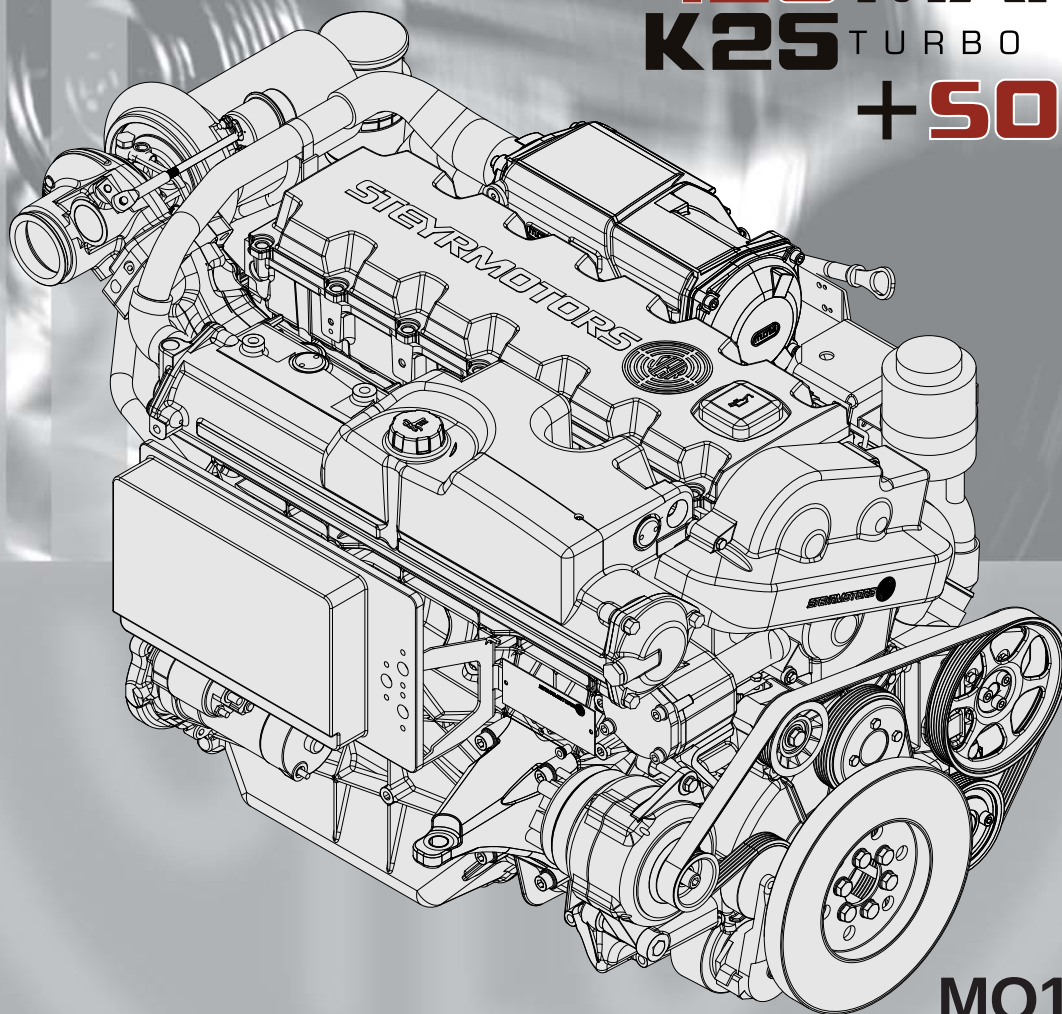




STEYR MARINE ENGINES

126 MARINE
K25 TURBO DIESEL
+ SOLAS



MO126K25

Serial no.: 682300001-->

SPARE PARTS CATALOGUE

P/N Z011820-0 2nd Edition, August 2012

TEL ++43 / 7252 / 222 / 20

FAX ++43 / 7252 / 222 / 29

@ e.sales@steyr-motors.com



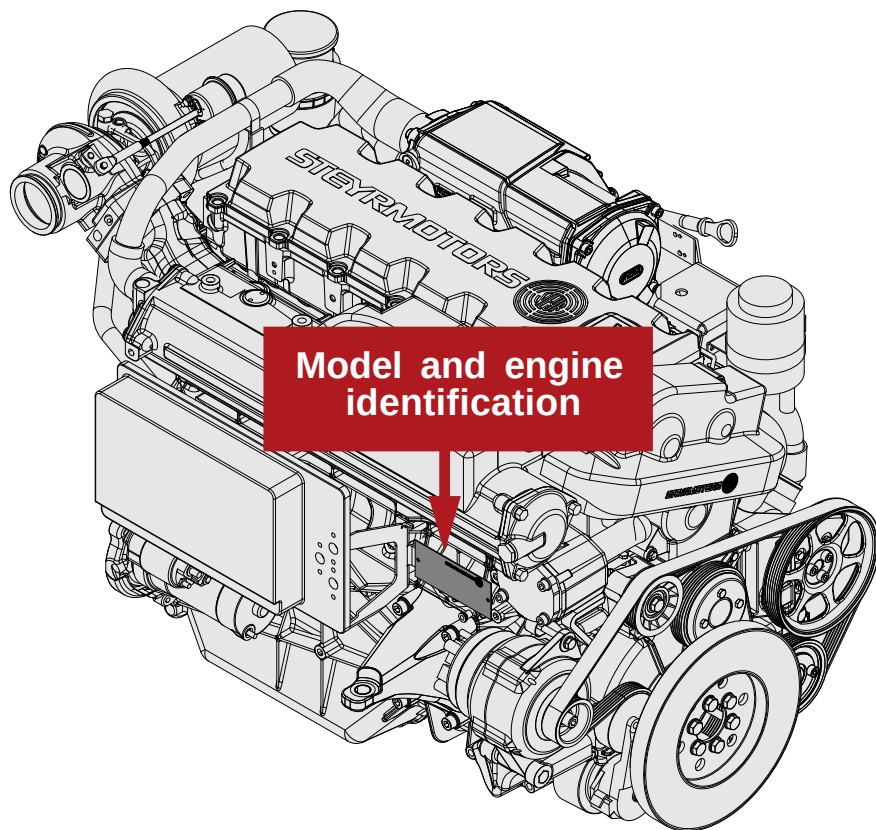
STEYRMOTORS
INNOVATION WITH LIGHTNESS



126 MARINE
K25 TURBO DIESEL
+ SOLAS

When ordering spare parts are always indicate model and engine number.
This will speed up delivery and help to avoid mistakes.

The primary model and engine number is located on the engine as illustrated. These numbers are required when requesting warranty and ordering parts.



Substituting automotive or generally supplied parts and hardware will often result in less than desired performance. For this reason, you should insist on the known quality of genuine STEYR Marine matched replacement parts, and should never use parts of unknown quality.

We reserve the right to make changes in design and execution which incorporate advances in technology!



SIGNS AND SYMBOLS

1



TA 0101

CYLINDERBLOCK

126 MARINE
K25 TURBO DIESEL
+ SOLAS

2

01016084-0

3	4	5	6	8	9	7
Pos.	Part.-No.	Qty	Designation			Step
24	Z002676-0	1	SPARE PART COVER T-BELT —>68226146			.2
26	2203711-1	1	COVER T-BELT, UPPER PART 68226147—>			.2
28	9000538-0	3	HEX.FLANGE BOLT EN 1665-M6x50 A2-70			.2

1

Table number

2

Partlist number for whole table/
functional groups

3

Positions number

4

Spare part number

5

Quantity for one engine respectively
assembly group

6

Designation and description of spare part

7

Groupparts are marked with a circle around the
position number. Parts in the list below these,
which had an increased step number by one, will
be included at delivery.

8

—> 6..... Arrow before engine number:
Spare part UNTIL and LOWER

9

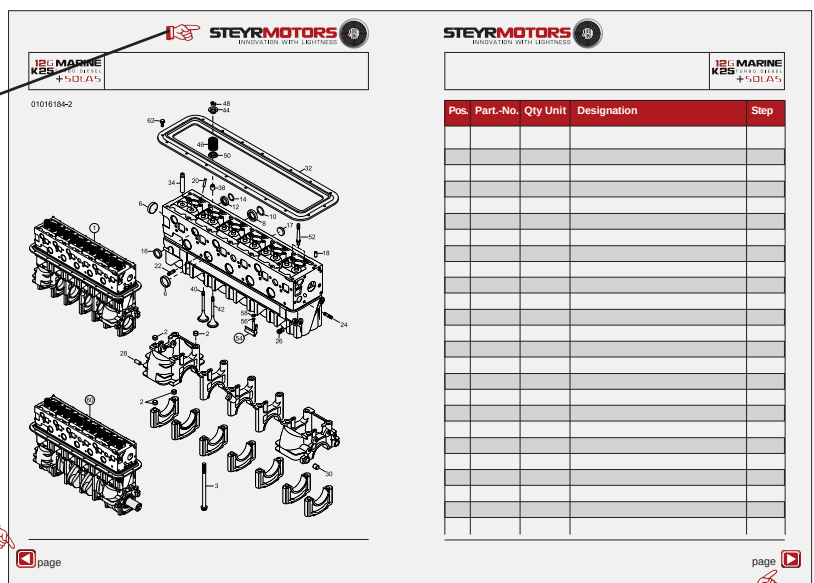
6..... —> Arrow past engine number:
Spare part FROM and HIGHER

ACROBAT

... back to "starting point"

... one page back

... one page forward



Z011820-0_02

3



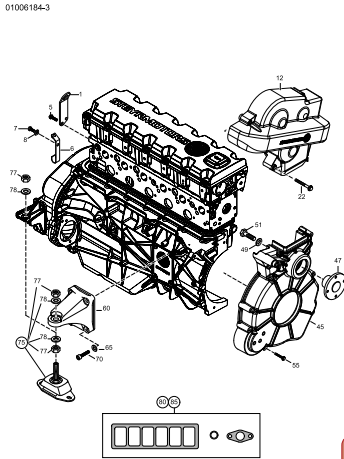


126 MARINE
K25 TURBO DIESEL
+ SOLAS

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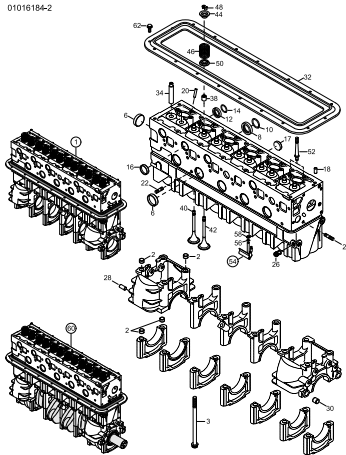
TA 0100 Page 10

MOUNT BRACKET, LIFTING EYE, GASKET SET



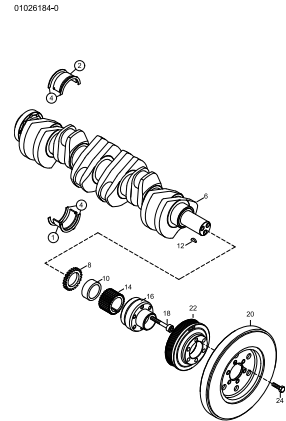
TA 0101 Page 12

CRANKCASE



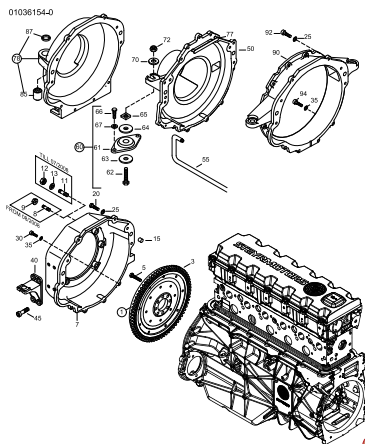
TA 0102 Page 16

CRANKSHAFT, BEARING, DAMPER



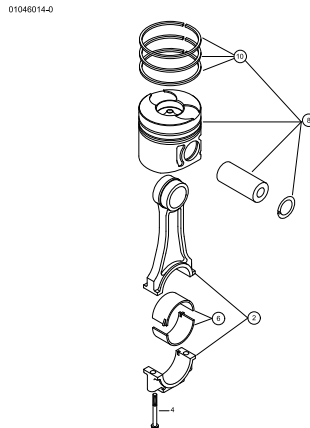
TA 0103 Page 18

FLYWHEEL, FLYWHEELHOUSING



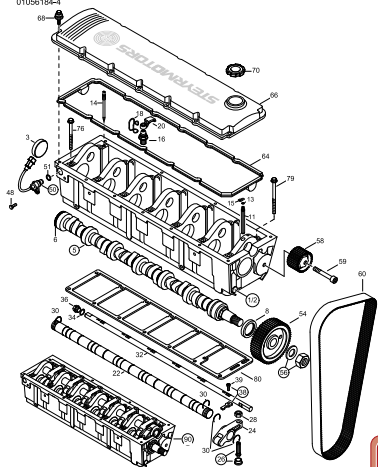
TA 0104 Page 22

PISTON, RINGS AND PIN, CONNECTION ROD



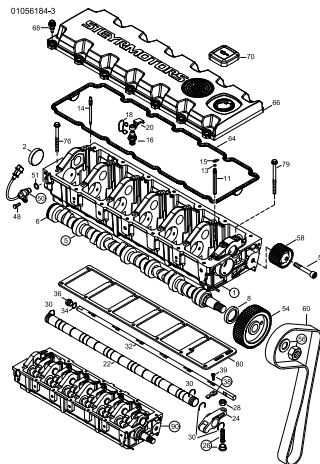
TA 0105 Page 24

CAMSHAFT HOUSING, TILL -->682300699



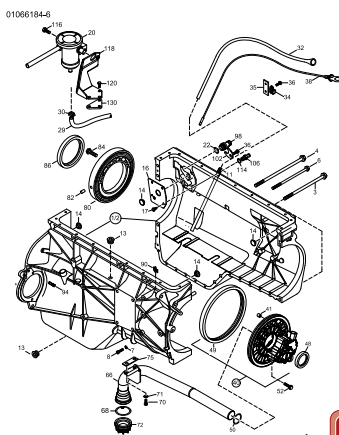
TA 0105 Page 28

CAMSHAFT HOUSING, FROM 682300700-->



TA 0106 Page 32

OILPUMP, OILPIPE, OILPAN, OIL DIPSTICK



TA 0108 Page 36

INTERCOOLER

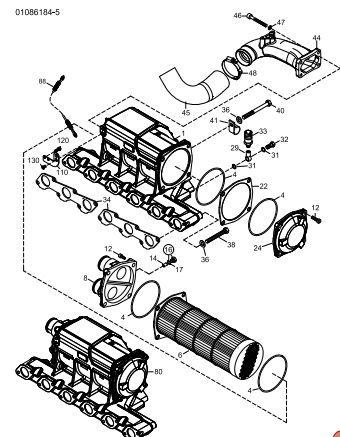




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K25 TURBO DIESEL
+ SOLAS

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TA 0115 Page 44 OILCOOLER RAW WATER 01156184-0	TA 0200 Page 46 TORSIONAL COUPLING 02006184-2	TA 0210 Page 48 COUPLER 02106184-0
TA 0302 Page 50 FUEL PUMP, UNIT INJECTOR, PIPE 03026184-3	TA 0304 Page 52 AIRFILTER, INVERSION VALVE SOLAS 03046184-4	TA 0305 Page 54 TURBOCHARGER 03056184-5





126 MARINE
K25 TURBO DIESEL
+ SOLAS

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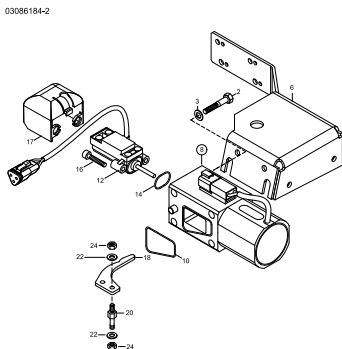
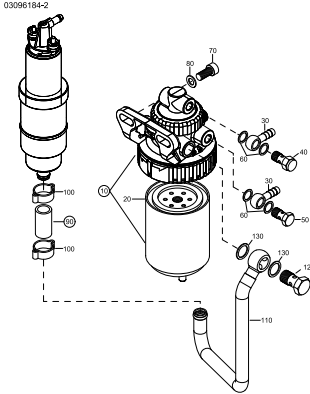
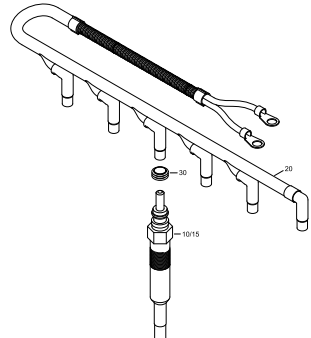
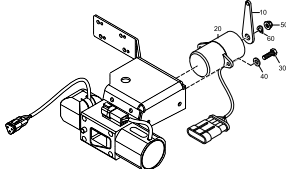
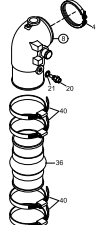
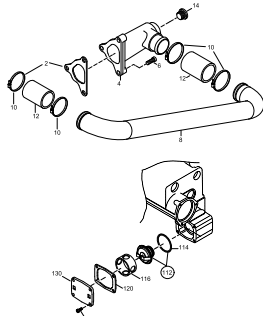
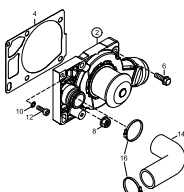
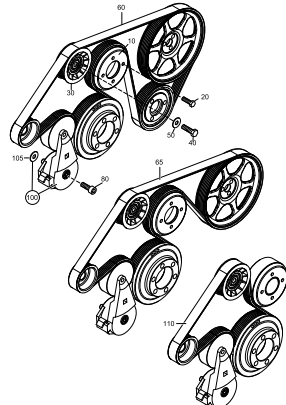
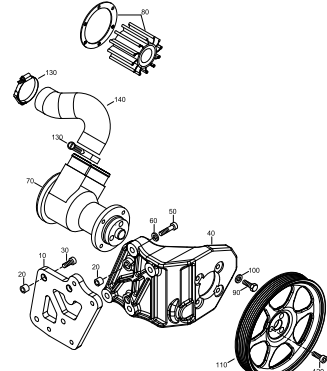
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TA 0312 Page 62 POTENTIOMETER ACCELERATOR  	TA 0401 Page 64 HIGH RISER, EXHAUSTPIPE  	TA 0503 Page 66 WATERPIPE, THERMOSTAT  
TA 0504 Page 68 WATERPUMP  	TA 0505 Page 70 DRIVE BELTS, PULLEYS, TENSIONER  	TA 0510 Page 72 RAW WATER PUMP  





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TA 0609 Page 86 INSTRUMENTPANEL SOLAS (STANDARD)	TA 0609 Page 88 INSTRUMENTPANEL SOLAS 24V	TA 0610 Page 90 SCC-DISPLAY (ACCESSORY)





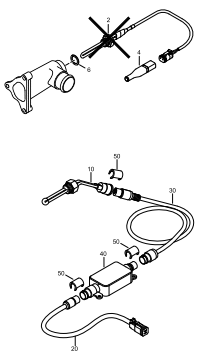
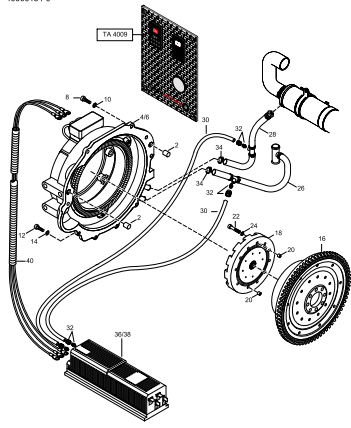
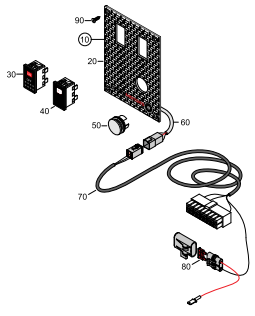
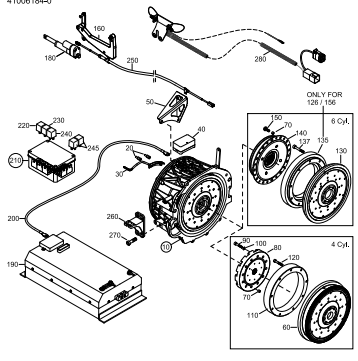
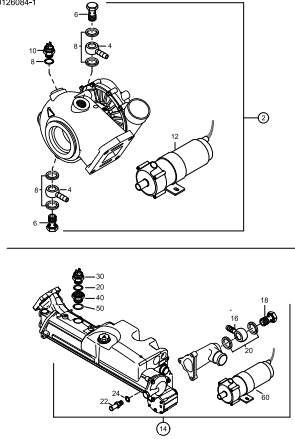
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K25 TURBO DIESEL
+ SOLAS

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22076184-0  	40006184-0  	40096184-1  
TA 4009 Page 116 HYBRID	TA 6012 Page 118 HEATING UNIT, CIRCULATION PUMP	
41006184-0  	60126084-1  	





TA 0100

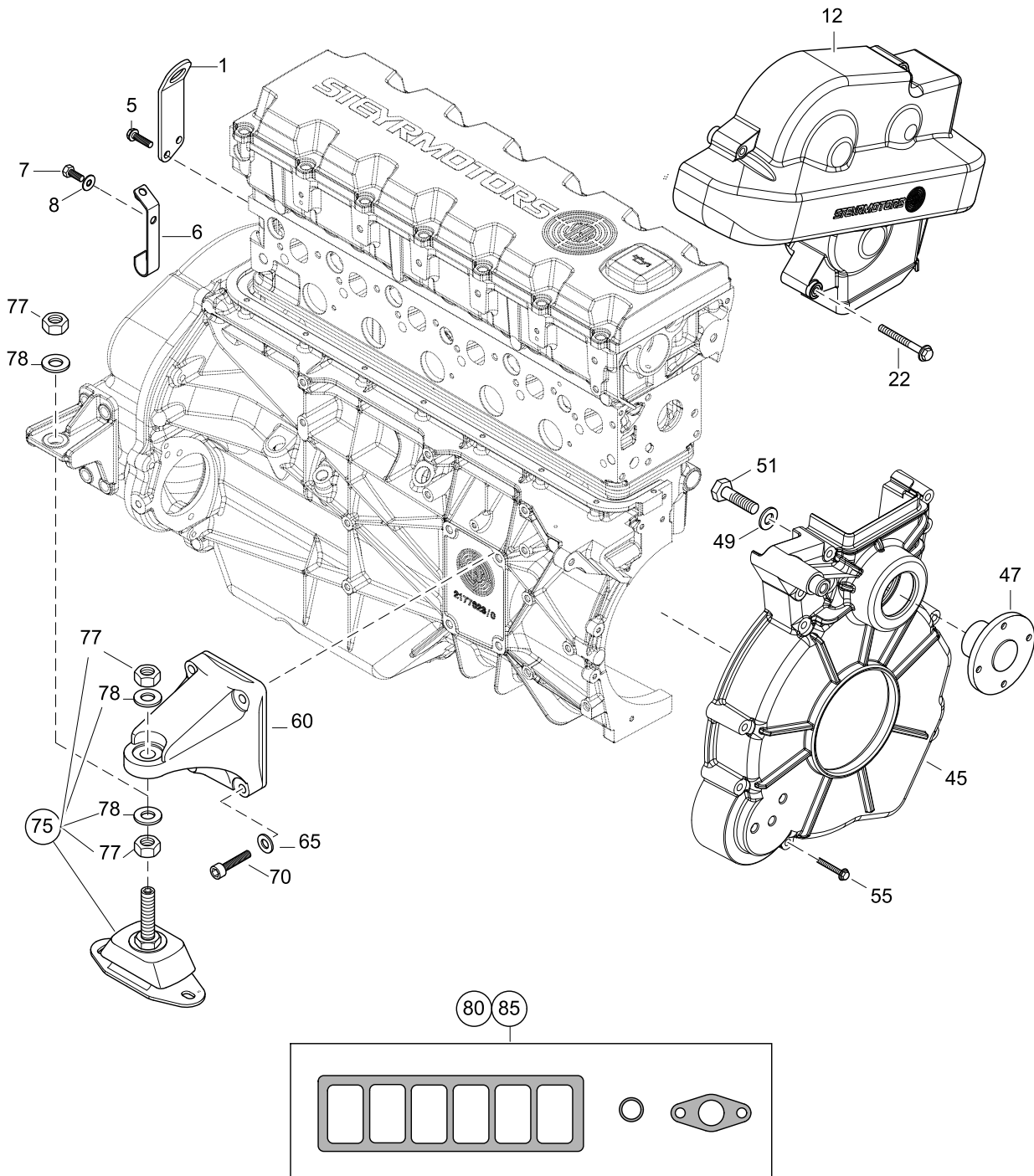
STEYRMOTORS
INNOVATION WITH LIGHTNESS



126 MARINE
K25 TURBO DIESEL
+ SOLAS

MOUNT BRACKET, LIFTING EYE, GASKET SET

01006184-3



126 MARINE
K25 TURBO DIESEL
+ SOLAS

01006184-3

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TA 0101

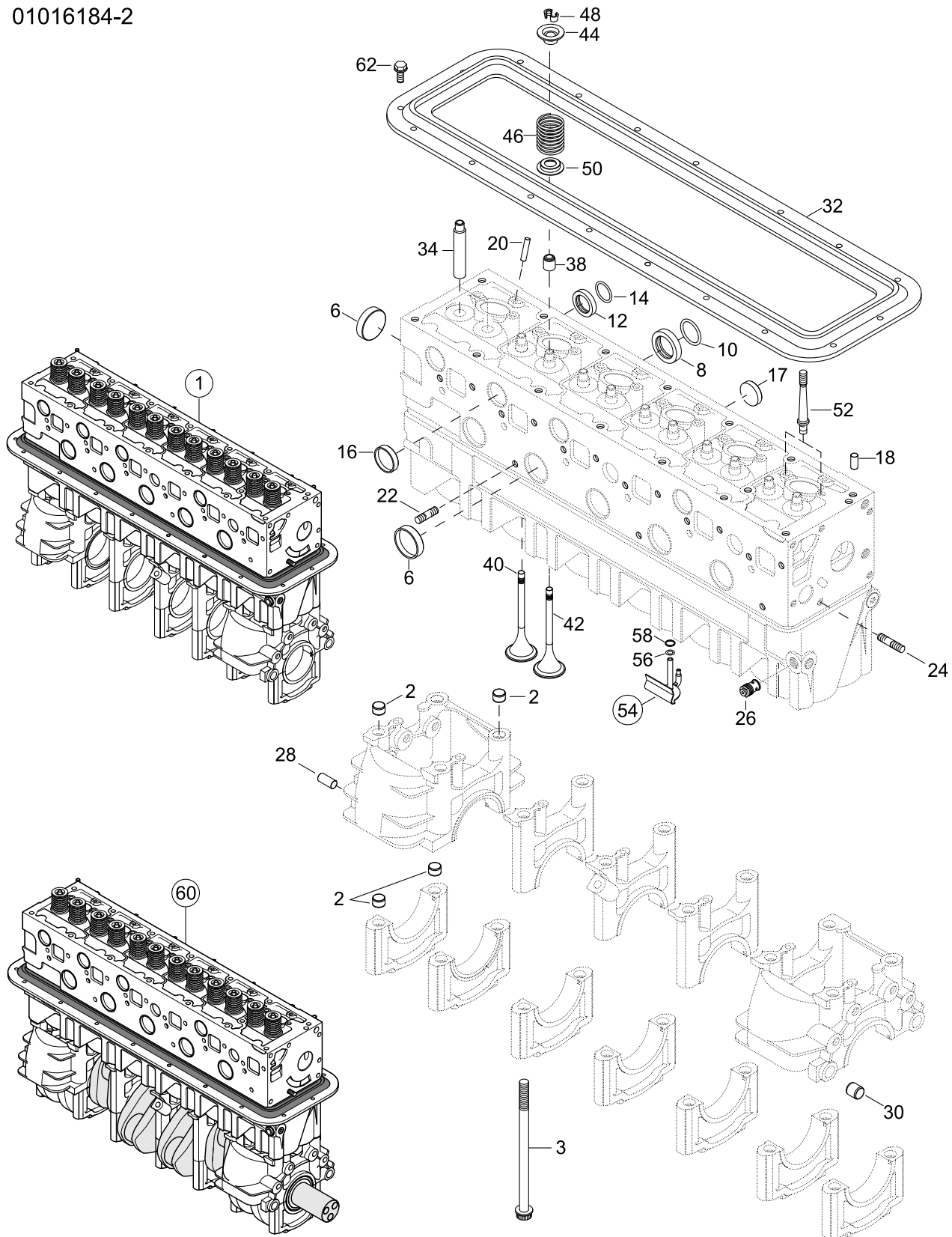
STEYRMOTORS
INNOVATION WITH LIGHTNESS



126 MARINE
K25 TURBO DIESEL
+ SOLAS

CRANKCASE

01016184-2





CRANKCASE

126 MARINE
K25 TURBO DIESEL
+ SOLAS

01016184-2

Pos.	Part.-No.	Qty	Designation	Step
1	MZ60184-2	1	CYL. BLOCK ASSY. MARINE (INCL. VALVES)	.2
2	2172799-0	24	FITTING SLEEVE	..3
3	2174329-0	14	BOLT, MAIN BEARING	..3
6	2170309-0	6	CORE HOLE PLUG 40-8	..3
8	2179011-0	3	O-RING SLEEVE	..3
10	2173705-1	3	O-RING 21,82x3,53	..3
12	2179011-1	2	O-RING SLEEVE	..3
14	2179522-0	2	O-RING 19.2x3	..3
16	2172170-0	3	CORE HOLE PLUG 28-7	..3
17	2173768-0	4	CORE HOLE PLUG 22-8	..3
18	3901416-0	2	PARALLEL PIN ISO 2338-8m6x16-ST	..3
20	3901328-0	6	PARALLEL PIN ISO 2338-6m6x30-ST	..3
22	9000327-0	3	STUD DIN 939-M6x20-8.8-A2C	..3
24	3812435-0	1	STUD DIN 938-M8x35-8.8-A3C	..3
26	2178525-1	1	COOLING OIL VALVE ASSY.	..3
28	3901509-0	2	PARALLEL PIN ISO 2338-10m6x20-ST	..3
30	2170298-0	2	FITTING SLEEVE	..3
32	2205379-0	1	FRAME SEAL	..3
34	2172133-N	12	VALVE GUIDE	..3
38	2172096-1	12	VALVE STEM SEAL	..3
40	2177577-1	6	EXHAUST VALVE	..3
42	2177576-6	6	INTAKE VALVE	..3
44	2177349-0	12	VALVE-SPRING RETAINER	..3
46	2172362-0	12	VALVE SPRING	..3
48	2170171-0	24	VALVE COLLET	..3
50	2177415-0	12	SPRING SUPPORT	..3
52	2174321-1	12	STUD	.2
54	2178478-3	6	SPRAYING NOZZLE ASSY.	.2
56	2179896-0	6	O-RING 5,23 x 2,62 (GREEN)	..3
58	2179658-0	6	BACK-UP RING	.2
60	MT60184-2	1	PARTIAL ENGINE	.2





TA 0101

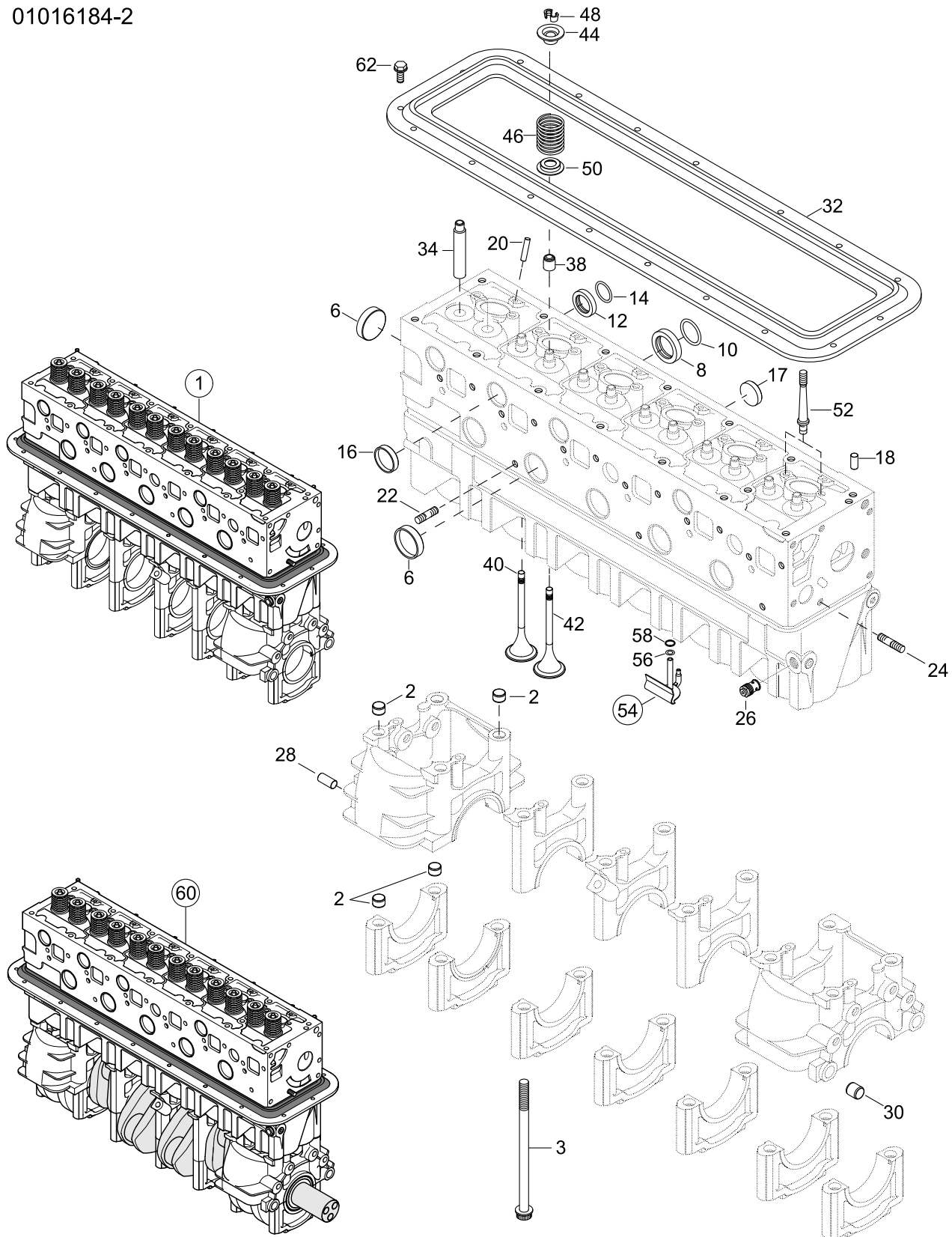
STEYRMOTORS
INNOVATION WITH LIGHTNESS



126 MARINE
K25 TURBO DIESEL
+ SOLAS

CRANKCASE

01016184-2



CRANKCASE

126 MARINE
K25 TURBO DIESEL
+ SOLAS

01016184-2

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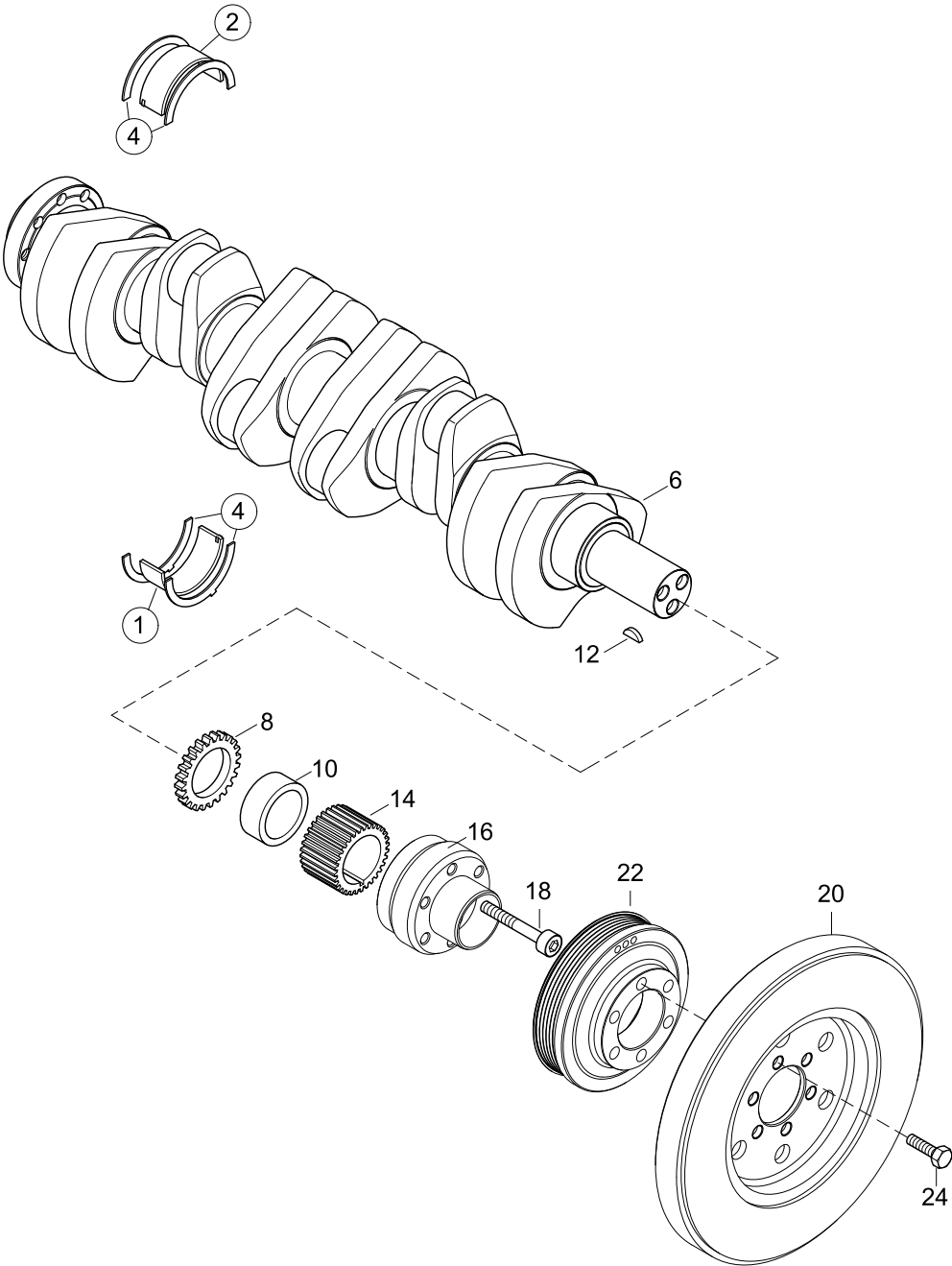
TA 0102



126 MARINE
K25 TURBO DIESEL
+ SOLAS

CRANKSHAFT, BEARING, DAMPER

01026184-0



CRANKSHAFT, BEARING, DAMPER

126 MARINE
K25 TURBO DIESEL
+ **SOLAS**

01026184-0

[illegible]

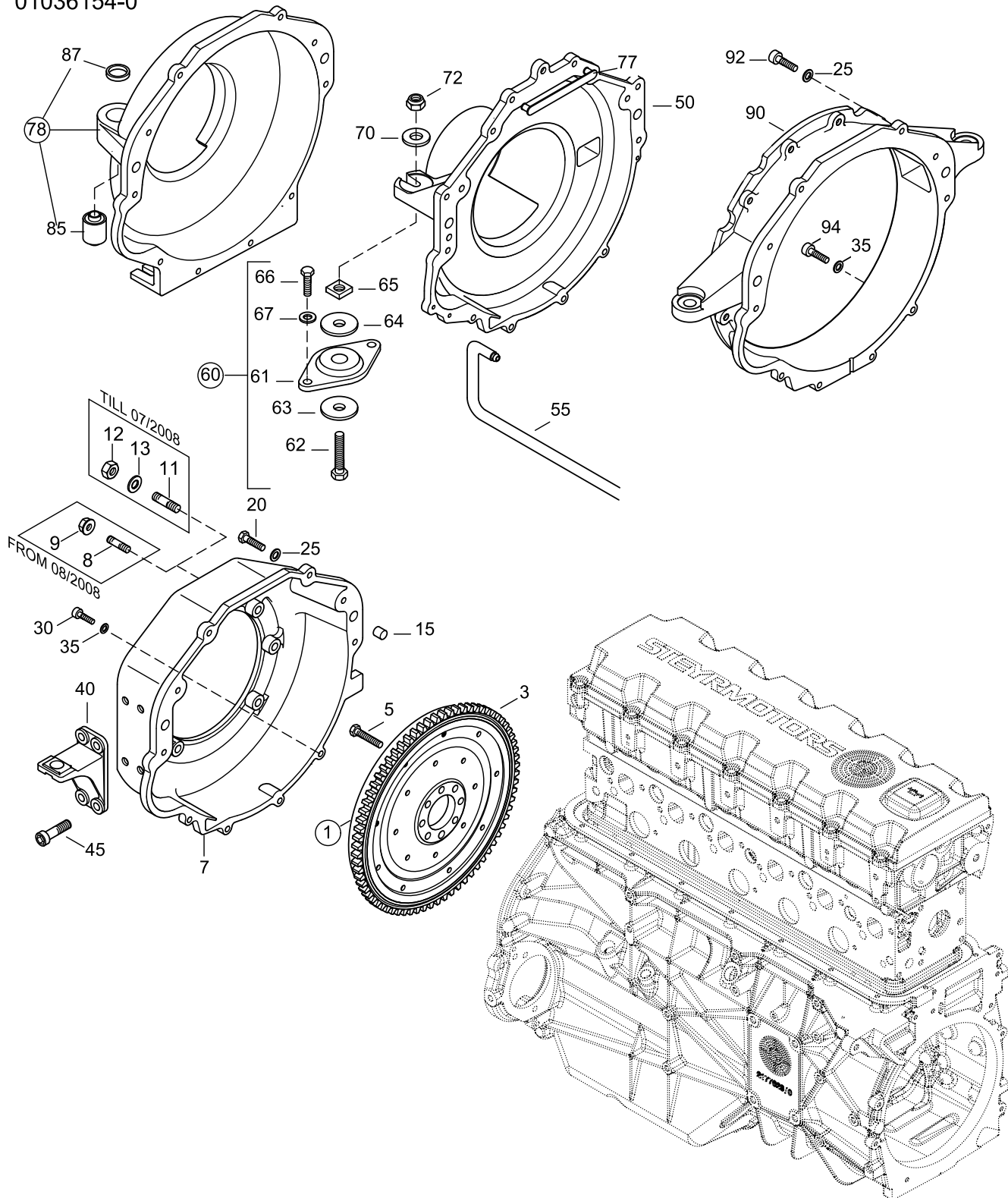


TA 0103

126 MARINE
K25 TURBO DIESEL
+ SOLAS

FLYWHEEL, FLYWHEELHOUSING

01036154-0





FLYWHEEL, FLYWHEELHOUSING

126 MARINE
K25 TURBO DIESEL
+ SOLAS

01036154-0

Pos.	Part.-No.	Qty	Designation	Step
1	2177734-1	1	FLYWHEEL ASSY.	.2
3	2177625-0	1	GEAR RIM	..3
5	2174592-0	8	HEX. HEAD SCREW M10x30-12.9	.2
7	Z002165-0	1	SPARE FLYWHEEL HOUSING B/W FLANGE PAINTED	.2
8	9000371-0	6	STUD DIN 835-M10x25-8.8-A3C	.2
9	9000042-1	6	HEX.FLANGE NUT DIN 6923-M10-8-A3C	.2
11	9000082-0	6	STUD DIN 835-M12x25-8.8-A3C	.2
12	3871319-0	6	HEX.NUT ISO 4032-M12-8-A3C	.2
13	3930282-0	6	WASHER DIN 125-A13-140HV-A3C	.2
15	3900184-0	2	SPRING PIN, SLIGHT TYPE DIN 7346-16x22	.2
20	3862545-0	5	HEX.SOCK. HD.CAP SCR. DIN 912-M10x35-A2-70	.2
25	3930075-0	5	WASHER DIN 125 A10.5-140HV-A2	.2
30	3862433-0	4	HEX.SOCK. HD.CAP SCR. DIN 912-M8x30-A2-70	.2
35	3930103-0	4	WASHER DIN 125-8.4-140HV-A2	.2
40	2178722-1	2	BRACKET FLYWHEEL HOUSING	.2
45	9000081-0	8	HEX.SOCK.HD.CAP SCR. DIN 912-M12x35-8.8-A3C	.2
50	O915157-9	1	HOUSING-FLYWHEEL OMC / VOLVO SX - PAINTED	.2
55	O913787-0	1	HOSE-FLYWHEEL HOUSING	.2
60	O986712-0	1	SMALL PARTS REAR MOUNTS	.2
61	O983932-0	2	REAR MOUNT ASSY	..3
62	O318573-0	2	BOLT, REAR MOUNT	..3
63	O911780-0	2	WASHER-REAR MOUNT-LOWER	..3
64	O912889-0	2	WASHER REAR MOUNT	..3
65	O911776-0	2	SQUARE NUT-REAR MOUNT	..3
66	O309484-0	4	HEX. SCREW 3/8-16UNCx1-1/4"	..3
67	O319453-0	4	WASHER	..3
70	O911778-0	2	WASHER, REAR MOUNT	.2
72	O313623-0	2	LOCK NUT, REAR MOUNT	.2
77	2178504-0	1	COVER	.2



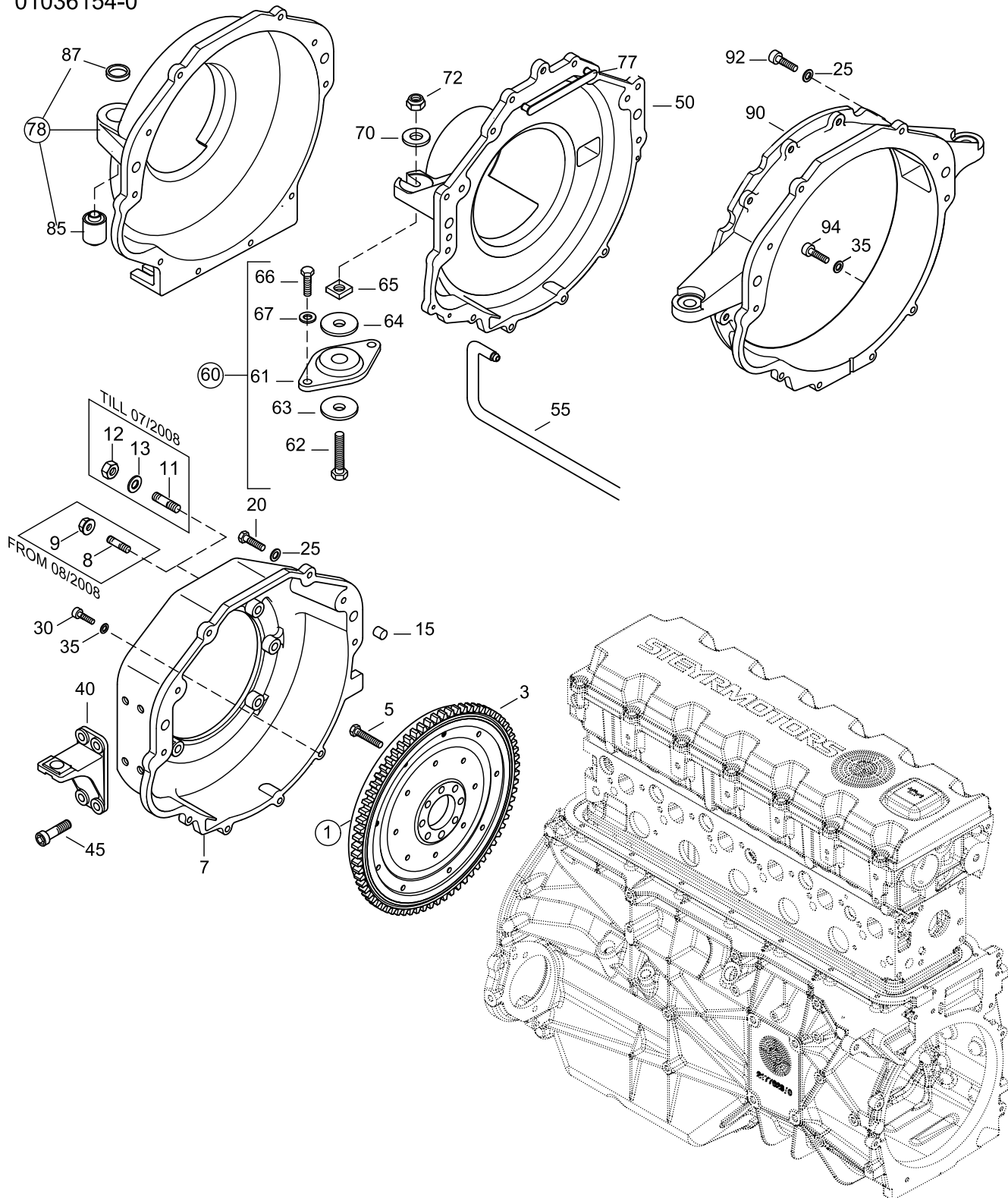


TA 0103

126 MARINE
K25 TURBO DIESEL
+ SOLAS

FLYWHEEL, FLYWHEELHOUSING

01036154-0



FLYWHEEL, FLYWHEELHOUSING

126 MARINE
K25 TURBO DIESEL
+ SOLAS

01036154-0

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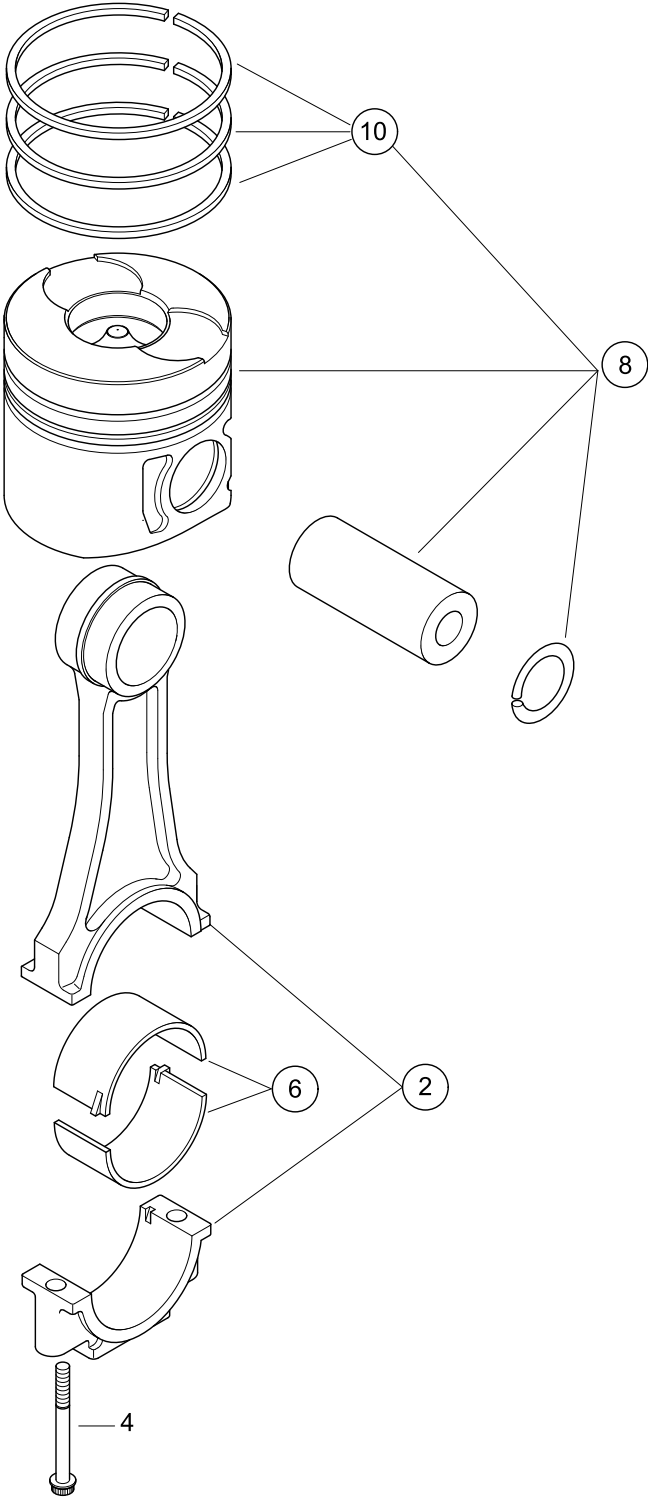
TA 0104



126 MARINE
K25 TURBO DIESEL
+ SOLAS

PISTON, RINGS AND PIN, CONNECTION ROD

01046014-0



PISTON, RINGS AND PIN, CONNECTION ROD

126 MARINE
K25 TURBO DIESEL
+ SOLAS

01046014-0

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TA 0105

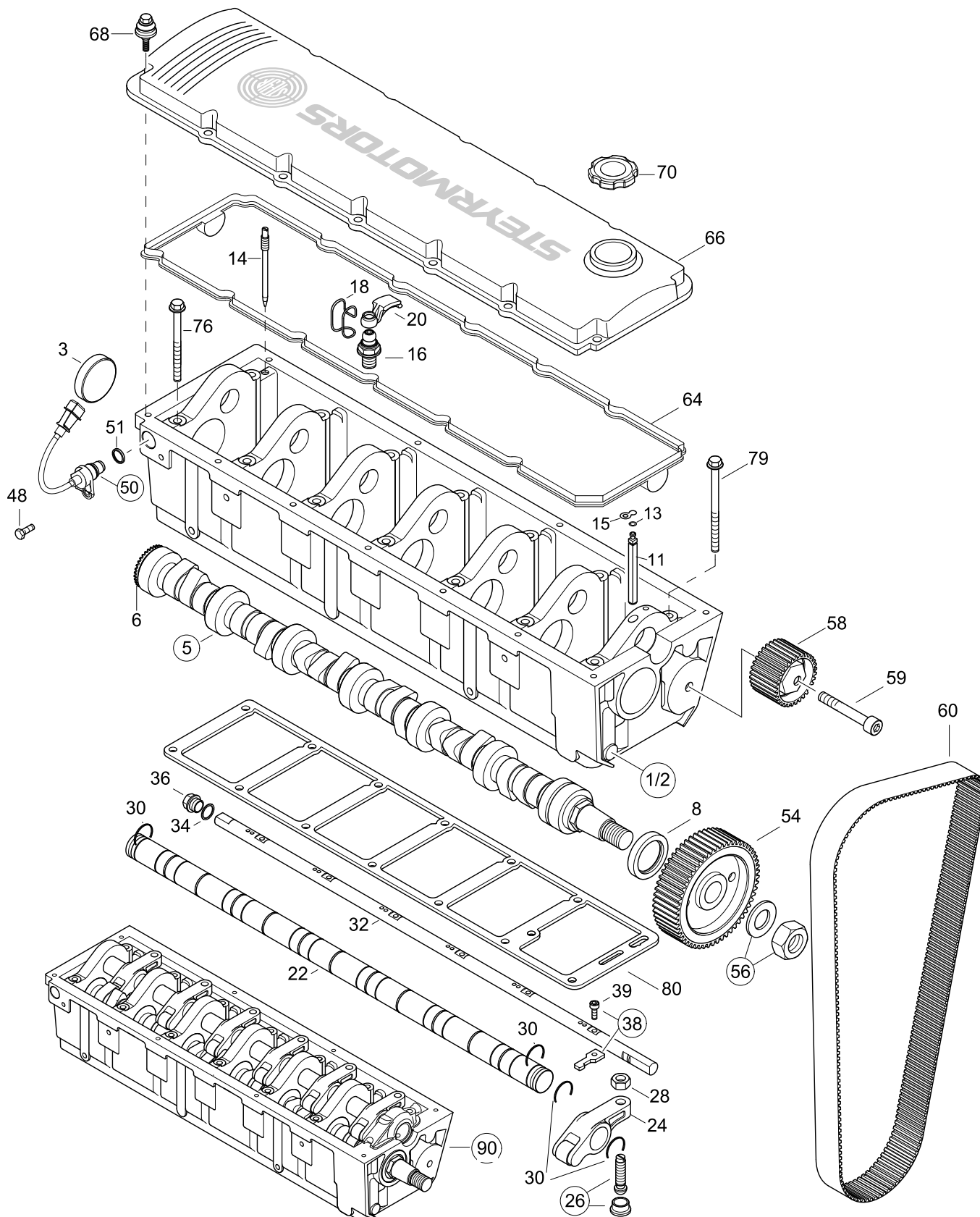
STEYRMOTORS
INNOVATION WITH LIGHTNESS



126 MARINE
K25 TURBO DIESEL
+ SOLAS

CAMSHAFT HOUSING, TILL -->682300699

01056184-4





CAMSHAFT HOUSING, TILL -->682300699

126 MARINE
K25 TURBO DIESEL
+ SOLAS

01056184-4

Pos.	Part.-No.	Qty	Designation	Step
1	Z002602-4	1	CAMSHAFT HOUSING ASSY. 6 CYL.	.2
2	2178083-0	1	CORE HOLE PLUG 50-7	..3
5	2178084-2	1	CAMSHAFT ASSY.	.2
6	2203280-1	1	SENSOR DISK	..3
8	2172086-1	1	ROTARY SHAFT SEAL	.2
10	2178486-1	1	AXLE SUPPORT	.2
11	2178486-2	1	AXLE SUPPORT	.2
13	2179278-0	1	O-RING 4,3x2,4	.2
14	2177513-2	1	GUIDE PIN CONTROL RACK	.2
15	2179251-0	1	LOCKING DEVICE, AXLE SUPPORT	.2
16	2174546-2	12	VALVE TAPPET ADJ. SCREW ASSY.	.2
18	2174552-0	12	RETAINING SPRING	.2
20	2177139-1	12	CAM FOLLOWER ASSY.	.2
22	2174434-1	1	ROCKER ARM SHAFT ASSY.	.2
24	Z002094-0	6	ROCKER ARM ASSY. (SPARE PART)	.2
26	Z002010-0	6	TAPPET ADJUSTER ASSY.	.2
28	3871310-0	6	HEX.NUT DIN 934-M10x1-8	.2
30	2174036-0	14	CRESCENT RING 28x1,5	.2
32	2205115-0	1	CONTROL RACK	.2
34	3098031-0	1	SEALING RING DIN 7603-A26x31-CU	.2
36	3962043-0	1	HEX.HD.SCR.PLUG DIN 7604-C-M26x1.5-ST-A3C	.2
38	Z002009-0	6	CONTROL LINK & BOLT	.2
39	3860140-0	1	HEX.SOCK. HD.CAP SCR. DIN 912-M5x20-LH-10.9	..3
48	3800238-0	1	HEX.HD.SCR. ISO 4017-M6x12-A2-70	.2
50	2176734-2	1	REVOLUTION SENSOR	.2
51	2176729-0	1	O-RING 17,17 x 1,78	..3
54	2177642-0	1	TIMING BELT PULLEY CAMSHAFT	.2
56	Z002011-0	1	NUT & WASHER, CAMSHAFT PULLEY	.2
58	2178548-5	1	IDLER PULLEY ASSY.	.2
59	3860155-0	1	HEX.SOCK. HD.CAP SCR. DIN 912-M10x70-10.9-DAC A500	.2
60	2179985-0	1	TIMING BELT	.2





TA 0105

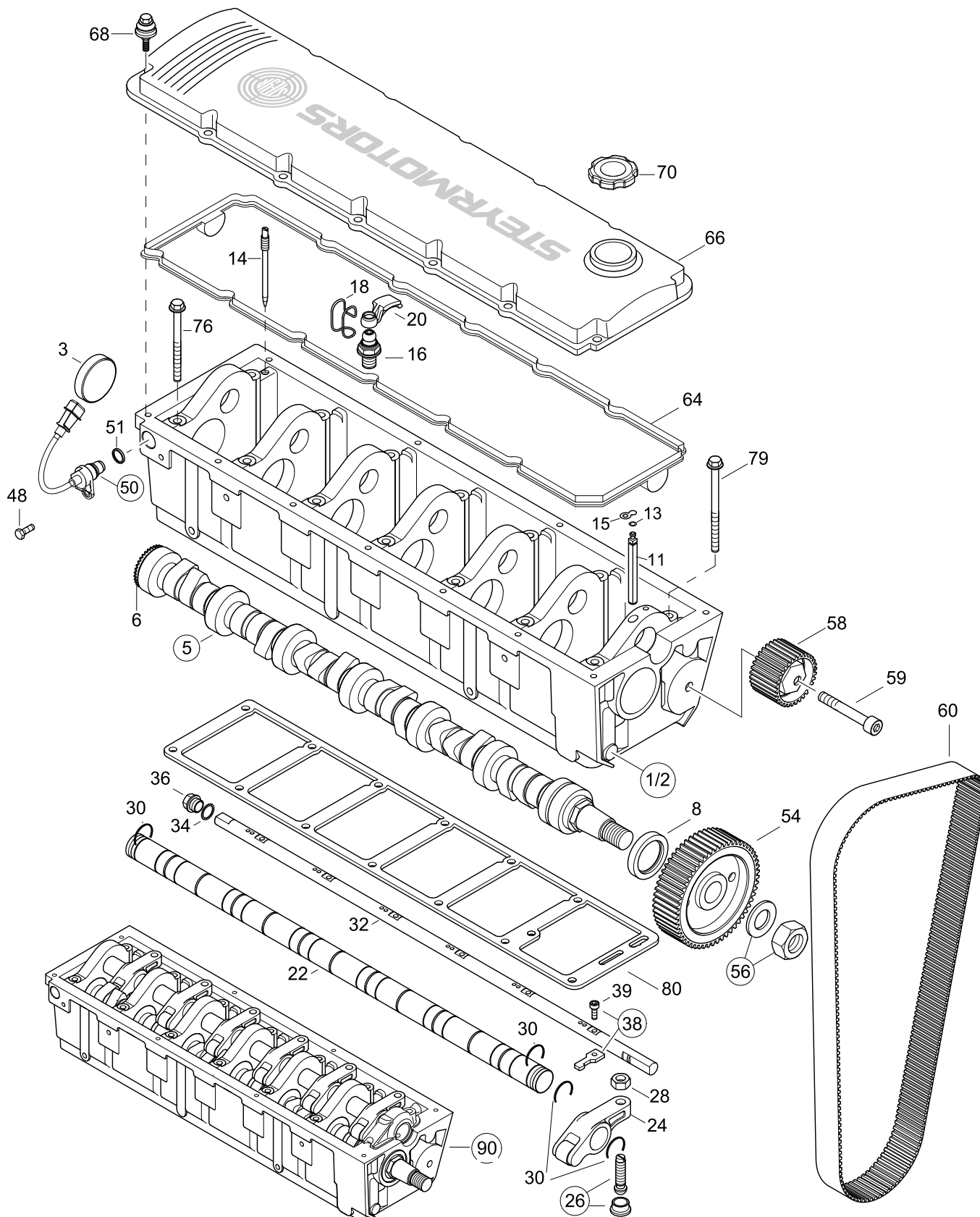
STEYRMOTORS
INNOVATION WITH LIGHTNESS



126 MARINE
K25 TURBO DIESEL
+ SOLAS

CAMSHAFT HOUSING, TILL -->682300699

01056184-4



CAMSHAFT HOUSING, TILL -->682300699

126 MARINE
K25 TURBO DIESEL
+ SOLAS

01056184-4

[illegible]





CAMSHAFT HOUSING, FROM 682300700-->

126 MARINE
K25 TURBO DIESEL
+ SOLAS

01056184-3

Pos.	Part.-No.	Qty	Designation	Step
1	Z002602-6	1	CAMSHAFT HOUSING ASSY. (FROM 682300700 AND HIGHER)	.2
2	2178083-0	1	CORE HOLE PLUG 50-7	..3
5	2178084-2	1	CAMSHAFT ASSY.	.2
6	2203280-1	1	SENSOR DISK	..3
8	2172086-1	1	ROTARY SHAFT SEAL	.2
11	2178486-2	1	AXLE SUPPORT	.2
13	2179278-0	1	O-RING 4,3x2,4	.2
14	2177513-2	1	GUIDE PIN CONTROL RACK	.2
15	2179251-0	1	LOCKING DEVICE, AXLE SUPPORT	.2
16	2174546-2	12	VALVE TAPPET ADJ. SCREW ASSY.	.2
18	2174552-0	12	RETAINING SPRING	.2
20	2177139-1	12	CAM FOLLOWER ASSY.	.2
22	2174434-1	1	ROCKER ARM SHAFT ASSY .	.2
24	Z002094-0	6	ROCKER ARM ASSY. (SPARE PART)	.2
26	Z002010-0	6	TAPPET ADJUSTER ASSY.	.2
28	3871310-0	6	HEX.NUT DIN 934-M10x1-8	.2
30	2174036-0	14	CRESCENT RING 28x1,5	.2
32	2205115-0	1	CONTROL RACK	.2
34	3098031-0	1	SEALING RING DIN 7603-A26x31-CU	.2
36	3962043-0	1	HEX.HD.SCR.PLUG DIN 7604-C-M26x1.5-ST-A3C	.2
38	Z002009-0	6	CONTROL LINK & BOLT	.2
39	3860140-0	1	HEX.SOCK. HD.CAP SCR. DIN 912-M5x20-LH-10.9	..3
48	3800238-0	1	HEX.HD.SCR. ISO 4017-M6x12-A2-70	.2
50	2176734-2	1	REVOLUTION SENSOR	.2
51	2176729-0	1	O-RING 17,17 x 1,78	..3
54	2177642-0	1	TIMING BELT PULLEY CAMSHAFT	.2
56	Z002011-0	1	NUT & WASHER, CAMSHAFT PULLEY	.2
58	2178548-5	1	IDLER PULLEY ASSY.	.2
59	3860155-0	1	HEX.SOCK. HD.CAP SCR. DIN 912-M10x70-10.9-DAC A500	.2
60	2179985-0	1	TIMING BELT	.2
64	2179921-0	1	SEALING, CAMSHAFT HSG-COVER	.2





CAMSHAFT HOUSING, FROM 682300700-->

126 MARINE
K25 TURBO DIESEL
+ SOLAS

01056184-3

[illegible]



TA 0106

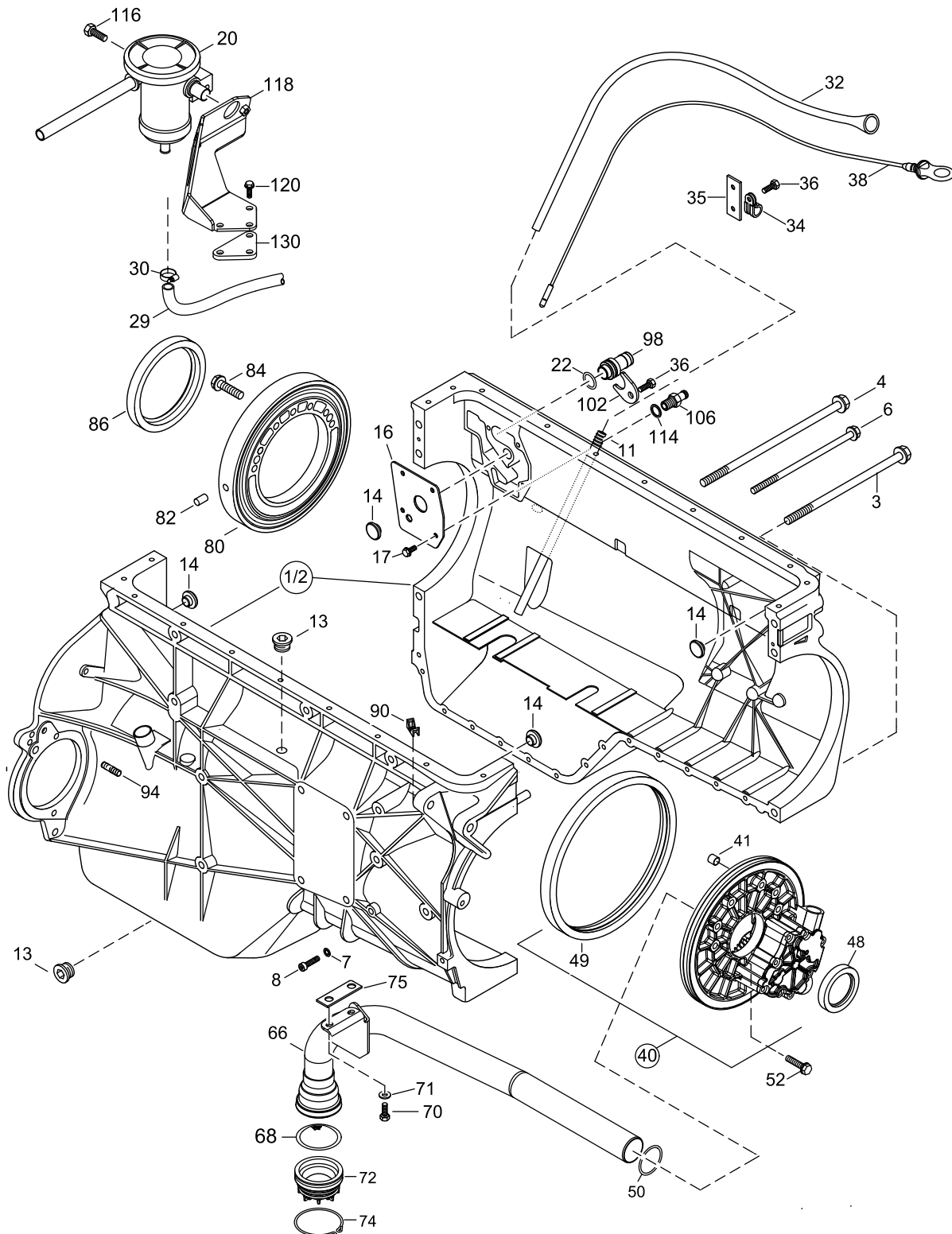
STEYRMOTORS
INNOVATION WITH LIGHTNESS



126 MARINE
K25 TURBO DIESEL
+ SOLAS

OILPUMP, OILPIPE, OILPAN, OIL DIPSTICK

01066184-6





OILPUMP, OILPIPE, OILPAN, OIL DIPSTICK

126 MARINE
K25 TURBO DIESEL
+ SOLAS

01066184-6

Pos.	Part.-No.	Qty	Designation	Step
1	Z002689-0	1	ENGINE HOUSING ASSY. (INCL. PIPE OIL-DIPSTICK)	.2
3	9000464-0	2	HEX.FLANGE BOLT EN 1665-M10x200-8.8-A3C	..3
4	9000463-0	2	HEX.FLANGE BOLT EN 1665-M10x250-8.8-A3C	..3
6	9000465-0	3	HEX.FLANGE BOLT EN 1665-M8x180-8.8-A2C	..3
7	3932008-0	13	SPRING WASHER DIN 137-B6-FST-A3C	..3
8	3862327-0	13	HEX.SOCK. HD.CAP SCR. DIN 912-M6x25-8.8-A2C	..3
11	2178346-1	1	OILSUCTION-PIPE ASSY.	..3
13	9000590-0	2	HEX.SOCK.SCR.PLUG WITH RUBBER SEAL M22x1,5	..3
14	2174072-0	4	RUBBER PAD	..3
16	2179260-1	1	COVER PRE OIL SEPARATOR 6 CYL.	..3
17	9000287-0	4	HEX.FLANGE BOLT EN 1665-M6x12-8.8-A3C	..3
20	Z002051-1	1	OIL SEPARATOR WITH PIPE	.2
22	2178310-1	1	O-RING 17x3,53	.2
29	2178287-2	1	HOSE, OIL DRAIN L=560	.2
30	2174405-0	4	HOSE CLAMP 10-16/7,5 EN 10088-1	.2
32	2179824-0	1	TUBE OIL-DIPSTICK	.2
34	2178566-0	1	PIPE CLAMP RSGU1.15/15-W5	.2
35	2177743-9	1	FISHPLATE OIL INTAKE PIPE PAINTED	.2
36	3800233-0	2	HEX.HD.SCR. ISO 4017-M6x16-A2-70	.2
38	2203751-1	1	OIL DIP STICK ASSY.	.2
40	Z002690-0	1	OIL PUMP ASSY.	.2
41	2170298-0	2	FITTING SLEEVE	..3
48	2170276-1	1	ROTARY SHAFT SEAL	..3
49	2174067-0	1	SEALING RING	..3
50	2179991-0	1	O-RING 33x3,5	..3
52	9000278-0	6	HEX.FLANGE BOLT EN 1665-M8x35-8.8-A2C	.2
66	Z026069-0	1	OILSUCTION PIPE ASSY.	.2
68	2200449-0	1	OIL STRAINER	.2
70	3802329-0	2	HEX.HD.SCR. ISO 4017-M6x18-8.8-A2C	.2
71	3930251-0	2	WASHER DIN 125-A6.4-140HV-A3C	.2
72	2200450-0	1	SUCTION CAGE	.2





OILPUMP, OILPIPE, OILPAN, OIL DIPSTICK

126 MARINE
K25 TURBO DIESEL
+ **SOLAS**

01066184-6

[illegible]



TA 0108

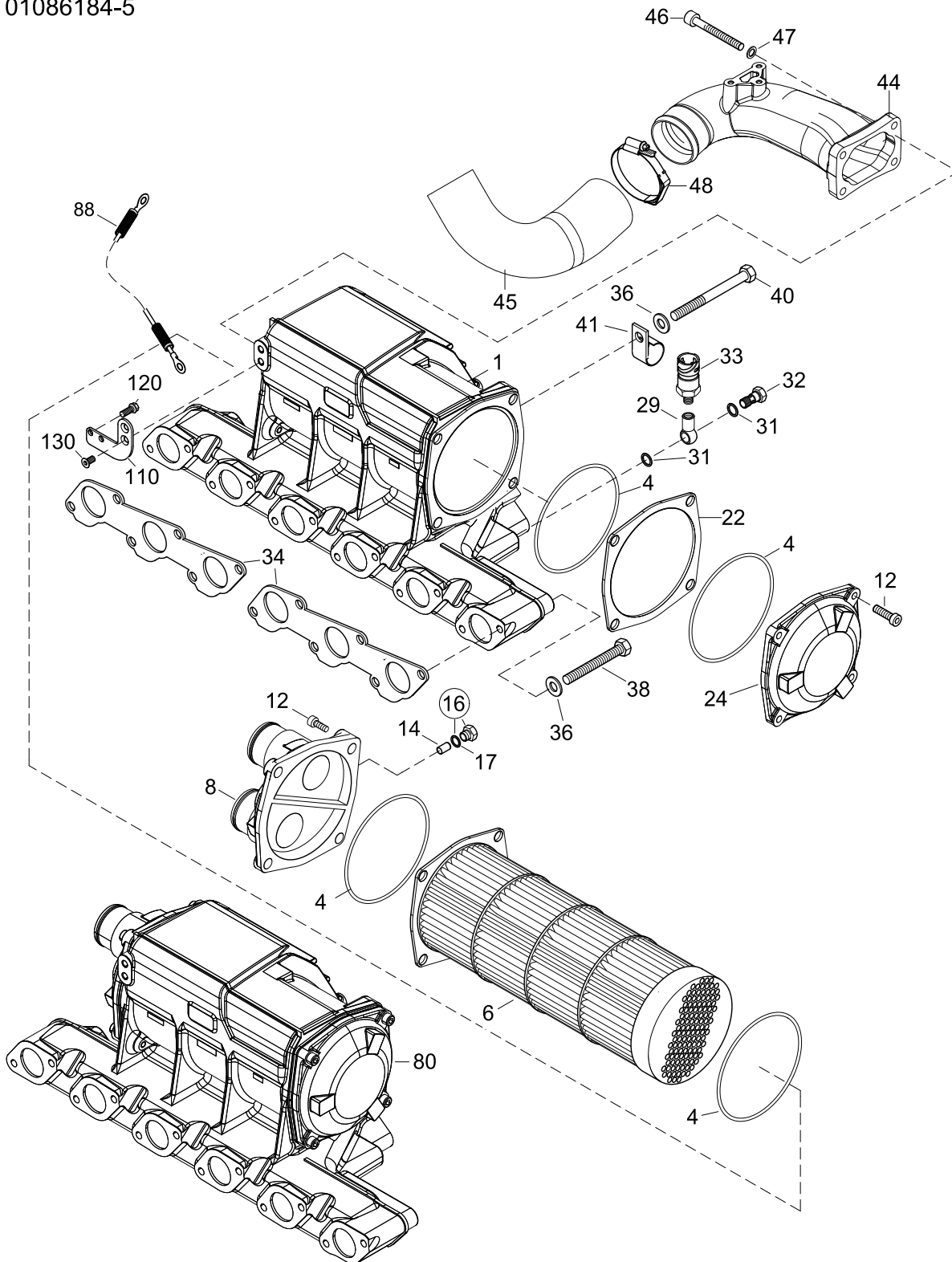
STEYRMOTORS
INNOVATION WITH LIGHTNESS



126 MARINE
K25 TURBO DIESEL
+ SOLAS

INTERCOOLER

01086184-5





INTERCOOLER

126 MARINE
K25 TURBO DIESEL
+ SOLAS

01086184-5

Pos.	Part.-No.	Qty	Designation	Step
1	Z002692-0	1	INTERCOOLER HOUSING, (PAINTED)	.2
4	2180010-0	4	O-RING 135x4	.2
6	2180009-0	1	INTERCOOLER	.2
8	Z002693-0	1	COVER INTERCOOLER REAR, PAINTED	.2
12	9000064-0	8	HEX.SOCK. HD.CAP SCR. DIN 912-M8x35-8.8-A3C	.2
14	2178413-1	1	ZINC ANODE	.2
16	Z002017-0	1	PLUG & SEAL FOR ZINC-ANODE	.2
17	3098020-0	1	SEALING RING DIN 7603-A18x22-CU	.3
22	2180012-0	1	SPACER, INTERCOOLER	.2
24	Z002694-0	1	COVER INTERCOOLER FRONT, PAINTED	.2
29	2179620-0	1	BRACKET BOOST PRESSURE SENSOR	.2
31	3098011-0	2	SEALING RING DIN 7603-A10x16-CU	.2
32	9000010-1	1	HOLLOW SCREW M10x1 DIN 7643-6-3-S	.2
33	2206305-0	1	PRESSURE SENSOR 1-8 27 NPT	.2
34	2177585-2	2	GASKET INTAKE MANIFOLD	.2
36	3930103-0	12	WASHER DIN 125-8.4-140HV-A2	.2
38	3800471-0	6	HEX.HD.BOLT ISO 4014-M8x90-8.8-A2C	.2
40	9000732-0	6	HEX.HD.BOLT ISO 4014-M8x210-8.8	.2
44	Z026062-0	1	PRESSURE PIPE (PAINTED)	.2
45	2180481-0	1	CHARGE AIR HOSE	.2
46	3862433-0	4	HEX.SOCK. HD.CAP SCR. DIN 912-M8x30-A2-70	.2
47	3930103-0	4	WASHER DIN 125-8.4-140HV-A2	.2
48	2179022-0	2	HOSE CLAMP WITH SPRING 50-70/9	.2
80	Z002691-0	1	INTERCOOLER ASSY. (PAINTED)	.2
88	2206210-1	1	GROUND WIRE ASSY.	.2
110	2179867-0	1	BRACKET INTERCOOLER	.2
120	9000305-0	2	HEX.FLANGE BOLT EN 1665-M8x20-10.9-DAC	.2
130	9000456-0	2	HEX.SOCK.COUNTERSUNK SCR. DIN 7991-M8x20-10.9-A2C	.2



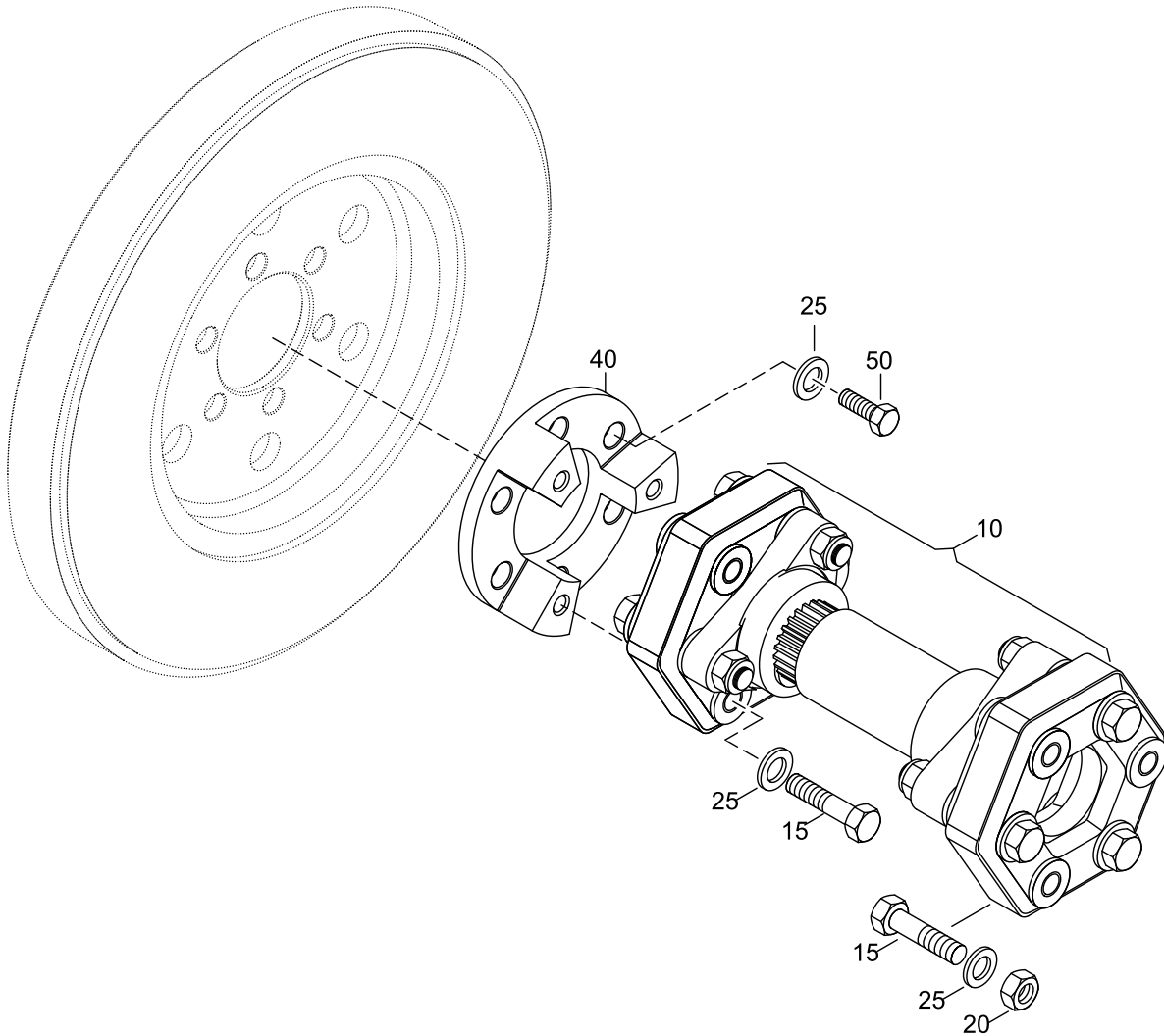


TA 0109

126 MARINE
K25 TURBO DIESEL
+ SOLAS

POWER TAKE OFF FRONT

01096184-0



POWER TAKE OFF FRONT

126 MARINE
K25 TURBO DIESEL
+ SOLAS

01096184-0

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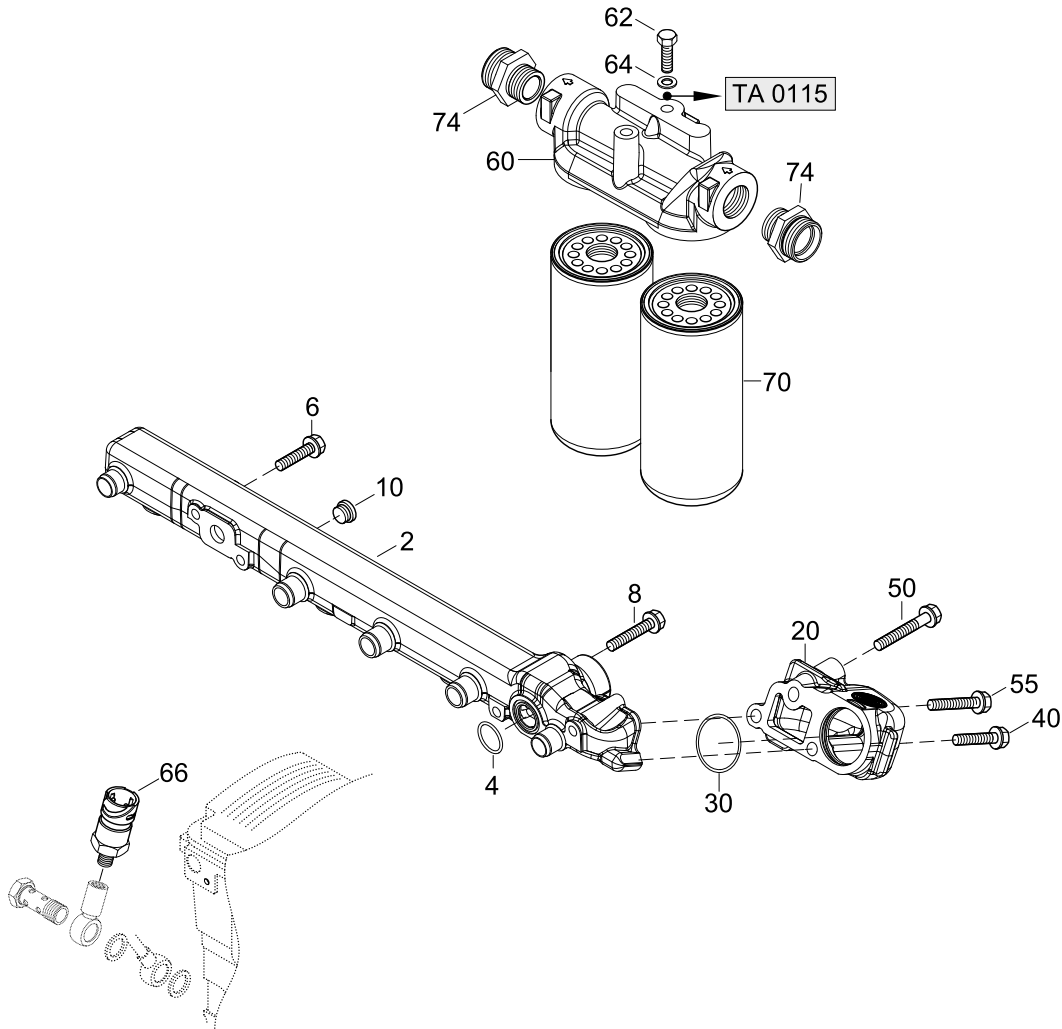


TA 0113

126 MARINE
K25 TURBO DIESEL
+ SOLAS

COOLANT DISTRIBUTION PIPE, OILFILTER

01136184-2



COOLANT DISTRIBUTION PIPE, OILFILTER

126 MARINE
K25 TURBO DIESEL
+ **SOLAS**

01136184-2

[illegible]





EXHAUST, HEAT EXCHANGER, GASKETS

126 MARINE
K25 TURBO DIESEL
+ SOLAS

01146184-2

Pos.	Part.-No.	Qty	Designation	Step
1	Z002019-3	1	EXHAUST & HEATEXCHANGER HSG, PAINTED (O-RING, SCREW CAP)	.2
7	2170217-0	1	SCREW PLUG M10x1	..3
8	3098011-0	2	SEALING RING DIN 7603-A10x16-CU	..3
9	2174384-1	1	BANJO DN6 DIN 7642	..3
10	9000010-1	1	HOLLOW SCREW M10x1 DIN 7643-6-3-S	..3
12	2177613-0	1	HEAT EXCHANGER	.2
14	2178413-1	2	ZINC ANODE	.2
16	Z002017-0	2	PLUG & SEAL FOR ZINC-ANODE	.2
17	3098020-0	1	SEALING RING DIN 7603-A18x22-CU	..3
18	2174155-1	1	GASKET, HEAT EXCHANGER COVER	.2
20	2173510-9	1	COVER HEAT EXCHANGER, FRONT PAINTED	.2
24	9000431-0	6	HEX.FLANGE BOLT EN 1665-M8x30-10.9-DAC	.2
26	2173636-0	2	O-RING 90x3	.2
28	2174073-0	1	SEAL FOR HEAT EXCHANGER COVER	.2
30	2177450-9	1	COVER HEAT EXCHANGER REAR, PAINTED	.2
36	Z002000-0	1	DRAIN, COOLANT WITH SEALING RING	.2
37	3098013-0	1	SEALING RING DIN 7603-A12x18-CU	..3
40	2174623-3	1	COOLANT TEMPERATURE SENSOR	.2
41	3098013-0	1	SEALING RING DIN 7603-A12x18-CU	.2
44	2179811-0	1	SEALING CAP COOLER - PVC	.2
46	Z002652-0	1	SEAL KIT, EXH.MANIF - BLOCK 6 CYL.MARINE (O-RINGS)	.2
50	9000248-1	12	HEX.FLANGE BOLT EN 1665-M8x110-10.9-A2C	.2
52	3880049-0	3	HEX.FLANGE NUT DIN 6923-M6-A2-70	.2
56	2178552-0	1	HOSE VENTING	.2
58	2178893-0	2	HOSE CLAMP 8-12/7,5	.2
70	Z002020-4	1	EXHAUST & HEATEXCHANGER ASSY, PAINTED (O-RING, SCREW CAP)	.2



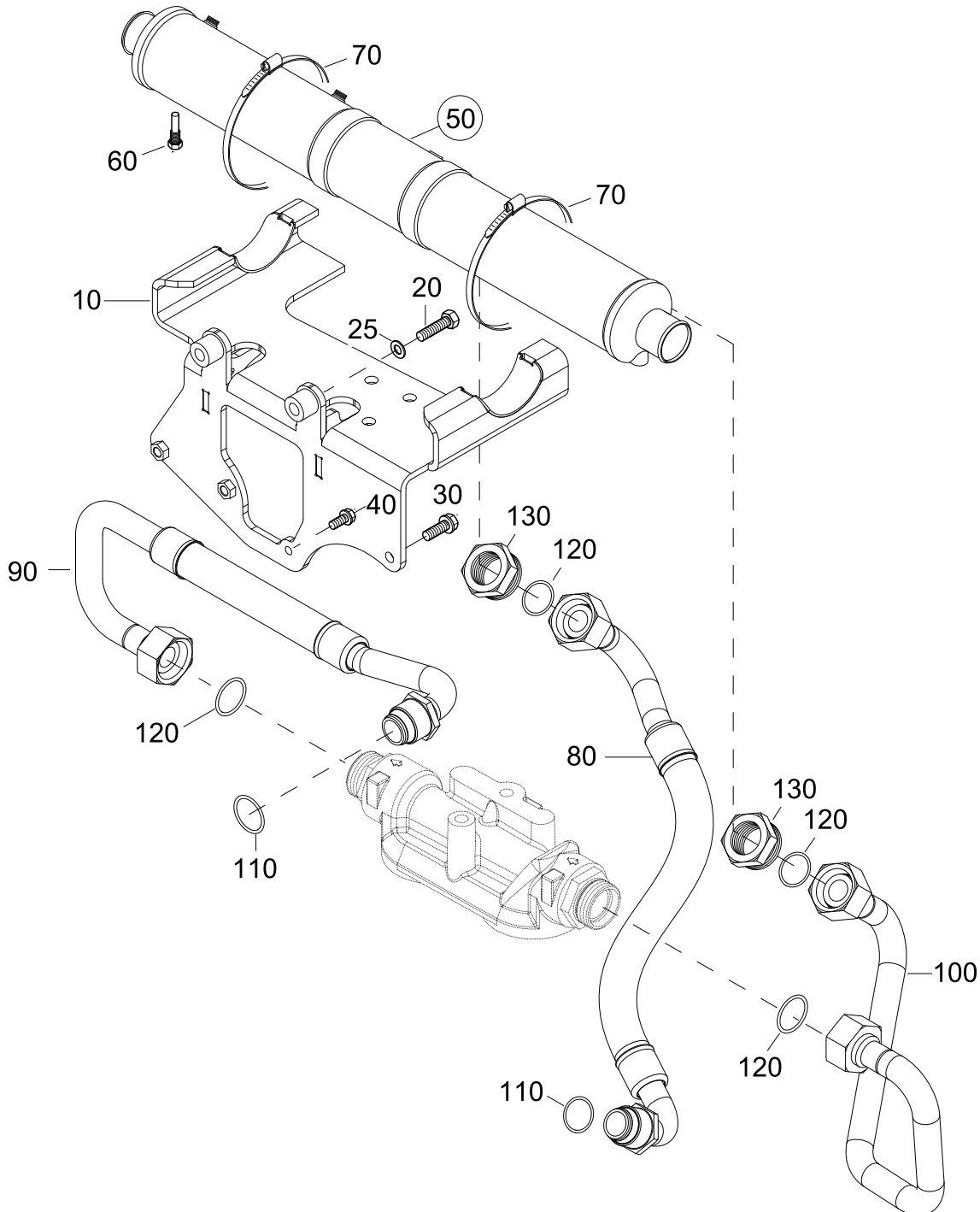


TA 0115

126 MARINE
K25 TURBO DIESEL
+ SOLAS

OILCOOLER RAW WATER

01156184-0



126 MARINE
K25 TURBO DIESEL
+ SOLAS

01156184-0

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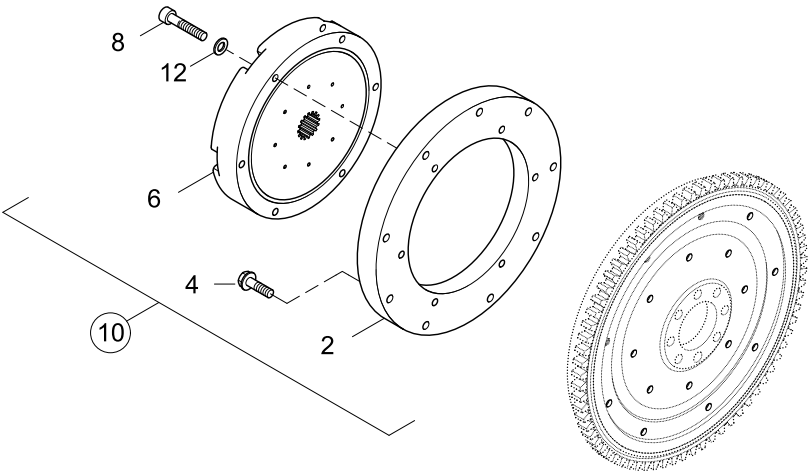


TA 0200

126 MARINE
K25 TURBO DIESEL
+ SOLAS

TORSIONAL COUPLING

02006184-2



TORSIONAL COUPLING

126 MARINE
K25 TURBO DIESEL
+ SOLAS

02006184-2

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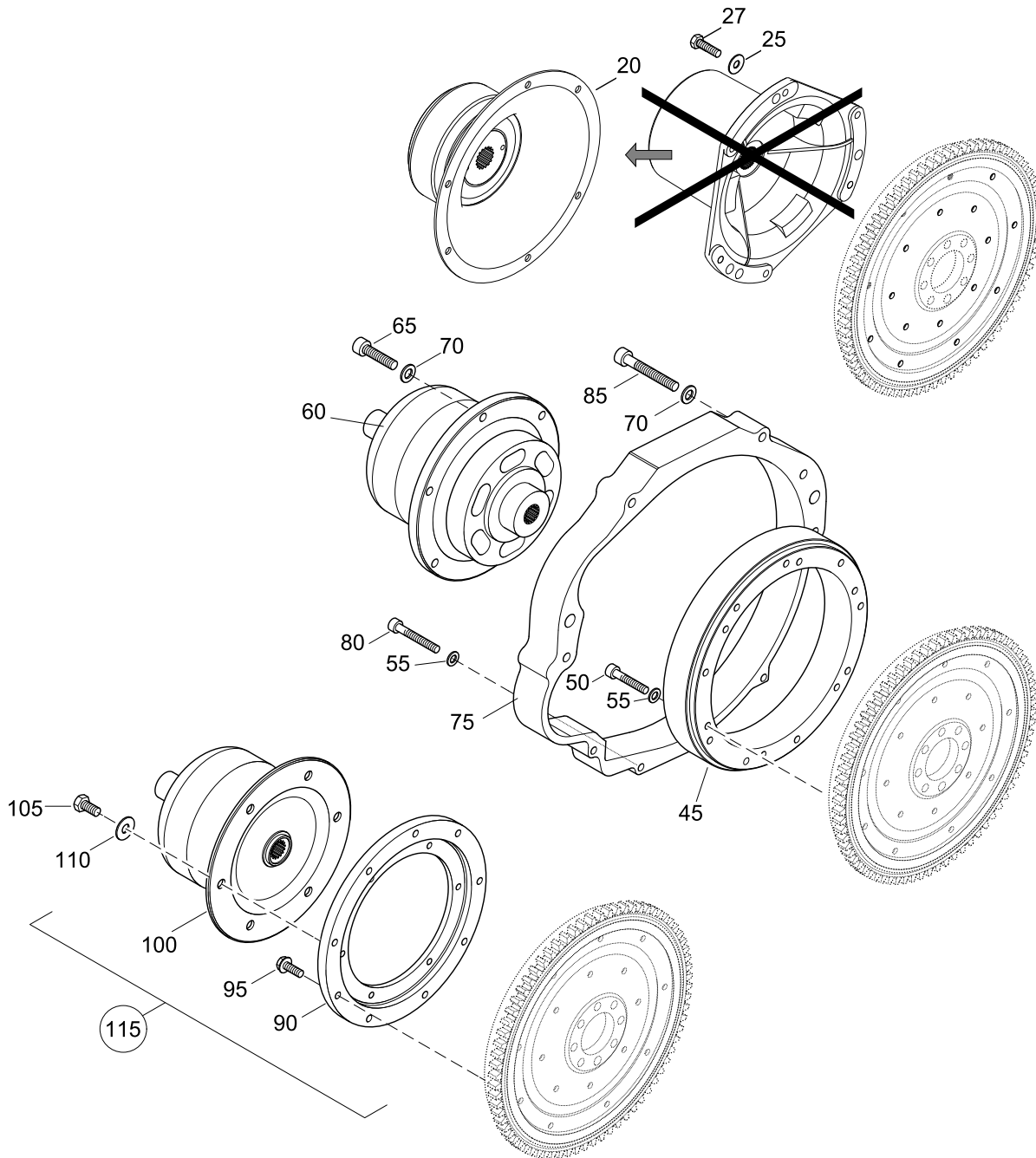


TA 0210

126 MARINE
K25 TURBO DIESEL
+ SOLAS

COUPLER

02106184-0



COUPLER

126 MARINE
K25 TURBO DIESEL
+ **SOLAS**

02106184-0

[illegible]



TA 0302

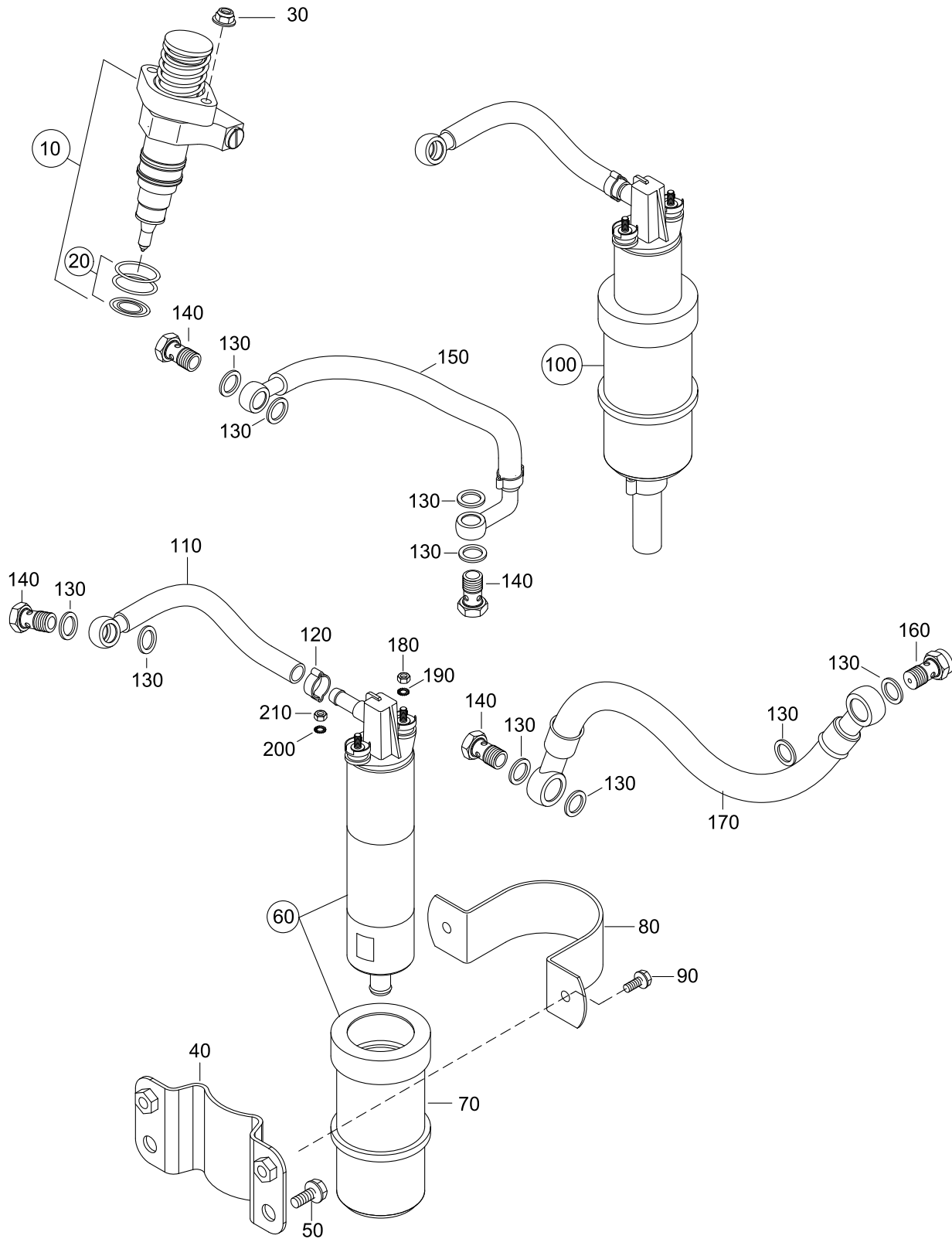
STEYRMOTORS
INNOVATION WITH LIGHTNESS



126 MARINE
K25 TURBO DIESEL
+ SOLAS

FUEL PUMP, UNIT INJECTOR, PIPE

03026184-3



126 MARINE
K25 TURBO DIESEL
+ **SOLAS**

03026184-3

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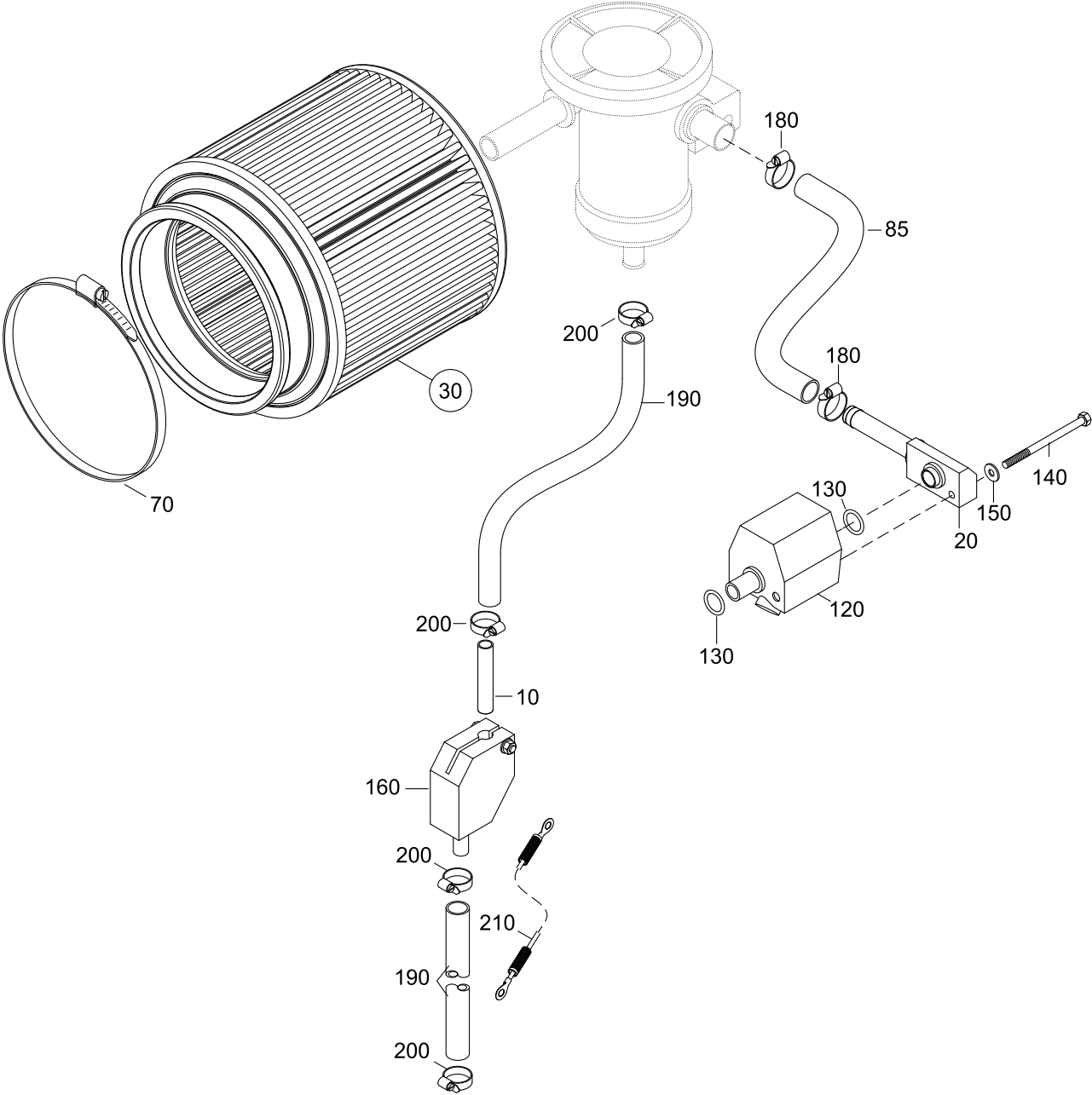
TA 0304



126 MARINE
K25 TURBO DIESEL
+ SOLAS

AIRFILTER, INVERSIONVALVE SOLAS

03046184-4



AIRFILTER, INVERSIONVALVE SOLAS

126 MARINE
K25 TURBO DIESEL
+ SOLAS

03046184-4

[illegible]



TA 0305

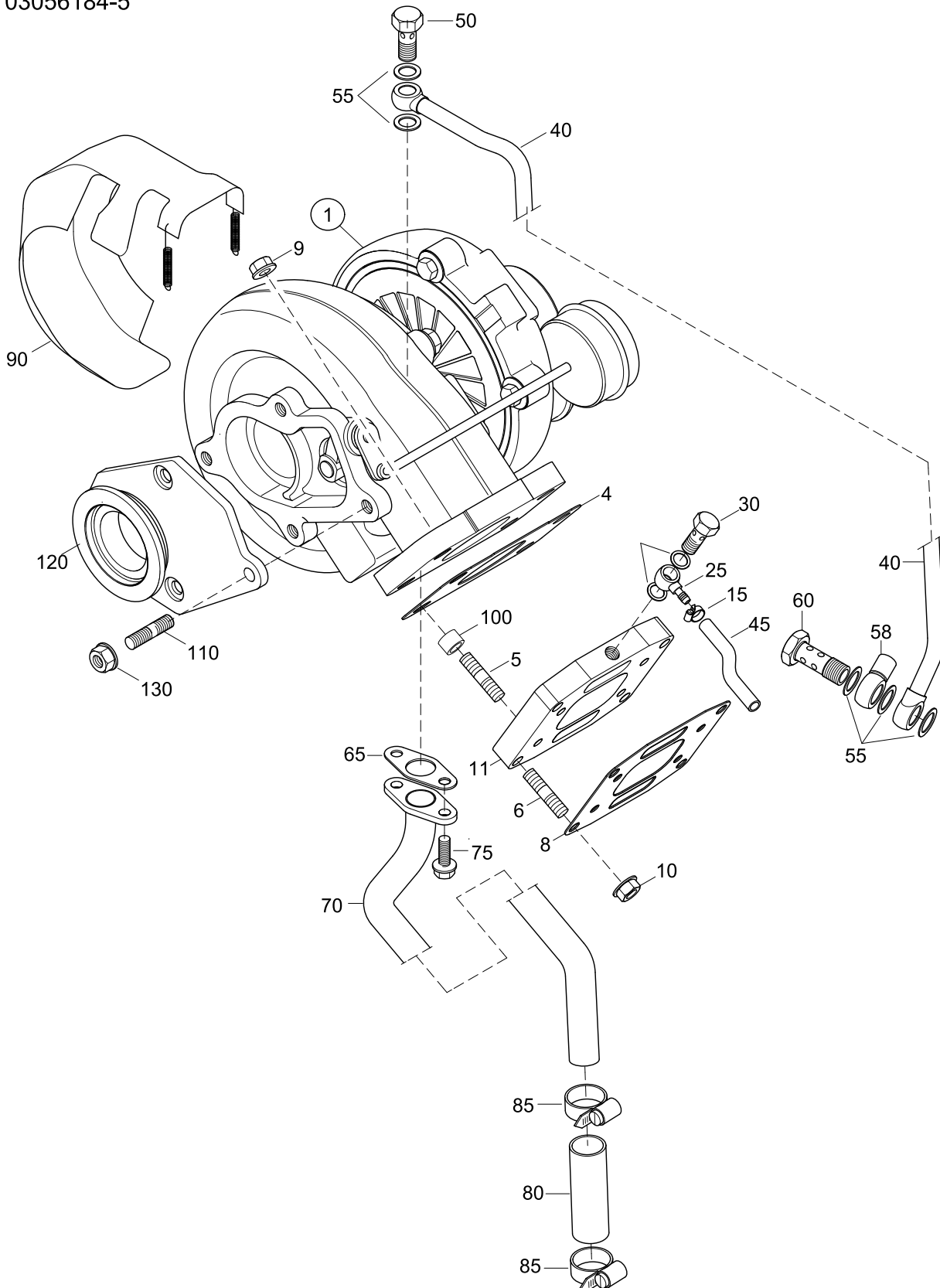
STEYRMOTORS
INNOVATION WITH LIGHTNESS



126 MARINE
K25 TURBO DIESEL
+ SOLAS

TURBOCHARGER

03056184-5





TURBOCHARGER

126 MARINE
K25 TURBO DIESEL
+ SOLAS

03056184-5

Pos.	Part.-No.	Qty	Designation	Step
1	Z026061-0	1	TURBO ASSY. (PAINTED)	.2
4	2200309-1	1	GASKET TURBO CHARGER	.2
5	2203778-2	4	STUD HEAT-RESISTANT STEEL M8x20	.2
6	9000515-0	4	STUD DIN 835-M10x30-8.8-A3C	.2
8	2178487-4	1	GASKET, TURBO CHARGER	.2
9	2178640-0	4	HEX.FL. NUT, PREVG.TORQUE HEAT RESIST. EN 1664-M8-C2U-GA	.2
10	9000042-1	4	HEX.FLANGE NUT DIN 6923-M10-8-A3C	.2
11	2179234-0	1	INTERMEDIATE FLANGE ASSY.	.2
15	2174405-0	1	HOSE CLAMP 10-16/7,5 EN 10088-1	.2
20	3098011-0	2	SEALING RING DIN 7603-A10x16-CU	.2
25	2174384-1	1	BANJO DN6 DIN 7642	.2
30	9000010-1	1	HOLLOW SCREW M10x1 DIN 7643-6-3-S	.2
40	2180683-0	1	OIL INLET PIPE TURBOCHARGER	.2
45	2178552-0	1	HOSE VENTING	.2
50	2180006-1	1	HOLLOW SCREW THROTTLED	.2
55	3098013-0	5	SEALING RING DIN 7603-A12x18-CU	.2
58	2203772-0	1	BRACKET OIL PRESSURE SENSOR	.2
60	2203591-0	1	DOUBLE HOLLOW SCREW M12x1,5 DIN 7643-8	.2
65	2203278-0	1	GASKET OIL-RETURN TURBOCHARGER	.2
70	2178304-4	1	TUBE OIL-RETURN ASSY.	.2
75	3802321-0	2	HEX.HD.SCR. ISO 4017-M6x16-8.8-A2C	.2
80	2178298-0	1	HOSE, RETURN OIL	.2
85	2177464-0	2	CLAMP 20-32/12	.2
90	2203749-2	1	HEAT PROTECTING TURBO	.2
100	2203543-0	2	FITTING SLEEVE	.2
110	2178608-2	5	STUD HIGH TEMPERATURE RESISTANT DIN 939-M8x18	.2
120	2203833-1	1	FLANGE EXHAUST TURBO	.2
130	2178640-0	5	HEX.FL. NUT, PREVG.TORQUE HEAT RESIST. EN 1664-M8-C2U-GA	.2





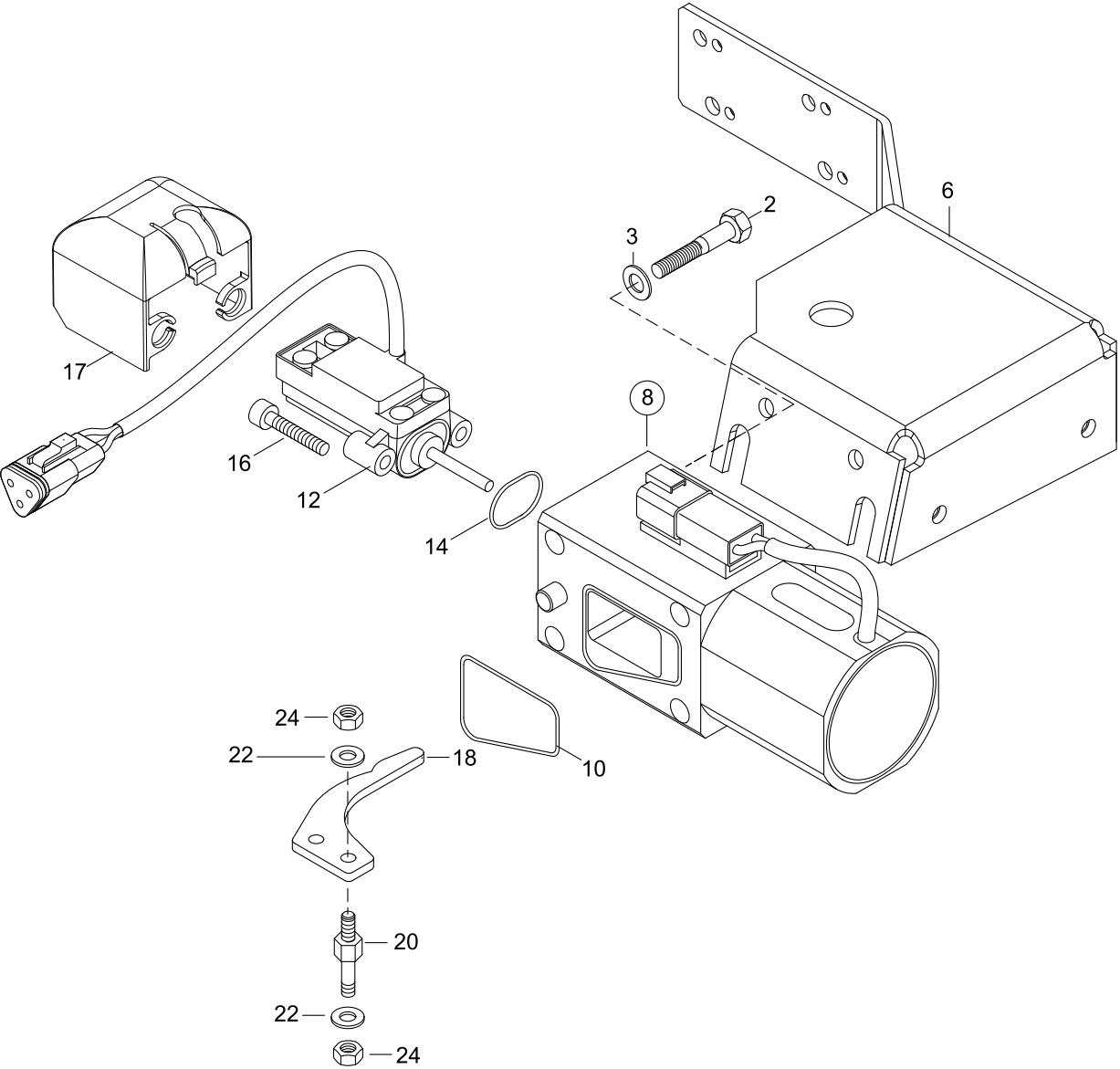
TA 0308



126 MARINE
K25 TURBO DIESEL
+ SOLAS

CONTR. SOLENOID, SENSOR CONTROL RACK POSITION

03086184-2



126 MARINE
K25 TURBO DIESEL
+ SOLAS

03086184-2

[illegible]



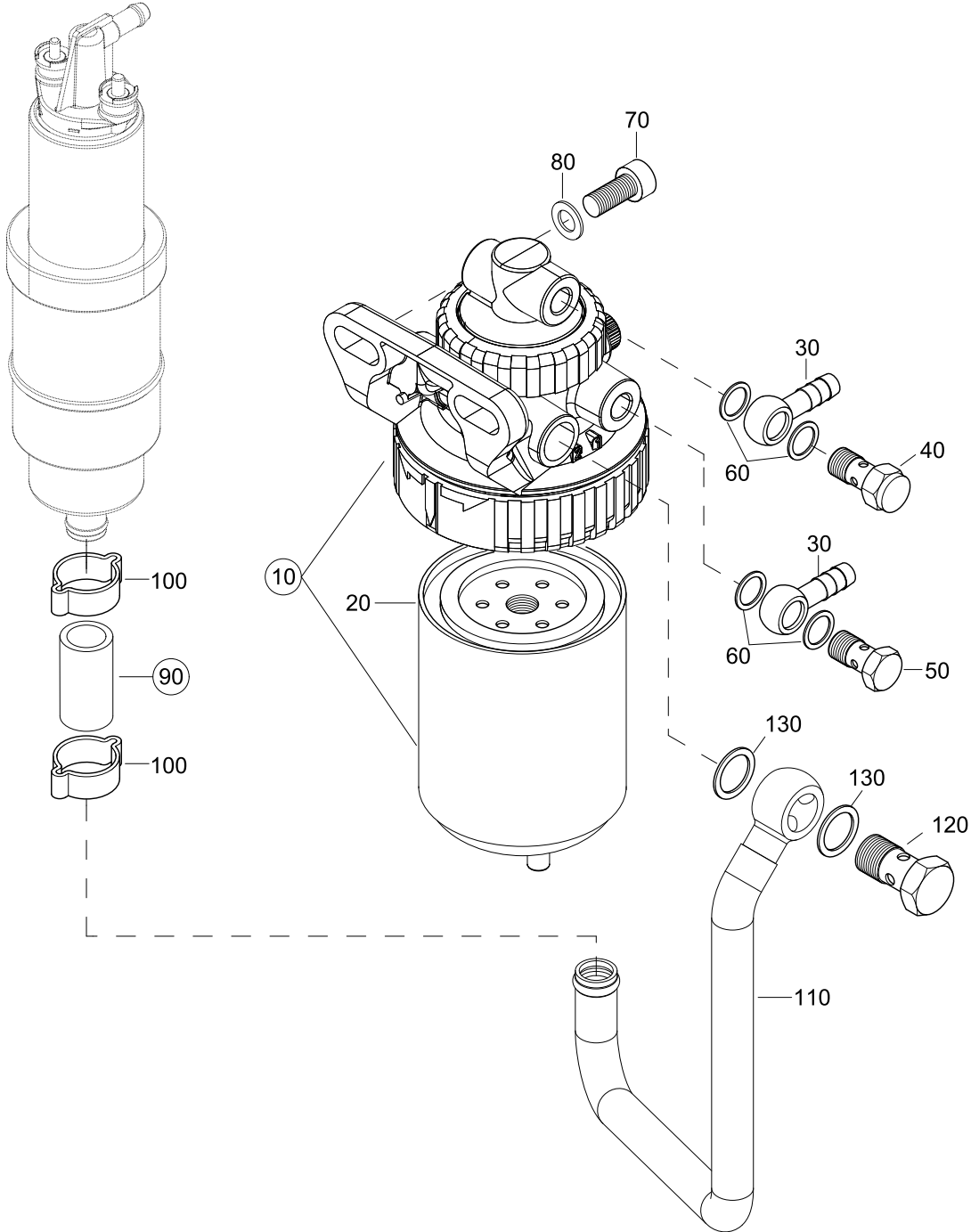
TA 0309



126 MARINE
K25 TURBO DIESEL
+ SOLAS

FUEL FILTER

03096184-2



FUEL FILTER

126 MARINE
K25 TURBO DIESEL
+ SOLAS

03096184-2

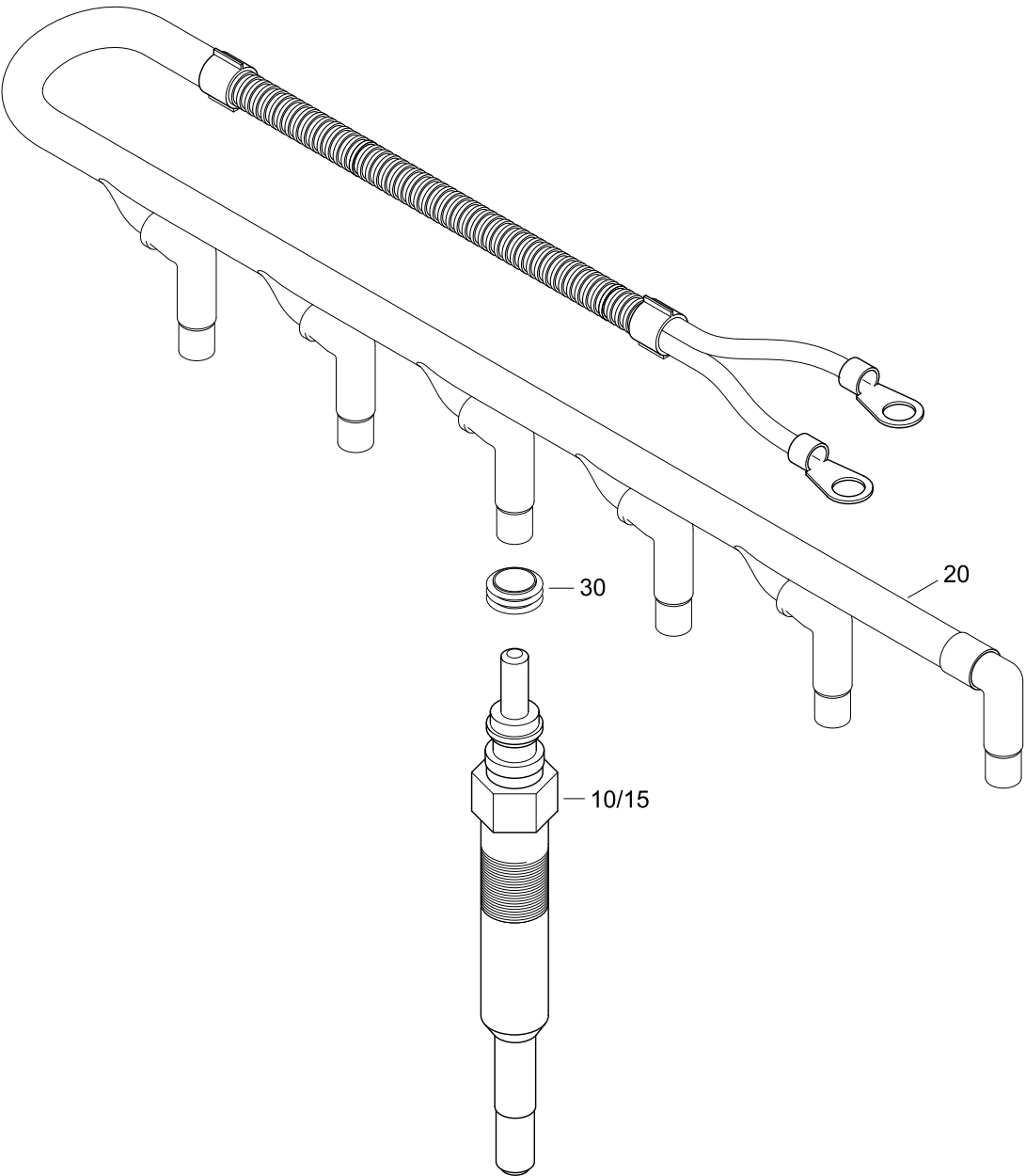
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TA 0311

126 MARINE K25 TURBO DIESEL + SOLAS	GLOW PIN
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03116084-0



GLOW PIN

126 MARINE
K25 TURBO DIESEL
+ SOLAS

03116084-0

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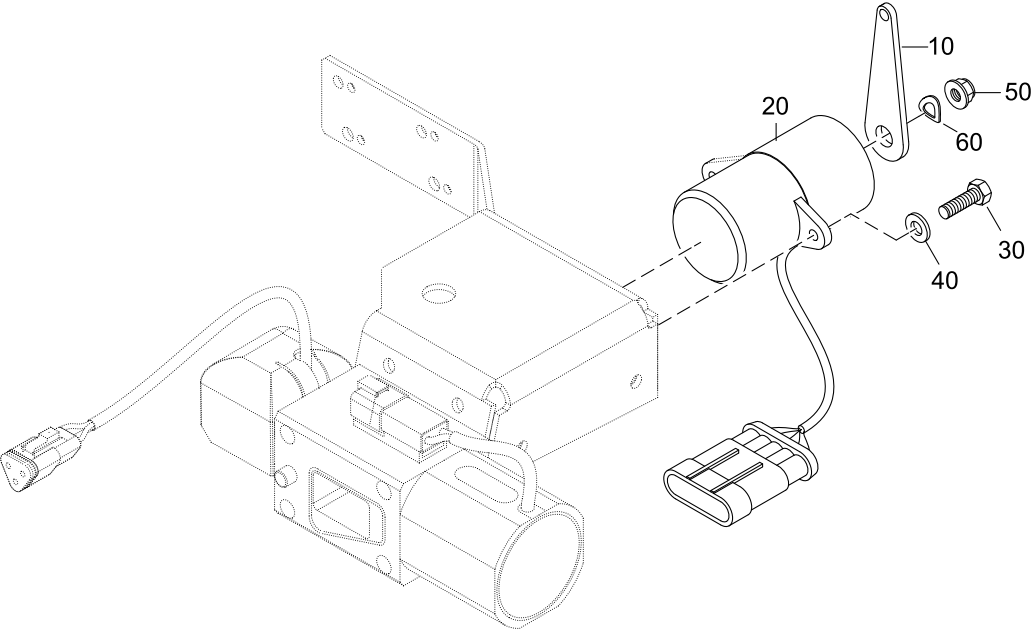


TA 0312

126 MARINE
K25 TURBO DIESEL
+ SOLAS

POTENTIOMETER ACCELERATOR

03126184-2



POTENTIOMETER ACCELERATOR

126 MARINE
K25 TURBO DIESEL
+ SOLAS

03126184-2

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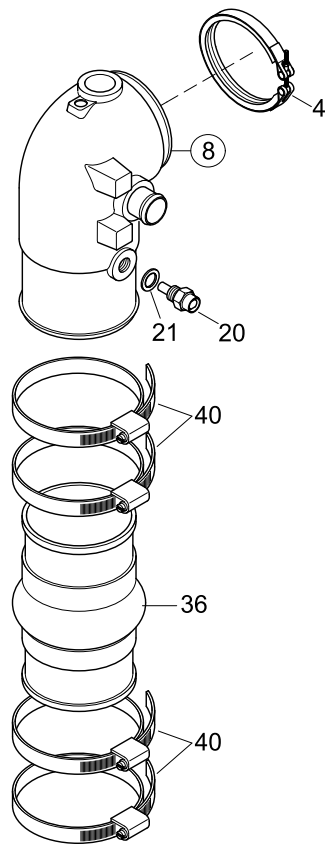


TA 0401

126 MARINE
K25 TURBO DIESEL
+ SOLAS

HIGH RISER, EXHAUSTPIPE

04016184-1



HIGH RISER, EXHAUSTPIPE

126 MARINE
K25 TURBO DIESEL
+ SOLAS

04016184-1

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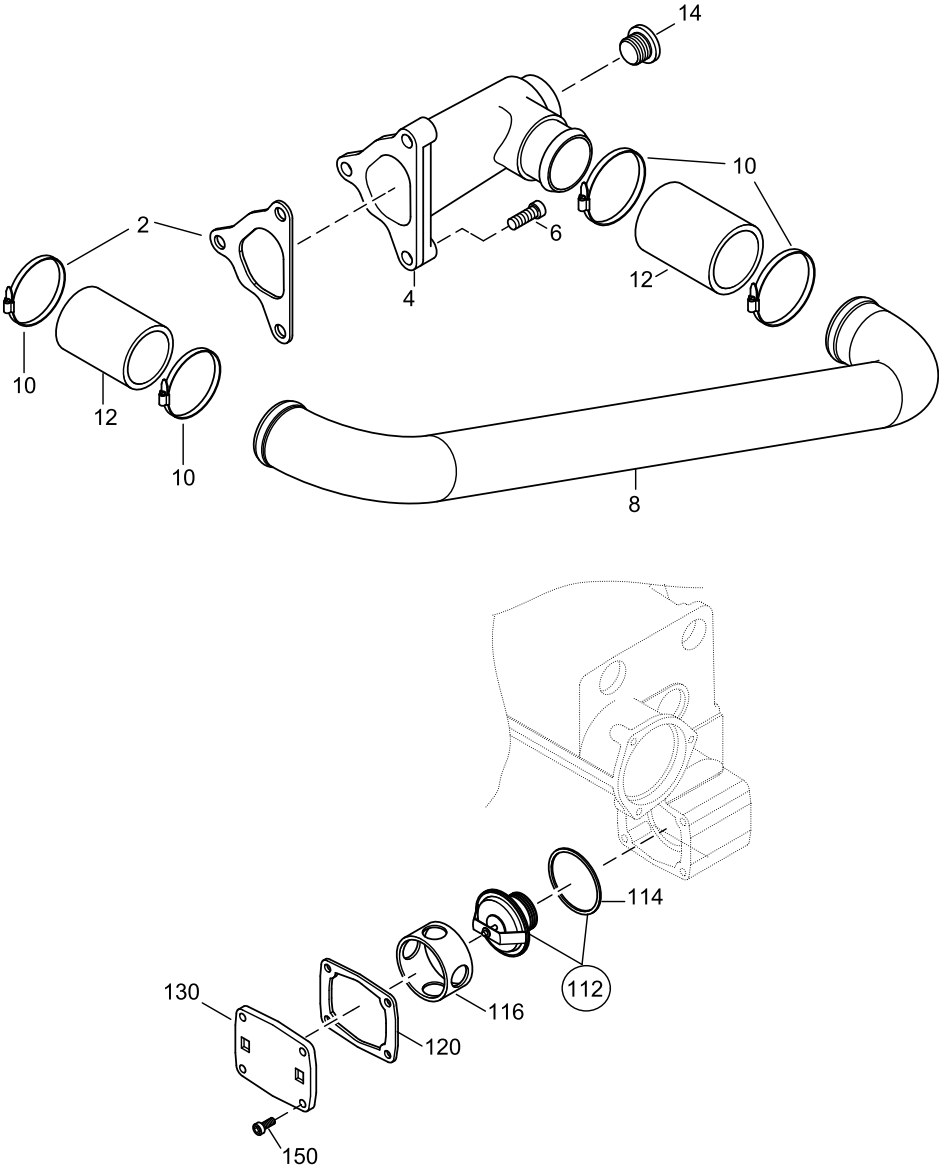


TA 0503

126 MARINE
K25 TURBO DIESEL
+ SOLAS

WATERPIPE, THERMOSTAT

05036184-2



WATERPIPE, THERMOSTAT

126 MARINE
K25 TURBO DIESEL
+ SOLAS

05036184-2

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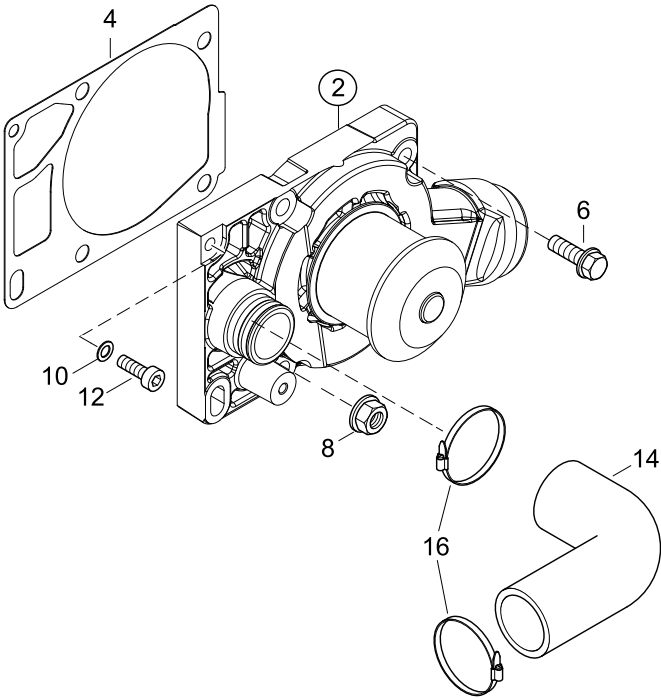


TA 0504

126 MARINE
K25 TURBO DIESEL
+ SOLAS

WATERPUMP

05046184-1



WATERPUMP

126 MARINE
K25 TURBO DIESEL
+ SOLAS

05046184-1

[illegible]



TA 0505

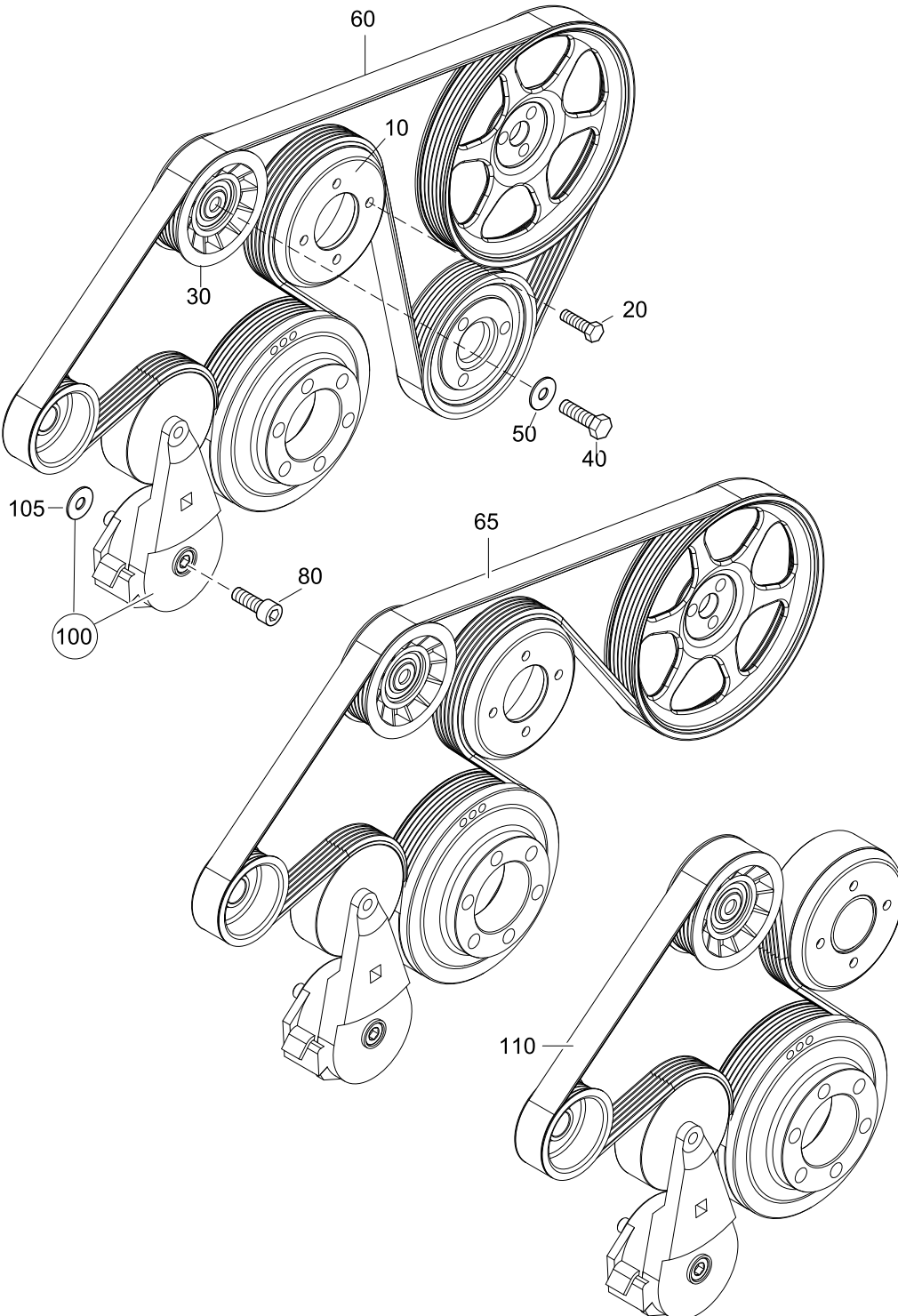
STEYRMOTORS
INNOVATION WITH LIGHTNESS



126 MARINE
K25 TURBO DIESEL
+ SOLAS

DRIVE BELTS, PULLEYS, TENSIONER

05056184-0



DRIVE BELTS, PULLEYS, TENSIONER

126 MARINE
K25 TURBO DIESEL
+ **SOLAS**

05056184-0

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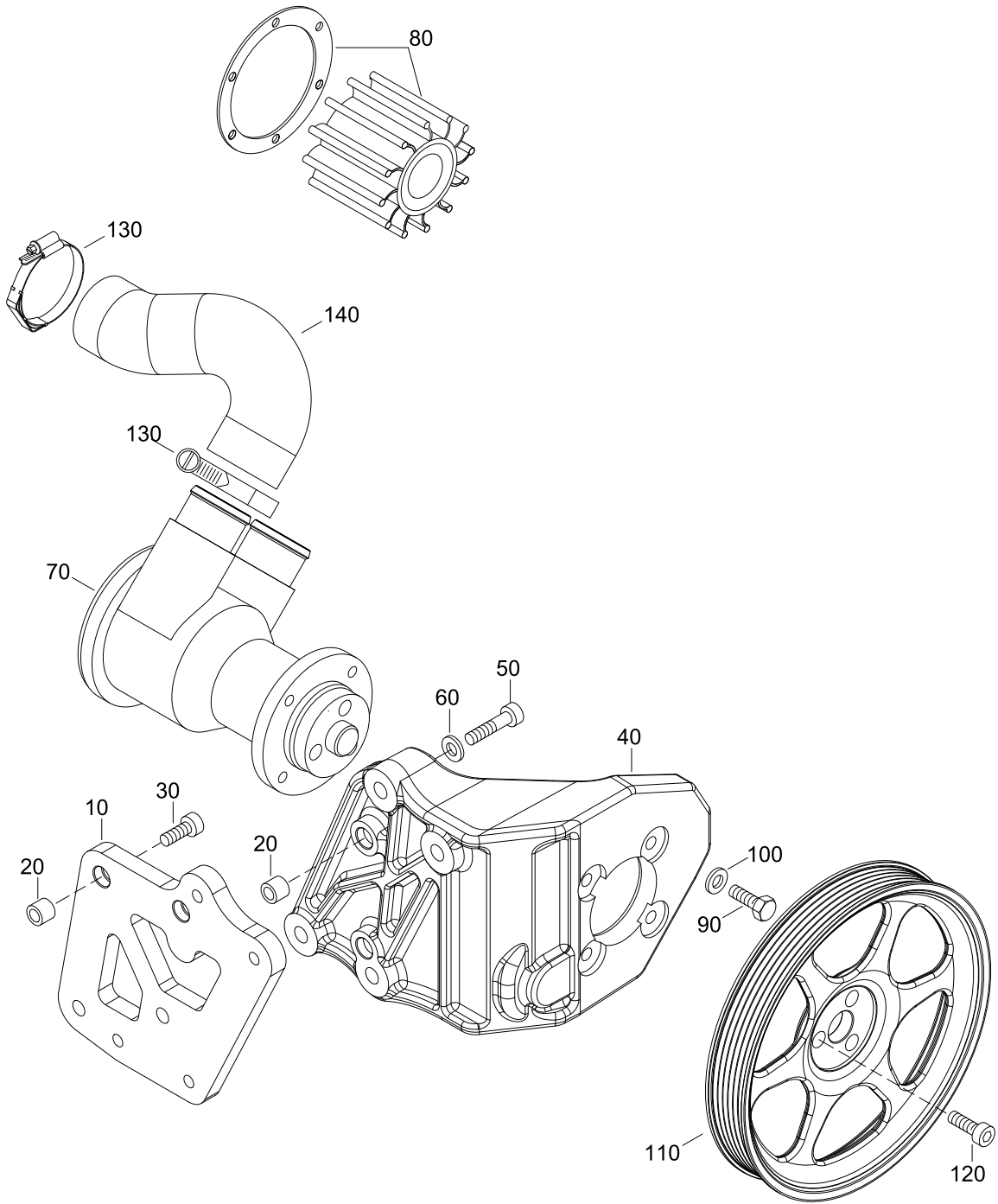
TA 0510



126 MARINE
K25 TURBO DIESEL
+ SOLAS

RAW WATER PUMP

05106184-2



126 MARINE
K25 TURBO DIESEL
+ SOLAS

05106184-2

[illegible]

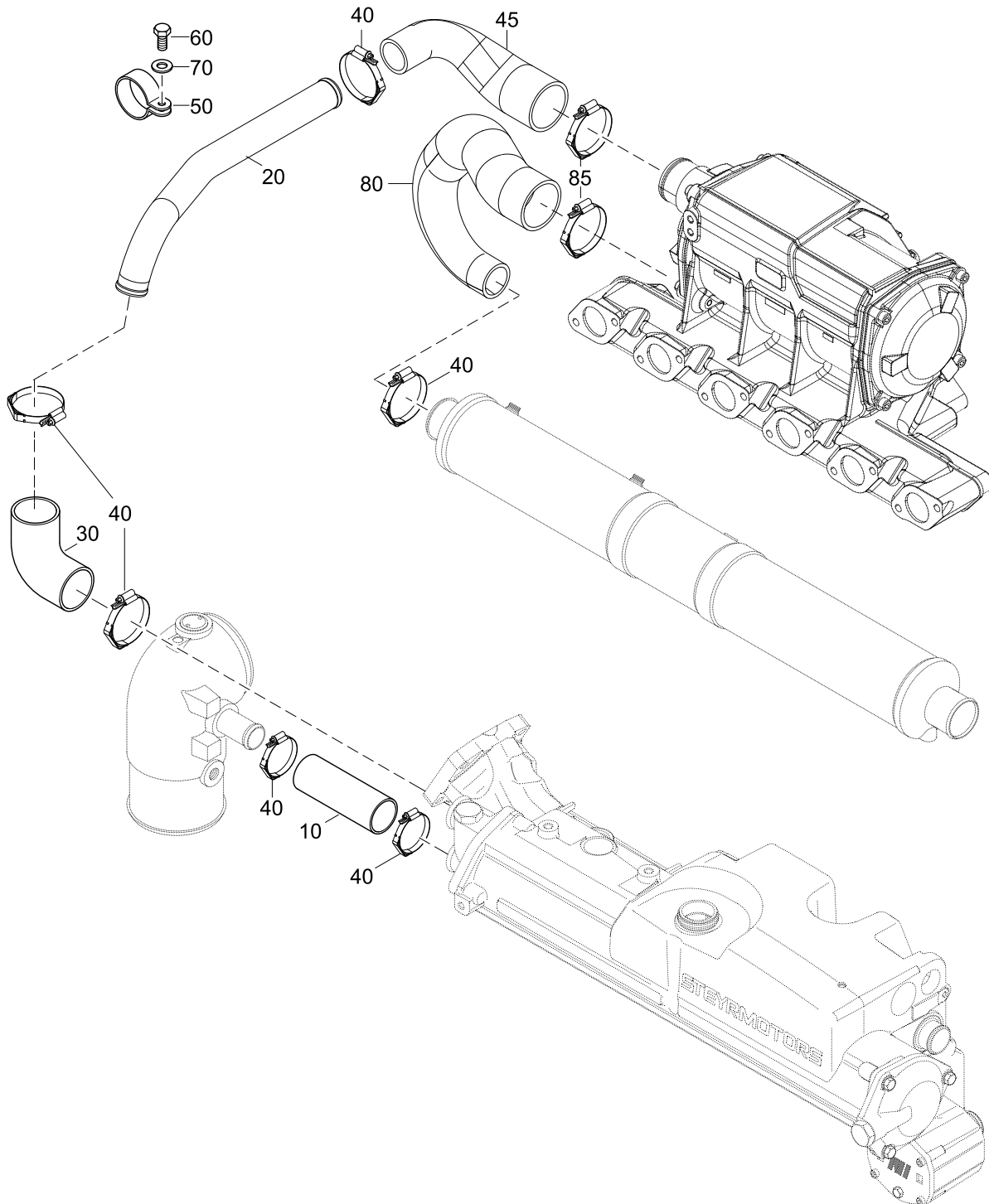


TA 0512

126 MARINE
K25 TURBO DIESEL
+ SOLAS

RAW WATER PIPES

05126184-6



126 MARINE
K25 TURBO DIESEL
+ SOLAS

05126184-6

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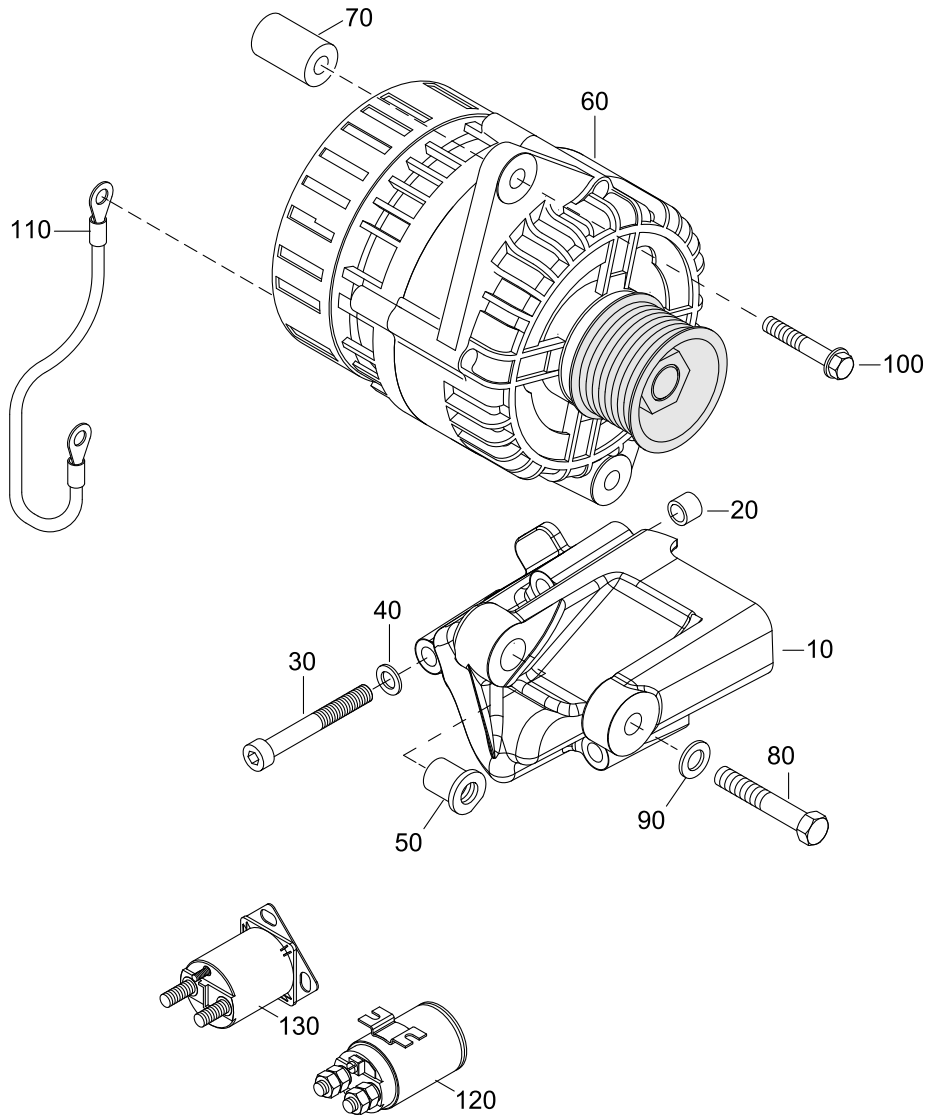


TA 0601

126 MARINE
K25 TURBO DIESEL
+ SOLAS

ALTERNATOR 14V / 90A

06016184-6



ALTERNATOR 14V / 90A

126 MARINE
K25 TURBO DIESEL
+ SOLAS

06016184-6

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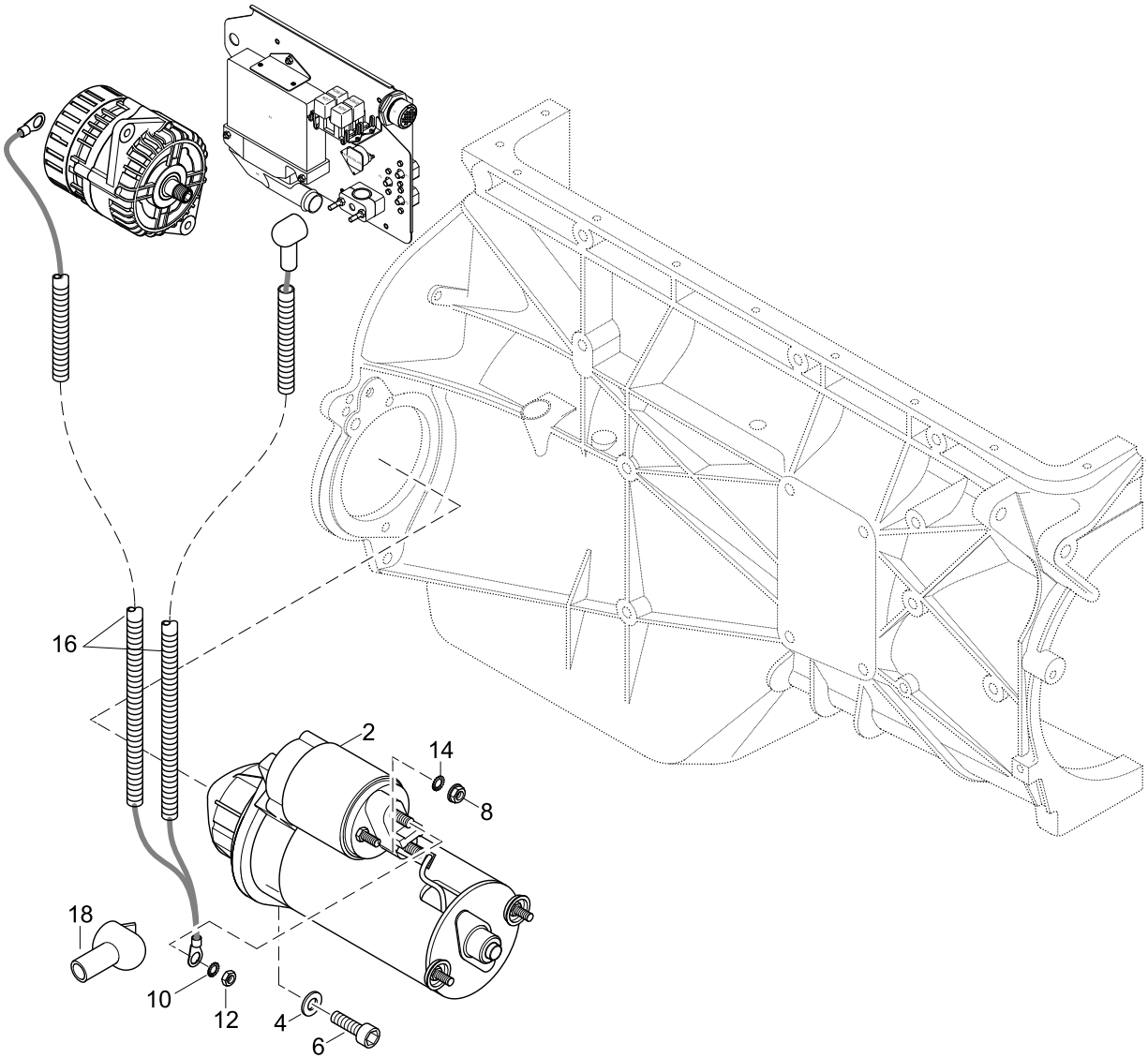
TA 0603



126 MARINE
K25 TURBO DIESEL
+ SOLAS

STARTING MOTOR

06036084-3



STARTING MOTOR

126 MARINE
K25 TURBO DIESEL
+ SOLAS

06036084-3

[illegible]



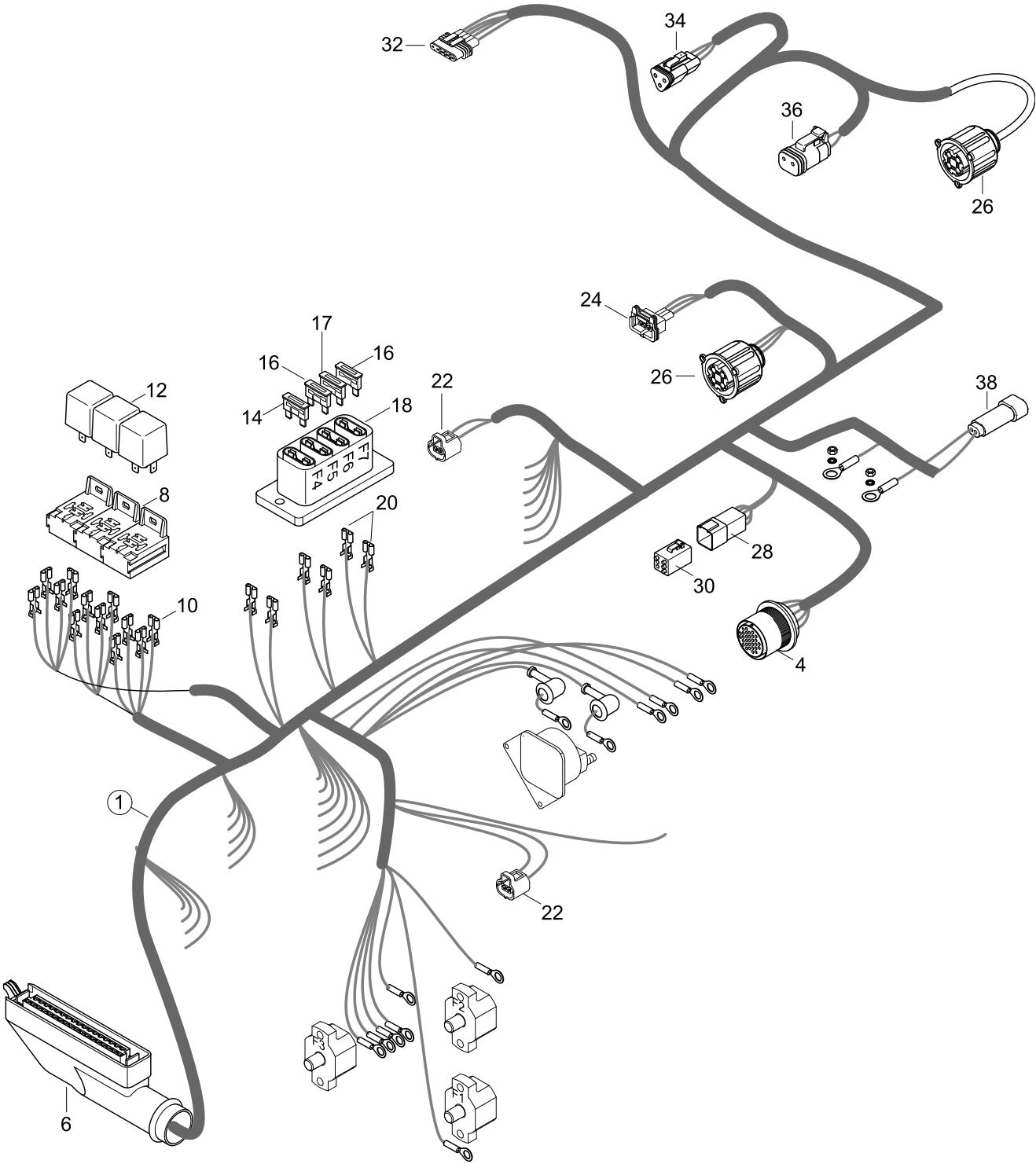
TA 0605



126 MARINE
K25 TURBO DIESEL
+ SOLAS

ENGINE HARNESS

06056184-3



ENGINE HARNESS

126 MARINE
K25 TURBO DIESEL
+ SOLAS

06056184-3

[illegible]



TA 0606

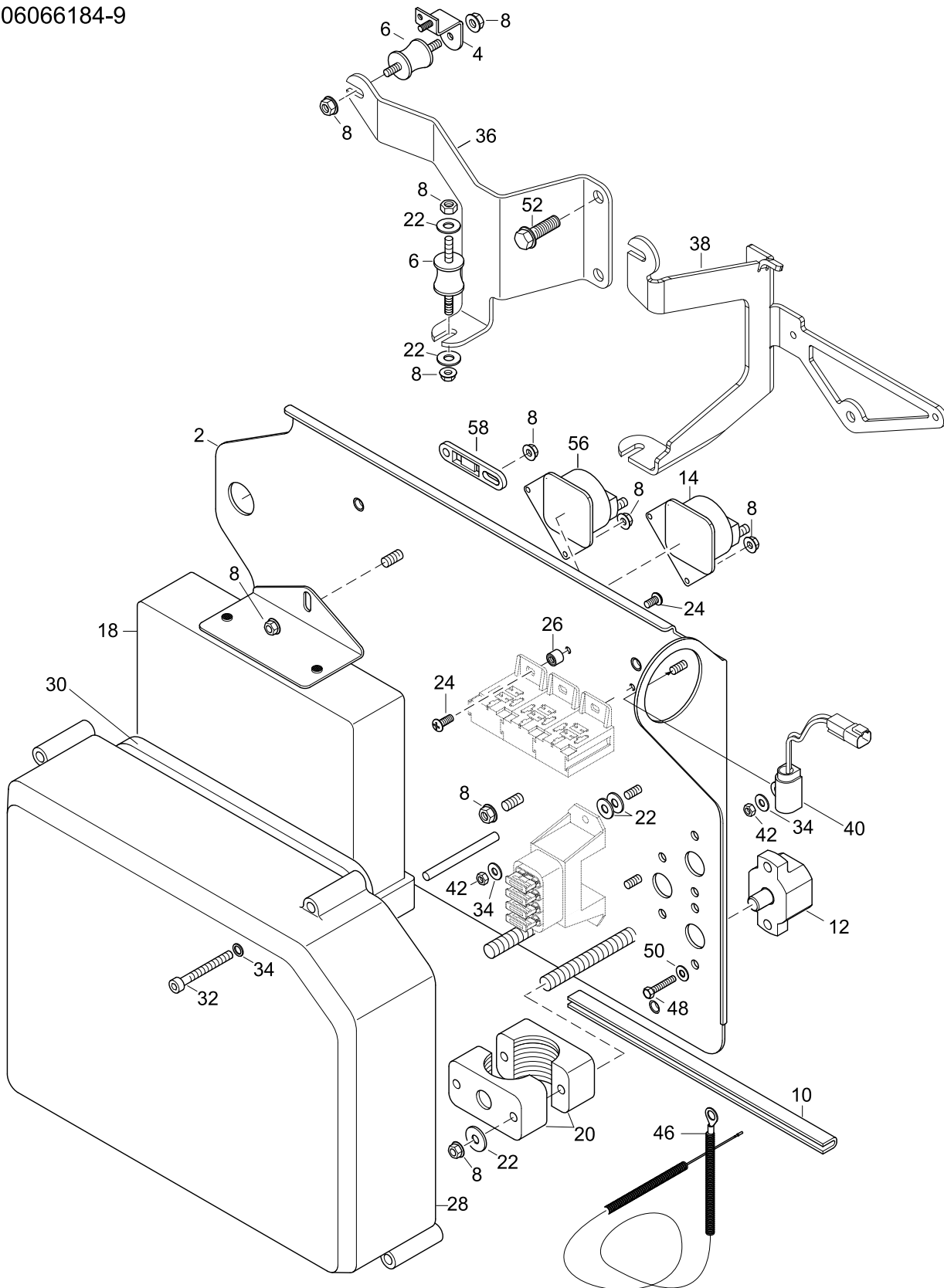
STEYRMOTORS
INNOVATION WITH LIGHTNESS



126 MARINE
K25 TURBO DIESEL
+ SOLAS

SECURETYSYSTEM, FUSES, ECU, E-BOX

06066184-9





SECURETYSYSTEM, FUSES, ECU, E-BOX

126 MARINE
K25 TURBO DIESEL
+ SOLAS

06066184-9

Pos.	Part.-No.	Qty	Designation	Step
2	2203723-1	1	BASE PLATE	.2
4	2203723-B	2	BRACKET BASEPLATE	.2
6	2203744-0	4	RUBBER MOUNT	.2
8	3880049-0	14	HEX.FLANGE NUT DIN 6923-M6-A2-70	.2
10	2173329-0	0.2	EDGE PROTECTOR	.2
12	O913774-0	3	AUTOMATIC CIRCUIT BREAKER 50A	.2
14	9000187-0	1	SOLENOID STARTER	.2
18	2176845-2	1	ENGINE CONTROL UNIT 126K25	.2
20	2203753-0	2	CLAMP, FASTEN ENGINE-HARNESS	.2
22	9000012-0	10	WASHER LARGE SERIES DIN 9021-6.4-140HV-A2	.2
24	9000215-1	4	CROSS RECESS PAN HD.SCR. ISO 7045-M5x6-A2-50-H	.2
26	2179004-0	2	SILENT BLOCK M5	.2
28	2203720-0	1	COVERING, ENGINE ELECTRIC	.2
30	2171410-1	1	SEAL, COVERING ENGINE ELECTRIC	.2
32	9000003-0	5	HEX.SOCK. HD.CAP SCR. DIN 912-M5x55-A2-70	.2
34	3930069-0	8	WASHER ISO 7089-5-200HV-A2	.2
36	2178951-1	1	REAR E-BOX BOW 100mm	.2
38	2180174-0	1	E-BOX BOW	.2
40	2178971-G	1	INVERSION-SWITCH ASSY	.2
42	3870050-0	3	HEX.NUT DIN 934-M5-A2-70	.2
46	2178975-0	1	CABLE INVERSION-SWITCH SOLAS	.2
48	9000424-0	6	HEX.HD.SCR. ISO 4017-8/32UNCx20-A2-70	.2
50	3930072-0	6	WASHER LARGE SERIES DIN 9021-4.3-A2	.2
52	9000305-0	4	HEX.FLANGE BOLT EN 1665-M8x20-10.9-DAC	.2
56	2206161-0	1	POWER SOLENOID 12V	.2
58	2178870-0	1	FIXTURE, CABLE TIE	.2





TA 0607

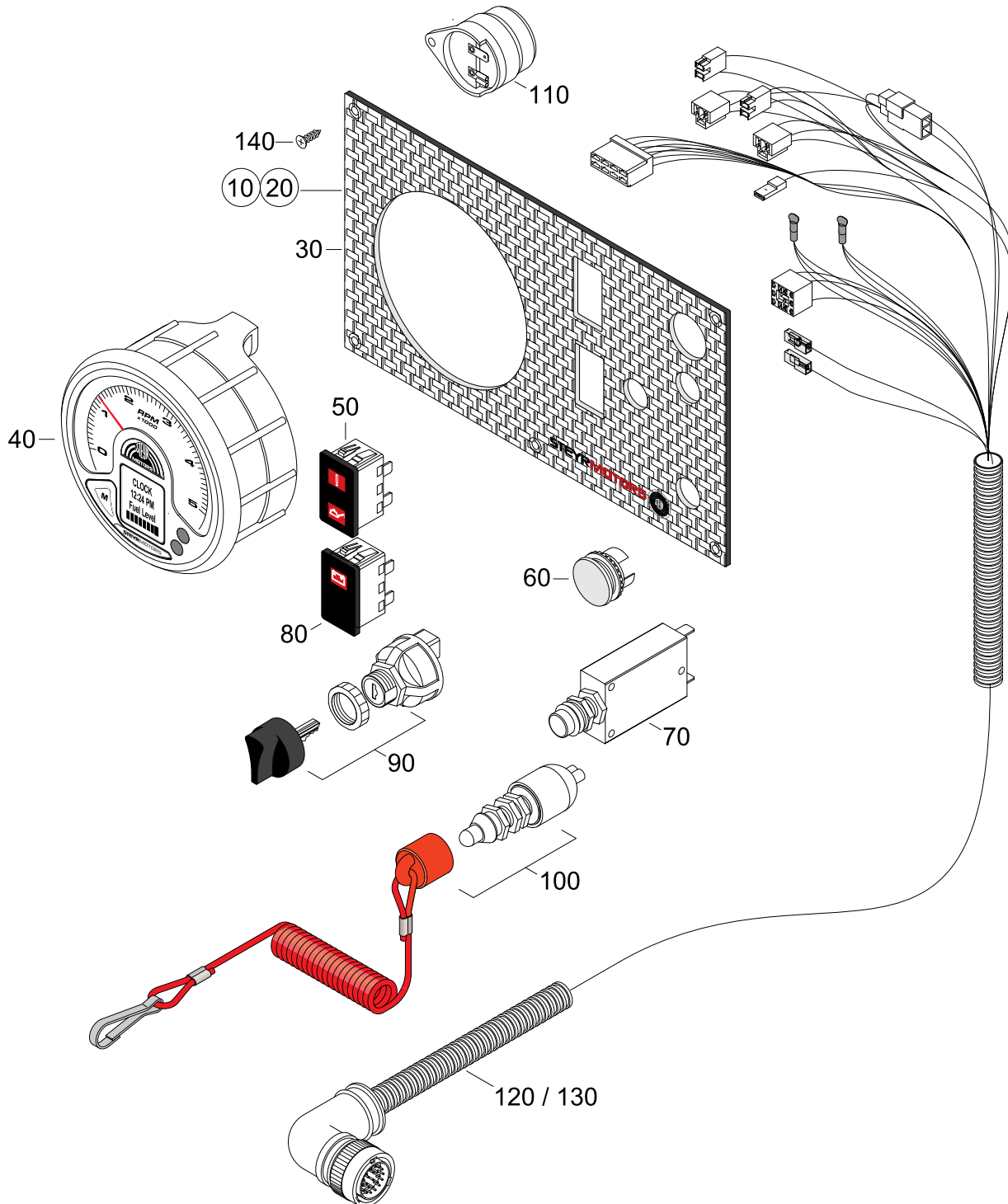
STEYRMOTORS
INNOVATION WITH LIGHTNESS



126 MARINE
K25 TURBO DIESEL
+ SOLAS

INSTRUMENTPANEL (STANDARD)

06072184-1



INSTRUMENTPANEL (STANDARD)

126 MARINE
K25 TURBO DIESEL
+ **SOLAS**

06072184-1

[illegible]



TA 0609

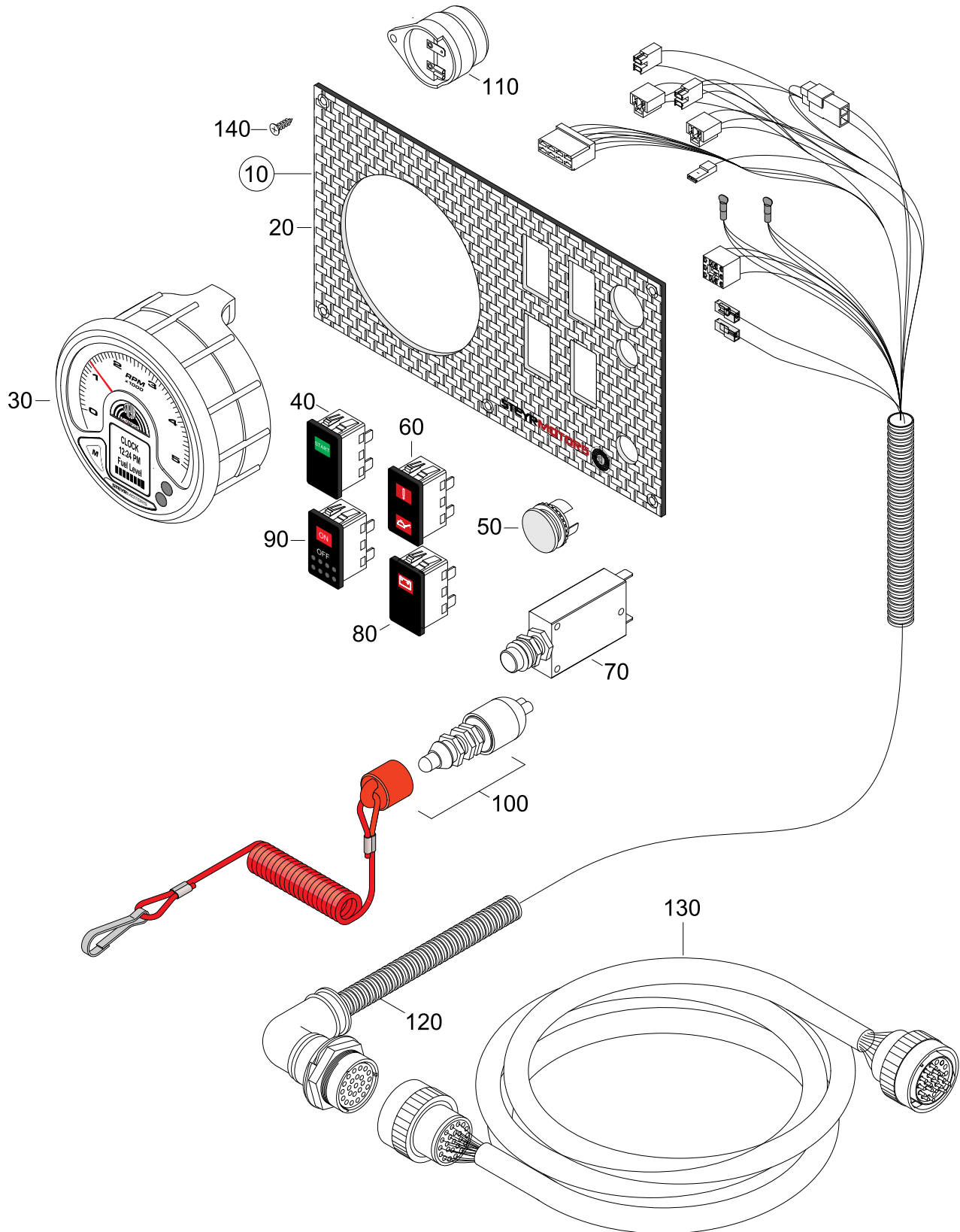
STEYRMOTORS
INNOVATION WITH LIGHTNESS



126 MARINE
K25 TURBO DIESEL
+ SOLAS

INSTRUMENTPANEL SOLAS (STANDARD)

06092184-1



INSTRUMENT PANEL SOLAS (STANDARD)

126 MARINE
K25 TURBO DIESEL
+ SOLAS

06092184-1

[illegible]



TA 0609

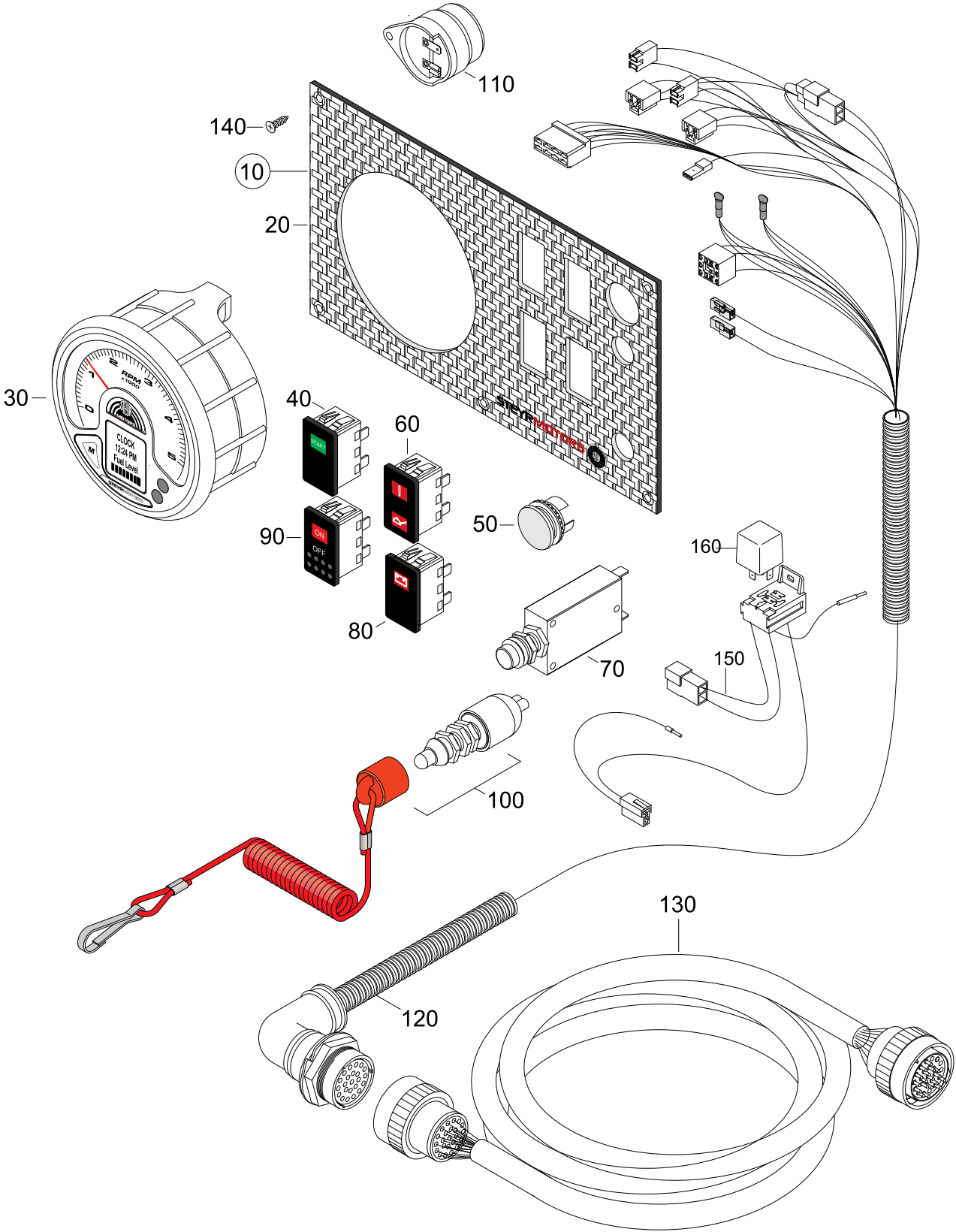
STEYRMOTORS
INNOVATION WITH LIGHTNESS



126 MARINE
K25 TURBO DIESEL
+ SOLAS

INSTRUMENTPANEL SOLAS 24V

06092184-2



INSTRUMENTPANEL SOLAS 24V

126 MARINE
K25 TURBO DIESEL
+ **SOLAS**

06092184-2

[illegible]



126 MARINE
K25 TURBO DIESEL
+ **SOLAS**

06106184-2

[illegible]



TA 0611

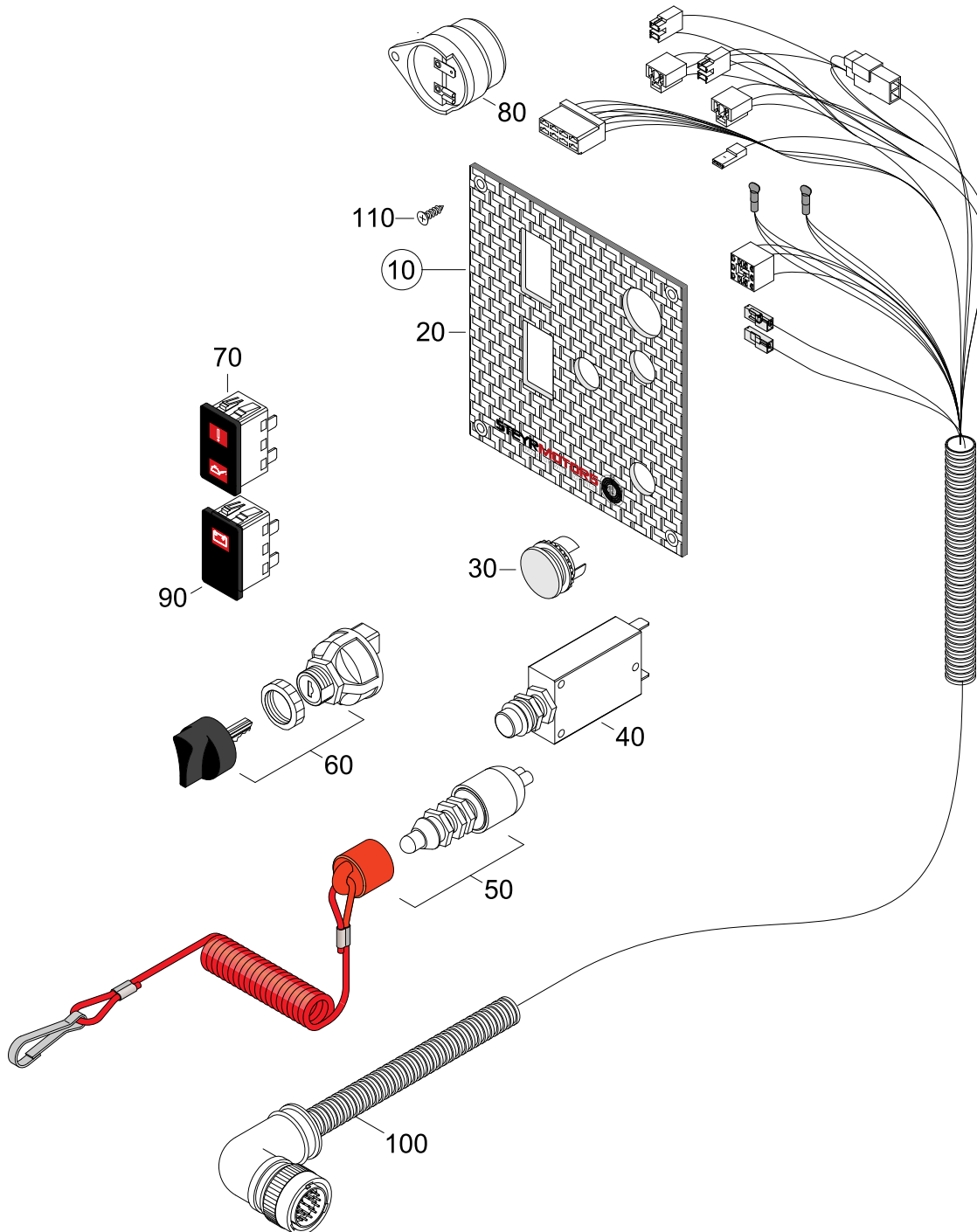
STEYRMOTORS
INNOVATION WITH LIGHTNESS



126 MARINE
K25 TURBO DIESEL
+ SOLAS

SWITCH PANEL FOR DISPLAY (ACCESSORY)

06112184-1



126 MARINE
K25 TURBO DIESEL
+ **SOLAS**

06112184-1

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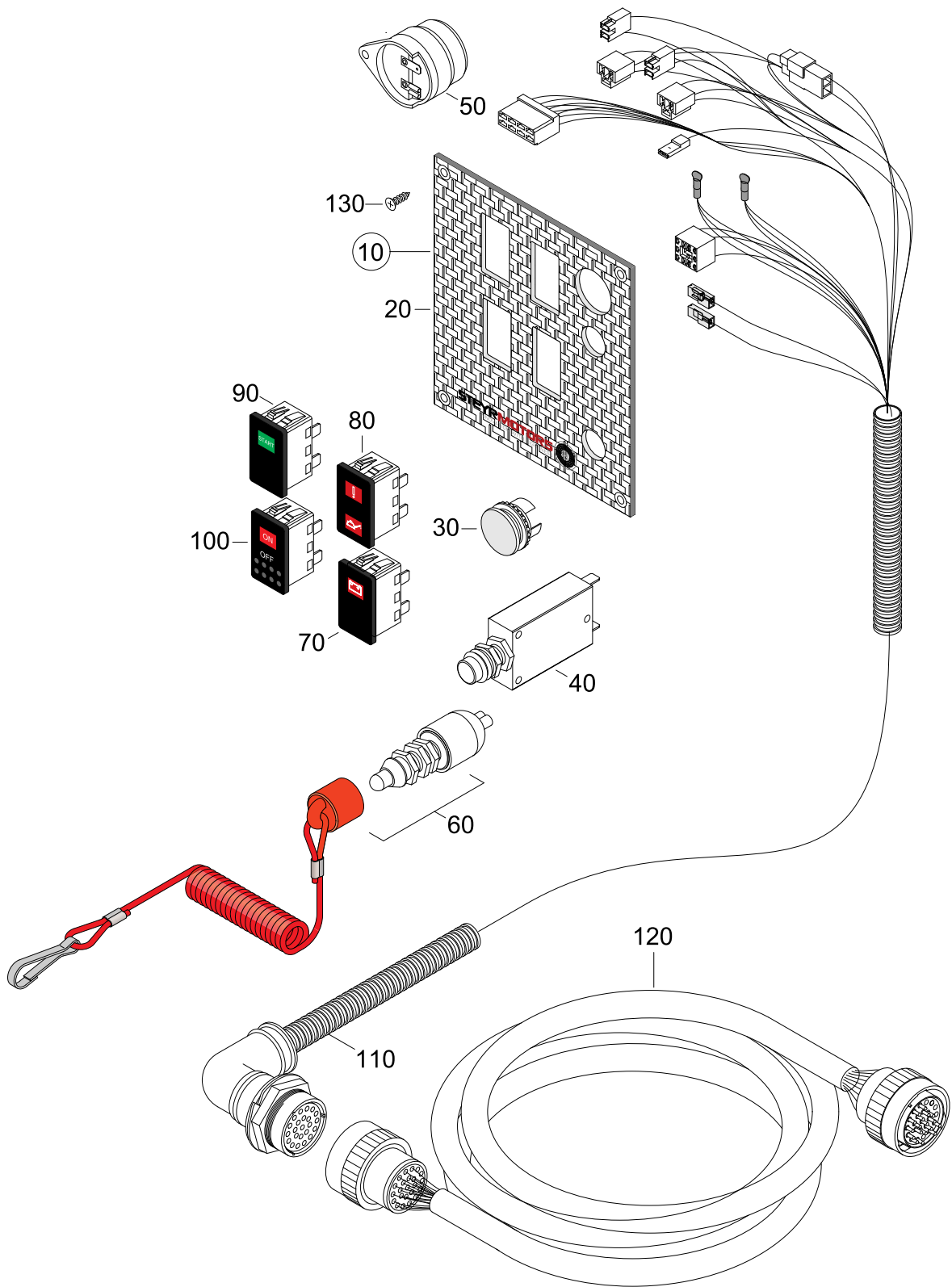
TA 0612



126 MARINE
K25 TURBO DIESEL
+ SOLAS

PUSH BUTTON PANEL SOLAS FOR DISPLAY
(ACCESSORY)

06122184-1



126 MARINE
K25 TURBO DIESEL
+ **SOLAS**

06122184-1

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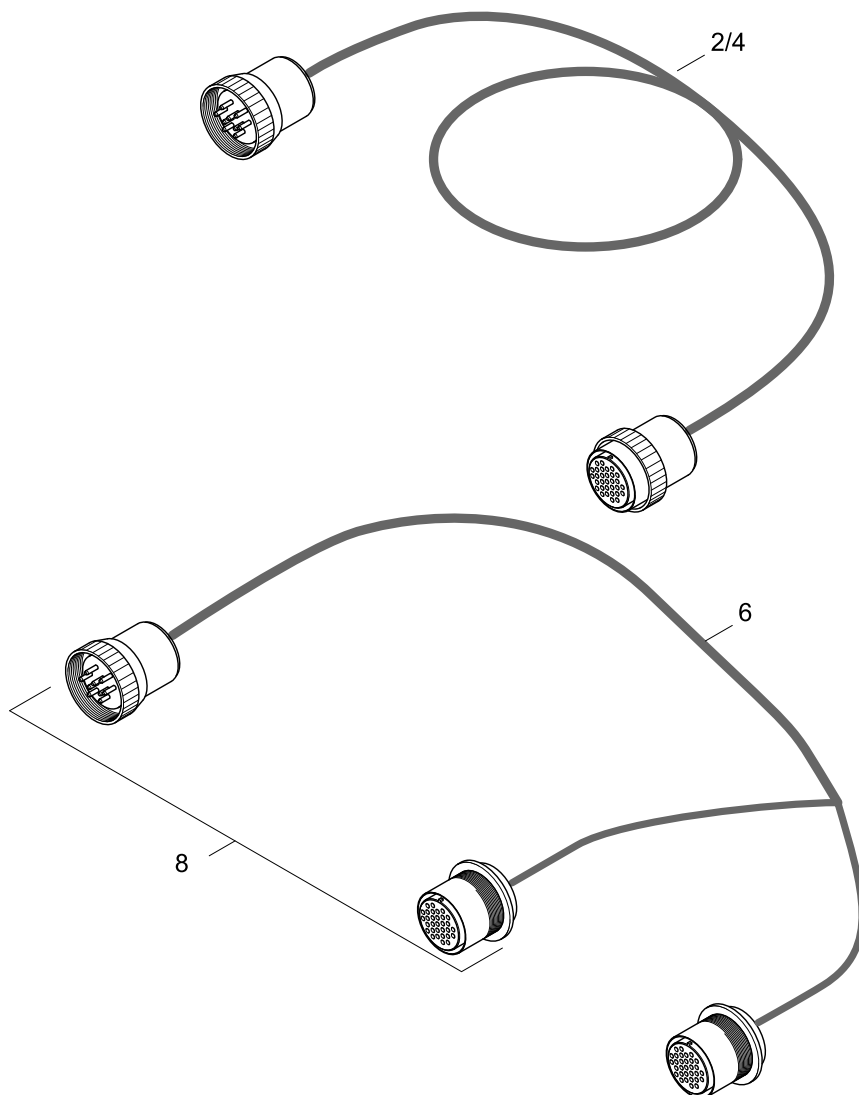
TA 0613

126 MARINE
K25 TURBO DIESEL
+ SOLAS

**EXTENSION CABLE INSTRUMENTS
(ACCESSORY)**

06136184-0

NOTE: NOT COMPATIBLE WITH "SOLAS" INSTRUMENT PANEL



126 MARINE
K25 TURBO DIESEL
+ SOLAS

06136184-0

NOTE: NOT COMPATIBLE WITH "SOLAS" INSTRUMENT PANEL





TA 0700

STEYRMOTORS
INNOVATION WITH LIGHTNESS

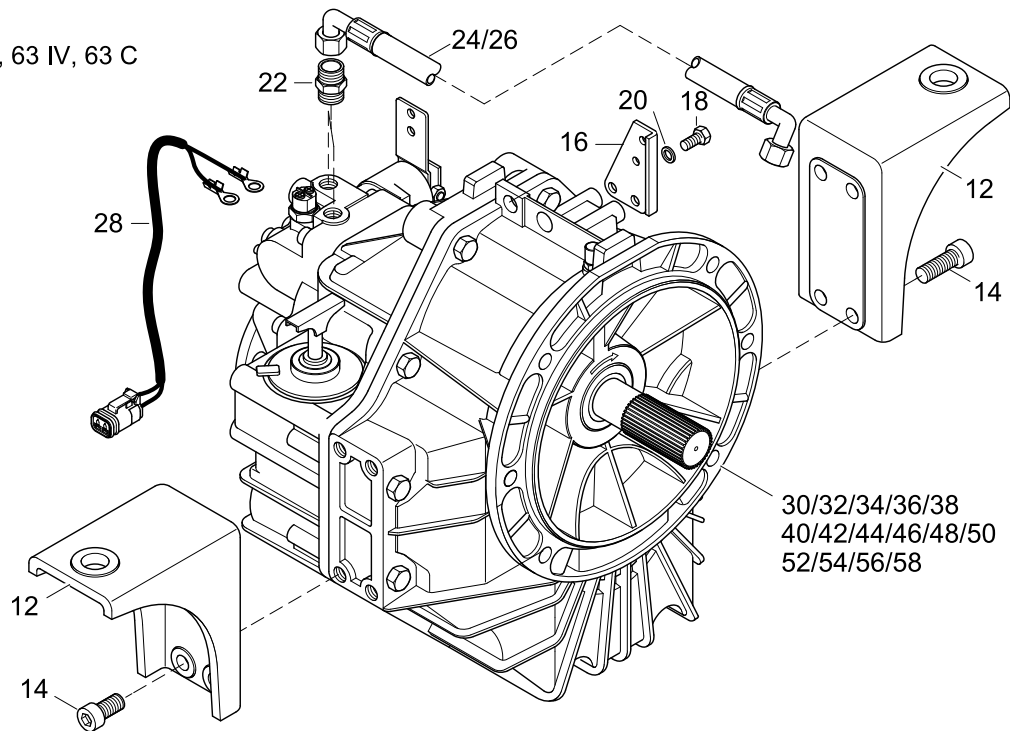


126 MARINE
K25 TURBO DIESEL
+ SOLAS

TRANSMISS., MOUNTING BRACKETS, PIPES

07006184-0

ZF 63, 63A, 63 IV, 63 C



126 MARINE
K25 TURBO DIESEL
+ **SOLAS**

07006184-0

[illegible]



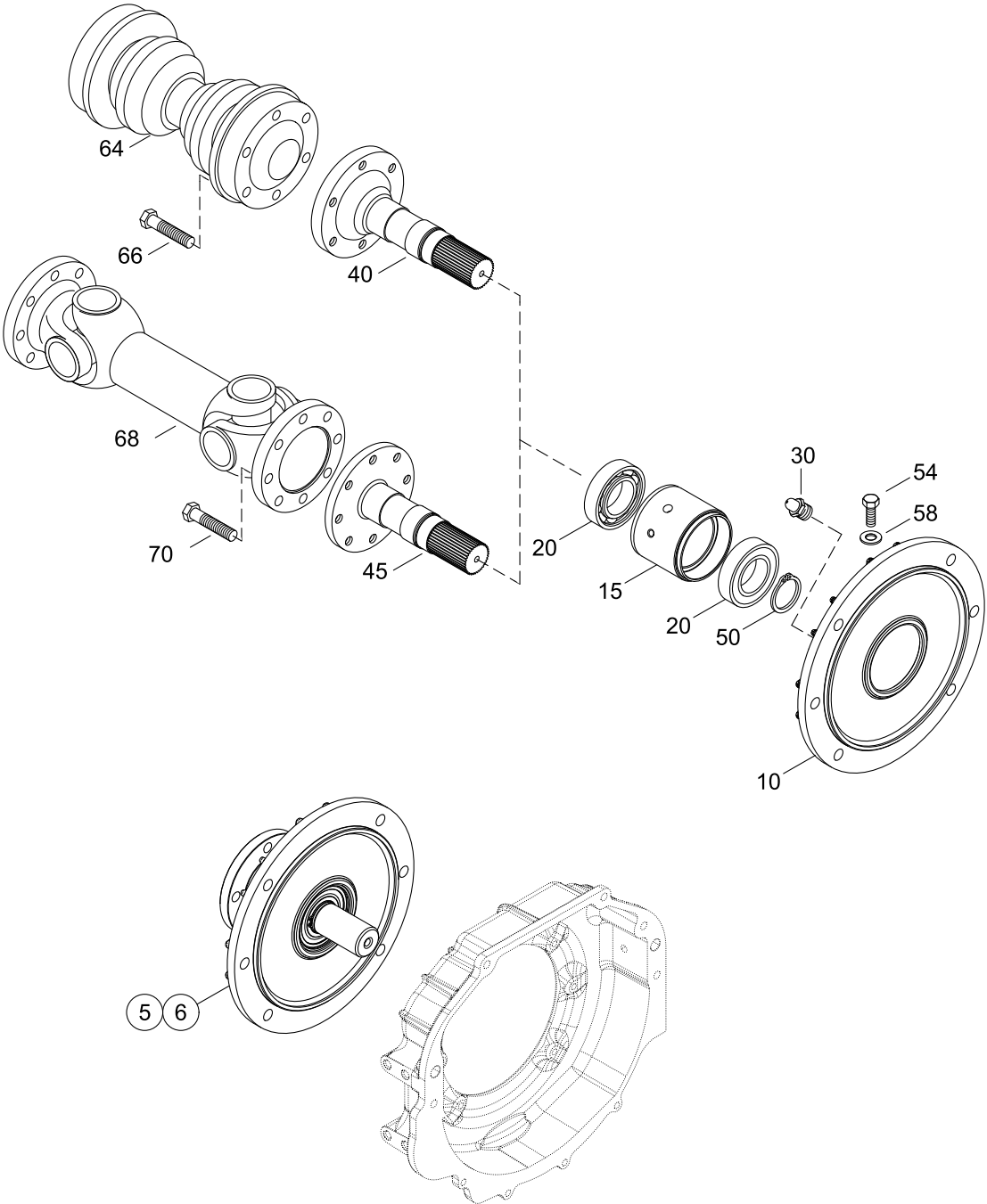
TA 0701



126 MARINE
K25 TURBO DIESEL
+ SOLAS

TRANSMISSION-SHAFT, PTO-SHAFT

07016184-0



ALU - HOUSING



TRANSMISSION-SHAFT, PTO-SHAFT

126 MARINE
K25 TURBO DIESEL
+ **SOLAS**

07016184-0

[illegible]



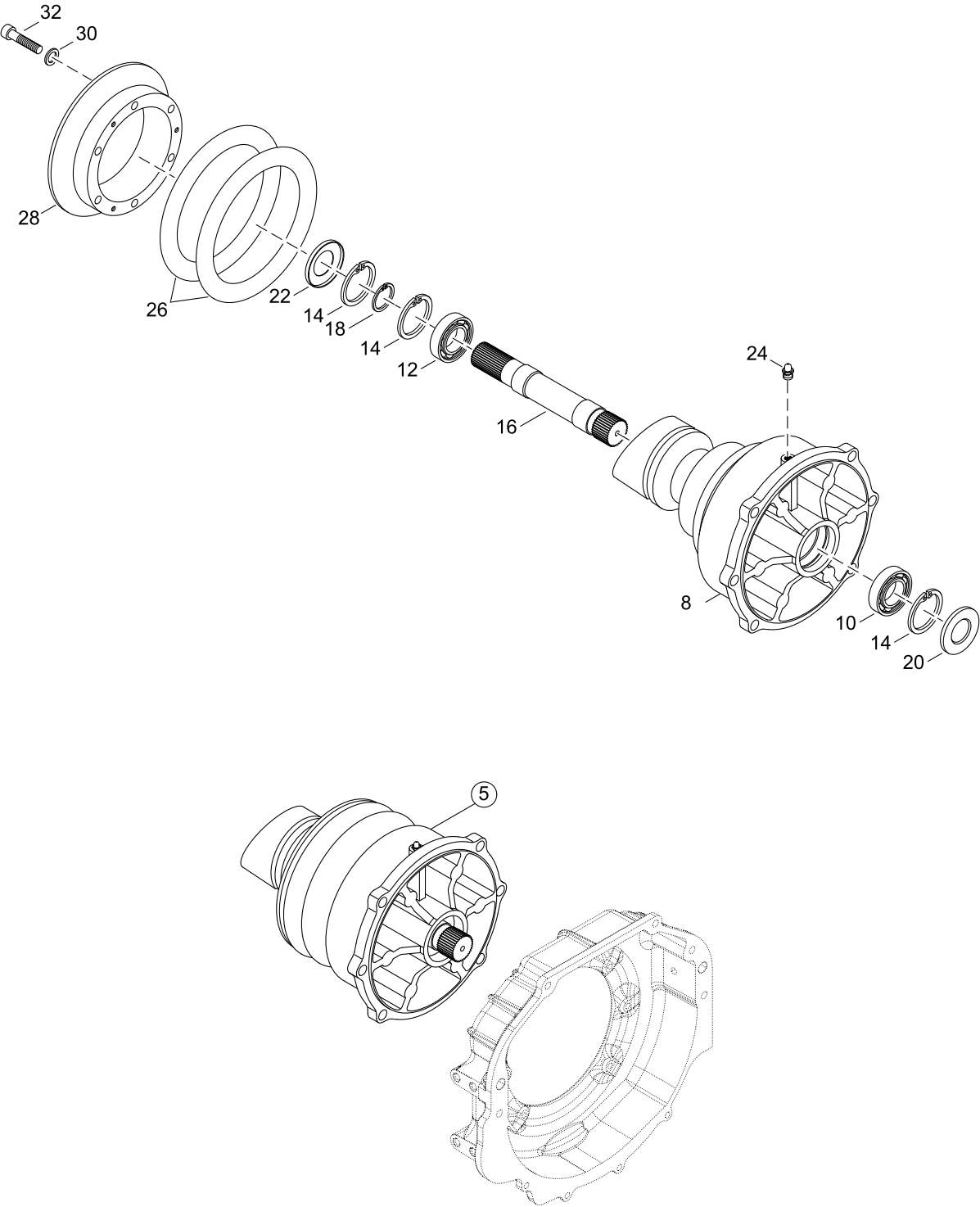
TA 0720



126 MARINE
K25 TURBO DIESEL
+ SOLAS

**DRIVE ADAPTOR VOLVO STERNDRIIVE
(ACCESSORY)**

07206084-0



126 MARINE
K25 TURBO DIESEL
+ **SOLAS**

07206084-0

[illegible]



TA 0730

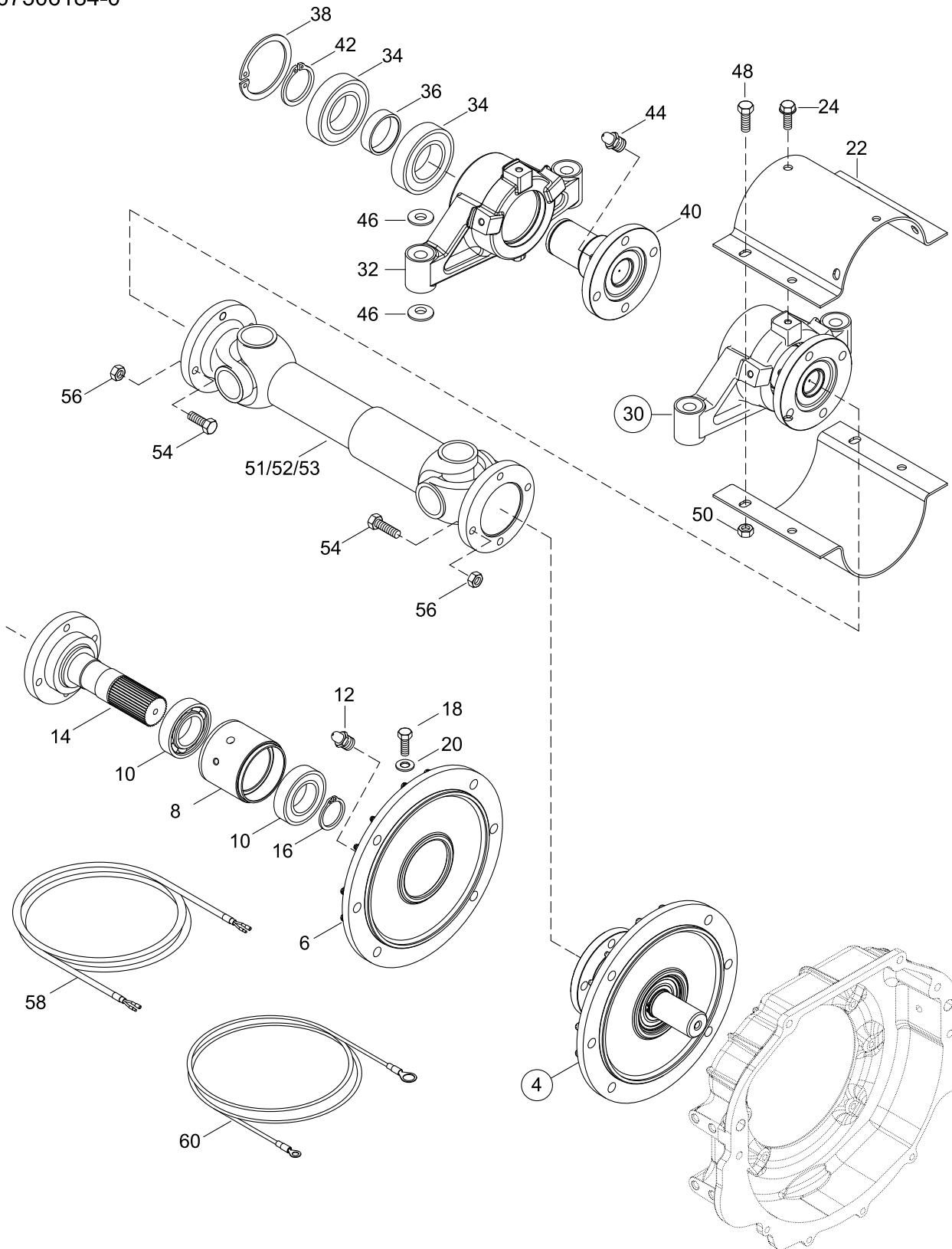
STEYRMOTORS
INNOVATION WITH LIGHTNESS



126 MARINE
K25 TURBO DIESEL
+ SOLAS

**DRIVE SHAFT EXT. MERCURY STERNDRIVE
(ACCESSORY)**

07306184-0





**DRIVE SHAFT EXT. MERCURY STERNDRIVE
(ACCESSORY)**

126 MARINE
K25 TURBO DIESEL
+ SOLAS

07306184-0

Pos.	Part.-No.	Qty	Designation	Step
4	Z002116-0	1	ADAPTER SHAFT ASSY. - MERCURY W.LENGTH BALANCE (PAINTED)	.2
6	Z002117-0	1	ADAPTER HOUSING - PAINTED (ALU CASTING)	..3
8	2179328-0	1	BEARING RETAINER	..3
10	3311181-0	2	DEEP GROOVE BALL BEARING DIN 625-RS1	..3
12	3963112-0	1	LUBRICATING NIPPLE, CONE DIN 71412-AM8x1-A3F	..3
14	2178814-2	1	ADAPTER SHAFT (MERCURY)	..3
16	3933251-0	1	RETAINING RING SHAFT DIN 471-35x1,5	..3
18	3802442-0	2	HEX.HD.SCR. ISO 4017-M8x40-8.8-A2C	..3
20	O125134-0	2	WASHER LARGE	..3
22	2179273-0	4	COVER PLATE	.2
24	9000305-0	6	HEX.FLANGE BOLT EN 1665-M8x20-10.9-DAC	.2
30	Z002118-0	1	BEARING BLOCK DRIVE SH. MERC. ASSY. (PAINTED)	.2
32	Z002119-0	1	BEARING BLOCK DRIVE SH. MERC. (PAINTED)	..3
34	9000486-0	2	DEEP GROOVE BALL BEARING DIN 625-6209 2RS1	..3
36	2179271-0	1	DISTANCE PLATE	..3
38	9000403-0	1	RETAINING RING BORE DIN 472-85x3	..3
40	Z002120-0	1	SHAFT-FLANGE DRIVE SHAFT MERC.	..3
42	3933350-0	1	RETAINING RING SHAFT DIN 471-45x1.75-BLANK	..3
44	3963112-0	1	LUBRICATING NIPPLE, CONE DIN 71412-AM8x1-A3F	..3
46	2179274-0	4	WASHER SPHERIC	.2
48	3802515-0	8	HEX.HD.SCR. ISO 4017-M10x20-8.8-A3C	.2
50	9000052-0	8	HEX.FLANGE NUT,PREVG.TOR. DIN 6927-M10-8-DAC A500	.2
51	Z002079-0	1	DRIVE SHAFT L=432mm & SCREWS	.2
52	Z002080-0	1	DRIVE SHAFT L=1000mm & SCREWS	.2
53	Z002081-0	1	DRIVE SHAFT L=1500mm & SCREWS	.2
54	9000066-0	8	HEX.HD.BOLT ISO 4017-M10x35-12.9	..3
56	9000052-0	8	HEX.FLANGE NUT,PREVG.TOR. DIN 6927-M10-8-DAC A500	..3
58	2179352-0	1	EXTENSION CABLE - TRIMSSENSOR 1,5m	.2
60	2179353-0	1	GROUND WIRE FLYW.HSG-TRANSOM 1,8m	.2





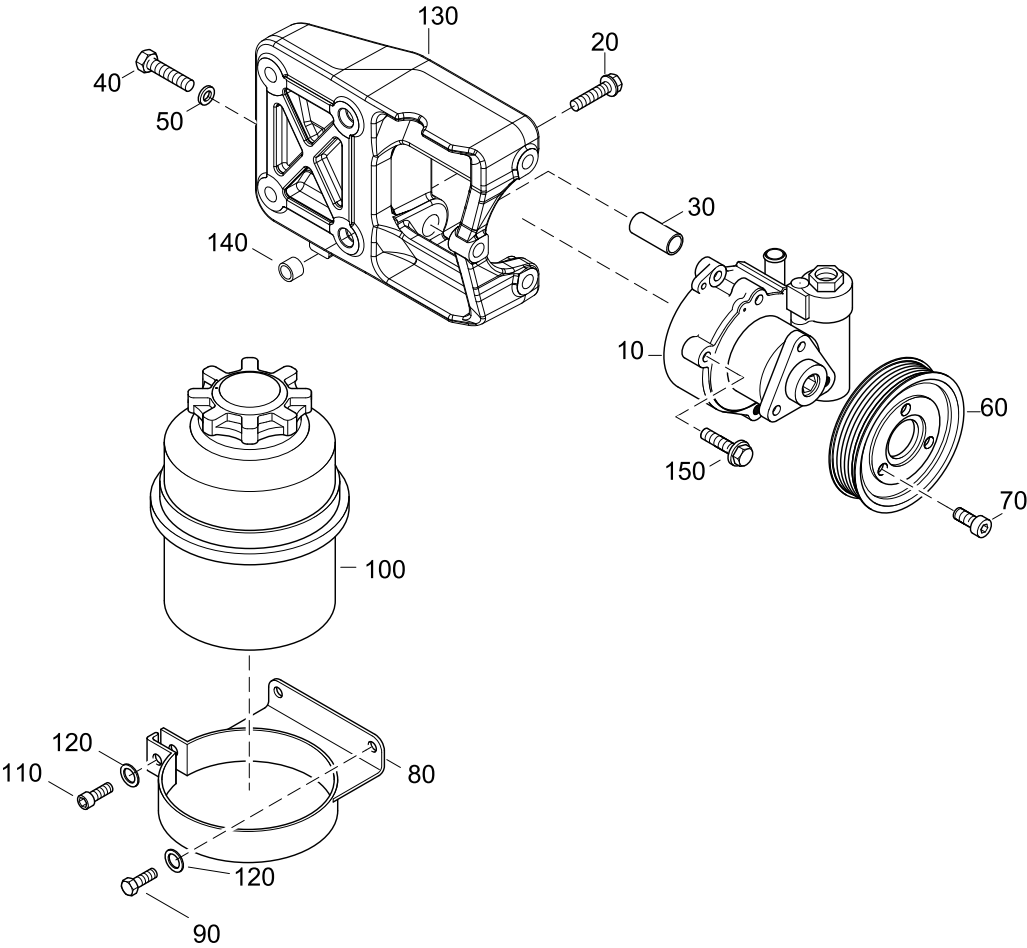
TA 1408



126 MARINE
K25 TURBO DIESEL
+ SOLAS

HYDRAULIC PUMP

14086184-2



126 MARINE
K25 TURBO DIESEL
+ SOLAS

14086184-2

[illegible]



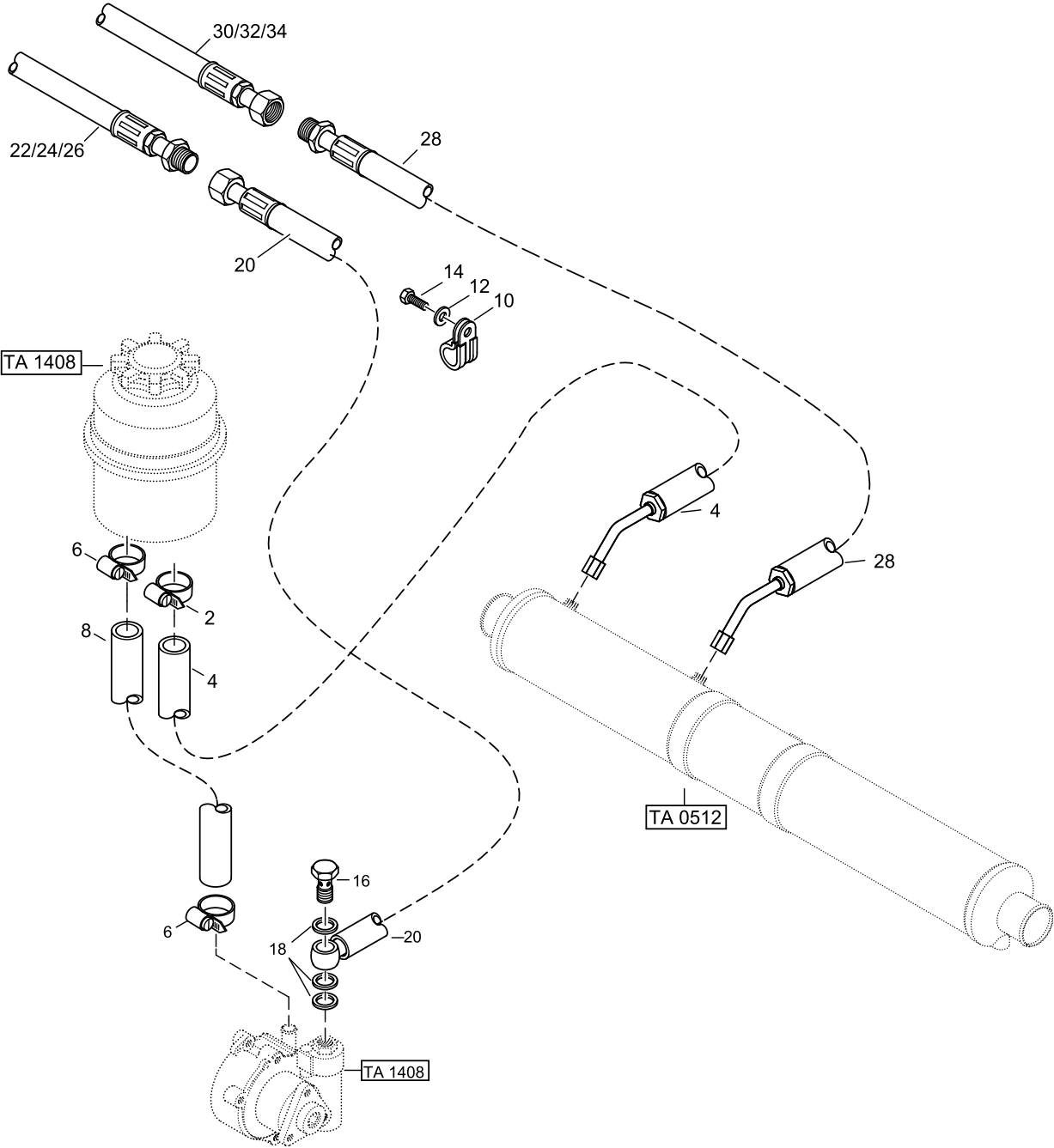
TA 1409



126 MARINE
K25 TURBO DIESEL
+ SOLAS

HYDRAULIC PIPES

14096184-1



126 MARINE
K25 TURBO DIESEL
+ SOLAS

14096184-1

[illegible]

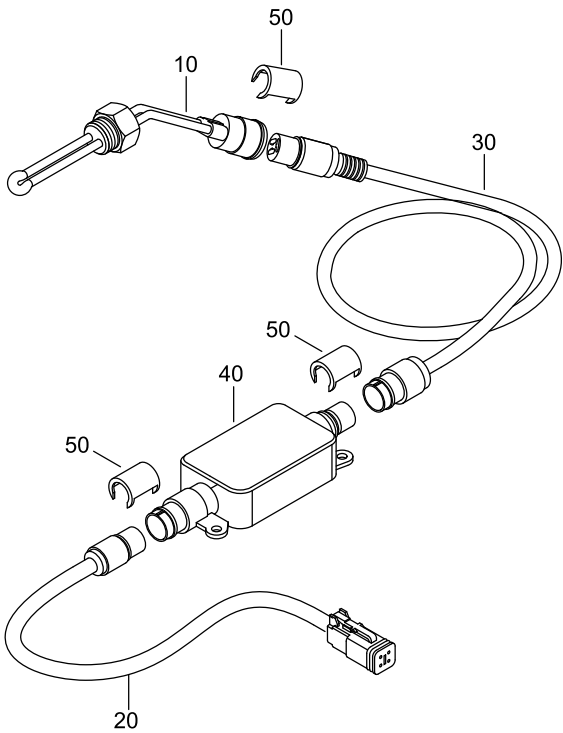
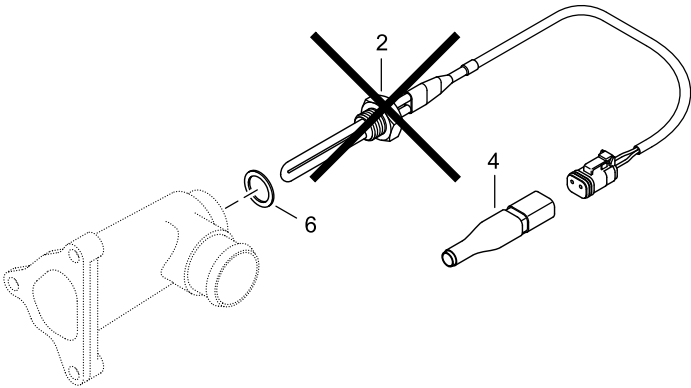


TA 2207

126 MARINE
K25 TURBO DIESEL
+ SOLAS

ENGINE PREHEATING
(ACCESSORY)

22076184-0



126 MARINE
K25 TURBO DIESEL
+ SOLAS

22076184-0

[illegible]



TA 4000

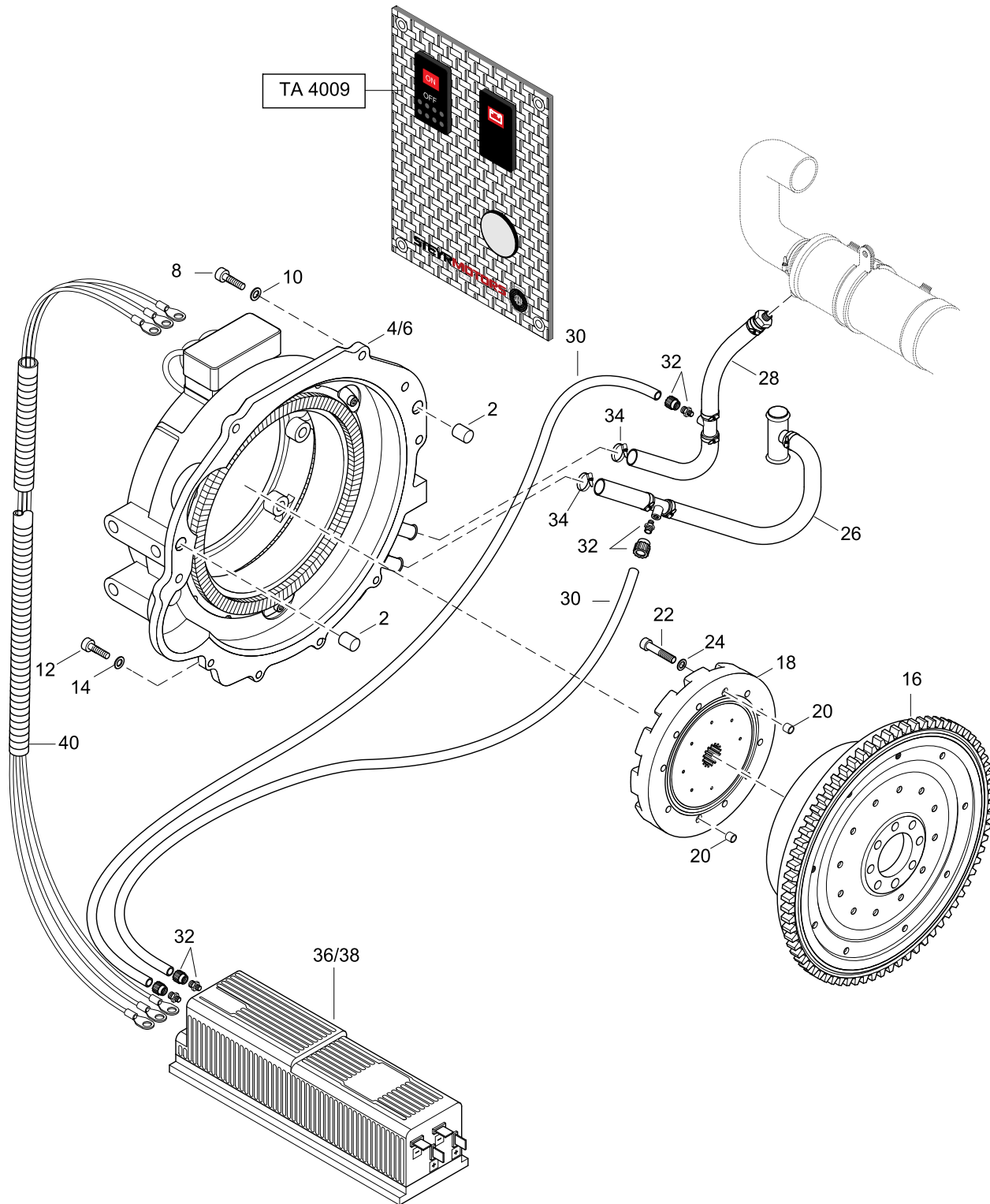
STEYRMOTORS
INNOVATION WITH LIGHTNESS



126 MARINE
K25 TURBO DIESEL
+ SOLAS

INTEGR. FLYWHEELGENERATOR (IFG)
(ACCESSORY)

40006184-0



126 MARINE
K25 TURBO DIESEL
+ **SOLAS**

40006184-0

[illegible]



TA 4009

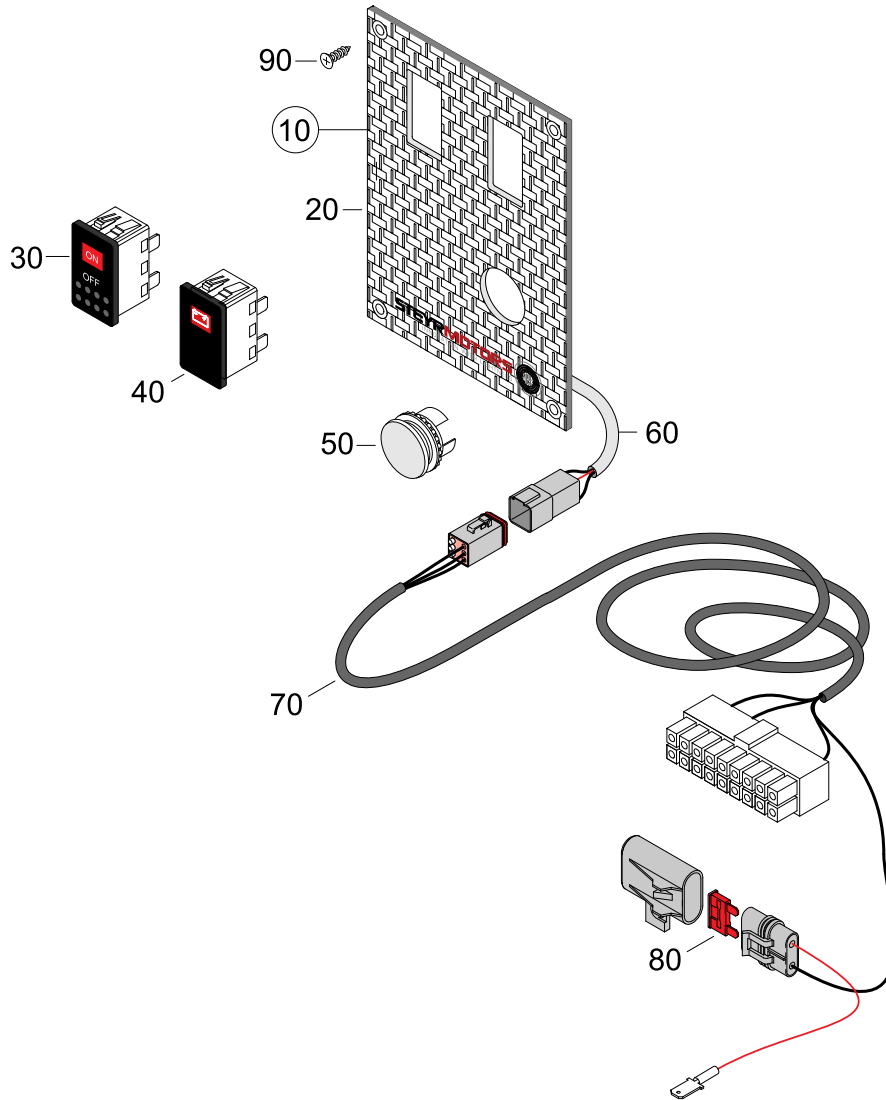
STEYRMOTORS
INNOVATION WITH LIGHTNESS



126 MARINE
K25 TURBO DIESEL
+ SOLAS

**PUSH BUTTON PANEL „IFG“
(ACCESSORY)**

40096184-1



126 MARINE
K25 TURBO DIESEL
+ SOLAS

40096184-1

[illegible]



TA 4100

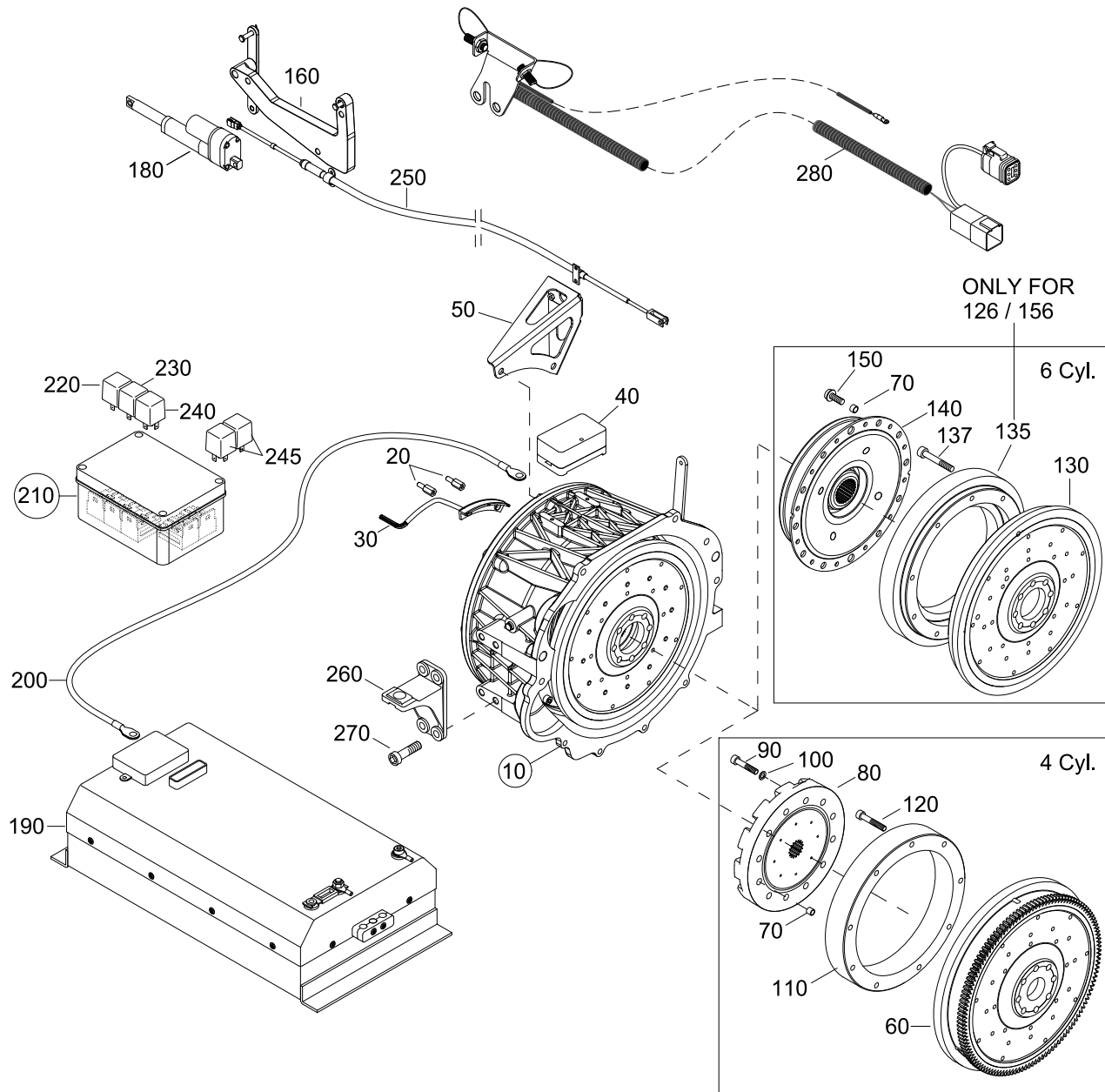
STEYRMOTORS
INNOVATION WITH LIGHTNESS



126 MARINE
K25 TURBO DIESEL
+ SOLAS

HYBRID

41006184-0





HYBRID	126 MARINE K25 TURBO DIESEL + SOLAS
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41006184-0

Pos.	Part.-No.	Qty	Designation	Step
10	Z002171-0	1	ELECTRIC MOTOR ASSY.	.2
20	2179623-1	2	DISTANCE BOLT	..3
30	Z002173-0	1	HALL SENSOR ASSY.	..3
40	2179758-0	1	CONNECTION PLATE	..3
50	2180122-0	1	GEAR SHIFT BRACKET	..3
60	2203870-0	1	FLYWHEEL ASSY. RW	.2
70	2203543-0	2	FITTING SLEEVE	.2
80	Z002106-0	1	S.P. COUPLER	.2
90	9000520-0	12	HEX.SOCK.HD.CAP SCR. ISO 4762-M8x50-10.9-DAC	.2
100	3930103-0	12	WASHER DIN 125-8.4-140HV-A2	.2
110	2180415-0	1	FLYWHEEL MASS	.2
120	3862462-0	9	HEX.SOCK.HD.CAP SCR. DIN 912-M8x60-8.8-A2C	.2
130	2177734-N	1	FLYWHEEL ASSY. RW	.2
135	2180522-0	1	FLYWHEEL MASS	.2
137	3862452-0	9	HEX.SOCK.HD.CAP SCR. DIN 912-M8x50-8.8-A2C	.2
140	Z026060-0	1	S.P. COUPLER	.2
150	9000685-0	12	LOCKING SCREW-M8x16-10.9	.2
160	2179739-1	1	CONTROL BRACKET ASSY.	.2
180	Z002174-0	1	CONTROL MOTOR, CLUTCH	.2
190	Z002195-0	1	ELECTR.CONTROL SYSTEM	.2
200	Z021009-0	3	CONNECTING CABLE	.2
210	Z002175-0	1	RELAIS BOX ASSY.	.2
220	2179961-0	1	PROGRAMMED RELAIS, A12	..3
230	2179960-0	1	PROGRAMMED RELAIS, A11	..3
240	2179959-0	1	PROGRAMMED RELAIS, A10	..3
245	9000183-0	2	RELAY 12V 40A	..3
250	Z002178-0	1	GEAR SHIFT CABLE ASSY.	.2
260	2178722-1	2	BRACKET FLYWHEEL HOUSING	.2
270	9000081-0	8	HEX.SOCK.HD.CAP SCR. DIN 912-M12x35-8.8-A3C	.2
280	Z026154-0	1	POSITION SENSORS ASSY. (SPARE PART)	.2



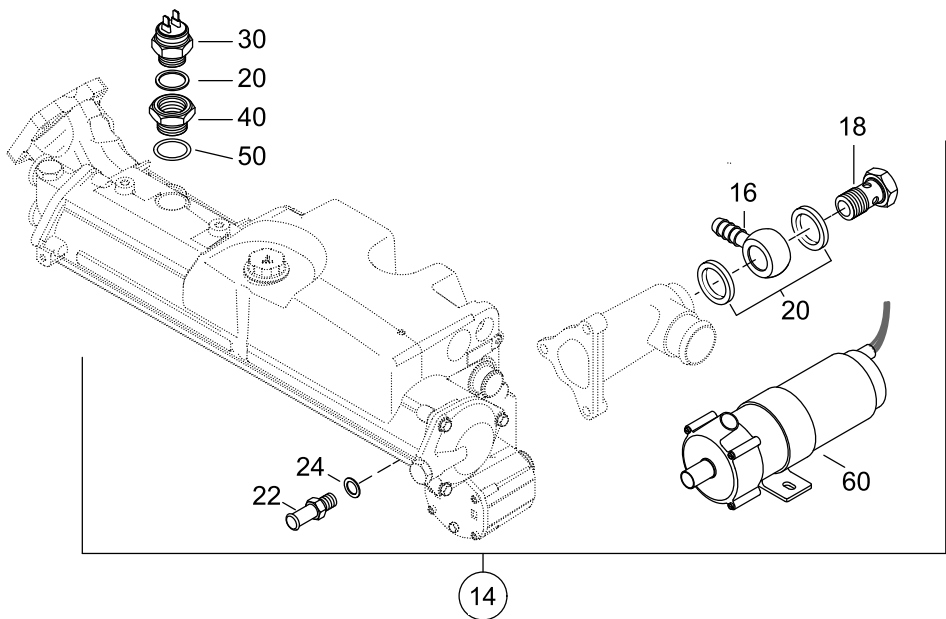
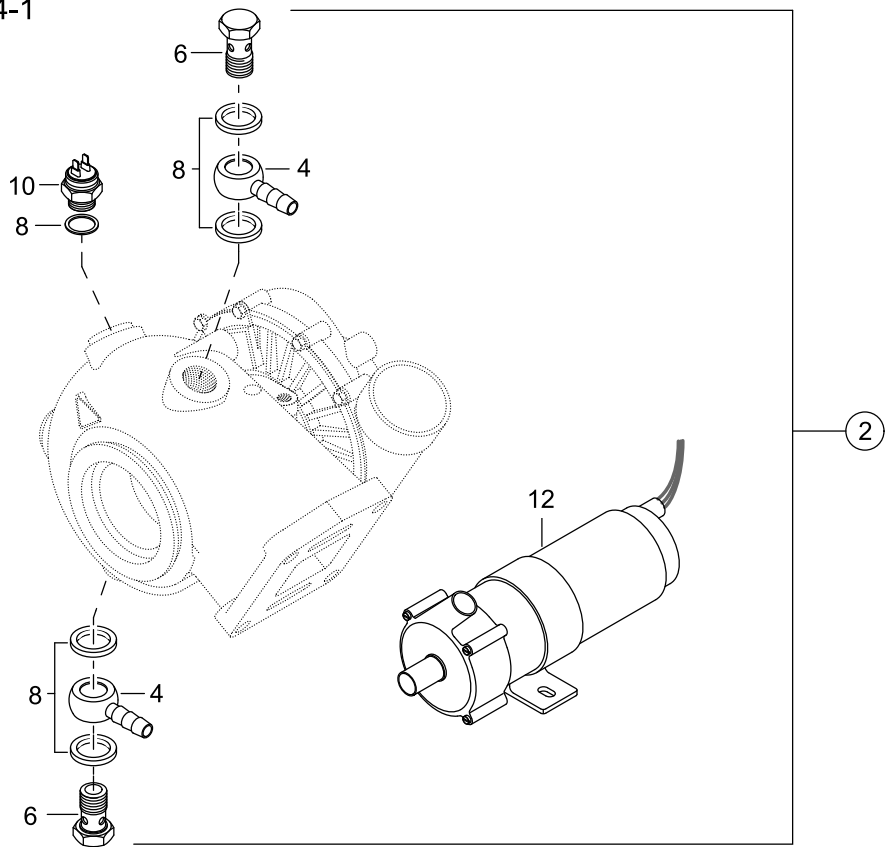


TA 6012

126 MARINE
K25 TURBO DIESEL
+ SOLAS

HEATING UNIT, CIRCULATION PUMP
(ACCESSORY)

60126084-1



126 MARINE
K25 TURBO DIESEL
+ SOLAS

60126084-1

[illegible]