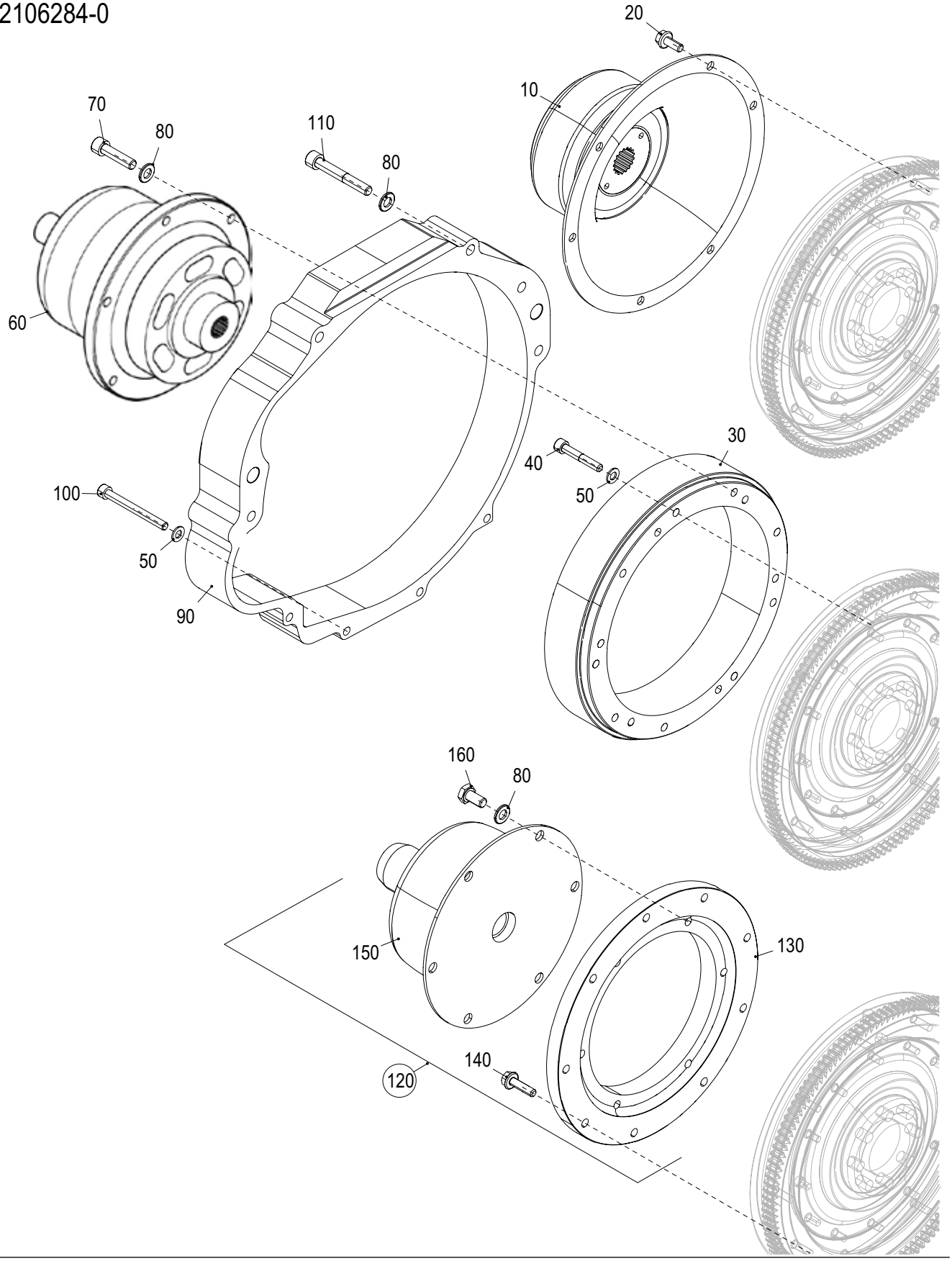
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Pos.	Part.-No.	Qty	Designation	Step
10	Z002066-6	1	COUPLING KIT 20/40-26T F.GEAR & SCREWS	.1
20	2179164-0	1	COUPLER 20-40 26T	..2
30	9000467-0	6	HEX.SOCK. SCR. ISO 4762-M8x45-10.9-DAC	..2
40	3930103-0	6	WASHER ISO 7089-8-A4-200HV	..2

SE236 E40 MARINE

COUPLER

02106284-0



COUPLER

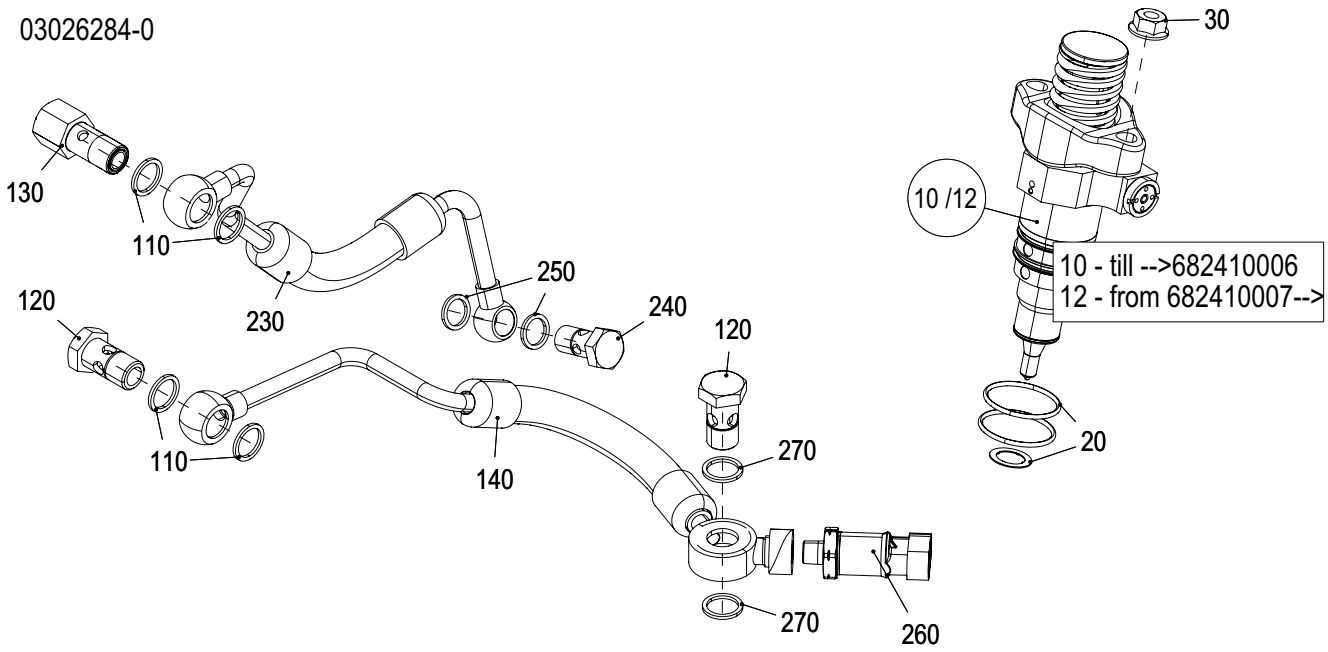
SE236 E40 MARINE

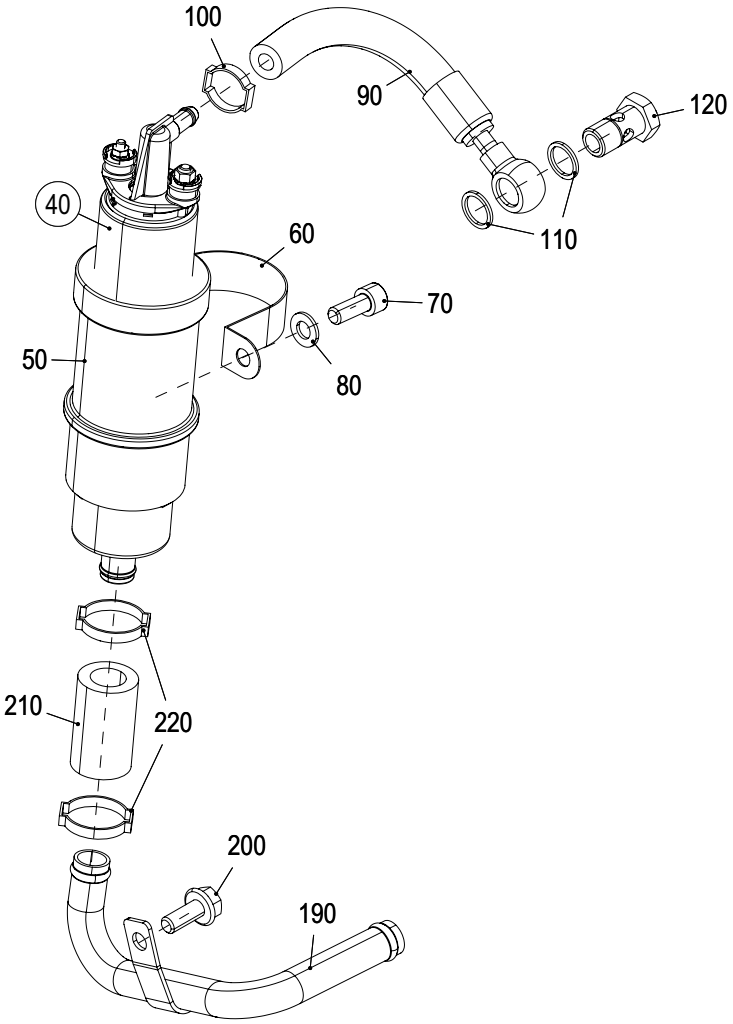
02106284-0

Pos.	Part.-No.	Qty	Designation	Step
10	Z021002-0	1	S.P. COUPLER	.1
20	9000305-0	6	BOLT EN1665-M8x20-10.9-FLZNNC-720H-L	.1
30	2179073-0	1	ADAPTER FLY-WHEEL MERCURY DUAL STAGE	.1
40	3862452-0	9	HEX.SCR.ISO 4762-M8x50-8.8-FLZNNC-720H-L	.1
50	3930103-0	13	WASHER ISO 7089-8-A4-200HV	.1
60	2178860-S	1	COUPLER MERCURY-BRAVO DUAL STAGE	.1
70	3860149-0	6	HEX.SCR.ISO4762-M10x40-8.8-FLZNNC-720H-L	.1
80	3930075-0	17	WASHER ISO 7089-10-A4-200HV	.1
90	2179072-9	1	INTERMEDIATE FLANGE (RAL9006)	.1
100	3862478-0	4	HEX.SOCK. SCR. ISO 4762-M8x80-8.8-A2C	.1
110	3862680-0	5	HEX.SCR.ISO4762-M10x90-8.8-FLZNNC-720H-L	.1
120	Z002066-4	1	COUPLING KIT MERCURY-BRAVO (COM.)	.1
130	2179078-0	1	ADAP. FLY-WHEEL MERCURY 6 CYL. (COM.)	..2
140	9000431-0	9	BOLT EN1665-M8x30-10.9-FLZNNC-720H-L	..2
150	2178860-M	1	COUPLER MERCURY	..2
160	3802515-0	6	HEX.SCR.ISO4017-M10x20-8.8-FLZNNC-720H-L	..2

SE236 E40 MARINE

FUEL PUMP, UNIT INJECTOR, FUEL LINES





FUEL PUMP, UNIT INJECTOR, FUEL LINES

SE236 E40 MARINE

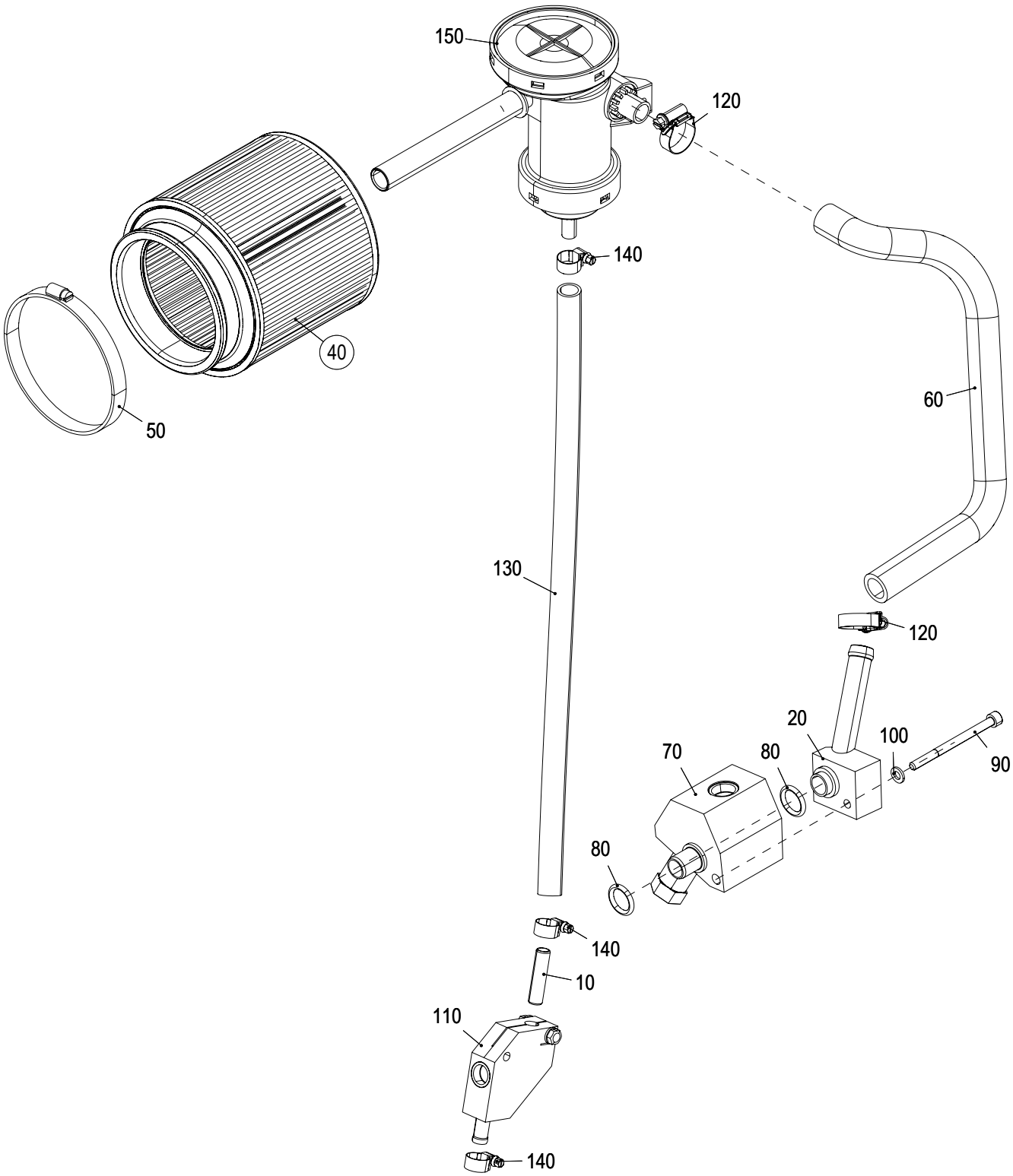
03026284-0

Pos.	Part.-No.	Qty	Designation	Step
10	Z002030-E	6	UNIT INJECTOR + SEALINGS	.1
12	500881	6	UNIT INJECTOR + SEALINGS	.1
20	Z002031-0	1	SEAL KIT, UNIT INJECTOR	..2
30	9000050-0	12	HEX.FLANGE NUT DIN 6331-M8-10	.1
40	500637	1	FUEL PUMP 12V ASSY.	.1
50	2173396-I	1	ISOLATING SLEEVE FUEL PUMP	..2
60	9001071-0	1	CLAMP RS2.53/20-W5	.1
70	9000063-0	2	HEX.SOCK. SCR. ISO 4762-M8x20-A4-70	.1
80	3930103-0	2	WASHER ISO 7089-8-A4-200HV	.1
90	2180865-0	1	FUEL HOSE PUMP-FILTER	.1
100	2178995-0	1	HOSE CLAMP 17.5mm	.1
110	9001171-0	6	BOUNDED SEAL 14.7x21x1.5	.1
120	9000053-0	3	HO.SCR.M14x1.5-DIN7643-10-ZnNi8/An/T2	.1
130	800052	1	PRESSURE LIMIT VALVE ASSY.	.1
140	2180891-0	1	FUEL HOSE ASSY.	.1
190	2180851-0	1	FUEL PIPE	.1
200	9000305-0	1	BOLT EN1665-M8x20-10.9-FLZNNC-720H-L	.1
210	500890	1	FUEL SUPPLY HOSE PUMP - FILTER	.1
220	2180670-0	2	HOSE CLAMP 27mm	.1
230	2180892-0	1	FUEL HOSE ASSY. BLOCK - COOLER	.1
240	11868	1	HO.SCR.M12x1.5-DIN7643-8-3-FLZNNC-720H-L	.1
250	9001170-0	2	BOUNDED SEAL 12.7x19x1.5	.1
260	2180804-0	1	PRESSURE SENSOR	.1
270	9001171-0	2	BOUNDED SEAL 14.7x21x1.5	.1

SE236 E40 MARINE

AIRFILTER, INVERSIONVALVE SOLAS

03046284-1



AIRFILTER, INVERSIONVALVE SOLAS

SE236 E40 MARINE

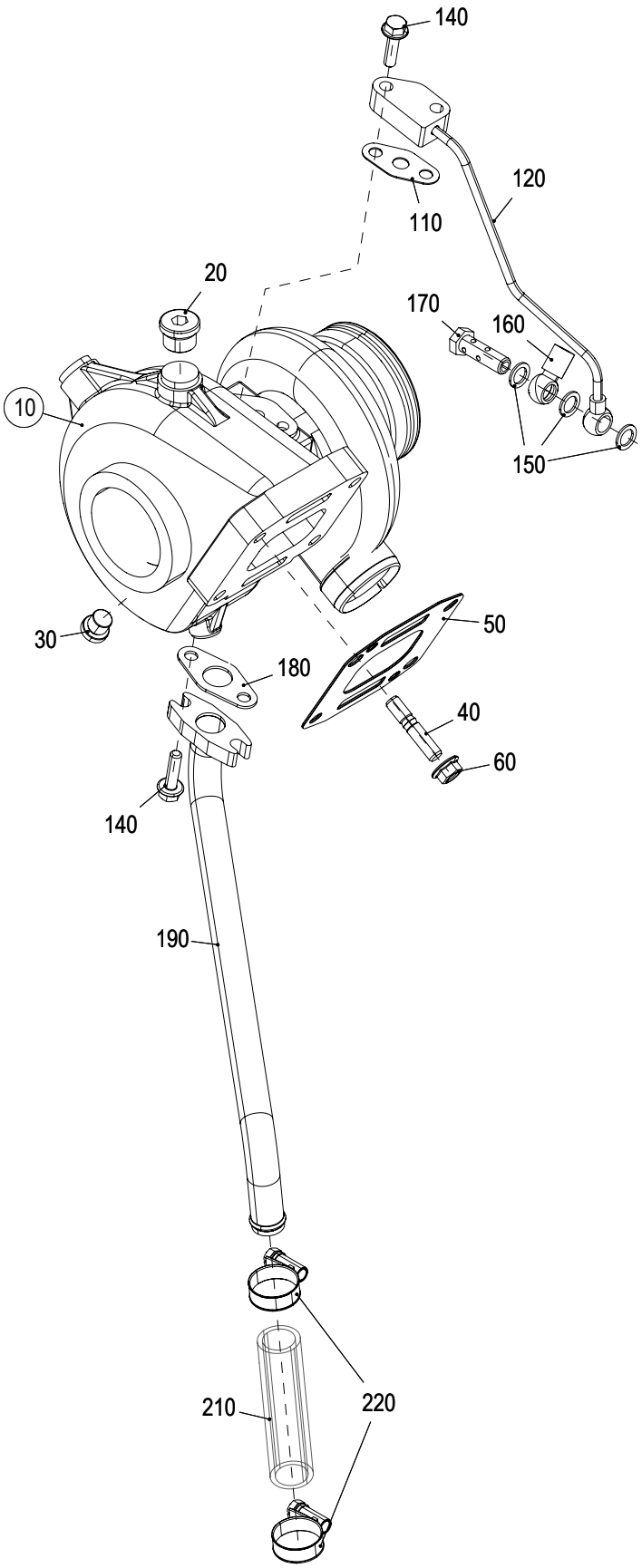
03046284-1

Pos.	Part.-No.	Qty	Designation	Step
10	2179550-0	1	PIPE	.1
20	500061	1	ADAPTER SOLAS (RAL9006)	.1
40	Z002100-4	1	AIR FILTER + HOSE CLAMP	.1
50	2178943-0	1	HOSE CLAMP 90-110/12-W4	..2
60	2181130-0	1	MOLDED HOSE OIL SEPERATOR	.1
70	2179069-9	1	BALL VALVE ASSY. (RAL9006)	.1
80	2178310-1	2	O-RING 17x3.53	.1
90	9000633-0	1	SCR. ISO 4762-M6x80-8.8-FLZNNC-720H-L	.1
100	3930251-0	1	WASHER ISO 7089-6-140HV-FLZNNC-480H	.1
110	2179070-9	1	BALL VALVE ASSY. (RAL9006)	.1
120	2177753-0	2	HOSE CLAMP 16-25/9	.1
130	2178287-2	1	HOSE, OIL DRAIN L=560	.1
140	2174405-0	2	HOSE CLAMP 10-16/7.5	.1
150	Z002051-1	1	OIL SEPARATOR WITH PIPE	.1

SE236 E40 MARINE

TURBO

03056284-1



TURBO

SE236 E40 MARINE

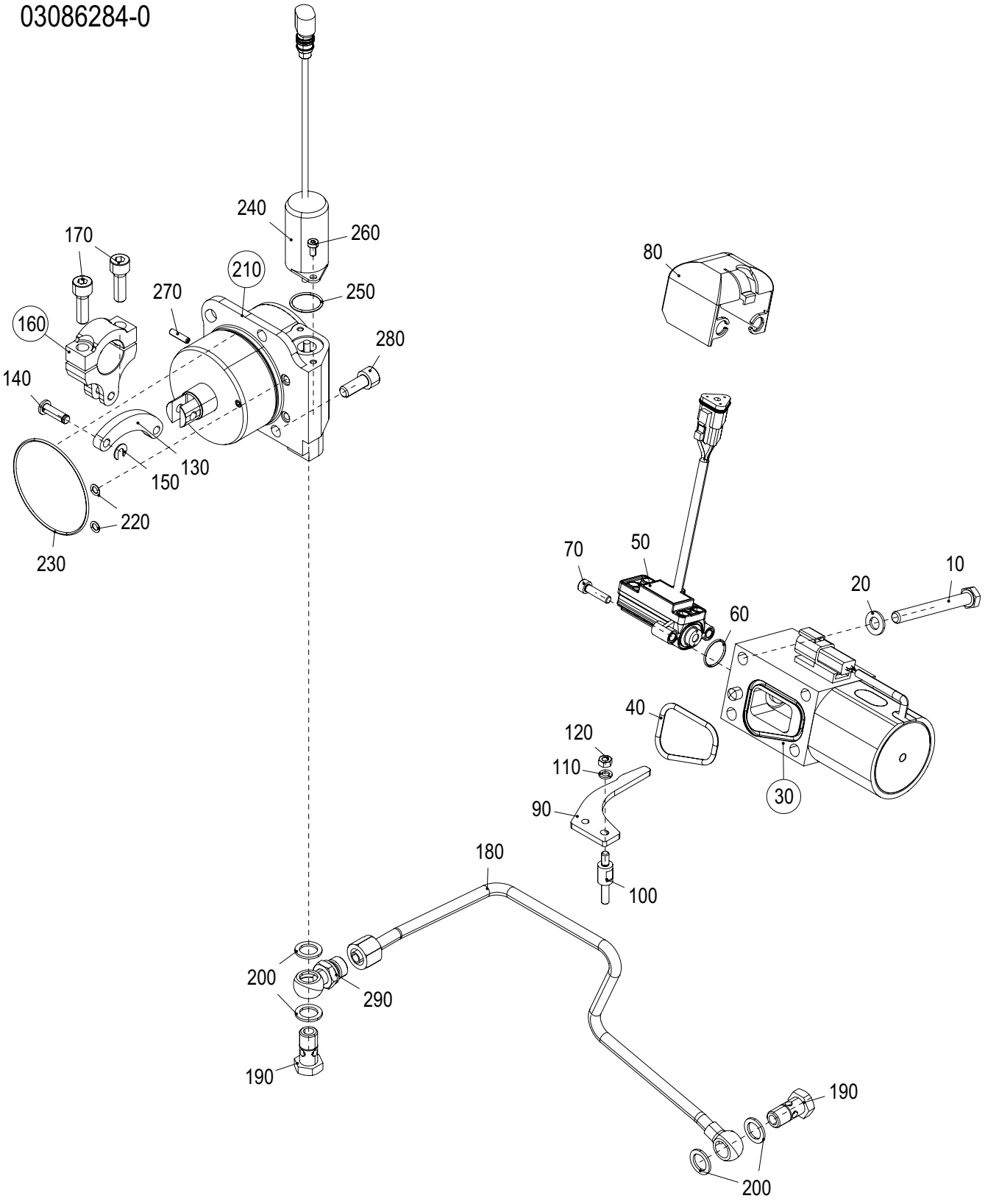
03056284-1

Pos.	Part.-No.	Qty	Designation	Step
10	500142	1	TURBO ASSY. + BASE AIR FILTER (RAL9006)	.1
20	9000590-0	3	SCR.PLUG WITH RUBBER SEAL M22x1.5	..2
30	9000587-0	1	SCR.PLUG WITH RUBBER SEAL M14x1.5	..2
40	Z002022-0	4	STUD M10x30 DIN 939-8.8-FLZNNC-720H-L	..2
50	2178487-4	1	GASKET, TURBO CHARGER	.1
60	9000042-1	4	HEX. NUT DIN 6923-M10-8-FLZNNC-720H-L	.1
110	2170259-0	1	GASKET PIPE TURBO OIL SUPPLY	.1
120	2181136-0	1	OIL SUPPLY PIPE TURBO ASSY.	.1
140	9000431-0	4	BOLT EN1665-M8x30-10.9-FLZNNC-720H-L	.1
150	9001170-0	3	BOUNDED SEAL 12.7x19x1.5	.1
160	2203772-0	1	BRACKET OIL PRESSURE SENSOR	.1
170	2203591-0	1	DOUBLE HOLLOW SCREW M12x1.5 DIN 7643-8	.1
180	2170460-0	1	GASKET TURBO OIL RETURN	.1
190	500633	1	OIL RETURN PIPE, TURBO ASSY (SPARE PART)	.1
210	2178298-1	1	HOSE, OIL RETURN	.1
220	2177464-0	2	CLAMP 20-32/12	.1

SE236 E40 MARINE

CONTR. SOLENOID, INJEC. TIMING DEVICE

03086284-0



CONTR. SOLENOID, INJEC. TIMING DEVICE

SE236 E40 MARINE

03086284-0

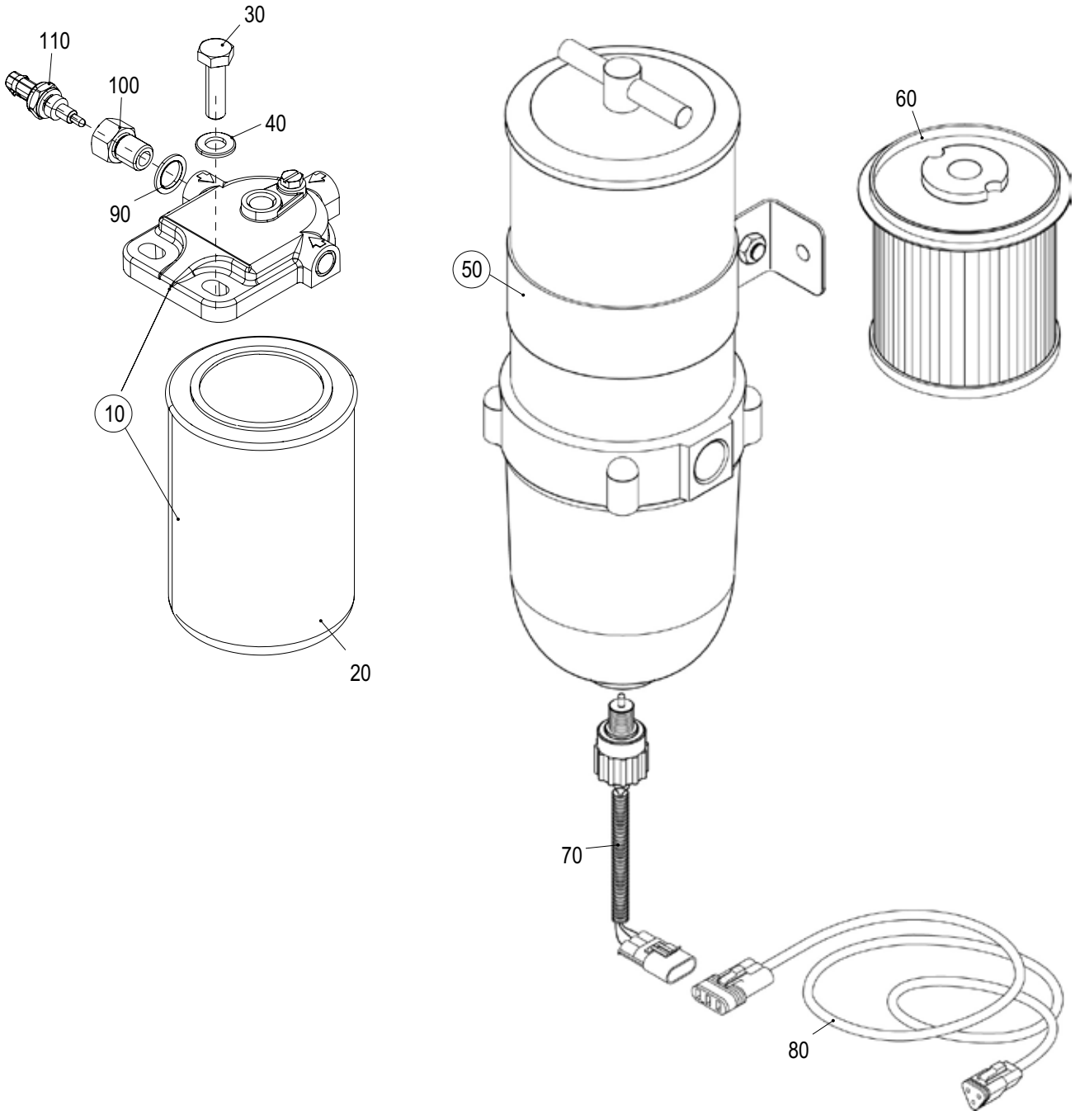
Pos.	Part.-No.	Qty	Designation	Step
10	9000446-1	4	HEX.HD.BOLT ISO 4014-M8x70-A4-70	.1
20	3930103-0	4	WASHER ISO 7089-8-A4-200HV	.1
30	Z002153-0	1	CONTROL SOLENOID	.1
40	2179707-0	1	O-RING 43x3.5	.1
50	Z002160-0	1	SENSOR, CONTROL RACK POSITION	.1
60	2179708-0	1	O-RING 18x1.5	.1
70	9000116-1	2	HEX.SOCK. SCR. ISO 4762-M5x20-A2-70	.1
80	2179766-0	1	PROTECTING CAP, RACK-SENSOR	.1
90	2176745-2	1	CONTROL-LEVER	.1
100	2176746-1	2	DISTANCE-SHAFT	.1
110	3931062-0	4	SP.LO.WASH. DIN 127-B5-FST-FLZNNC-480H	.1
120	3871222-0	4	HEX.NUT ISO 4032-M5-8-FLZNNC-720H-L	.1
130	2205591-0	1	CONNECTING ROD	.1
140	2205593-0	2	PARALLEL PIN	.1
150	9000483-0	2	RETAINING WASHER F.SHAFT DIN 6799-5	.1
160	2020574-0	1	TORSION ARM ASSY.	.1
170	9000737-0	2	HEX.SOCK. SCR. ISO 4762-M8x25-10.9	.1
180	701425	1	OIL SUPPLY PIPE ASSY. ITD	.1
190	11868	2	HO.SCR.M12x1.5-DIN7643-8-3-FLZNNC-720H-L	.1
200	9001170-0	4	BOUNDED SEAL 12.7x19x1.5	.1
210	Z026135-0	1	INJEC. TIMING DEVICE ASSY. (RAL9006)	.1
220	2179365-0	2	O-RING 5x1.5	..2
230	2179369-0	1	O-RING 66.4x1.78	..2
240	2181491-0	1	MAGNETIC VALVE - ITD	..2
250	2179391-0	1	O-RING 19x1.5	..2
260	9000342-0	2	HEX.SOCK. SCR. DIN 7984-M4x8-8.8	..2
270	9000499-0	2	SET SCREW ISO 4029-M4x16-A4-70	.1
280	9000063-0	3	HEX.SOCK. SCR. ISO 4762-M8x20-A4-70	.1
290	2180866-0	1	BANJO	.1

SE236 E40 MARINE

FUEL FILTER

03096284-0

Pos. 90-110 from 682410007-->



FUEL FILTER

SE236 E40 MARINE

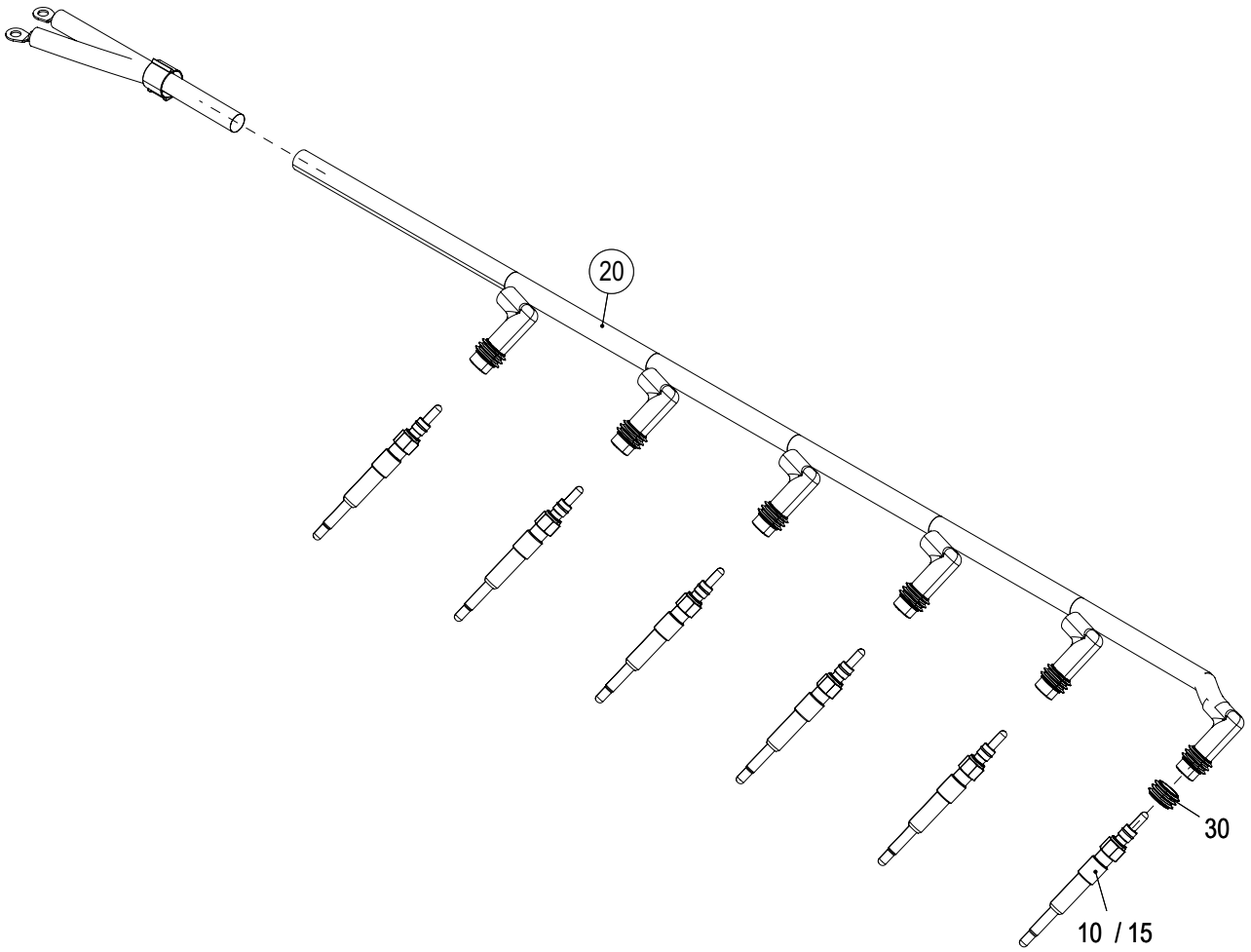
03096284-0

Pos.	Part.-No.	Qty	Designation	Step
10	Z026121-0	1	FILTER BRACKET W. FUEL FILTER ASSY.	.1
20	2180831-0	1	FUEL SPIN-ON FILTER	.1
30	3802532-0	2	HEX.SCR.ISO4017-M10x35-8.8-FLZNNC-720H-L	.1
40	3930075-0	2	WASHER ISO 7089-10-A4-200HV	.1
50	2181035-0	1	PRE FUEL FILTER	.1
60	2181036-0	1	PRE FUEL FILTER CARTRIDGE	..2
70	701667	1	SENSOR, WATER IN FUEL	..2
80	2181200-0	1	HARNESS WATER SEPARATOR	.1
90	9001171-0	1	BOUNDED SEAL 14.7x21x1.5	.1
100	2202618-0	1	ADAPTER TEMPERATURE SENSOR	.1
110	2180773-0	1	TEMPERATURE SENSOR W. SEAL RING	.1

SE236 E40 MARINE

GLOW PLUG

03116084-0



GLOW PLUG

SE236 E40 MARINE

03116084-0

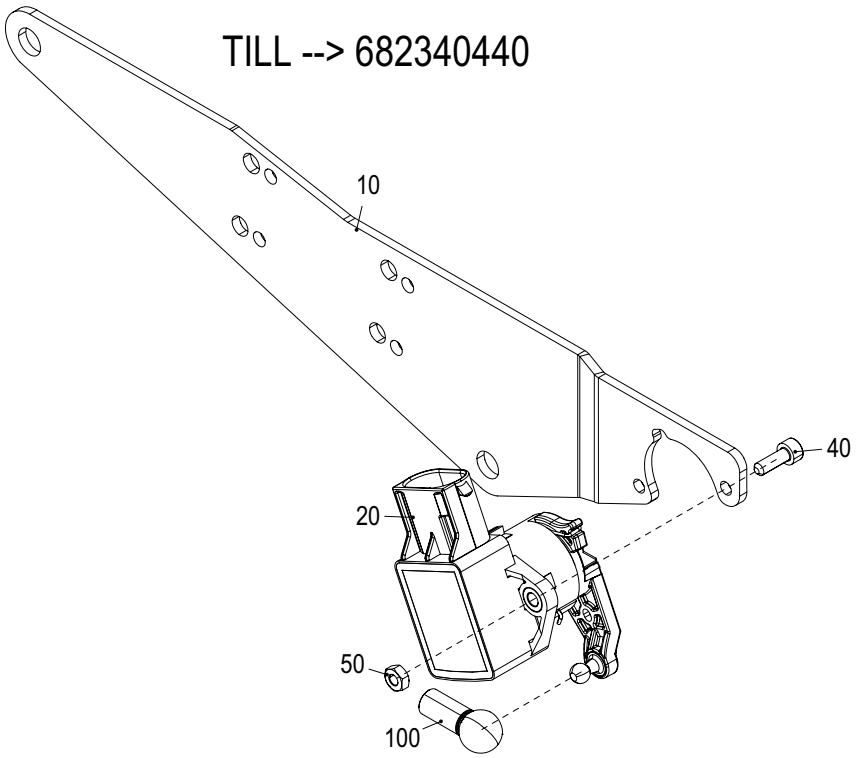
Pos.	Part.-No.	Qty	Designation	Step
10	2177492-5	6	GLOW PLUG (STANDARD)	.1
15	2177492-6	1	GLOW PLUG 23V (OPTION)	.1
20	2200215-8	1	CABLE GLOW-PLUG ASSY. 6 CYL.	.1
30	2179256-0	6	GASKET GLOW PLUG CONNECTOR	..2

SE236 E40 MARINE

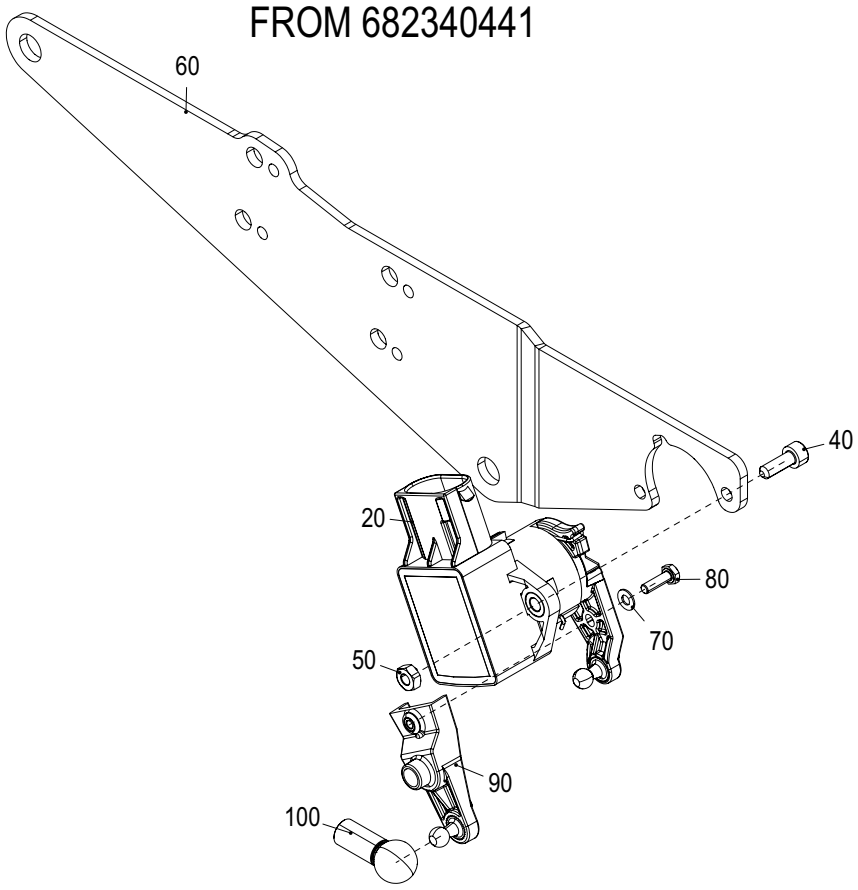
POTENTIOMETER ACCELERATOR

03126284-0

TILL --> 682340440



FROM 682340441



POTENTIOMETER ACCELERATOR

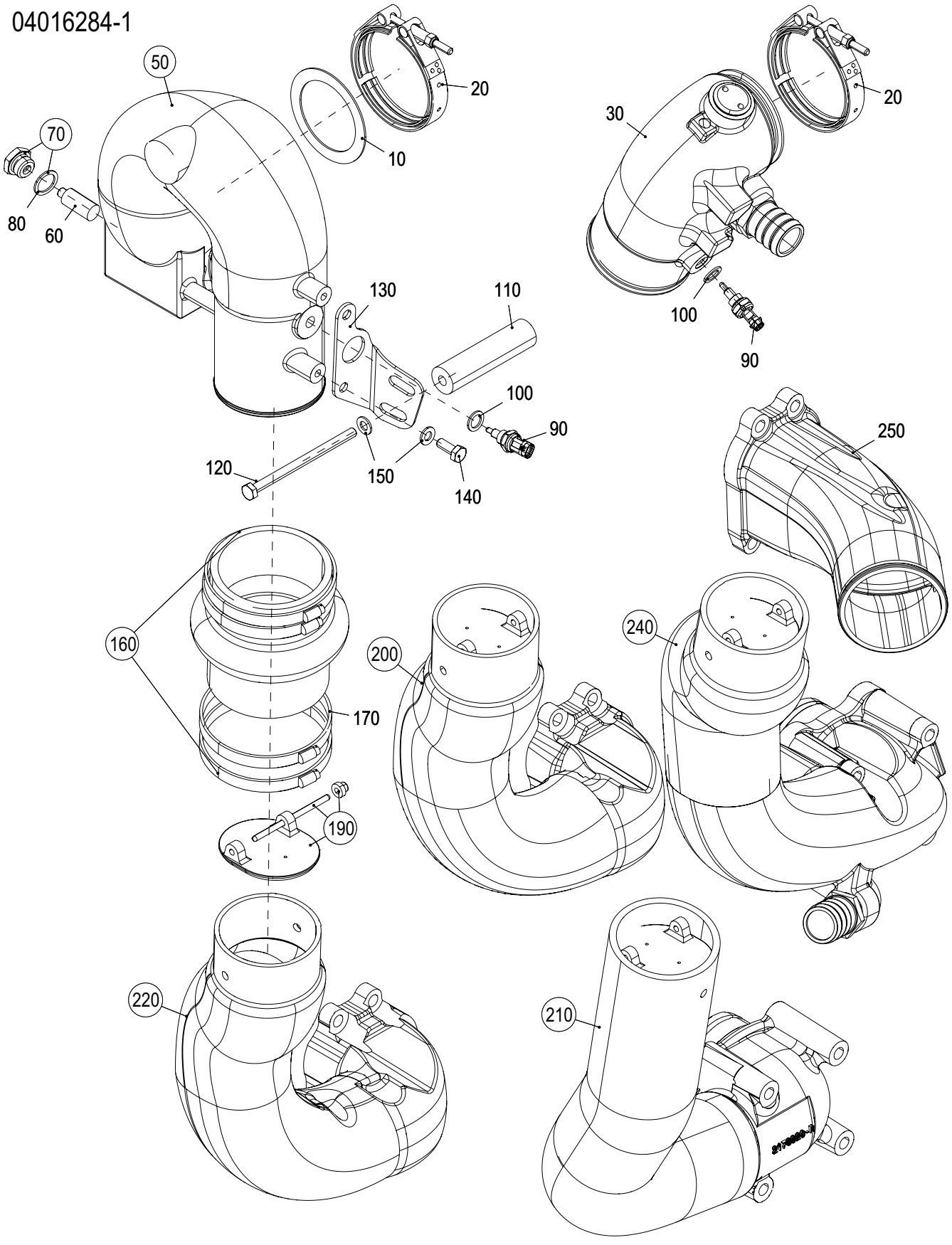
SE236 E40 MARINE

03126284-0

Pos.	Part.-No.	Qty	Designation	Step
10	2180846-0	1	BRACKET POTENTIOMETER	.1
20	2180847-0	1	POTENTIOMETER ACCELERATOR	.1
40	2309129-0	2	HEX.SOCK. SCR. ISO 4762-M4x12-A2-70	.1
50	3870051-0	2	HEX.NUT ISO 4032-M4-A4-70	.1
60	700979	1	BRACKET POTENTIOMETER	.1
70	900100	1	WASHER ISO 7089-3-200HV-A2	.1
80	900101	1	HEX.HD.SCR. ISO 4017-M3x10-A2-70	.1
90	700872	1	LEVER	.1
100	2180920-0	1	BALL SOCKET INCL. RETAINING CLIP	.1

SE236 E40 MARINE

HIGH RISER, EXHAUSTPIPE



HIGH RISER, EXHAUSTPIPE

SE236 E40 MARINE

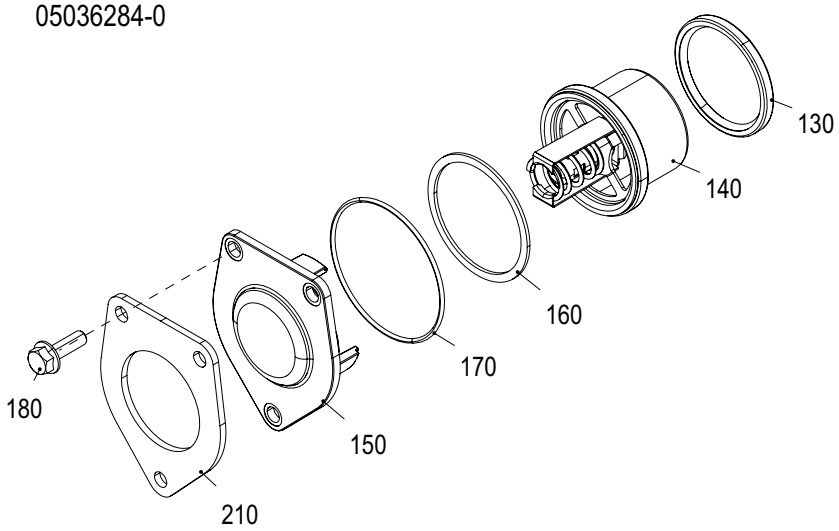
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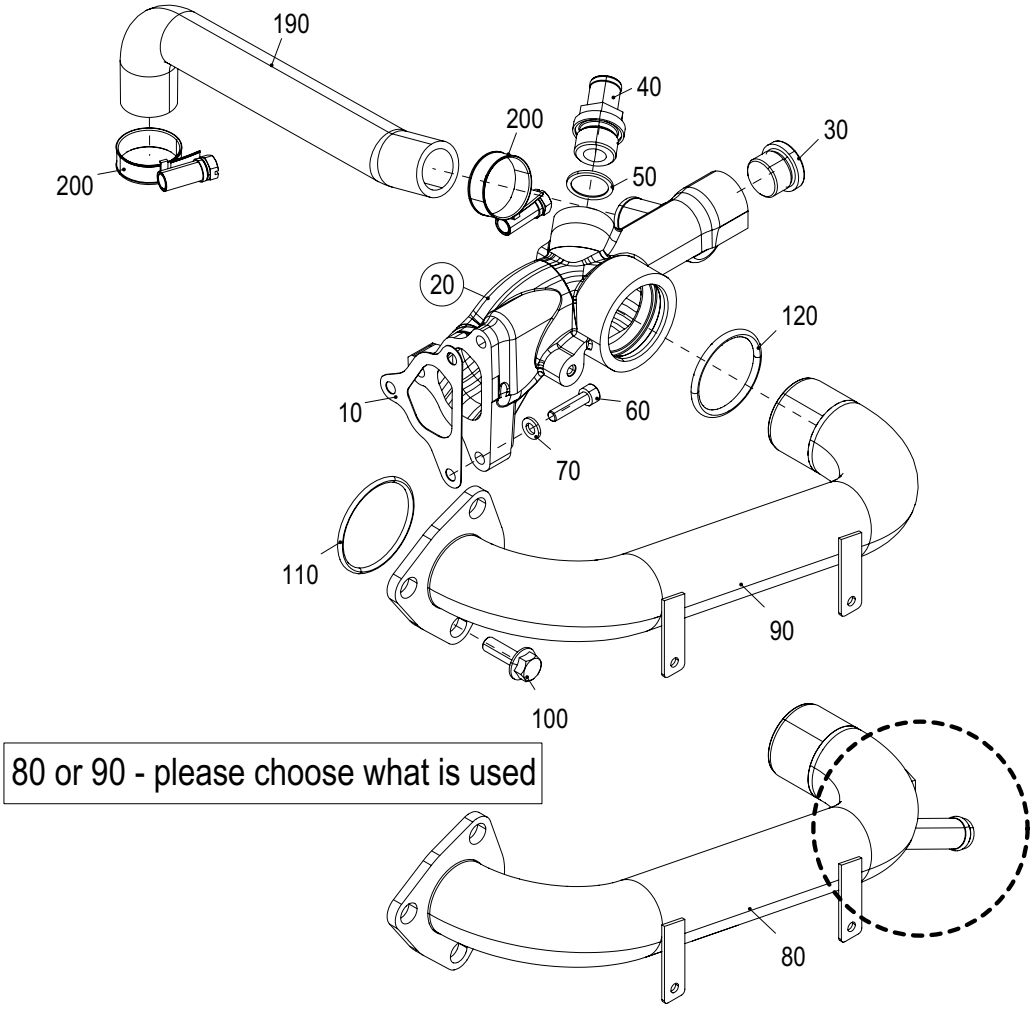
Pos.	Part.-No.	Qty	Designation	Step
10	2178505-2	1	GASKET ELBOW EXHAUST	.1
20	2173297-0	1	CLAMP	.1
30	Z002095-0	1	ELBOW ASSY. EXHAUST (RAL9006)	.1
50	Z002626-0	1	ELBOW EXHAUST ASSY. - VDO (RAL9006)	.1
60	2178413-1	1	ZINC ANODE	..2
70	Z002017-0	1	PLUG & SEAL FOR ZINC-ANODE	..2
80	900631	1	SEALING RING DIN 7603-A18x24-CU	..2
90	2180773-0	1	TEMPERATURE SENSOR W. SEAL RING	.1
100	3098013-0	1	SEALING RING DIN 7603-A12x18-CU	.1
110	2181129-0	1	DISTANCE PIPE	.1
120	9000288-2	1	HEX.HD.BOLT ISO 4014-M8x120-A2-70	.1
130	2181087-0	1	BRACKET SUPPORT, ELBOW (RAL9006)	.1
140	3800224-0	2	HEX.HD.SCR. ISO 4017-M8x20-A4-70	.1
150	3930103-0	3	WASHER ISO 7089-8-A4-200HV	.1
160	Z002072-0	1	KIT, HOSE-EXHAUST PIPE	.1
170	2178943-0	4	HOSE CLAMP 90-110/12-W4	..2
190	Z002063-0	1	FLAP KIT, EXHAUST PIPE	..2
200	2178885-0	1	EXHAU. PIPE (RAL9006) VOLVO DP290 R4, R6	.1
210	2178885-1	1	EXHAUST PIPE AY.(RAL9006) VOLVO DP290 V8	.1
220	2178886-1	1	EXHAUST PIPE AY. (RAL9006) MERCURY	.1
240	2178886-2	1	EXHAUST PIPE AY.DUAL ST.COUPL. (RAL9006)	.1
250	Z002121-0	1	EXHAUST FLANGE MERCURY-TRANSOM (RAL9006)	.1

SE236 E40 MARINE

WATERPIPE, THERMOSTAT

05036284-0





80 or 90 - please choose what is used

WATERPIPE, THERMOSTAT

SE236 E40 MARINE

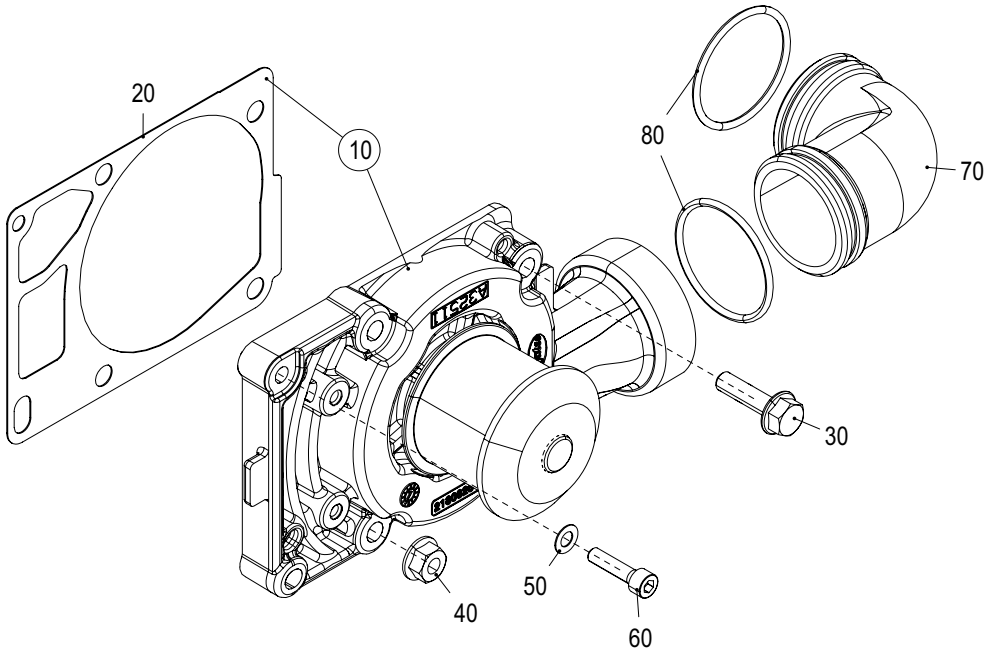
05036284-0

Pos.	Part.-No.	Qty	Designation	Step
10	2177572-0	1	GASKET INLET PIPE	.1
20	Z026122-0	1	COOLANT INLET ASSY. (RAL9006)	.1
30	9000590-0	2	SCR.PLUG WITH RUBBER SEAL M22x1.5	..2
40	9000648-0	1	SCREW-IN SOCKET M22x1.5-16	..2
50	9000815-0	1	PROFILED GASKET DIN 3869-22-FPM	..2
60	9001088-0	3	HEX.SOCK. SCR. ISO 4762-M6x25-A2-70	.1
70	3930070-0	3	WASHER ISO 7089-6-A4-200HV	.1
80	2180524-0	1	PIPE, COOLING	.1
90	701260	1	PIPE, COOLING	.1
100	9000271-0	3	BOLT EN1665-M8x25-10.9-FLZNNC-720H-L	.1
110	9000986-0	1	O-RING 49.2x3	.1
120	9001090-0	1	O-RING 42x4	.1
130	2180850-0	1	SEALING RING, THERMOSTAT	.1
140	2180758-0	1	THERMOSTAT INLAY	.1
150	2180839-1	1	COVER THERMOSTAT	.1
160	2180921-0	1	DISTANCE WASHER	.1
170	9001169-0	1	O-RING 78x2.5	.1
180	9000271-0	3	BOLT EN1665-M8x25-10.9-FLZNNC-720H-L	.1
190	2180823-0	1	MOULDED HOSE, OIL COOLER-OUTLET	.1
200	2177464-0	2	CLAMP 20-32/12	.1
210	2181205-0	1	HOLDING PLATE	.1

SE236 E40 MARINE

WATERPUMP

05046284-0



WATERPUMP

SE236 E40 MARINE

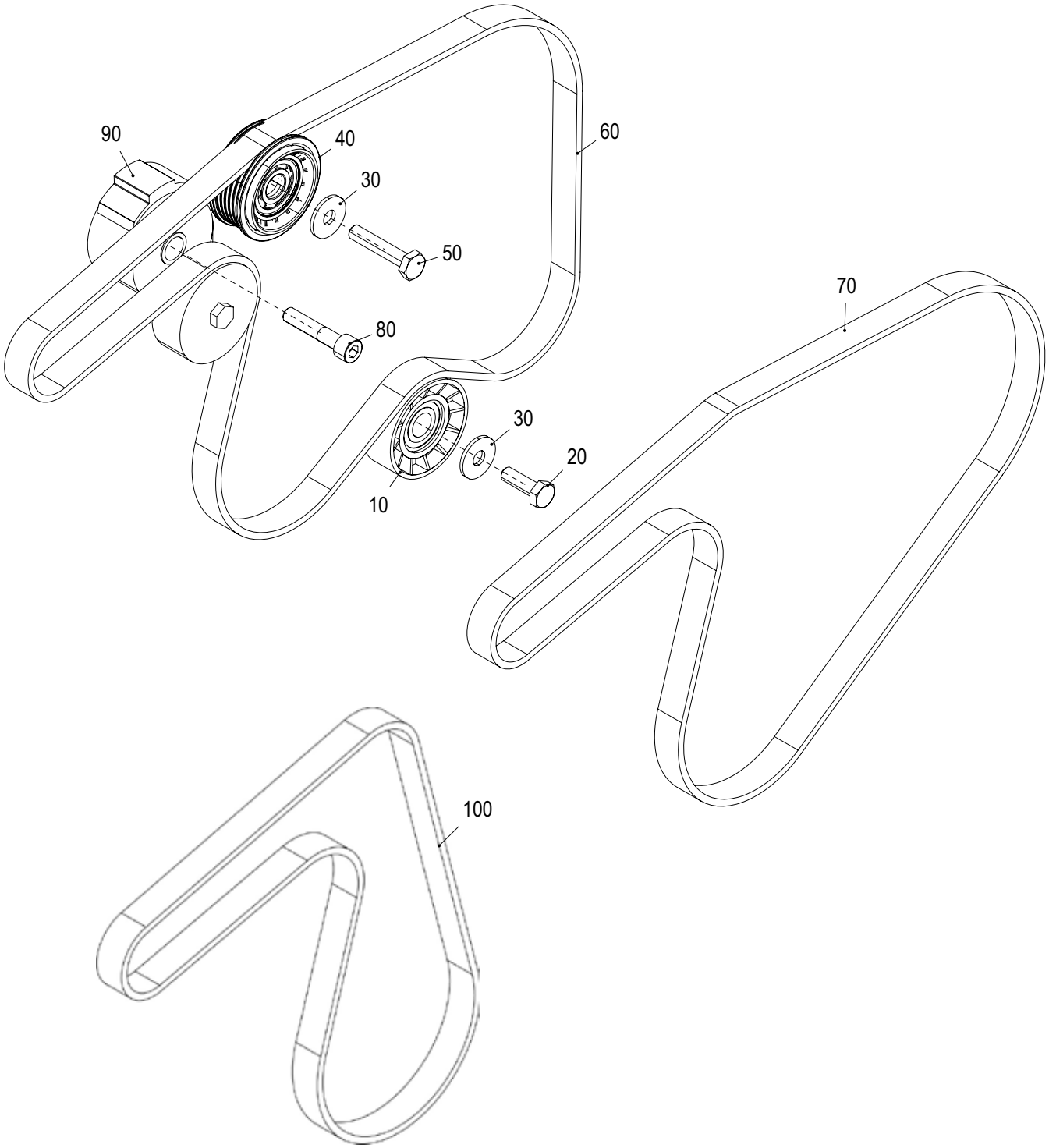
05046284-0

Pos.	Part.-No.	Qty	Designation	Step
10	Z026123-0	1	WATER PUMP ASSY. (WITH GASKET)	.1
20	2177329-3	1	GASKET WATERPUMP HOUSING	..2
30	9000431-0	4	BOLT EN1665-M8x30-10.9-FLZNNC-720H-L	.1
40	9000056-1	1	HEX.FLANGE NUT EN1661-M8-8-FLZNNC-720H-L	.1
50	3932008-0	1	SP. WASHER DIN 137-B6-FST-FLZNNC-480H	.1
60	3862327-0	1	SCR. ISO 4762-M6x25-8.8-FLZNNC-720H-L	.1
70	2180827-1	1	CONNECTOR, WATERPUMP - OIL MODULE	.1
80	9001359-0	2	O-RING 46x3.2	.1

SE236 E40 MARINE

DRIVE BELTS, PULLEYS, TENSIONER

05056284-0



DRIVE BELTS, PULLEYS, TENSIONER

SE236 E40 MARINE

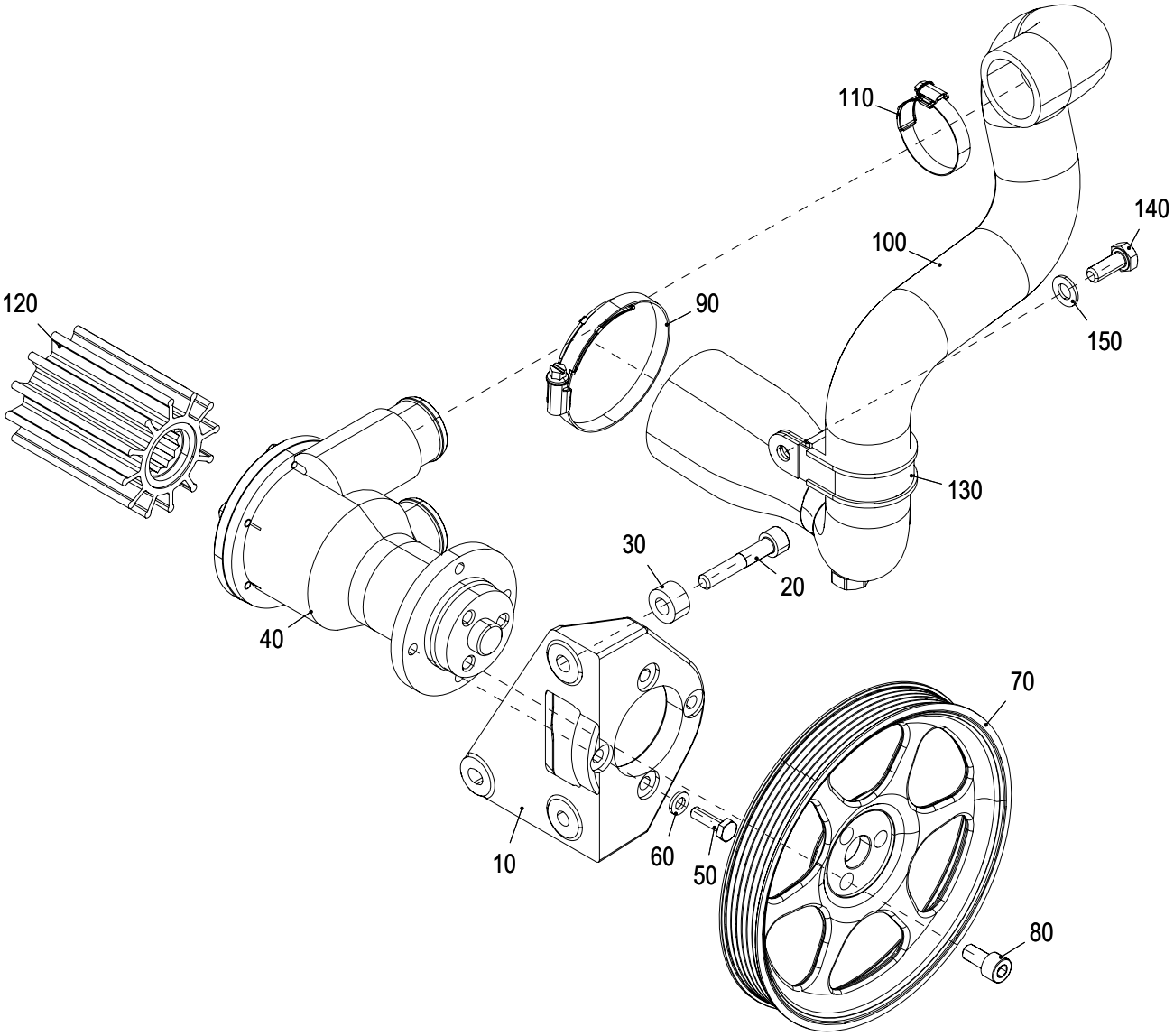
05056284-0

Pos.	Part.-No.	Qty	Designation	Step
10	2203559-1	1	IDLER PULLEY	.1
20	3802527-0	1	HEX.HD.SCR. ISO 4017-M10x30-A4	.1
30	3936107-0	2	WASHER ISO 7093-10.5-140HV-A4	.1
40	2180696-0	1	IDLER PULLEY ASSY.	.1
50	900051	1	HEX.HD.BOLT ISO 4017-M10x50-A4-70	.1
60	2180887-0	1	POLY-V BELT L=1488 6PK	.1
70	2180927-0	1	POLY-V BELT L=1390 6PK	.1
80	9000014-1	1	SCR. ISO 4762-M10x50-10.9-FLZNNC-720H-L	.1
90	2205423-0	1	TENSIONER POLY-V BELT	.1
100	2180926-0	1	POLY-V BELT L=1095 6PK	.1

SE236 E40 MARINE

RAW WATER PUMP

05106284-0



RAW WATER PUMP

SE236 E40 MARINE

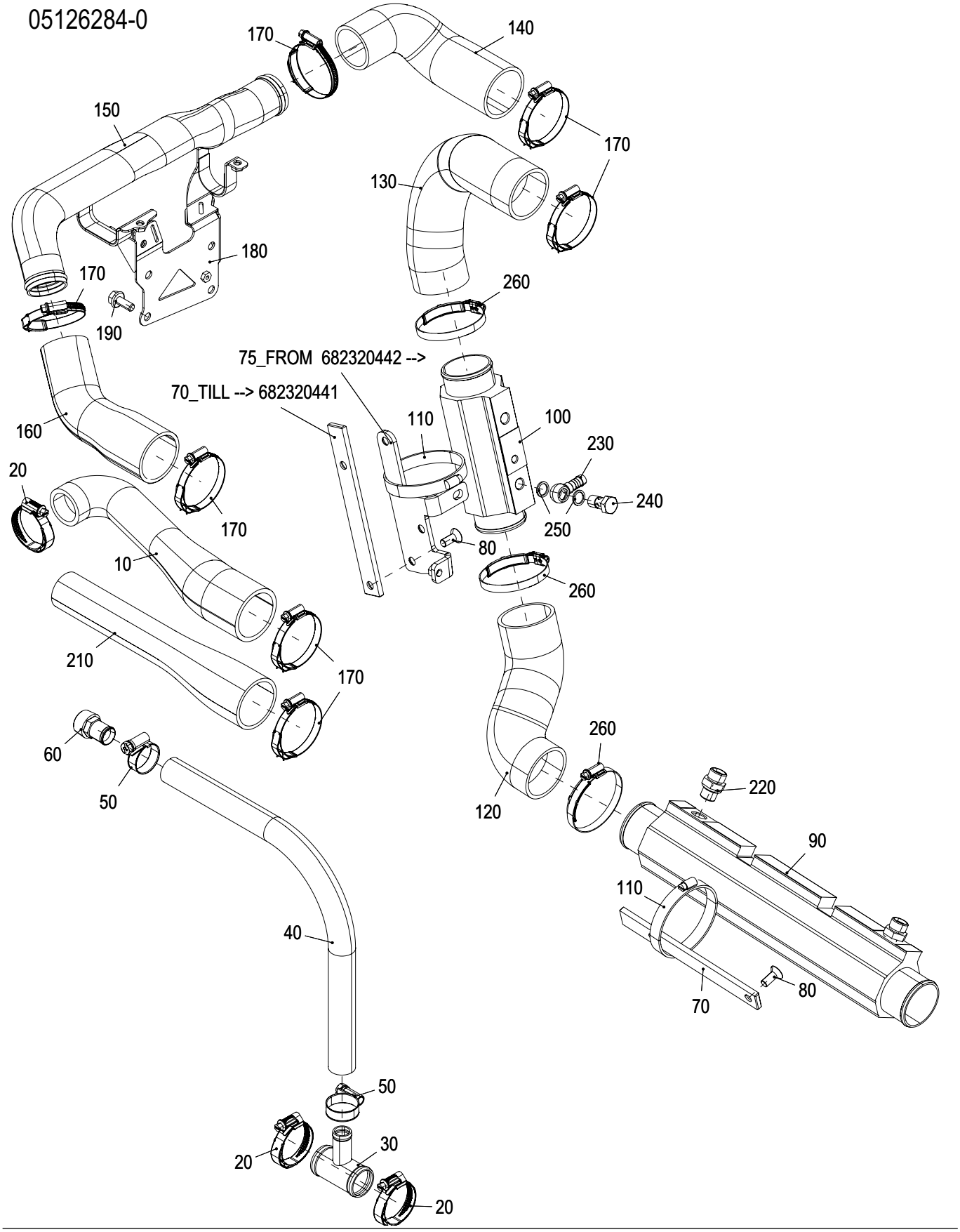
05106284-0

Pos.	Part.-No.	Qty	Designation	Step
10	2180983-0	1	BRACKET, RAW WATER PUMP (RAL9006)	.1
20	9000697-0	3	HEX.SOCK. SCR. ISO 4762-M8x45-A2-70	.1
30	2200868-0	3	BUSHING, OIL COOLER	.1
40	800828	1	RAW WATER PUMP (RAL9006)	.1
50	3800221-0	4	HEX.HD.SCR. ISO 4017-M6x20-A2-70	.1
60	3930070-0	4	WASHER ISO 7089-6-A4-200HV	.1
70	2179911-0	1	PULLEY, RAW WATER PUMP	.1
80	3860152-0	3	HEX.SOCK. SCR. ISO 4762-M8x16-A2-70	.1
90	2179022-0	1	HOSE CLAMP WITH SPRING 50-70/9	.1
100	2180890-0	1	MOLDED HOSE	.1
110	2179044-0	1	HOSE CLAMP WITH SPRING 25-40/9	.1
120	Z011753-2	1	IMPELLER KIT, RAW WATER PUMP (W. GREASE)	.1
130	9000759-0	1	PIPE CLAMP DM40	.1
140	3800224-0	1	HEX.HD.SCR. ISO 4017-M8x20-A4-70	.1
150	3930103-0	1	WASHER ISO 7089-8-A4-200HV	.1

STEYRMOTORS

SE236 E40 MARINE

RAW WATER PIPES



RAW WATER PIPES

SE236 E40 MARINE

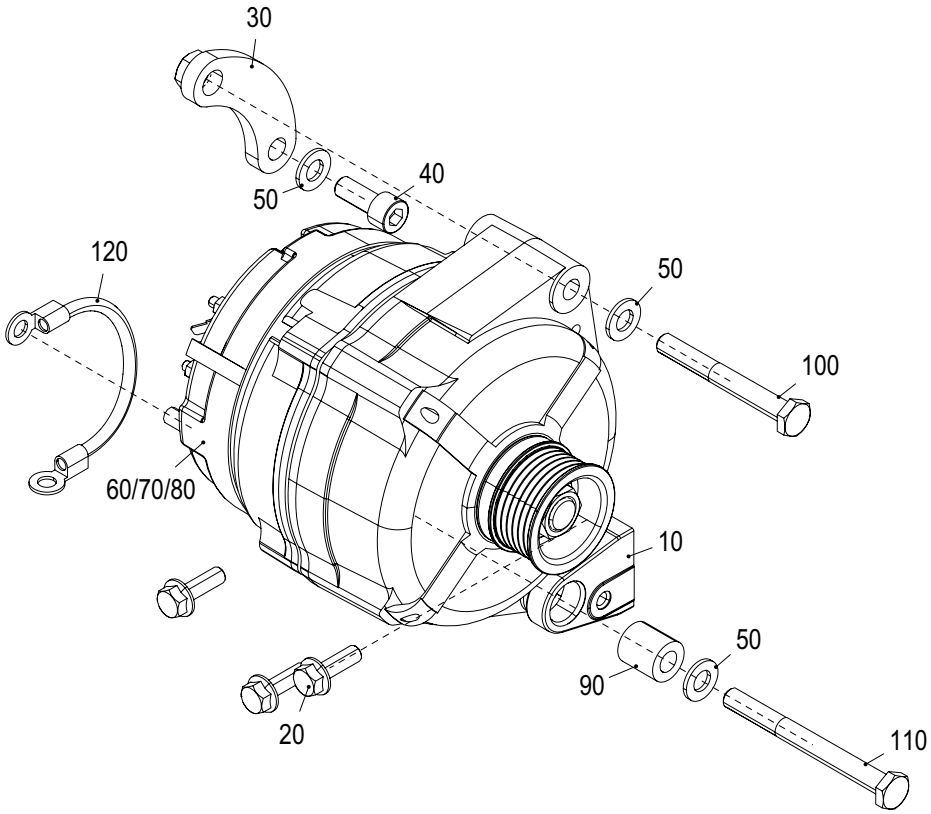
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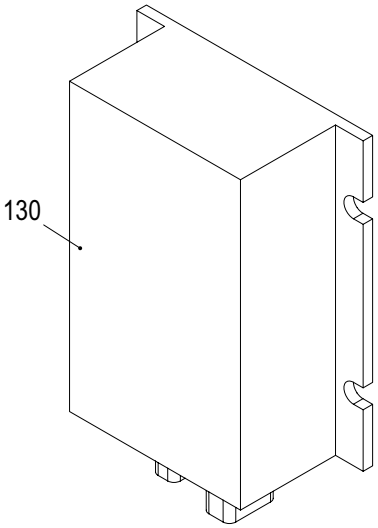
Pos.	Part.-No.	Qty	Designation	Step
10	Z026170-0	1	MOULDED HOSE, HEAT EXCHA. - ELBOW EXH.	.1
20	2181430-0	3	HOSE CLAMP WITH SPRING 30-45/9	.1
30	2040095-2	1	PIPE ENGINE-COOLANT 32/19	.1
40	2179330-1	1	HOSE RAW WATER 20x2000	.1
50	2177464-0	2	CLAMP 20-32/12	.1
60	9000468-1	1	SCREW IN SOCKET	.1
70	2180814-0	1	MOUNTING PLATE	.1
75	2181195-0	1	BRACKET, FUEL COOLER	.1
80	9000456-0	5	COU.SCR.DIN7991-M8x20-10.9-FLZNNC-720H-L	.1
90	Z026124-0	1	GEAR OIL COOLER (RAL9006)	.1
100	Z026125-0	1	FUEL COOLER (RAL9006)	.1
110	2179929-0	3	HOSE CLAMP 60-80/12	.1
120	2180645-0	1	MOLDED HOSE	.1
130	2180646-0	1	MOLDED HOSE	.1
140	2180995-0	1	MOULDED HOSE	.1
150	2180841-0	1	TUBE AIR COOLER-HEAT EXCHANGER	.1
160	2180994-0	1	MOULDED HOSE	.1
170	2179050-0	7	HOSE CLAMP WITH SPRING 40-60/9	.1
180	2180923-0	1	BRACKET, RAW WATER PIPE	.1
190	9000305-0	3	BOLT EN1665-M8x20-10.9-FLZNNC-720H-L	.1
210	Z026169-0	1	MOULDED HOSE, HEAT EXCHA. - ELBOW EXH.	.1
220	9000832-0	2	PIPE UNION ADAP. DIN 3901-L12A-M-ST	.1
230	9001148-0	1	BANJO DM12	.1
240	11868	1	HO.SCR.M12x1.5-DIN7643-8-3-FLZNNC-720H-L	.1
250	9001170-0	2	BOUNDED SEAL 12.7x19x1.5	.1
260	2179022-0	3	HOSE CLAMP WITH SPRING 50-70/9	.1

SE236 E40 MARINE

ALTERNATOR

06016284-0





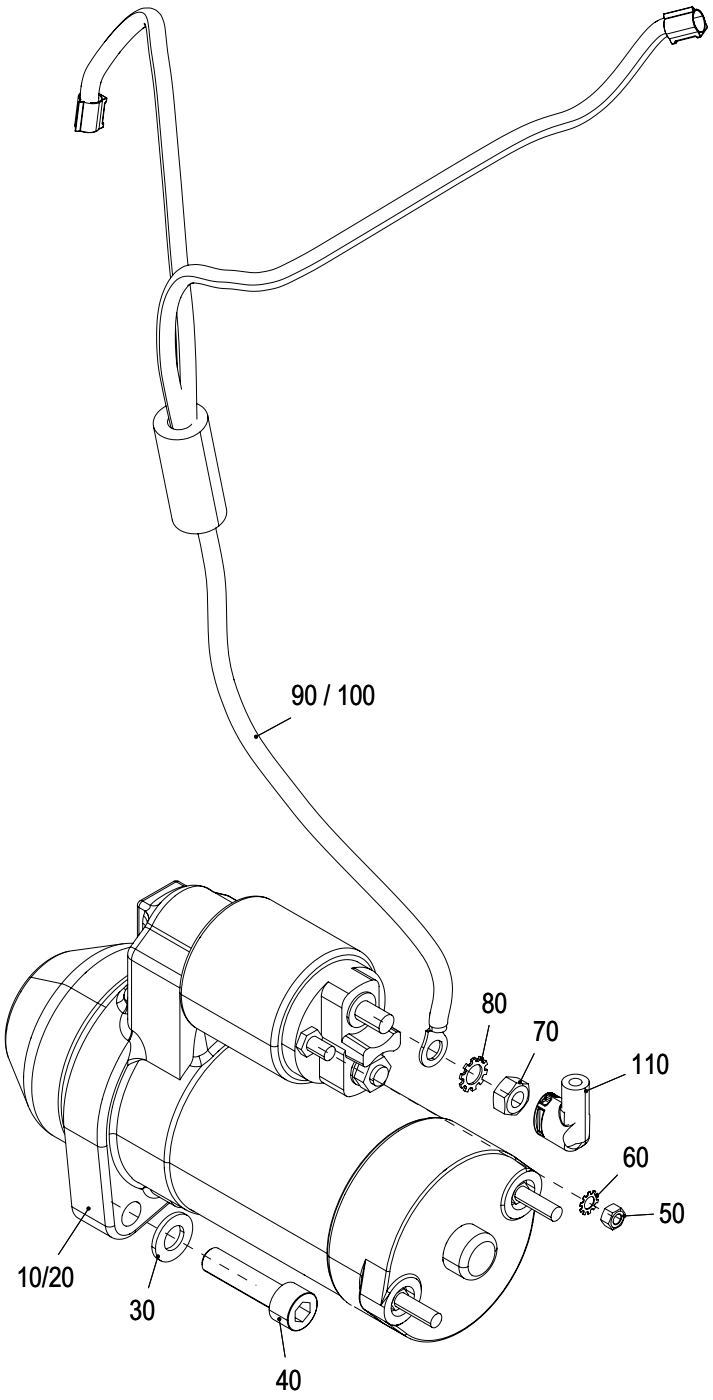
ALTERNATOR

SE236 E40 MARINE

06016284-0

Pos.	Part.-No.	Qty	Designation	Step
10	Z026126-0	1	BRACKET, ALTERNATOR (RAL9006)	.1
20	9000271-0	3	BOLT EN1665-M8x25-10.9-FLZNNC-720H-L	.1
30	2180987-0	1	HOLDING PLATE, ALTERNATOR	.1
40	9000511-0	1	HEX.SOCK. SCR. ISO 4762-M10x25-12.9	.1
50	3930271-0	3	WASHER ISO 7089-10-140HV-FLZNNC-480H	.1
60	Z026127-0	1	ALTERNATOR ASSY. 14V-120A (RAL9006)	.1
70	Z026141-0	1	ALTERN. ASSY. 14V-150A (OPTION)(RAL9006)	.1
80	Z026143-0	1	ALTERN. ASSY. 28V-100A (OPTION)(RAL9006)	.1
90	2180794-0	1	CLAMPING SLEEVE, ALTERNATOR	.1
100	3800571-0	1	BOLT ISO 4014-M10x80-8.8-FLZNNC-720H-L	.1
110	3800568-0	1	H.BOLT ISO4014-M10x100-8.8-FLZNNC-720H-L	.1
120	2178968-0	1	GROUND WIRE	.1
130	2179789-0	1	DC/DC CONVERTER 24 -12V / 30A	.1

06036284-0



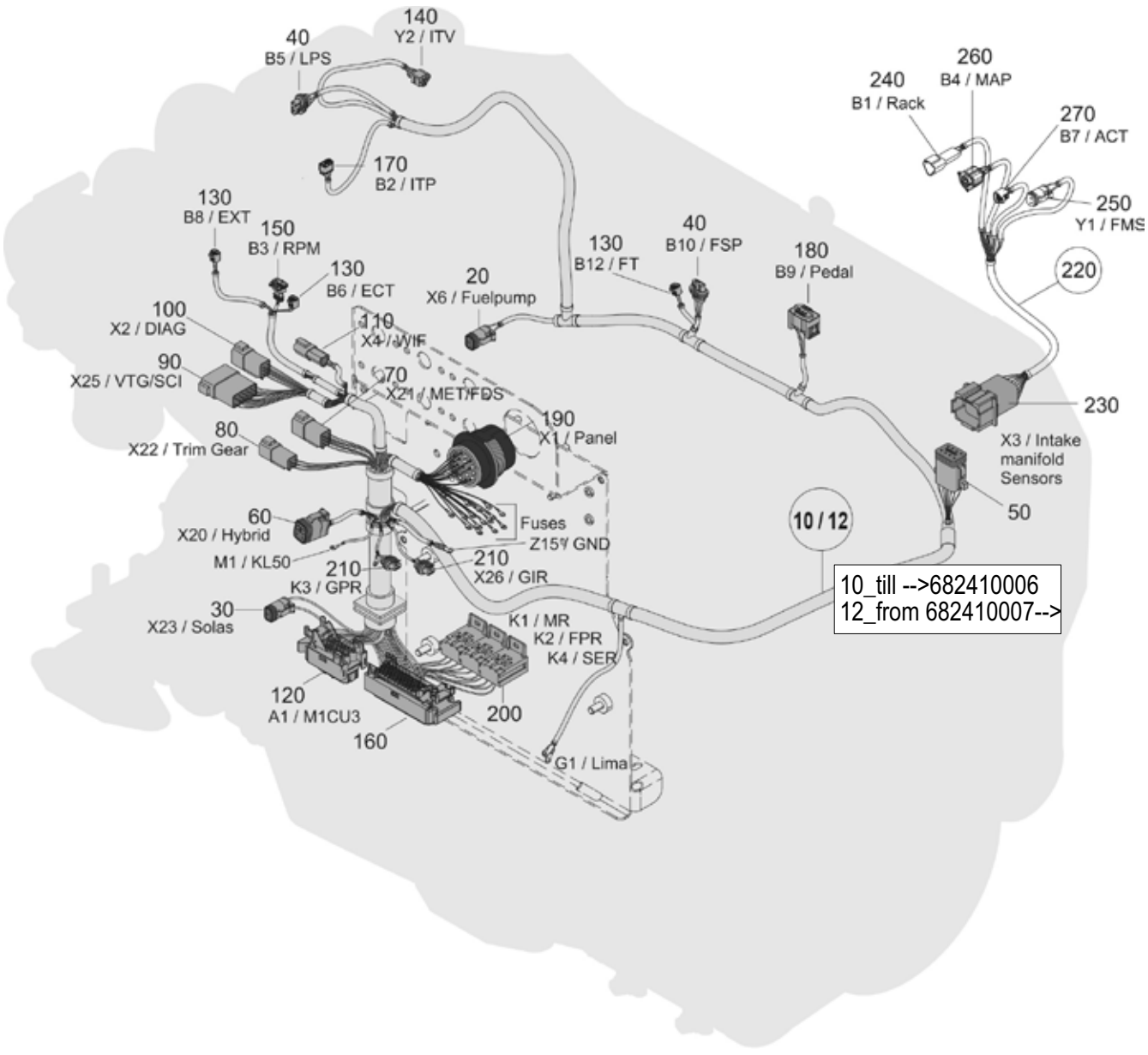
STARTER

SE236 E40 MARINE

06036284-0

Pos.	Part.-No.	Qty	Designation	Step
10	2040077-8	1	STARTER 12V (RAL9006)	.1
20	Z026142-0	1	STARTER 24V (OPTION) (RAL9006)	.1
30	3932025-0	2	SPRING WASHER DIN137-A10-FST-FLZNNC-480H	.1
40	3860149-0	2	HEX.SCR.ISO4762-M10x40-8.8-FLZNNC-720H-L	.1
50	3870050-0	1	HEX.NUT ISO 4032-M5-A2-70	.1
60	9000013-0	1	TOOTHED LOCK WASHER DIN 6797-A8.4	.1
70	3870045-0	1	HEX.NUT ISO 4032-M8-A2-70	.1
80	9000040-0	1	TOOTHED LOCK WASHER DIN 6797-A5.3	.1
90	2180898-0	1	HARNESS STARTER 12V (STANDARD)	.1
100	2180899-0	1	HARNESS STARTER 24V (OPTION)	.1
110	O910111-0	1	RUBBER PROTECTION CAP	.1

06056284-0


140
Y2 / ITV
40
B5 / LPS
170
B2 / ITP
130
B8 / EXT
150
B3 / RPM
130
B6 / ECT
20
X6 / Fuelpump
130
B12 / FT
40
B10 / FSP
180
B9 / Pedal
260
B4 / MAP
240
B1 / Rack
270
B7 / ACT
250
Y1 / FMS
220
230
X3 / Intake manifold Sensors
50
100
X2 / DIAG
110
X4 / VIF
90
X25 / VTG/SCI
70
X21 / MET/FDS
80
X22 / Trim Gear
190
X1 / Panel
60
X20 / Hybrid
Fuses
Z15 / GND
M1 / KL50
210
X26 / GIR
210
K3 / GPR
30
X23 / Solas
K1 / MR
K2 / FPR
K4 / SER
120
A1 / M1CU3
200
160
G1 / Lima
10 / 12
10_till -->682410006
12_from 682410007-->

ENGINE HARNESS

SE236 E40 MARINE

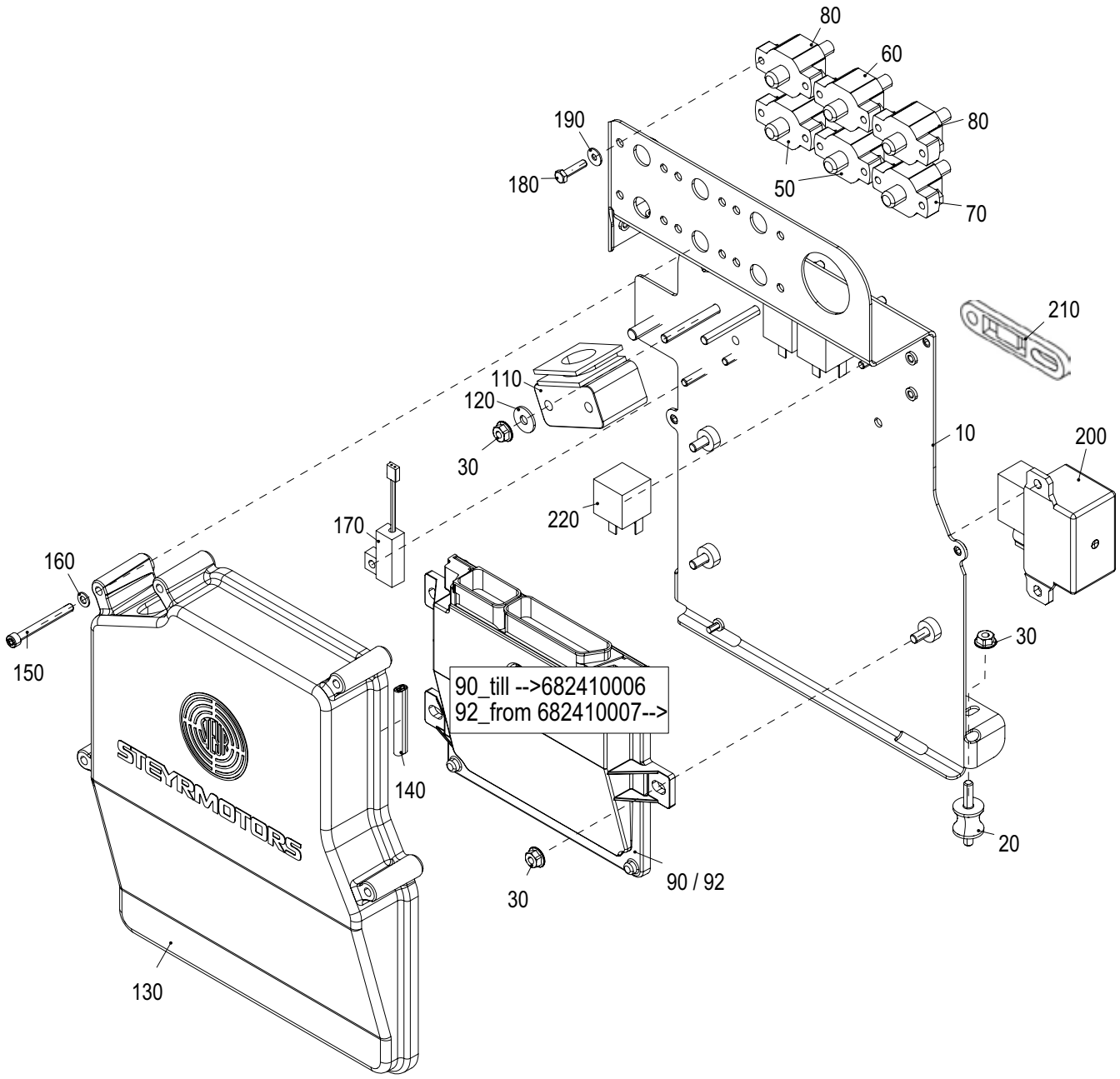
06056284-0

Pos.	Part.-No.	Qty	Designation	Step
10	Z026128-0	1	ENGINE HARNESS ASSY. INCL. BASE PLATE	.1
12	500891	1	ENGINE HARNESS ASSY. INCL. BASE PLATE	.1
20	Z002417-1	1	PLUG COMPLETE 2-POLE	..2
30	Z002417-0	1	PLUG COMPLETE 2-POLE	..2
40	Z002203-0	2	PLUG COMPLETE 3-POLE	..2
50	Z002204-0	1	PLUG COMPLETE 8-POLE	..2
60	Z002649-0	1	PLUG COMPLETE 6-POLE	..2
70	Z002415-0	1	PLUG COMPLETE 6-POLE	..2
80	Z002205-0	1	PLUG COMPLETE 4-POLE	..2
90	Z002206-0	1	PLUG COMPLETE 12-POLE	..2
100	Z002211-0	1	PLUG COMPLETE 6-POLE	..2
110	Z002416-0	1	PLUG COMPLETE 3-POLE	..2
120	Z002207-0	1	PLUG COMPLETE 28-POLE	..2
130	Z002208-0	3	PLUG COMPLETE 2-POLE	..2
140	Z002645-0	1	PLUG COMPLETE 2-POLE	..2
150	Z002412-0	1	PLUG COMPLETE 3-POLE	..2
160	Z002209-0	1	PLUG COMPLETE 52-POLE	..2
170	Z002643-0	1	PLUG COMPLETE 4-POLE	..2
180	Z002414-2	1	PLUG COMPLETE 6-POLE	..2
190	Z002410-A	1	PLUG COMPLETE 23-POLE	..2
200	9000421-0	3	RELAY SOCKET	..2
210	Z002210-0	2	PLUG COMPLETE 2-POLE	..2
220	Z026129-0	1	HARNESS ASSY., INTAKE MANIFOLD	..2
230	Z002092-0	1	PLUG COMPLETE 8-POLE	..2
240	Z002416-0	1	PLUG COMPLETE 3-POLE	..2
250	Z002417-0	1	PLUG COMPLETE 2-POLE	..2
260	Z002139-0	1	PLUG COMPLETE 3-POLE	..2
270	Z002208-0	1	PLUG COMPLETE 2-POLE	..2

SE236 E40 MARINE

SECURITYSYSTEM, FUSES, ECU, E- BOX

06066284-1



SECURITYSYSTEM, FUSES, ECU, E- BOX

SE236 E40 MARINE

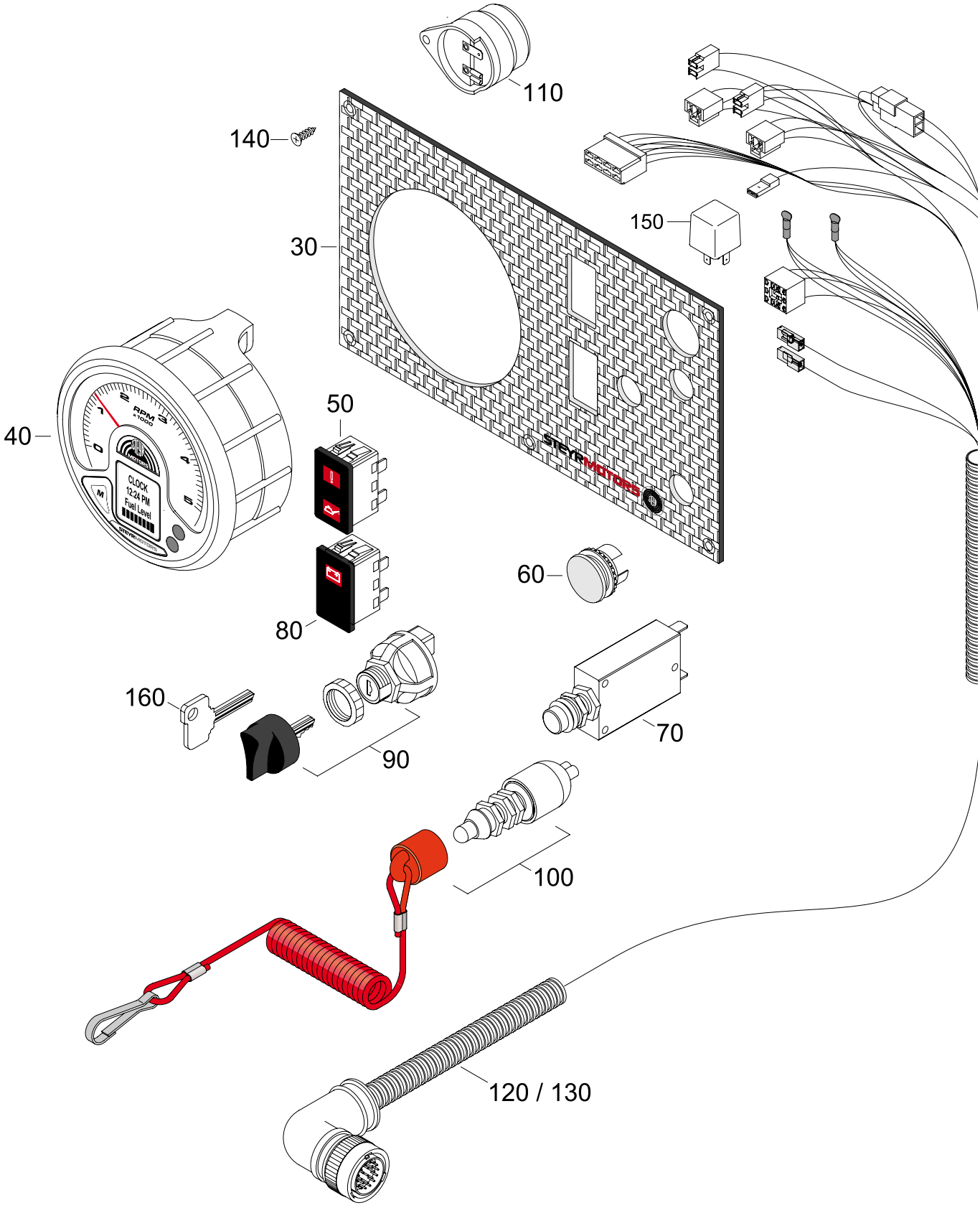
06066284-1

Pos.	Part.-No.	Qty	Designation	Step
10	2180845-0	1	BASE PLATE	.1
20	2203744-0	4	RUBBER MOUNT	.1
30	3880049-0	17	HEX.FLANGE NUT EN 1661-M6-A4-70	.1
50	O913774-0	2	AUTOMATIC CIRCUIT BREAKER 50A	.1
60	2181039-0	1	AUTOMATIC CIRCUIT BREAKER 25A	.1
70	O986525-0	1	CIRCUIT BREAKER 12.5A	.1
80	2181040-0	2	AUTOMATIC CIRCUIT BREAKER 20A	.1
90	2181059-0	1	ENGINE CONTROL UNIT SE236E40	.1
92	802720	1	ENGINE CONTROL UNIT SE236E40	.1
110	2203753-0	2	CLAMP, FASTEN ENGINE-HARNESS	.1
120	9000012-0	10	WASHER ISO 7093-6.4-140HV-A2	.1
130	2181005-0	1	ASSY. COVERING, ENGINE ELECTRIC	.1
140	2171410-1	1	SEAL, COVERING ENGINE ELECTRIC	..2
150	9000003-0	5	HEX.SOCK. SCR. ISO 4762-M5x55-A2-70	.1
160	3930069-0	8	WASHER ISO 7089-5-A4-200HV	.1
170	2178971-G	1	INVERSION-SWITCH ASSY	.1
180	9000424-0	12	HEX.HD.SCR. ISO 4017-8/32UNCx20-A2-70	.1
190	3930072-0	12	WASHER LA. SERIES ISO 7093-4.3-A4-200HV	.1
200	9000947-1	1	RELAY 12V-150A-IP67	.1
210	2178870-0	2	FIXTURE, CABLE TIE	.1
220	9000183-0	3	RELAY 12V 40A	.1

SE236 E40 MARINE

INSTRUMENT PANEL (STAND. 2010-2013/08)

06072184-1



INSTRUMENT PANEL (STAND. 2010-2013/08)

SE236 E40 MARINE

06072184-1

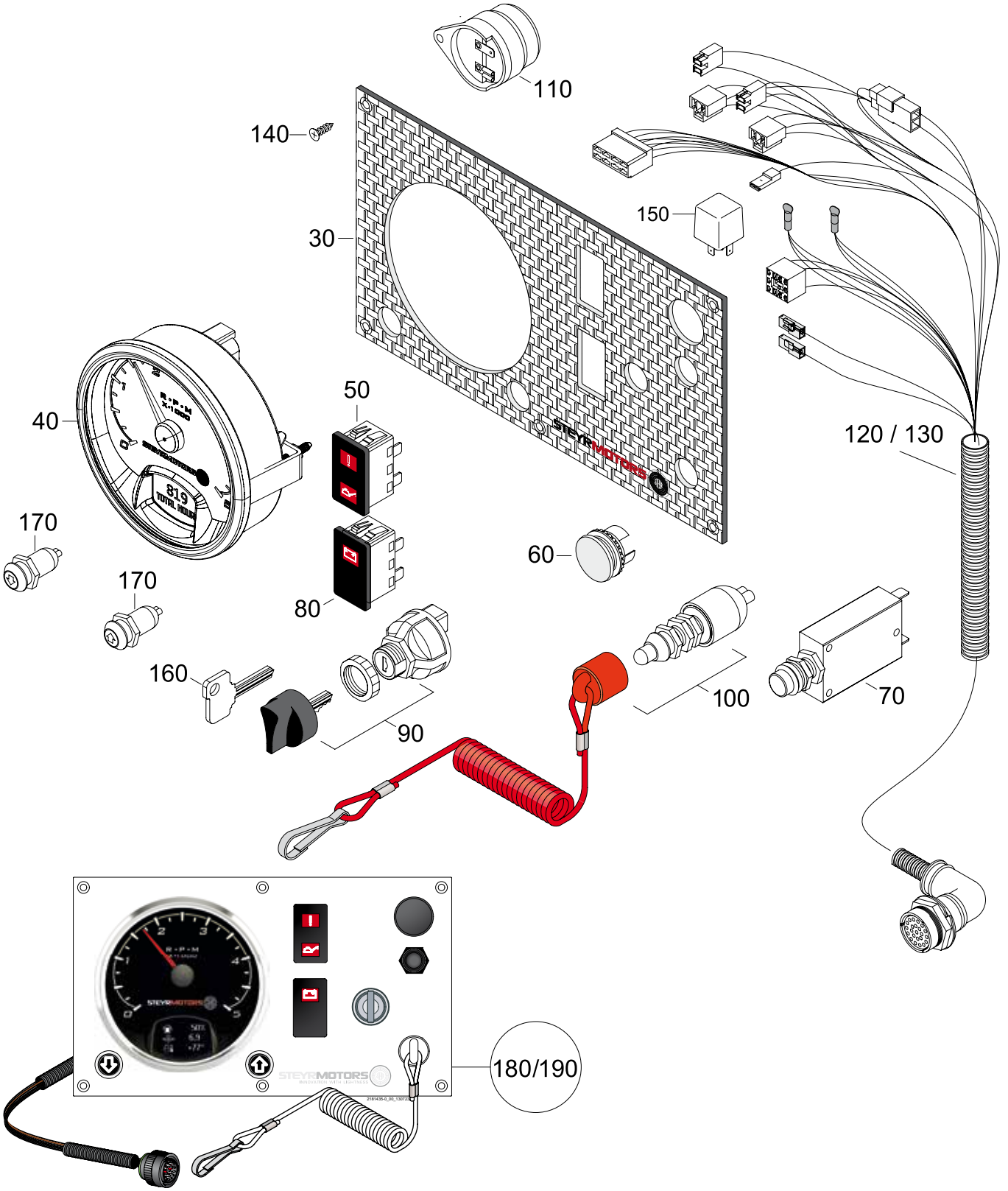
Pos.	Part.-No.	Qty	Designation	Step
30	2179981-0	1	FRONT PLATE, INSTRUMENT PANEL - STANDARD	.1
40	Z001149-0	1	CHANGE PANEL - SPARE PART KIT STANDARD	.1
50	Z002196-0	1	WARNING LIGHT, OIL PRESSURE & CHECK ENG.	..2
60	2179320-0	1	BLIND PLUG	..2
70	Z002180-0	1	THERMO PROTECTION SWITCH ASSY.	..2
80	Z002197-0	1	WARNING LIGHT, BATTERY CHARGE	..2
90	2179975-0	1	GLOW-START SWITCH	..2
100	2179978-0	1	EMERGENCY CUTOFF SWITCH	..2
110	2178760-1	1	HORN AUDIBLE WARNING	..2
120	2180073-0	1	CABLE ASSY. INSTRUMENT 7m	..2
130	2180075-0	1	CABLE ASSY. INSTRUMENT 1.5m	..2
140	9000817-0	6	CR.REC.COUNT.SUNK HD.TPG.SCR. 3.5x16	..2
150	9000183-0	1	RELAY 12V 40A	..2
160	2181496-0	1	IGNITION KEY, BLANK PART	..2

STEYRMOTORS

SE236 E40 MARINE

INSTRUMENT PANEL (STANDARD FROM 2013/08)

06072184-2



INSTRUMENT PANEL (STANDARD FROM 2013/08)

SE236 E40 MARINE

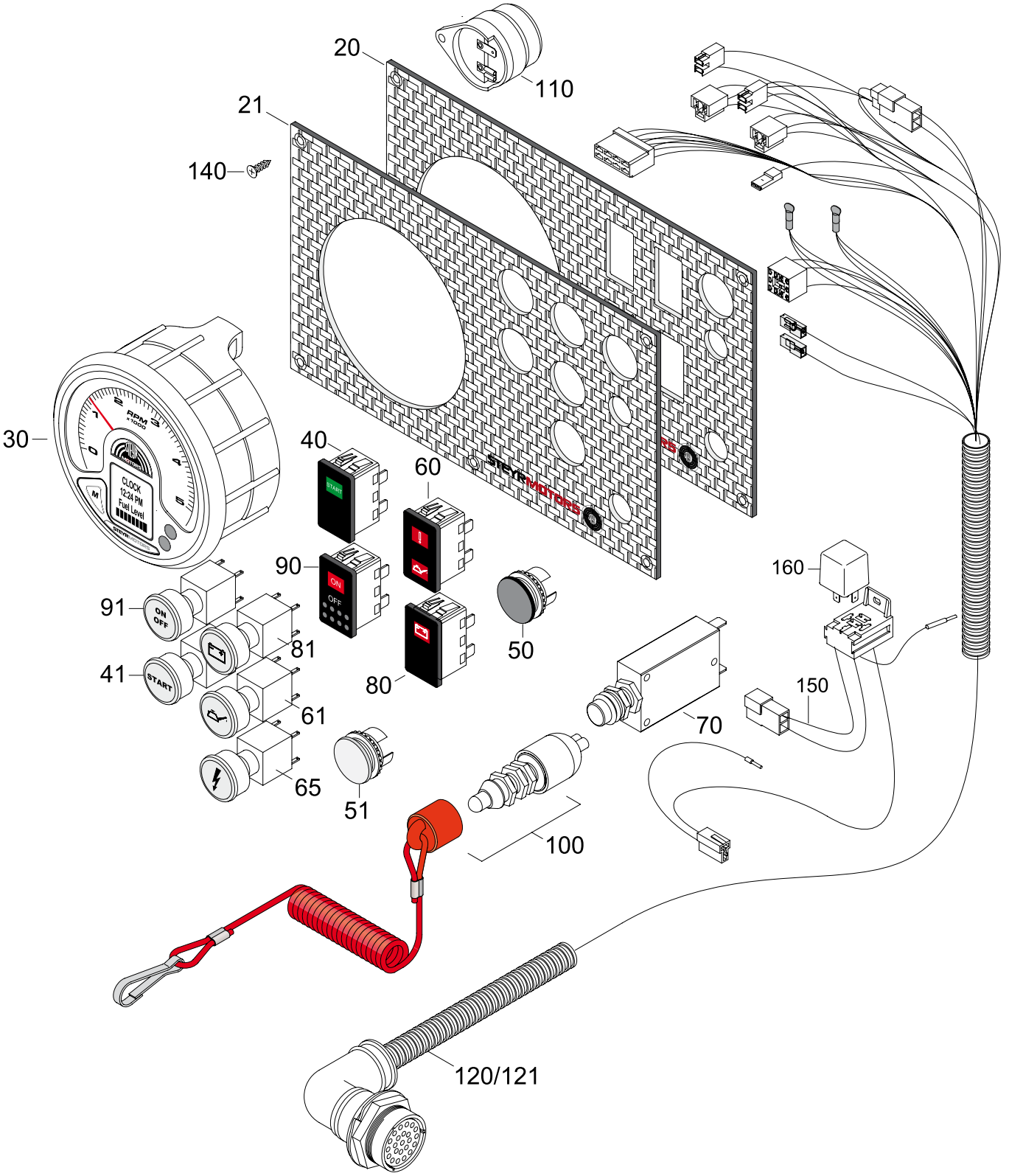
06072184-2

Pos.	Part.-No.	Qty	Designation	Step
30	2181436-0	1	FRONT PLATE, INSTRUMENT PANEL - STANDARD	.1
40	2181437-0	1	REVOLUTION COUNTER	.1
50	Z002196-0	1	WARNING LIGHT, OIL PRESSURE & CHECK ENG.	.1
60	2179320-0	1	BLIND PLUG	.1
70	Z002180-0	1	THERMO PROTECTION SWITCH ASSY.	.1
80	Z002197-0	1	WARNING LIGHT, BATTERY CHARGE	.1
90	2179975-0	1	GLOW-START SWITCH	.1
100	2179978-0	1	EMERGENCY CUTOFF SWITCH	.1
110	2178760-1	1	HORN AUDIBLE WARNING	.1
120	2181438-0	1	CABLE ASSY. INSTRUMENT 7m	.1
130	2181444-0	1	CABLE ASSY. INSTRUMENT 1.5m	.1
140	9000817-0	6	CR.REC.COUNT.SUNK HD.TPG.SCR. 3.5x16	.1
150	9000183-0	1	RELAY 12V 40A	.1
160	2181496-0	1	IGNITION KEY, BLANK PART	.1
170	2181439-0	2	TASTER RPM GAUGE UP/DOWN	.1
180	2181435-0	1	INSTR. PANEL ASSY. (LED) 12V 7m	.1
190	2181440-0	1	INSTR. PANEL ASSY. (LED) 12V 1.5m	.1

SE236 E40 MARINE

INSTRUMENT PANEL SOLAS (2010-2013/08)

06092184-1



INSTRUMENT PANEL SOLAS (2010-2013/08)

SE236 E40 MARINE

06092184-1

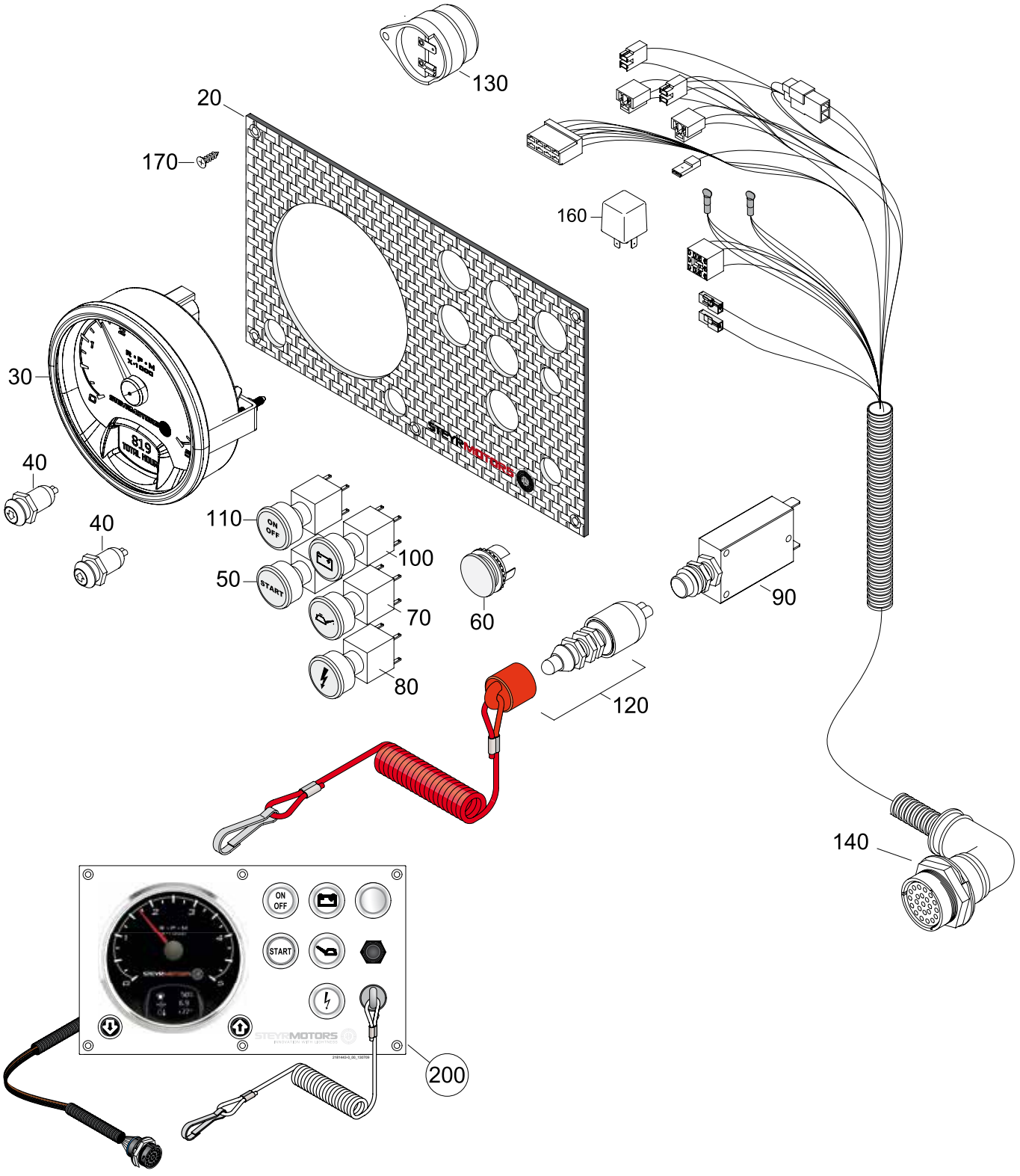
Pos.	Part.-No.	Qty	Designation	Step
20	2179982-0	1	FRONT PLATE, INSTRUMENT PANEL - SOLAS	.1
21	2180795-0	1	FRONT PLATE, INSTRUMENT PANEL - SOLAS	.1
30	Z001150-0	1	CHANGE PANEL - SPARE PART KIT SOLAS	..2
40	Z002198-0	1	START SWITCH, GREEN	..2
41	2180779-0	1	START SWITCH, GREEN	..2
50	2179320-0	1	BLIND PLUG	..2
51	2180797-0	1	BLIND PLUG	..2
60	Z002196-0	1	WARNING LIGHT, OIL PRESSURE & CHECK ENG.	..2
61	2180776-0	1	WARNING LIGHT, OIL PRESSURE	..2
65	2180778-0	1	WARNING LIGHT, CHECK ENGINE	..2
70	Z002180-0	1	THERMO PROTECTION SWITCH ASSY.	..2
80	Z002197-0	1	WARNING LIGHT, BATTERY CHARGE	..2
81	2180777-0	1	WARNING LIGHT, BATTERY CHARGE	..2
90	Z002199-0	1	IGNITION SWITCH	..2
91	2180780-0	1	IGNITION SWITCH	..2
100	2179978-0	1	EMERGENCY CUTOFF SWITCH	..2
110	2178760-1	1	HORN AUDIBLE WARNING	..2
120	2180074-0	1	CABLE ASSY. INSTRUMENT (2009 - 2011/06)	..2
121	2180796-0	1	CABLE ASSY. INSTRUM. (2011/06 - 2013/08)	..2
140	9000817-0	6	CR.REC.COUNT.SUNK HD.TPG.SCR. 3.5x16	..2
150	2180512-0	1	INTERMEDIATE CABLE CHARGE INDICATOR 24V	.1
160	9000183-0	1	RELAY 12V 40A	.1

STEYRMOTORS

SE236 E40 MARINE

INSTRUMENT PANEL SOLAS (FROM 2013/08)

06092184-5



INSTRUMENT PANEL SOLAS (FROM 2013/08)

SE236 E40 MARINE

06092184-5

Pos.	Part.-No.	Qty	Designation	Step
20	2181447-0	1	FRONT PLATE, INSTRUMENT PANEL - SOLAS	.1
30	2181437-0	1	REVOLUTION COUNTER	.1
40	2181439-0	2	TASTER RPM GAUGE UP/DOWN	.1
50	2180779-0	1	START SWITCH, GREEN	.1
60	2180797-0	1	BLIND PLUG	.1
70	2180776-0	1	WARNING LIGHT, OIL PRESSURE	.1
80	2180778-0	1	WARNING LIGHT, CHECK ENGINE	.1
90	Z002180-0	1	THERMO PROTECTION SWITCH ASSY.	.1
100	2180777-0	1	WARNING LIGHT, BATTERY CHARGE	.1
110	2180780-0	1	IGNITION SWITCH	.1
120	2179978-0	1	EMERGENCY CUTOFF SWITCH	.1
130	2178760-1	1	HORN AUDIBLE WARNING	.1
140	2181446-0	1	CABLE ASSY. INSTRUMENT 1.5m SOLAS	.1
160	9000183-0	1	RELAY 12V 40A	.1
170	9000817-0	6	CR.REC.COUNT.SUNK HD.TPG.SCR. 3.5x16	.1
200	2181443-0	1	INSTR. PANEL ASSY. 1.5m (LED) SOLAS	.1

SE236 E40 MARINE

SCC 2 -DISPLAY (STEYR CONTROL CENTER)

06106184-4





SCC 2 -DISPLAY (STEYR CONTROL CENTER)

SE236 E40 MARINE

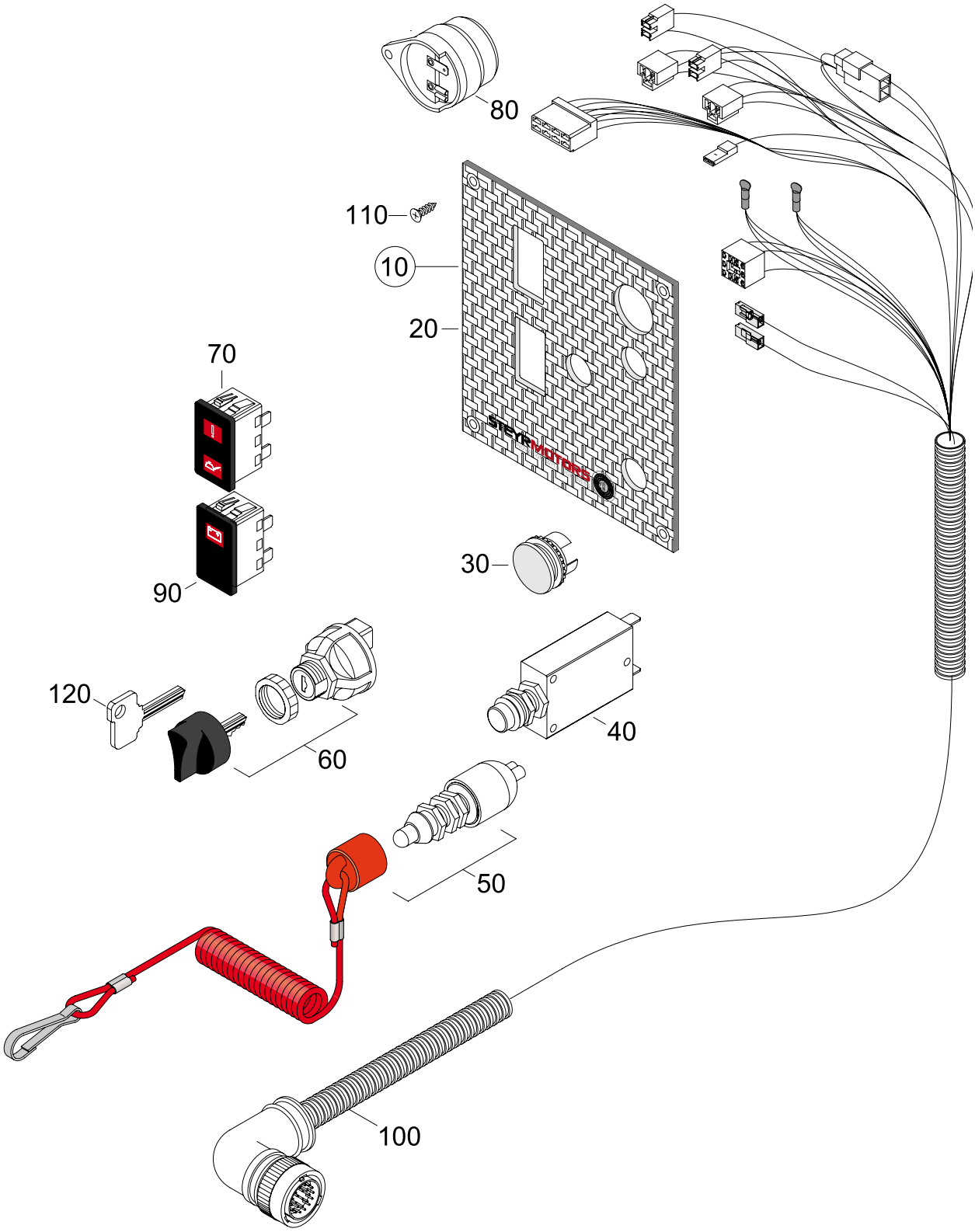
06106184-4

Pos.	Part.-No.	Qty	Designation	Step
10	800732	1	SCC 2 STANDARD MARINE (PROGRAMMED)	.1
20	702184	1	CONNECTING HARNESS 0.6M (SCC2)	.1
30	702834	1	CONNECTING HARNESS 1.5M (SCC2)	.1

SE236 E40 MARINE

SCC KEY IGNITION PANEL

06112184-1



SCC KEY IGNITION PANEL

SE236 E40 MARINE

06112184-1

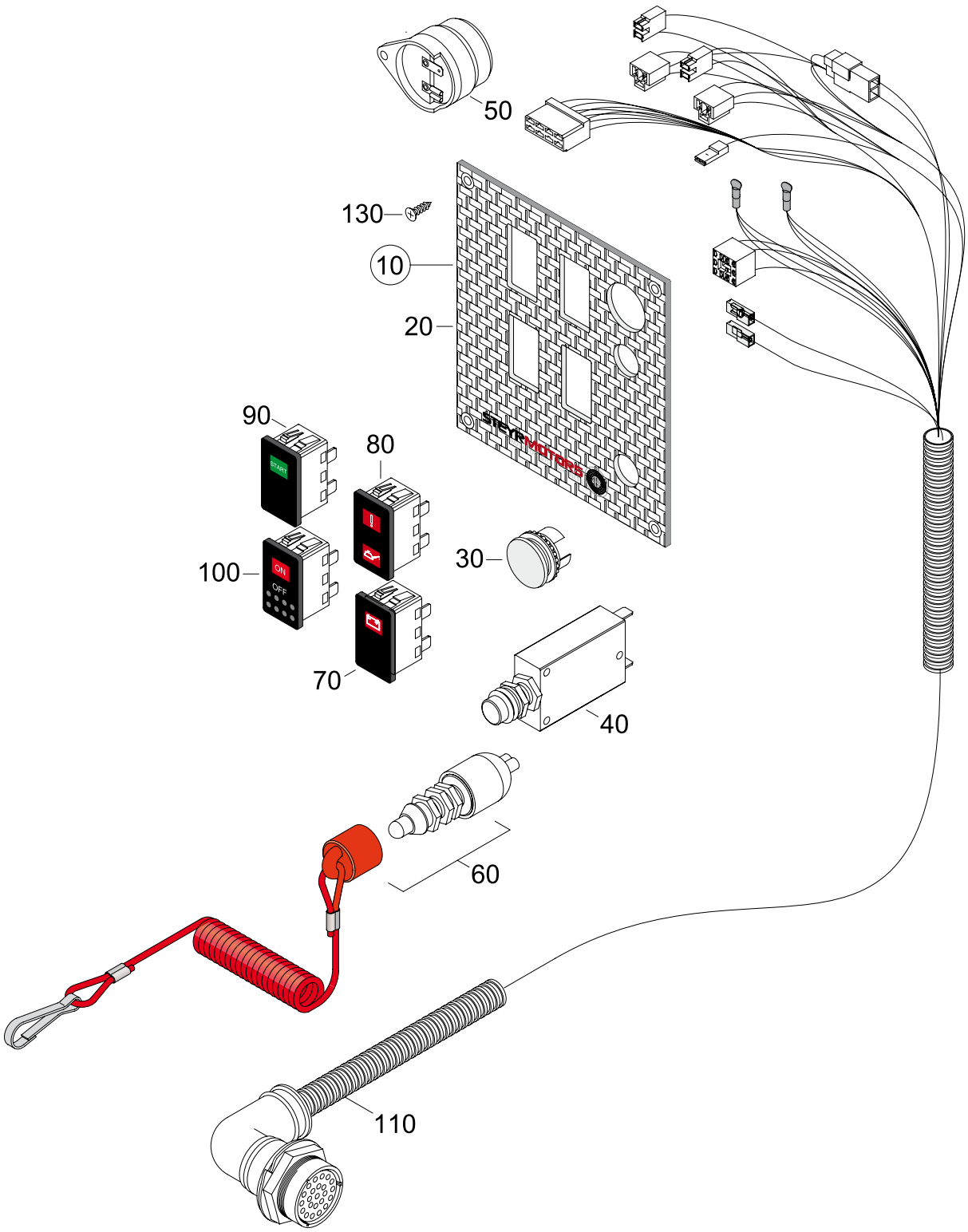
Pos.	Part.-No.	Qty	Designation	Step
10	2179966-0	1	SWITCH PANEL ASSY. (LED) (SCC)	.1
20	2179983-0	1	FRONT PLATE, SWITCH PANEL	..2
30	2179320-0	1	BLIND PLUG	..2
40	Z002180-0	1	THERMO PROTECTION SWITCH ASSY.	..2
50	2179978-0	1	EMERGENCY CUTOFF SWITCH	..2
60	2179975-0	1	GLOW-START SWITCH	..2
70	Z002196-0	1	WARNING LIGHT, OIL PRESSURE & CHECK ENG.	..2
80	2178760-1	1	HORN AUDIBLE WARNING	..2
90	Z002197-0	1	WARNING LIGHT, BATTERY CHARGE	..2
100	2180076-0	1	CABLE ASSY. SWITCH PANEL	..2
110	9000817-0	4	CR.REC.COUNT.SUNK HD.TPG.SCR. 3.5x16	..2
120	2181496-0	1	IGNITION KEY, BLANK PART	..2

STEYRMOTORS

SE236 E40 MARINE

SCC PUSH BUTTON IGNITION PANEL

06122184-1



SCC PUSH BUTTON IGNITION PANEL

SE236 E40 MARINE

06122184-1

Pos.	Part.-No.	Qty	Designation	Step
10	2179967-0	1	PUSH BUTTON PANEL (LED) SOLAS (SCC)	.1
20	2179984-0	1	FRONT PLATE, PUSH BUTTON PANEL	..2
30	2179320-0	1	BLIND PLUG	..2
40	Z002180-0	1	THERMO PROTECTION SWITCH ASSY.	..2
50	2178760-1	1	HORN AUDIBLE WARNING	..2
60	2179978-0	1	EMERGENCY CUTOFF SWITCH	..2
70	Z002197-0	1	WARNING LIGHT, BATTERY CHARGE	..2
80	Z002196-0	1	WARNING LIGHT, OIL PRESSURE & CHECK ENG.	..2
90	Z002198-0	1	START SWITCH, GREEN	..2
100	Z002199-0	1	IGNITION SWITCH	..2
110	2180077-0	1	CABLE ASSY.PUSH-BUTTON PANEL	..2
130	9000817-0	4	CR.REC.COUNT.SUNK HD.TPG.SCR. 3.5x16	..2

EXTENSION CABLE INSTRUMENTS

06136184-0









EXTENSION CABLE INSTRUMENTS

SE236 E40 MARINE

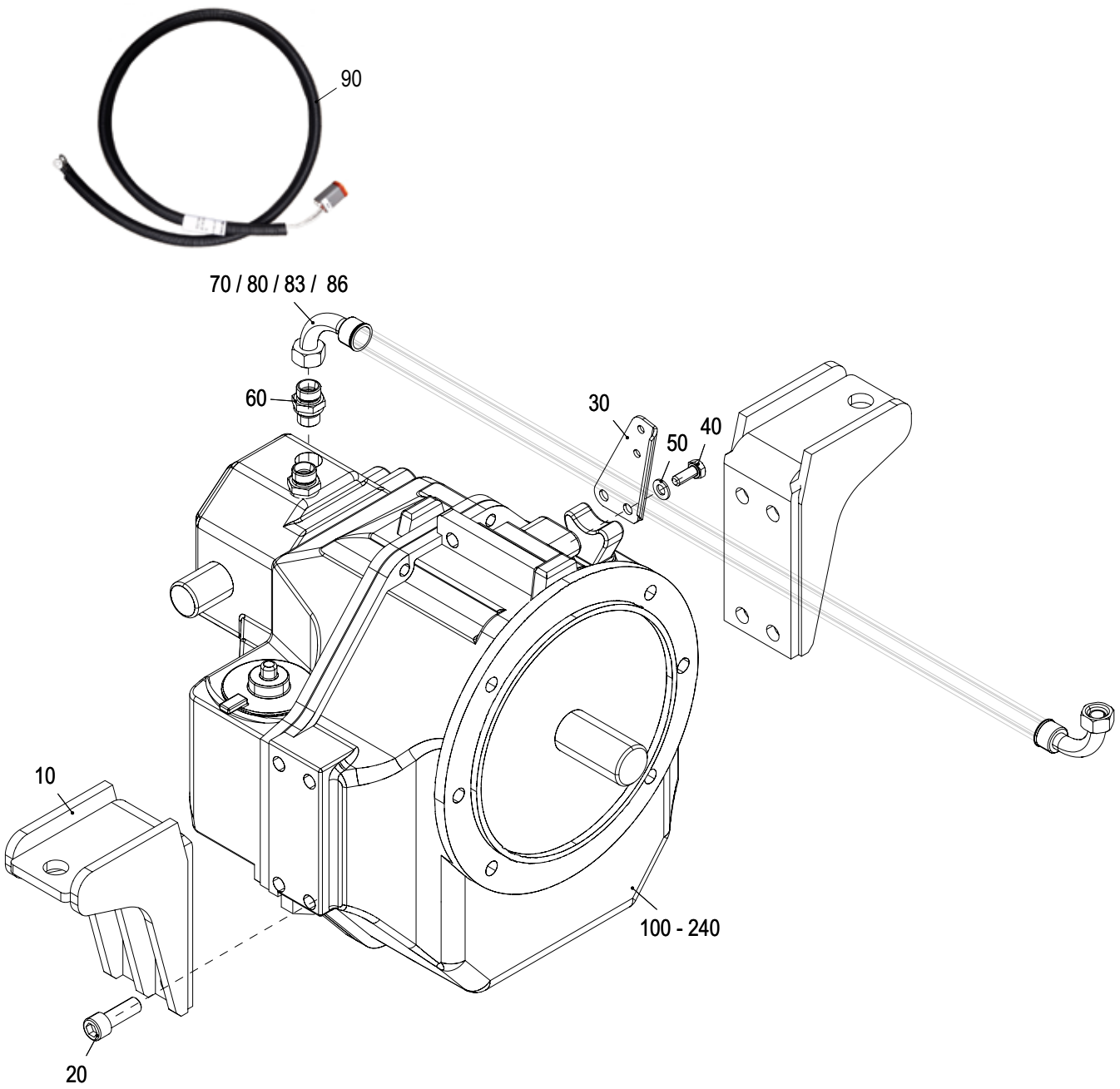
06136184-0

Pos.	Part.-No.	Qty	Designation	Step
10	2181510-0	1	EXTENSION CABLE 2.5m	.1
20	2206291-0	1	EXTENSION CABLE 6.3m	.1
30	2206291-2	1	EXTENSION CABLE 10m	.1
40	2206292-0	1	Y-JUNCTION CABLE 1m	.1
50	Z002410-0	1	CABLE-PLUG PAIR COMPL. INCL. PINS	.1
60	2206291-1	1	INTERMEDIATE CABLE 5m (ONLY FOR SOLAS PANEL)	.1
70	2206324-0	1	INTERMEDIATE CABLE 10m (ONLY FOR SOLAS PANEL)	.1
80	2206291-8	1	INTERMEDIATE CABLE 12m (ONLY FOR SOLAS PANEL)	.1

SE236 E40 MARINE

TRANSMISSION, BRACKETS, PIPES - ZF68

07006284-0



TRANSMISSION, BRACKETS, PIPES - ZF68

SE236 E40 MARINE

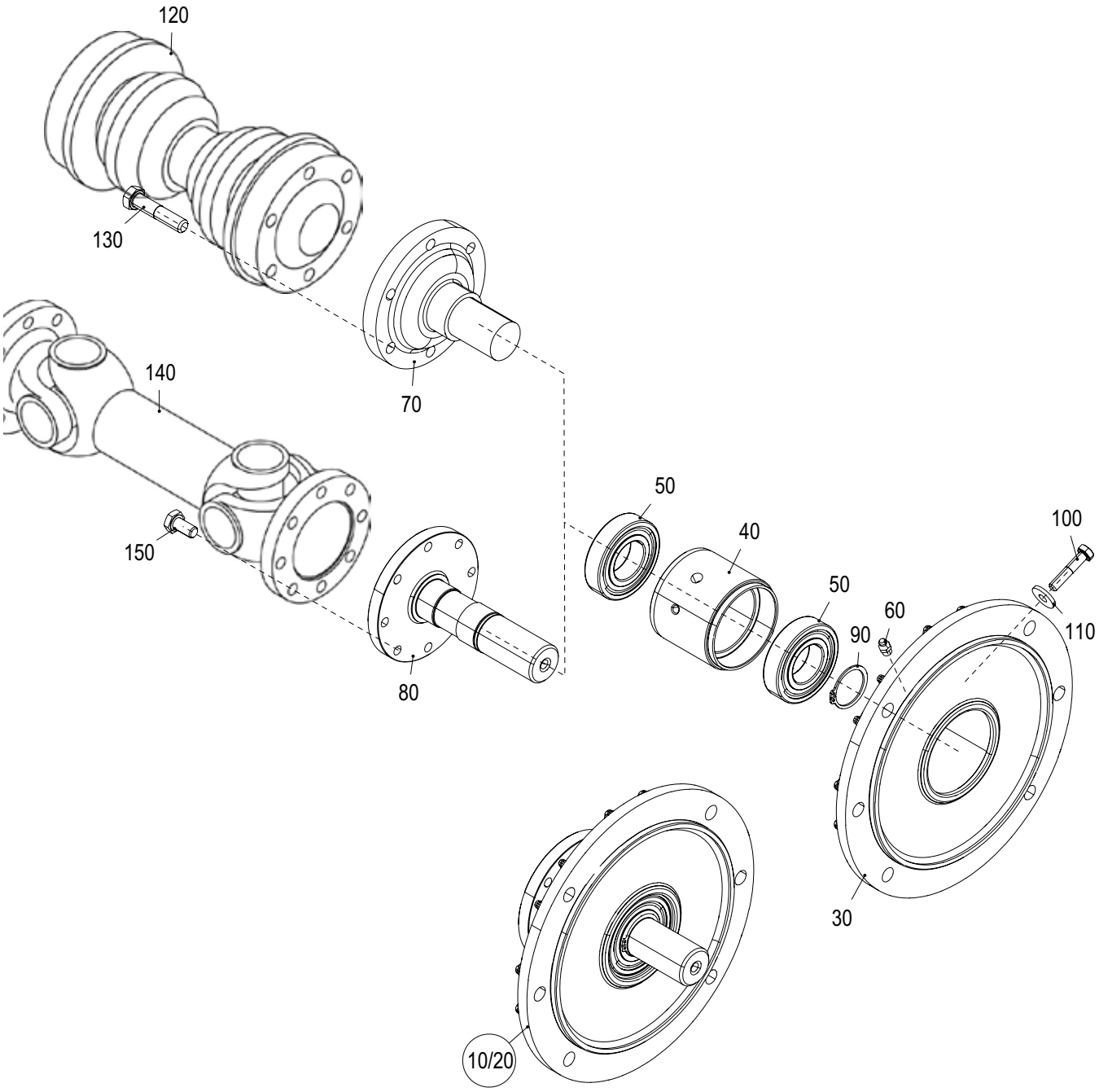
07006284-0

Pos.	Part.-No.	Qty	Designation	Step
10	2178710-V	2	BRACKET GEAR-BOX DOWN ANGLE	.1
20	9000081-0	8	HEX.SCR.ISO4762-M12x35-8.8-FLZNNC-720H-L	.1
30	2178711-9	1	BRACKET SHIFT CABLE (RAL9006)	.1
40	3800224-0	2	HEX.HD.SCR. ISO 4017-M8x20-A4-70	.1
50	3930103-0	2	WASHER ISO 7089-8-A4-200HV	.1
60	Z011655-0	2	THREADED SOCKET 3/8NPT-M18x1.5	.1
70	2181242-0	1	OIL HOSE L=1000mm (55°)	.1
80	2178732-0	1	OIL HOSE L=825mm (55°)	.1
83	2181305-0	1	OIL HOSE L=825mm (180°)	.1
86	2178731-0	1	OIL HOSE L=690mm (55°)	.1
90	2180915-0	1	HARNESS GEAR-SWITCH	.1
100	802560	1	GEARBOX ASSY. ZF68A I=1.56 (RAL9006)	.1
110	802561	1	GEARBOX ASSY. ZF68A I=2.04 (RAL9006)	.1
120	802562	1	GEARBOX ASSY. ZF68A I=2.52 (RAL9006)	.1
130	802559	1	GEARBOX ASSY. ZF68A I=1.22 (RAL9006)	.1
140	802563	1	GEARBOX ASSY. ZF68A I=2.70 (RAL9006)	.1
150	802461	1	GEARBOX ASSY. ZF68 I=1.51 (RAL9006)	.1
160	802463	1	GEARBOX ASSY. ZF68 I=2.48 (RAL9006)	.1
170	802465	1	GEARBOX ASSY. ZF68 I=2.78 (RAL9006)	.1
180	802466	1	GEARBOX ASSY. ZF68 I=1.93 (RAL9006)	.1
190	802467	1	GEARBOX ASSY. ZF68 I=1.25 (RAL9006)	.1
195	802470	1	GEARBOX ASSY. ZF68 I=1.75 (RAL9006)	.1
200	802567	1	GEARBOX ASSY. ZF68IV I=2.00 (RAL9006)	.1
210	802568	1	GEARBOX ASSY. ZF68IV I=2.48 (RAL9006)	.1
220	802565	1	GEARBOX ASSY. ZF68IV I=1.29 (RAL9006)	.1
230	802566	1	GEARBOX ASSY. ZF68IV I=1.56 (RAL9006)	.1
240	2179500-9	1	GEARBOX ASSY. ZF63C I=1 (RAL9006)	.1

SE236 E40 MARINE

TRANSMISSION SHAFT, PTO SHAFT (ALU)

07016184-0



TRANSMISSION SHAFT, PTO SHAFT (ALU)

SE236 E40 MARINE

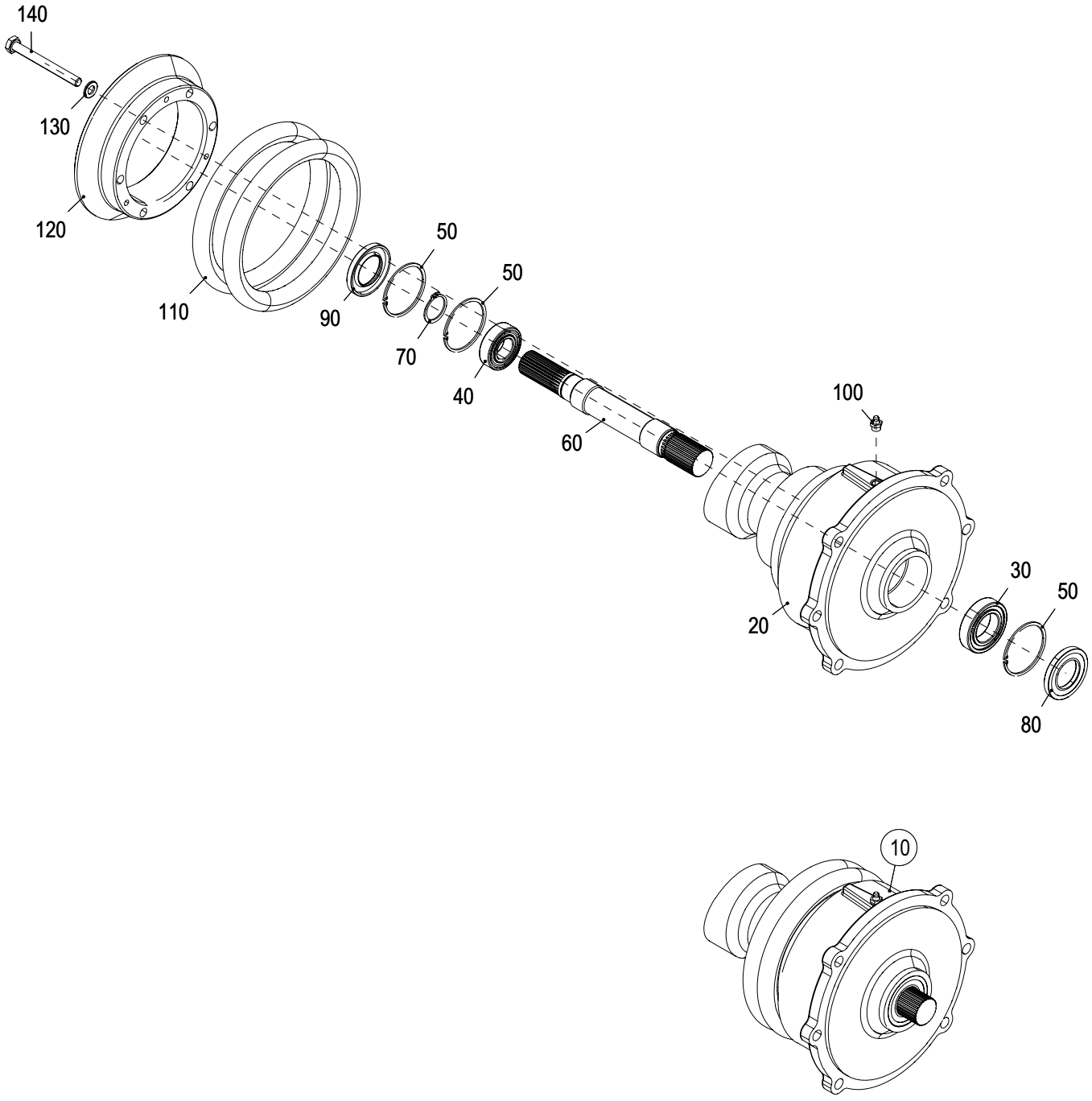
07016184-0

Pos.	Part.-No.	Qty	Designation	Step
10	Z002098-0	1	ADAPTER SHAFT ASSY. - 6-HOLES (RAL9006)	.1
20	Z002099-0	1	ADAPTER SHAFT ASSY. - 8-HOLES (RAL9006)	.1
30	2178815-1	1	ADAPTER HOUSING JET (ALU CASTING)	..2
40	2179328-0	1	BEARING RETAINER	..2
50	3311181-0	2	DEEP GROOVE BALL BEARING DIN 625-RS1	..2
60	3963112-0	1	LUBRICATING NIPPLE DIN 71412-AM8x1-A3F	..2
70	2178814-0	1	ADAPTER SHAFT ENGINE-PROP. (6-HOLES)	..2
80	2178814-1	1	ADAPTER SHAFT ENGINE-PROP. (8-HOLES)	..2
90	3933251-0	1	RETAINING RING SHAFT DIN 471-35x1.5	..2
100	3802442-0	2	HEX.SCR.ISO 4017-M8x40-8.8-FLZNNC-720H-L	..2
110	O125134-0	2	WASHER LARGE	..2
120	2178836-1	1	PROPELLER SHAFT SHORT L=210 +/-24mm	.1
130	9000198-0	6	HEX.HD.BOLT ISO 4014-M12x65-8.8-A3K	.1
140	2178836-0	1	SLIDING SHAFT LONG L=354mm +70	.1
150	3802515-0	8	HEX.SCR.ISO4017-M10x20-8.8-FLZNNC-720H-L	.1

SE236 E40 MARINE

DRIVE ADAPTOR VOLVO STERNDRIVE

07206084-0



DRIVE ADAPTOR VOLVO STERNDRIVE

SE236 E40 MARINE

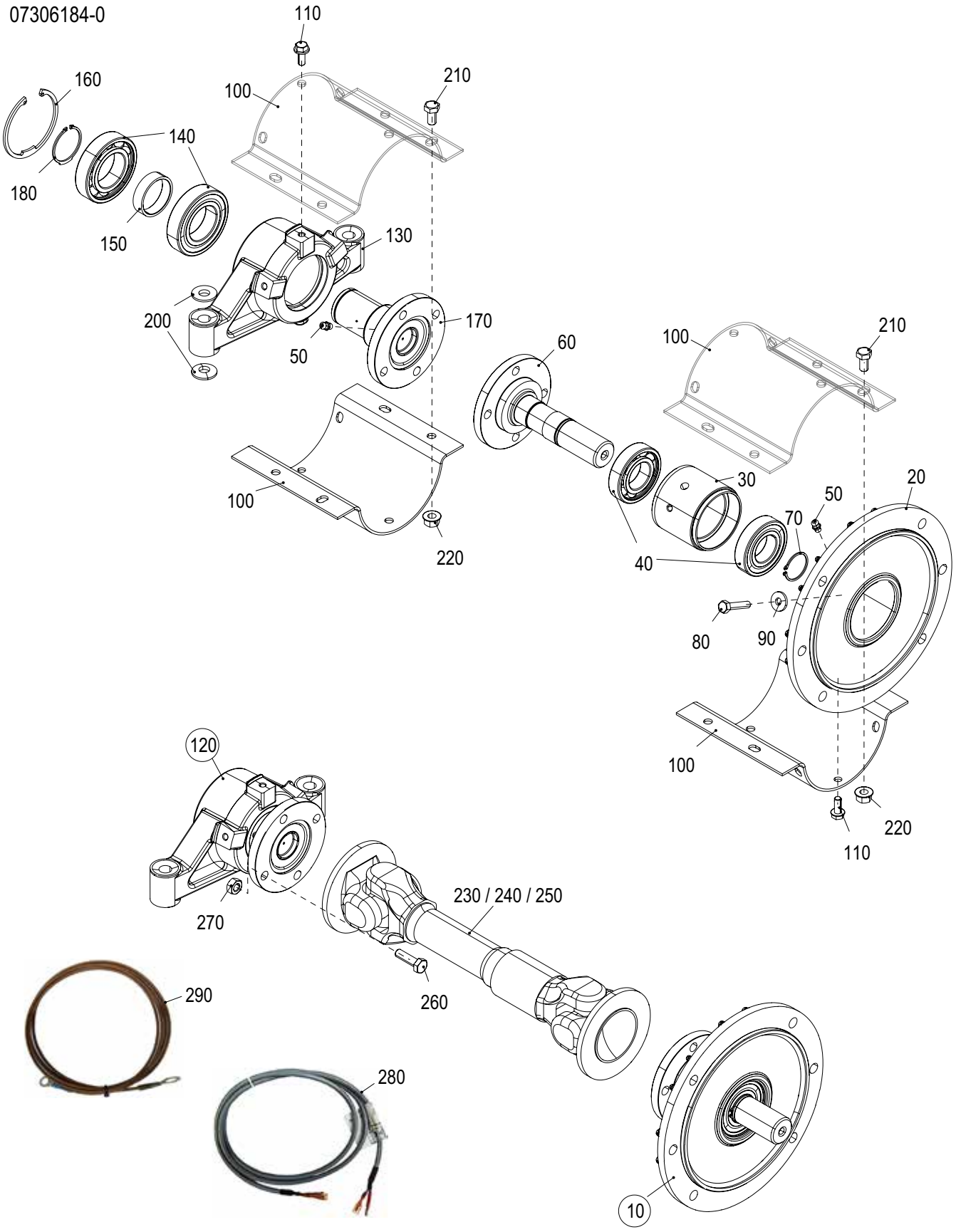
07206084-0

Pos.	Part.-No.	Qty	Designation	Step
10	2178819-0	1	ADAPTER VOLVO STERN DRIVE (RAL9006)	.1
20	2178817-0	1	ADAPTERHSG. VOLVO STERN DRIVE	..2
30	9000152-0	1	DEEP GROOVE BALL BEARING DIN 625-6007	..2
40	3311018-0	1	DEEP GROOVE BALL BEARING DIN 625-6206	..2
50	3934310-0	3	CIRCLIP DIN 472-62x2	..2
60	2178818-0	1	ADAPTER SHAFT VOLVO STERN DRIVE	..2
70	3933200-0	1	EXTERIOR CIRCLIP DIN 471-30x1.5	..2
80	9000153-0	1	RADIAL SEALING RING DIN 3760-35x62x7-AS	..2
90	9000153-1	1	RADIAL SEALING RING DIN 3760-35x62x7-A	..2
100	3963124-0	1	LUBRICATING NIPPLE DIN 71412-AM10x1-A3F	..2
110	2178821-0	2	O-RING 155 X 22	..2
120	2178820-0	1	FLANGE VOLVO STERN-DRIVE	..2
130	3930075-0	6	WASHER ISO 7089-10-A4-200HV	..2
140	9000185-1	6	HEX.SOCK. SCR. ISO 4017-M10x100-A2-70	..2

STEYRMOTORS

SE236 E40 MARINE

DRIVE SHAFT EXTENSION MERCURY STERNDRIVE



DRIVE SHAFT EXTENSION MERCURY STERNDRIVE

SE236 E40 MARINE

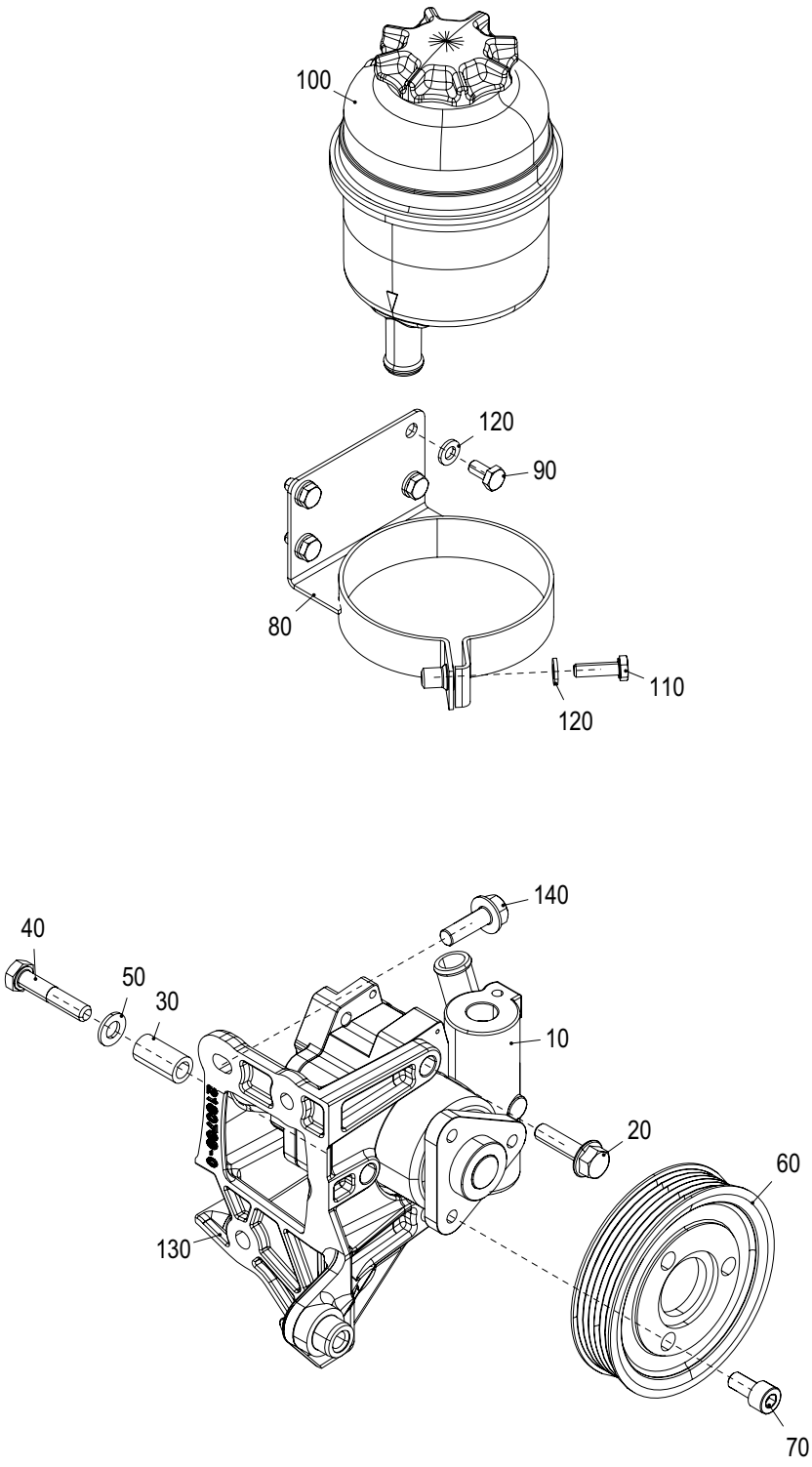
07306184-0

Pos.	Part.-No.	Qty	Designation	Step
10	Z002116-0	1	ADAPTER SHAFT ASSY. - MERCURY (RAL9006)	.1
20	Z002117-0	1	ADAPTER HOUSING (RAL9006) (ALU CASTING)	..2
30	2179328-0	1	BEARING RETAINER	..2
40	3311181-0	2	DEEP GROOVE BALL BEARING DIN 625-RS1	..2
50	3963112-0	2	LUBRICATING NIPPLE DIN 71412-AM8x1-A3F	..2
60	2178814-2	1	ADAPTER SHAFT (MERCURY)	..2
70	3933251-0	1	RETAINING RING SHAFT DIN 471-35x1.5	..2
80	3802442-0	2	HEX.SCR.ISO 4017-M8x40-8.8-FLZNNC-720H-L	..2
90	O125134-0	2	WASHER LARGE	..2
100	2179273-0	4	COVER PLATE	.1
110	9000305-0	6	BOLT EN1665-M8x20-10.9-FLZNNC-720H-L	.1
120	Z002118-0	1	BEARING BLOCK DRIVE SH. MERC.(RAL9006)	.1
130	Z002119-0	1	BEARING BLOCK DRIVE SH. MERC. (RAL9006)	..2
140	9000486-0	2	DEEP GROOVE BALL BEARING DIN 625-6209	..2
150	2179271-0	1	DISTANCE PLATE	..2
160	9000403-0	1	RETAINING RING BORE DIN 472-85x3	..2
170	Z002120-0	1	SHAFT-FLANGE DRIVE SHAFT MERC.	..2
180	3933350-0	1	RETAINING RING SHAFT DIN 471-45x1.75-BL	..2
200	2179274-0	4	WASHER SPHERIC	.1
210	3802515-0	8	HEX.SCR.ISO4017-M10x20-8.8-FLZNNC-720H-L	.1
220	9000052-0	8	HEX. NUT DIN 6927-M10-8-GEO321+VL 720H	.1
230	Z002079-0	1	DRIVE SHAFT L=432mm & SCREWS	.1
240	Z002080-0	1	DRIVE SHAFT L=1000mm & SCREWS	.1
250	Z002081-0	1	DRIVE SHAFT L=1500mm & SCREWS	.1
260	900634	8	HX.SR.ISO4017-M10x30-10.9-FLZNNC-720H-L	..2
270	900635	8	HEX.NUT DIN 934-M10-10.9-FLZNNC-720H-L	..2
280	2179352-0	1	EXTENSION CABLE - TRIMSENSOR 1.5m	.1
290	2179353-0	1	GROUND WIRE FLYW.HSG-TRANSOM 1.8m	.1

SE236 E40 MARINE

HYDRAULIC PUMP

14086284-0



HYDRAULIC PUMP

SE236 E40 MARINE

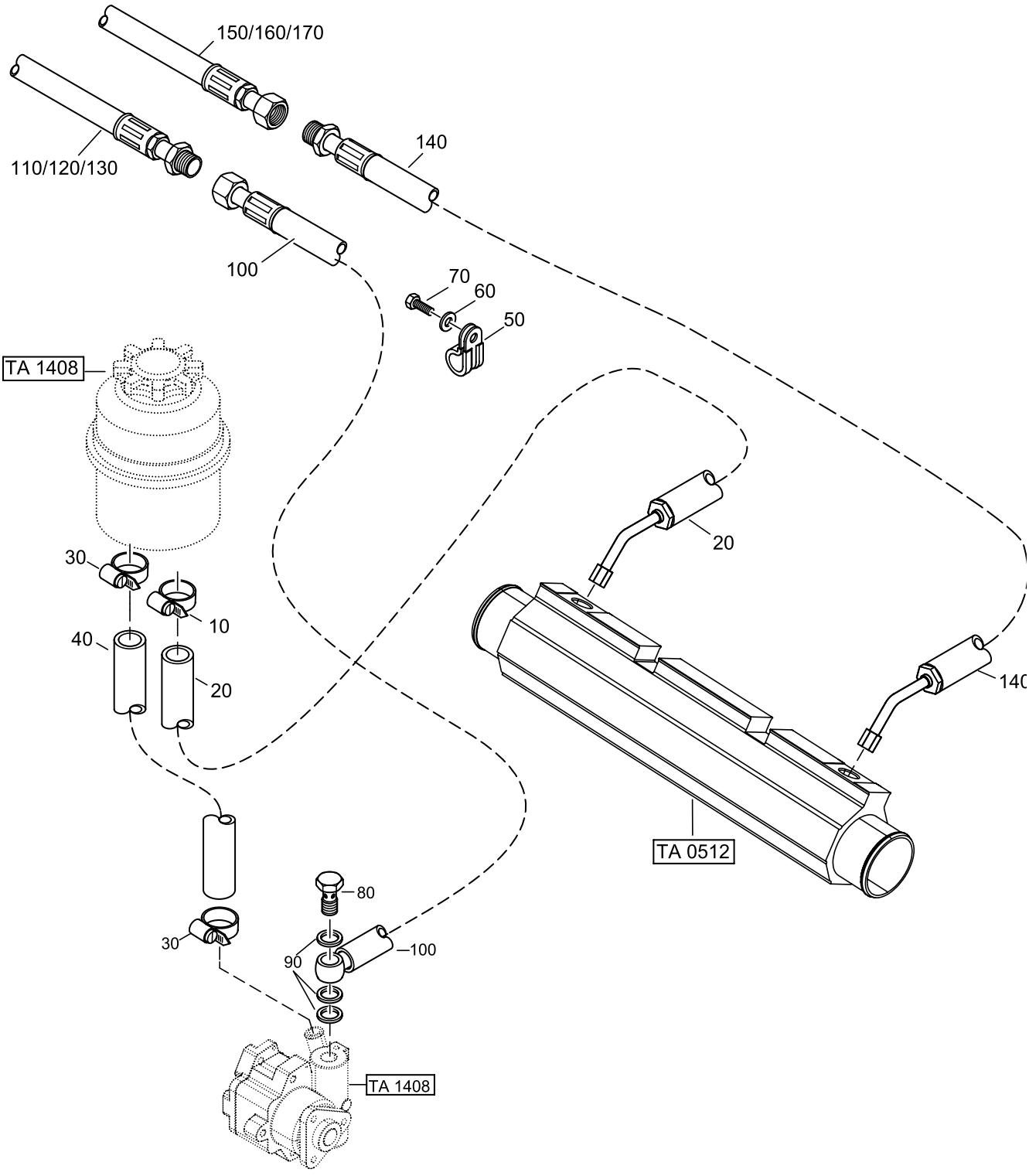
14086284-0

Pos.	Part.-No.	Qty	Designation	Step
10	2203712-9	1	POWER STEERING PUMP (RAL9006)	.1
20	9000431-0	3	BOLT EN1665-M8x30-10.9-FLZNNC-720H-L	.1
30	2203750-0	1	CLAMPING SLEEVE PWR.STRG.PUMP	.1
40	3802442-0	1	HEX.SCR.ISO 4017-M8x40-8.8-FLZNNC-720H-L	.1
50	3930103-0	1	WASHER ISO 7089-8-A4-200HV	.1
60	2203743-0	1	PULLEY PWR.STRG.PUMP POLY-V	.1
70	3860152-0	3	HEX.SOCK. SCR. ISO 4762-M8x16-A2-70	.1
80	700807	1	BRACKET, RESERVOIR POWER STEERING PUMP	.1
90	3800238-0	4	HEX.HD.SCR. ISO 4017-M6x12-A4-70	.1
100	2178869-1	1	OILTANK POWER STEERING PUMP	.1
110	3800221-0	1	HEX.HD.SCR. ISO 4017-M6x20-A2-70	.1
120	3930070-0	5	WASHER ISO 7089-6-A4-200HV	.1
130	Z026134-0	1	BRACKET HYDRAULIC PUMP (RAL9006)	.1
140	9000271-0	4	BOLT EN1665-M8x25-10.9-FLZNNC-720H-L	.1

SE236 E40 MARINE

HYDRAULIC PIPES

14096284-0



HYDRAULIC PIPES

SE236 E40 MARINE

14096284-0

Pos.	Part.-No.	Qty	Designation	Step
10	2178655-0	1	HOSE CLAMP 12-20/9	.1
20	2178936-0	1	HOSE, COOLER-RESERVOIR	.1
30	2177753-0	2	HOSE CLAMP 16-25/9	.1
40	2178573-9	1	HOSE, RESERVOIR HYDR. PUMP	.1
50	O910201-0	1	CLAMP POWER STEERING PUMP HOSES	.1
60	3930103-0	1	WASHER ISO 7089-8-A4-200HV	.1
70	3800224-0	1	HEX.HD.SCR. ISO 4017-M8x20-A4-70	.1
80	2180201-0	1	HOLLOW SCREW M16x1.5	.1
90	3098016-0	2	SEALING RING DIN 7603-A16x20-CU	.1
100	2178905-0	1	HOSE, PUMP-CYLINDER	.1
110	2178905-M	1	HOSE, PUMP-CYL. BRAVO STERN DR. (SCREWED	.1
120	2178905-S	1	HOSE, PUMP->CYL. BRAVO STERN DR.	.1
130	2178905-A	1	HOSE PUMP-CYL. ALPHA&K.COBRA STERN DRIVE	.1
140	2178906-0	1	HOSE, CYLINDER-OIL COOLER	.1
150	2178906-M	1	HOSE BRAVO STERN DR.-OIL COOLER (SCREWED	.1
160	2178906-S	1	HOSE, ZYL. BRAVO STERNDR.-->OIL COOLER	.1
170	2178906-A	1	HOSE CYL. ALPHA&K.COBRA ST.DRIVE -COOLER	.1

22076284-0



ENGINE PREHEATING

SE236 E40 MARINE

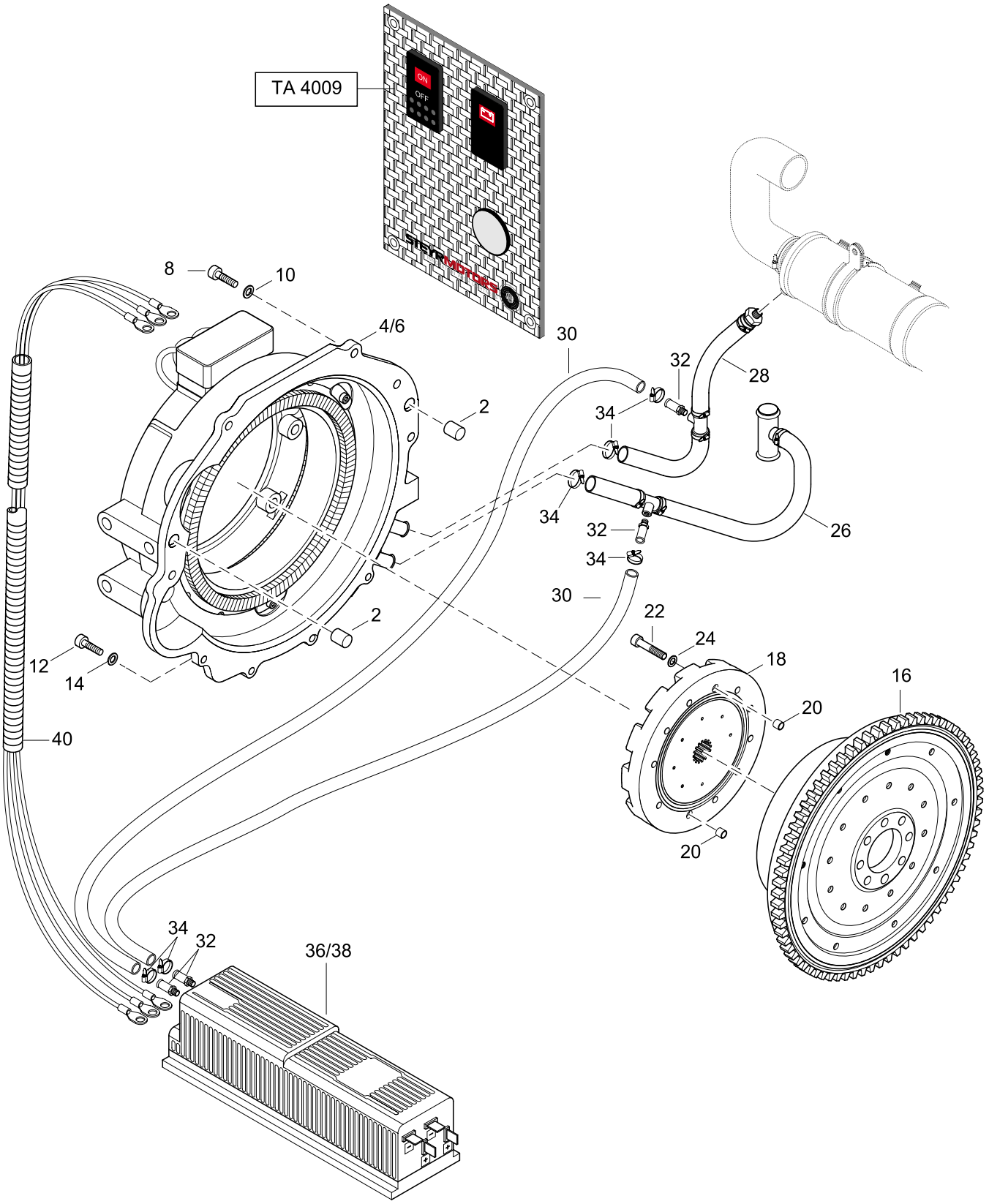
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Pos.	Part.-No.	Qty	Designation	Step
10	9001107-0	1	SEALING RING DIN 7603-A22x29x1.5-CU	.1
20	2180393-0	1	BLOCK HEATING DEVICE 42V - 300W	.1
30	2180396-0	1	CABLE ENGINE PREHEATING DEVICE 0.5m	.1
40	2206318-0	1	CABLE ENGINE PREHEATING DEVICE 2m	.1
50	707342	1	THERMO SWITCH	.1
60	2180695-0	3	SAFETY LOCK	.1

SE236 E40 MARINE

INTEGR. FLYWHEELGENERATOR (IFG)

40006284-0



INTEGR. FLYWHEELGENERATOR (IFG)

SE236 E40 MARINE

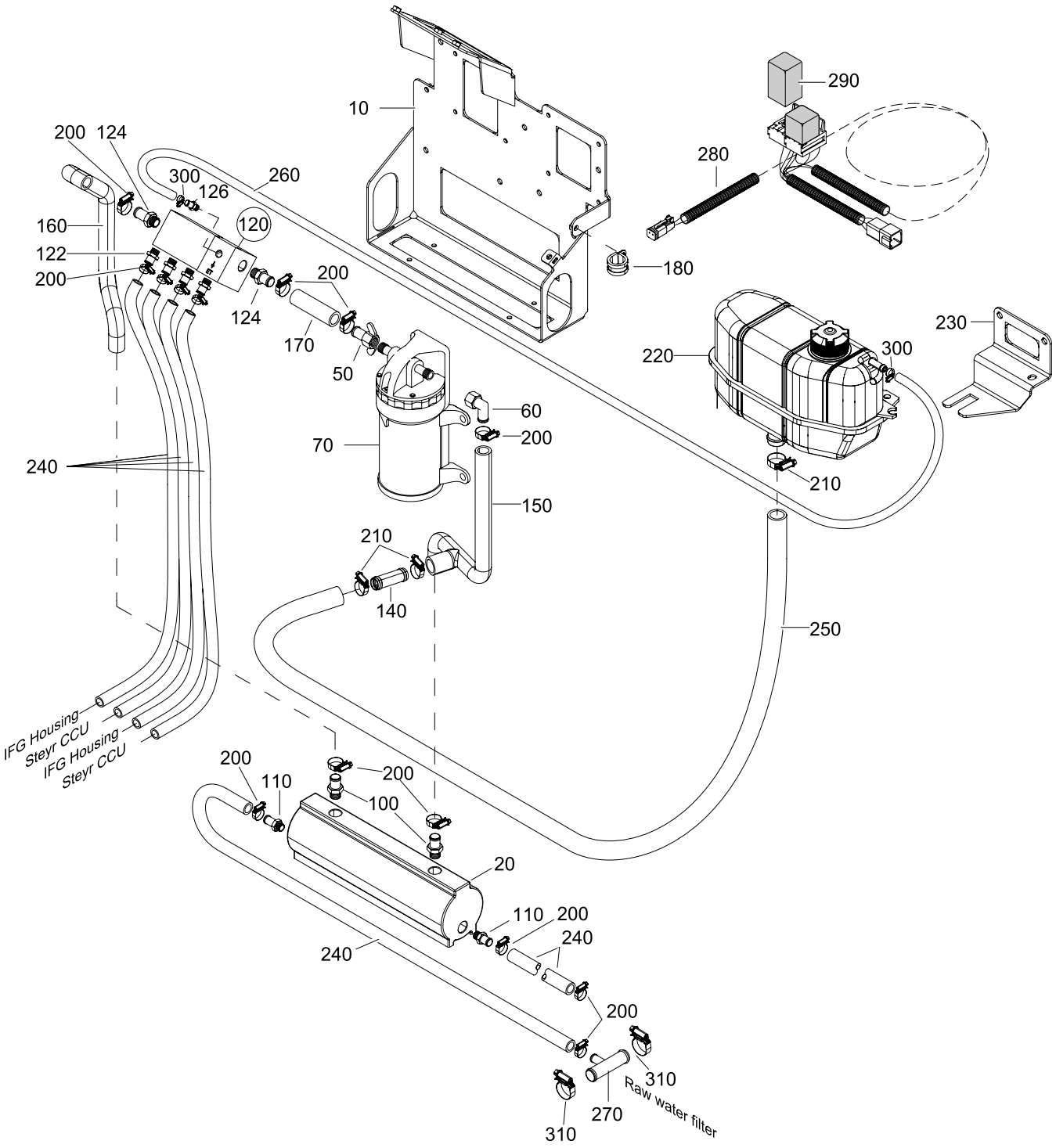
40006284-0

Pos.	Part.-No.	Qty	Designation	Step
2	9000490-0	2	PARALLEL PIN 16m6x22-ST	.1
4	Z002104-0	1	S.P.FLYWHEEL HSG. IFG 24V ASSY (RAL9006)	.1
6	Z002105-0	1	S.P.FLYWHEEL HSG. IFG 12V ASSY (RAL9006)	.1
8	3862545-0	5	HEX.SOCK. SCR. ISO 4762-M10x35-A2-70	.1
10	3930075-0	5	WASHER ISO 7089-10-A4-200HV	.1
12	3862433-0	4	HEX.SOCK. SCR. ISO 4762-M8x30-A4-70	.1
14	3930103-0	4	WASHER ISO 7089-8-A4-200HV	.1
16	Z026155-0	1	FLYWHEEL 6 CYL. IFG ASSY. (BALANCED)	.1
18	Z002106-0	1	S.P. COUPLER	.1
20	2203543-0	2	FITTING SLEEVE	.1
22	9000473-0	12	HEX.SOCK. SCR. ISO 4762-M8x100-12.9-GEO	.1
24	3930103-0	12	WASHER ISO 7089-8-A4-200HV	.1
26	Z002107-0	1	COOLING WATER HOSE ASSY. "IFG" (RETUR	.1
28	Z002108-0	1	COOLING WATER HOSE ASSY. "IFG" (SUPPL	.1
30	2179300-3	2	COOLANT HOSE DI=13 / L=2000	.1
32	2180149-0	4	HOSE NOZZLES W. THREAD	.1
34	2178655-0	12	HOSE CLAMP 12-20/9	.1
36	Z002110-0	1	ELECTR.CONTROL SYSTEM IFG 24V	.1
38	Z002111-0	1	ELECTR.CONTROL SYSTEM IFG 12V	.1
40	Z002112-0	1	KIT CONNECTING CABLE IFG	.1

SE236 E40 MARINE

IFG - DUAL CIRCUIT COOLING

40006284-1



IFG - DUAL CIRCUIT COOLING

SE236 E40 MARINE

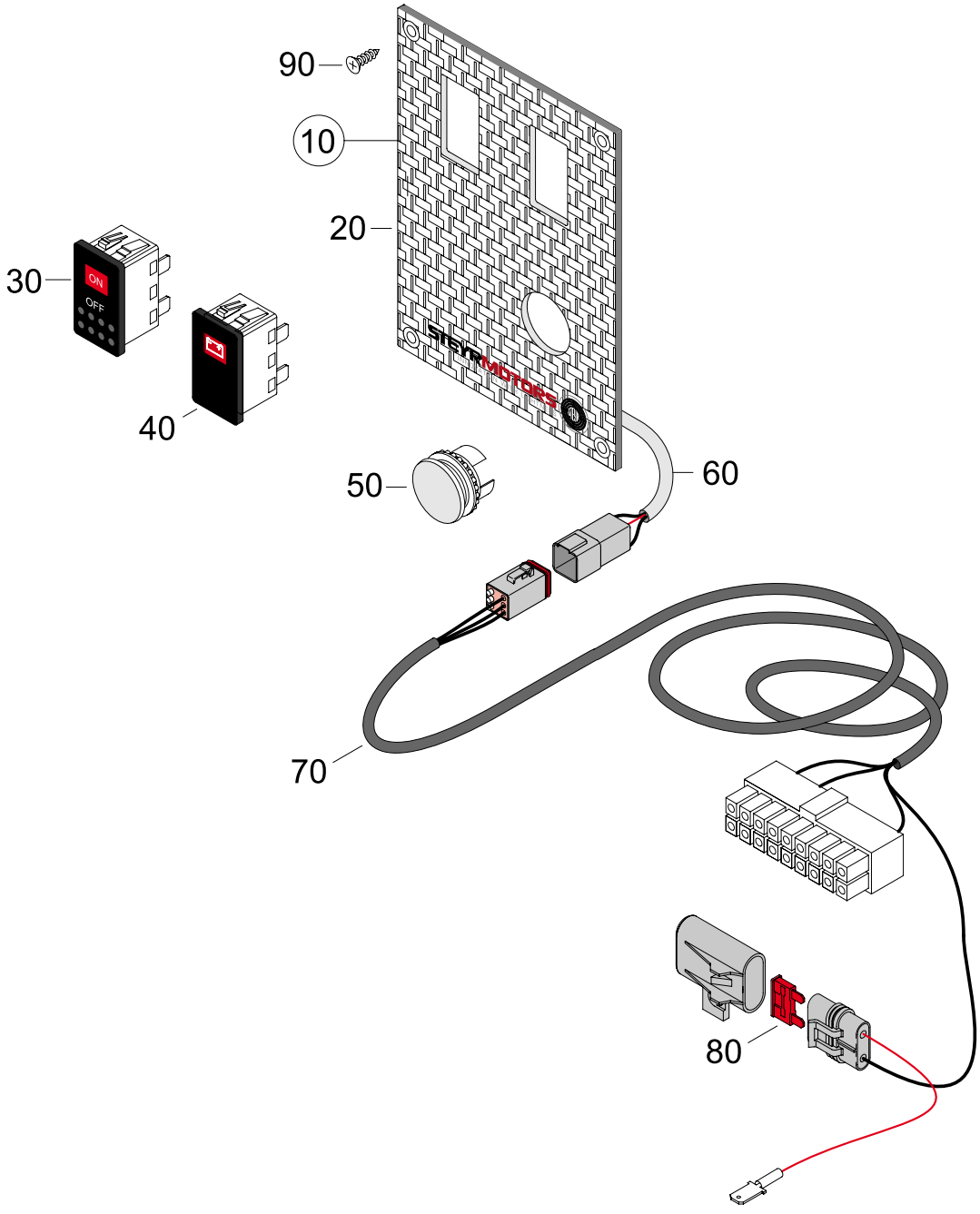
40006284-1

Pos.	Part.-No.	Qty	Designation	Step
10	2181082-0	1	BRACKET, DUAL CIRCUIT COOLING EXTERN	.1
20	2180164-0	1	WATER COOLER	.1
50	2181085-0	1	STRAIGHT SWIVEL FITT. 5/8 BARB-1/2 NPTF	.1
60	2181086-0	1	ELBOW SWIVEL FITTING 5/8 BARB - 1/2 NPTF	.1
70	500071	1	IMPELLER PUMP ASSY.	.1
100	2180219-1	2	SCREW-IN SOCKET 1/2-13	.1
110	2180219-0	2	SCREW-IN SOCKET 1/2-13	.1
120	500072	1	CONNECTION BLOCK ASSY.	.1
122	2180148-0	4	SCREW-IN SOCKET 3/8-13	..2
124	2180148-1	2	SCREW-IN SOCKET 3/8-16	..2
126	2200947-0	1	HOSE NIPPLE	..2
140	2181078-0	1	PIPE	.1
150	2181079-0	1	MOLDED HOSE	.1
160	2181080-0	1	MOULDED HOSE, COOLING WATER	.1
170	2181081-0	1	HOSE 16x52.5	.1
180	9000879-0	2	PIPE CLAMP RSGU1.22/15-W5	.1
200	2177753-0	14	HOSE CLAMP 16-25/9	.1
210	2177464-0	3	CLAMP 20-32/12	.1
220	2180378-0	1	EXPANSION TANK	.1
230	2180383-0	1	BRACKET EXPANSION TANK	.1
240	2179300-3	6	COOLANT HOSE DI=13 / L=2000	.1
250	2180634-0	1	HOSE COOLANT 20x2000	.1
260	2174679-1	1	COOLANT HOSE	.1
270	2040095-1	1	PIPE ENGINE-COOLANT 32/13	.1
280	2180581-0	1	HARNESS ASSY. IFG DUAL CIRCUIT COOLING	.1
290	2180596-0	1	PROGRAMMED RELAIS	.1
300	2174405-0	2	HOSE CLAMP 10-16/7.5	.1
310	2174406-0	2	HOSE CLAMP 25-40/9	.1

SE236 E40 MARINE

IFG PUSH BUTTON PANEL

40096184-1



IFG PUSH BUTTON PANEL

SE236 E40 MARINE

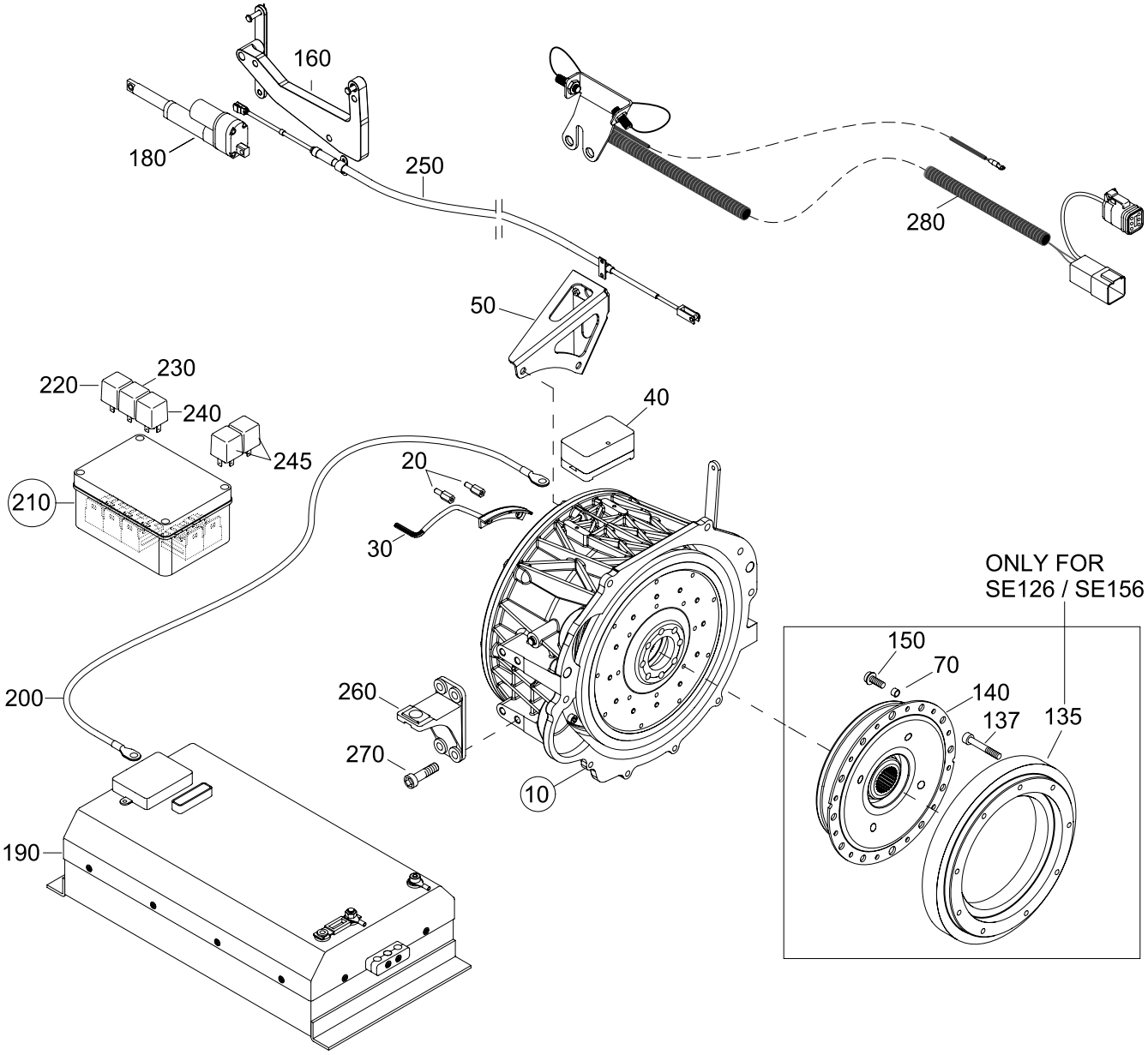
40096184-1

Pos.	Part.-No.	Qty	Designation	Step
10	2179968-0	1	PUSH BUTTON PANEL IFG (LED)	.1
20	2180092-0	1	INSTRUMENT PANEL IFG	.1
30	Z002199-0	1	IGNITION SWITCH	.1
40	Z002197-0	1	WARNING LIGHT, BATTERY CHARGE	.1
50	2179320-0	1	BLIND PLUG	.1
60	2206298-0	1	WIRING HARNESS ASSY. IFG-PANEL	.1
70	2206299-0	1	CONNE. CABLE AY. 8m IFG-PANEL	.1
80	11345	1	BLADE FUSE 10A	.1
90	9000817-0	4	CR.REC.COUNT.SUNK HD.TPG.SCR. 3.5x16	.1

SE236 E40 MARINE

HYBRID STAGE I

41006284-0



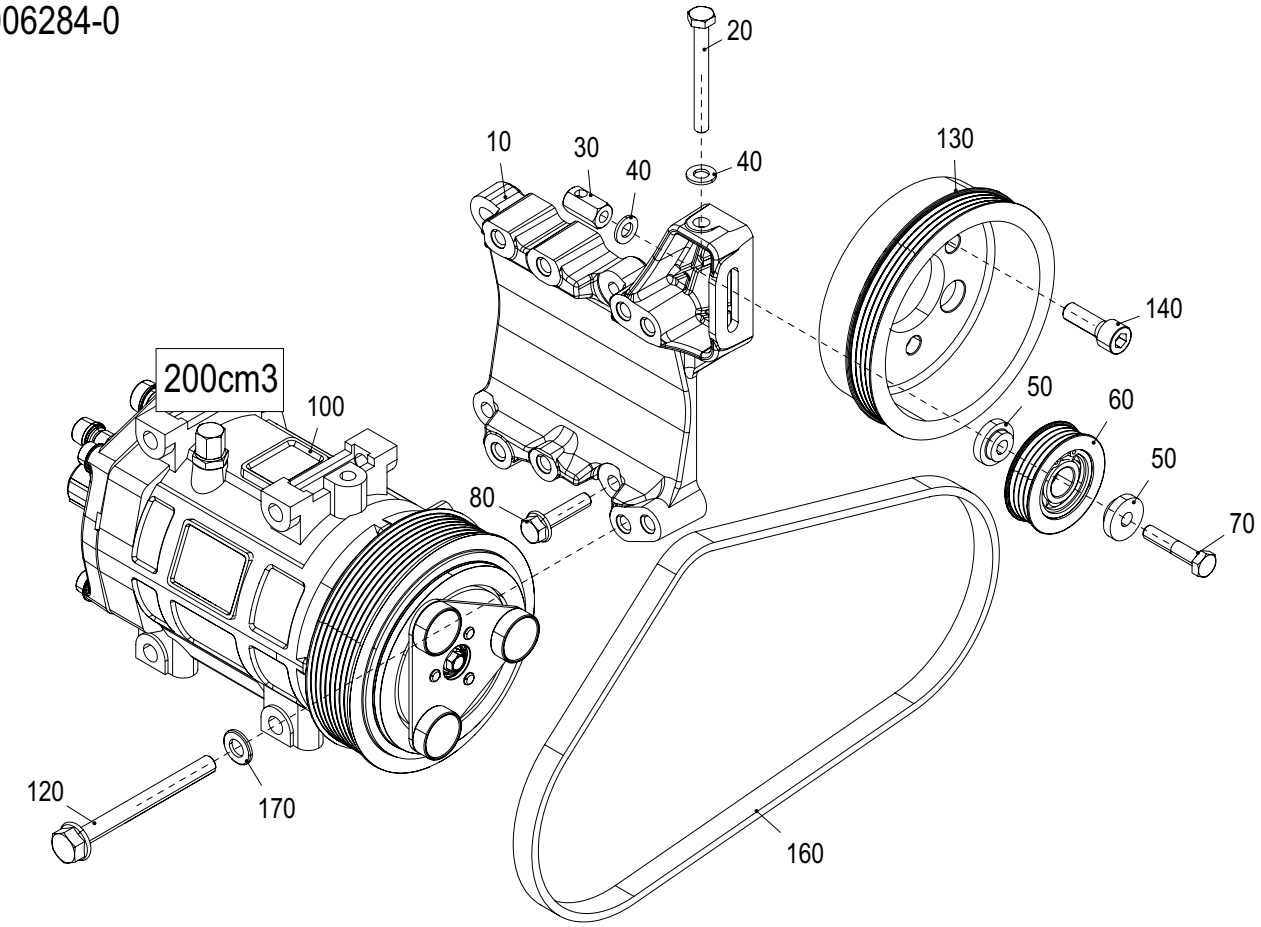
HYBRID STAGE I

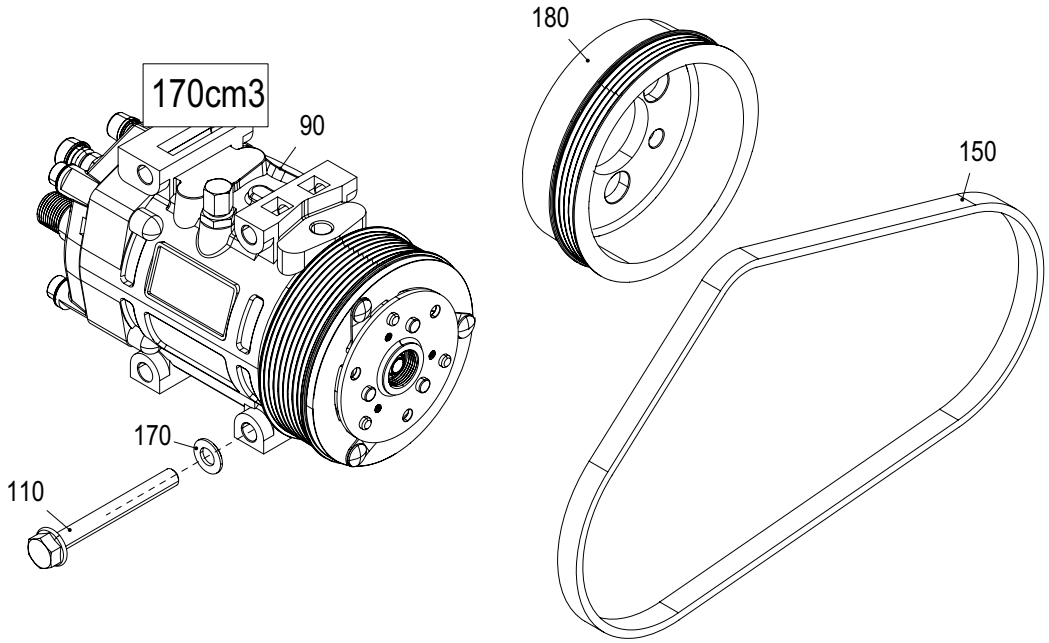
SE236 E40 MARINE

41006284-0

Pos.	Part.-No.	Qty	Designation	Step
10	Z002171-0	1	ELECTRIC MOTOR ASSY.	.1
20	2179623-1	2	DISTANCE BOLT	..2
30	Z002173-0	1	HALL SENSOR ASSY.	..2
40	2179758-0	1	CONNECTION PLATE	..2
50	2180122-0	1	GEAR SHIFT BRACKET	..2
70	2203543-0	2	FITTING SLEEVE	.1
135	2180522-0	1	FLYWHEEL MASS	.1
137	3862452-0	9	HEX.SCR.ISO 4762-M8x50-8.8-FLZNNC-720H-L	.1
140	Z026060-0	1	S.P. COUPLER	.1
150	9000685-0	12	LOCKING SCREW-M8x16-10.9	.1
160	2179739-1	1	CONTROL BRACKET ASSY.	.1
180	Z002174-0	1	CONTROL MOTOR, CLUTCH	.1
190	Z002195-0	1	ELECTR.CONTROL SYSTEM	.1
200	Z021009-0	3	CONNECTING CABLE	.1
210	Z002175-0	1	RELAISBOX ASSY.	.1
220	2179961-0	1	PROGRAMMED RELAIS, A12	..2
230	2179960-0	1	PROGRAMMED RELAIS, A11	..2
240	2179959-0	1	PROGRAMMED RELAIS, A10	..2
245	9000183-0	2	RELAY 12V 40A	..2
250	Z002178-0	1	GEAR SHIFT CABLE ASSY.	.1
260	2178722-1	2	BRACKET FLYWHEEL HOUSING	.1
270	9000081-0	8	HEX.SCR.ISO4762-M12x35-8.8-FLZNNC-720H-L	.1
280	Z026154-0	1	POSITION SENSORS ASSY. (SPARE PART)	.1

52006284-0


20
10
30
40
40
130
140
200cm3
100
50
60
50
80
70
120
170
160


180
170cm3
90
150
170
110

AIR CONDITIONING & DRIVE

SE236 E40 MARINE

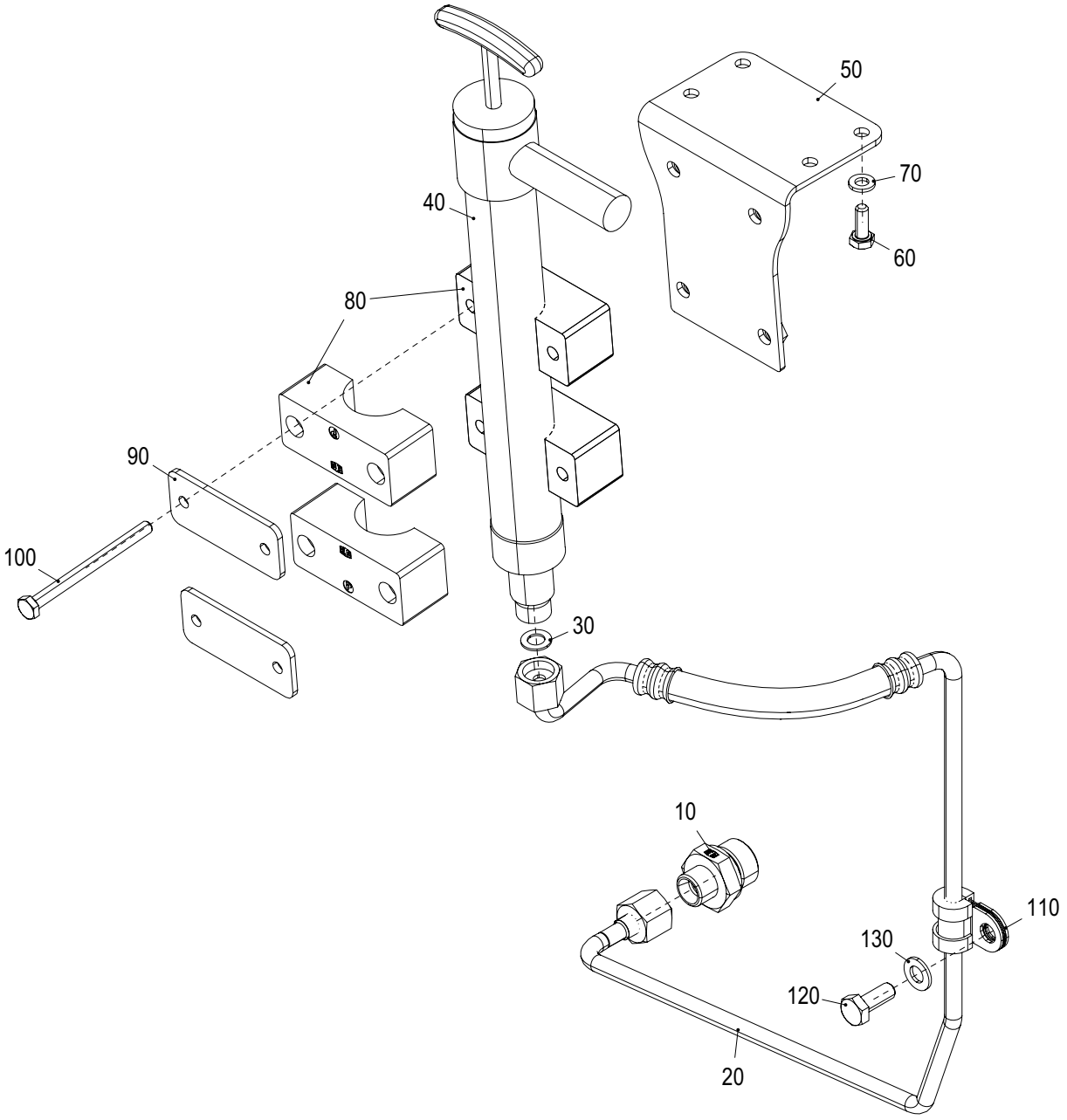
52006284-0

Pos.	Part.-No.	Qty	Designation	Step
10	Z026144-0	1	BRACKET, A-C COMPRESSOR (RAL9006)	.1
20	9001262-0	1	HEX.HD.SCR. ISO 4017-M8x70-A2-70	.1
30	2181165-0	1	NUT TENSIONER	.1
40	3930103-0	2	WASHER ISO 7089-8-A4-200HV	.1
50	2179067-0	2	CENTERING SLEEVE	.1
60	2181164-0	1	IDLER PULLEY DM55 ASSY.	.1
70	3800307-0	1	HEX.SCR.ISO 4017-M8x35-8.8-FLZNNC-720H-L	.1
80	9000278-0	4	BOLT EN1665-M8x35-8.8-FLZNNC-720H-L	.1
90	Z026145-0	1	A-C COMPRESSOR 170cm³ (RAL9006)	.1
100	Z026146-0	1	A-C COMPRESSOR 200cm³ (RAL9006)	.1
110	9001153-0	4	HEX.HD.BOLT ISO 4014-M10x90-A2-70	.1
120	9001152-0	4	HEX.HD.BOLT ISO 4014-M10x100-A2-70	.1
130	2180834-0	1	PULLEY	.1
140	9000601-0	3	SCR. ISO 4762-M10x30-12.9-FLZNNC-720H-L	.1
150	2181176-0	1	POLY-V BELT L=820 4PK	.1
160	2181175-0	1	POLY-V BELT L=875 4PK	.1
170	3930075-0	4	WASHER ISO 7089-10-A4-200HV	.1
180	2180835-0	1	PULLEY	.1

SE236 E40 MARINE

OIL SUCTION PUMP

55206284-0



OIL SUCTION PUMP

SE236 E40 MARINE

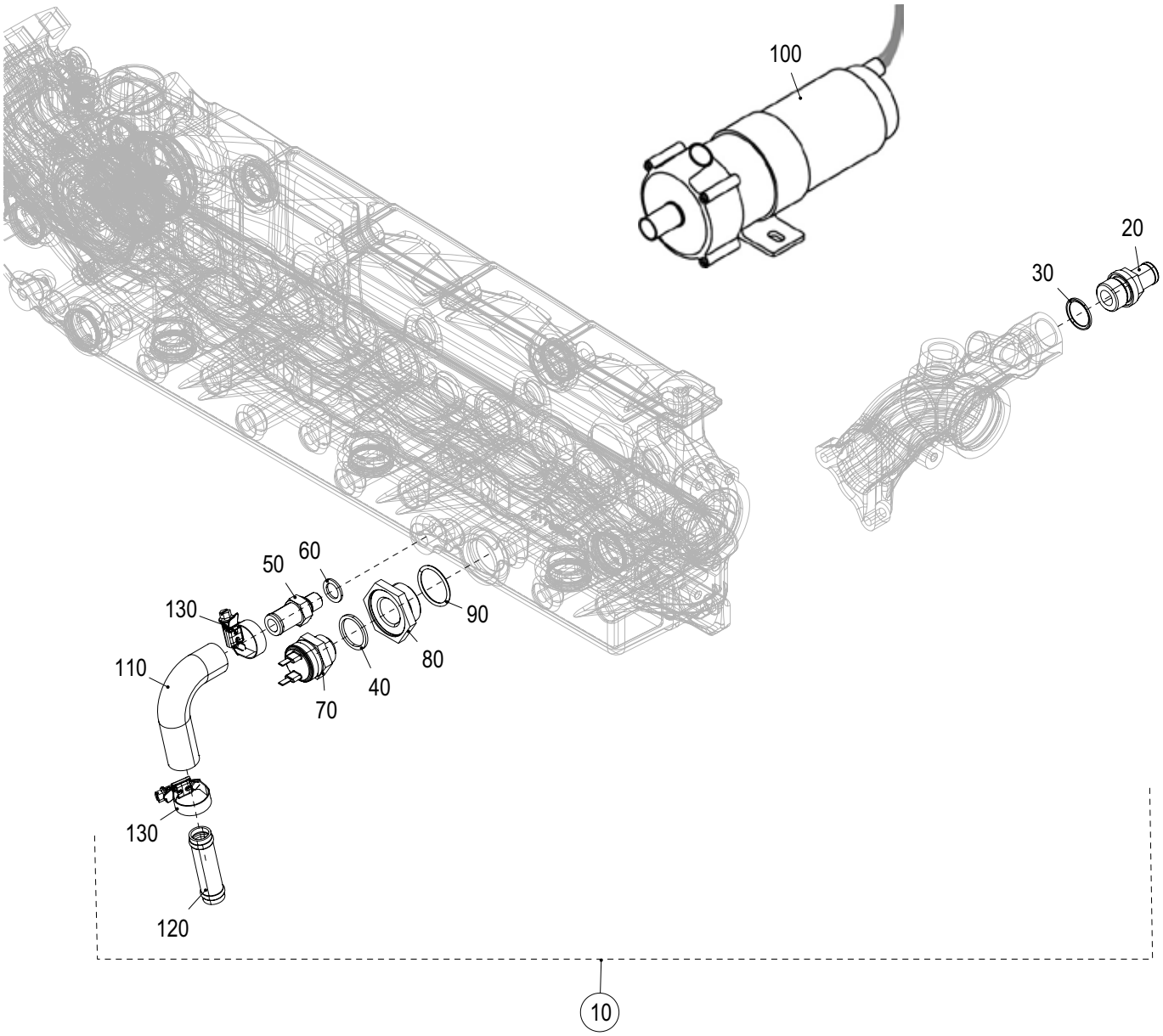
55206284-0

Pos.	Part.-No.	Qty	Designation	Step
10	2180404-0	1	ADAPTER	.1
20	2180978-0	1	OIL HOSE ASSY.	.1
30	3098009-0	1	SEALING RING DIN 7603-A8x14-CU	.1
40	2180136-1	1	OIL DRAIN PUMP, HAND OPERATED	.1
50	2180946-0	1	BRACKET, MECH. OIL SUCTION PUMP	.1
60	3800233-0	4	HEX.HD.SCR. ISO 4017-M6x16-A4-70	.1
70	3930070-0	4	WASHER ISO 7089-6-A4-200HV	.1
80	2180405-1	2	PIPE CLAMP	.1
90	2180439-0	2	COVER PLATE	.1
100	9000452-0	4	HEX.HD.BOLT ISO 4014-M6x75-A2-70	.1
110	9001062-0	1	PIPE CLAMP RSGU1.8-20-W5	.1
120	3800224-0	1	HEX.HD.SCR. ISO 4017-M8x20-A4-70	.1
130	3930103-0	1	WASHER ISO 7089-8-A4-200HV	.1

SE236 E40 MARINE

CABIN HEATER, CIRCULATION PUMP

60126284-0



CABIN HEATER, CIRCULATION PUMP

SE236 E40 MARINE

60126284-0

Pos.	Part.-No.	Qty	Designation	Step
10	2181144-0	1	HOT WATER FITTING KIT W. PUMP	.1
20	9000648-0	1	SCREW-IN SOCKET M22x1.5-16	..2
30	9000815-0	1	PROFILED GASKET DIN 3869-22-FPM	..2
40	3098026-0	1	SEALING RING DIN 7603-A22x27-CU	..2
50	2178698-0	1	NIPPLE HEATER ON OILCOOLER	..2
60	3098013-0	1	SEALING RING DIN 7603-A12x18-CU	..2
70	2178771-0	1	THERMO SWITCH, HEATINGPUMP	..2
80	2180078-0	1	ADAPTER THERMO SWITCH	..2
90	2179242-0	1	O-RING 27x2.5	..2
100	2178772-0	1	CIRCULATION PUMP	..2
110	2181409-0	1	MOULDED HOSE RW, COOLING WATER 80°	..2
120	2181410-0	1	PIPE FITTING DM16	..2
130	2177753-0	2	HOSE CLAMP 16-25/9	..2

SE236 E40 MARINE

GENERAL OPERATING MATERIAL

90006000-0

 10	 20	 30	 40
 50	 60	 70	 80
 90	 100	 110	 120
 130	 140	 150	 160
 170	 180	 190	

GENERAL OPERATING MATERIAL

SE236 E40 MARINE

90006000-0

Pos.	Part.-No.	Qty	Designation	Step
10	9000059-1	50ml	SCREWLOCK COMPOUND, MEDIUM 50ml	.1
20	9000017-1	50ml	SCREWLOCK COMPOUND, HIGHSTRENGTH 50ml	.1
30	9000019-1	50ml	SEAT SEALING COMPOUND, HIGH TEMP. 50ml	.1
40	9000297-0	0,3l	SURFACE SEALING MED. STRENG FLEX. 310ml	.1
50	700428	0,4l	ANTI-SEIZE (SPRAY 400ml)	.1
60	701630	0,4l	SILICONE SPRAY STALOC SQ450 (400ml)	.1
70	9000021-1	0,15l	AKTIVATOR (150ml SPRAY)	.1
80	9000510-0	0,3l	SURFACE SEALING COMPOUND, BLACK 300ml	.1
90	702280	0,5kg	LUBRICANT STALOC BLUE MOLY (500g)	.1
100	50466	1kg	HIGH PERFORMANCE GREASE PASTE 1kg	.1
110	Z010084-0	1kg	STEYR-MOTORS GREASE, HOT BEARINGS (1 KG)	.1
120	706992	0,5kg	PTFE-SPECIAL GREASE (BOTTLE 500g)	.1
130	Z012222-0	1kg	COPPER GREASE 1 KG CAN	.1
140	Z010226-0	0,4l	CORROSION PROTECTION SPRAY (400ml CAN.)	.1
150	702282	0,2kg	CERAMIC PASTE 200g	.1
160	700429	0,4l	PROTECTION WAX (SPRAY 400ml)	.1
170	Z010207-0	0,1l	CONTACT GREASE (100ml TUBE)	.1
180	703074	0,1l	SILICON GREASE (100g TUBE)	.1
190	705442	20g	INJECTOR GREASE (20g TUBE)	.1